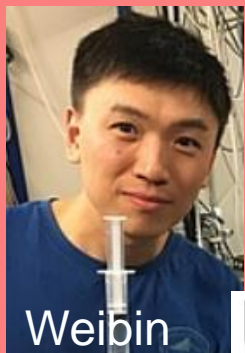


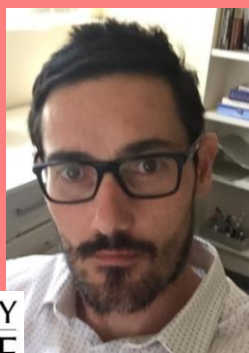
# Engineering Metal-Organic Frameworks

**Paolo Falcaro**  
**Graz University of Technology**

# Collaborators



Weibin



OPU



Leuven



CSIRO



Padova



ICN2



Canberra



Kyoto



CSIRO



Melbourne



Southampton



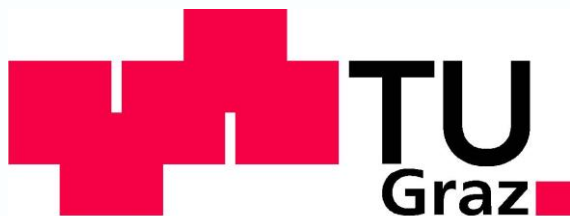
Dallas



TU-Graz



# The funding organizations



Graz University of Technology

**Lead Project LP-03**

**Porous Materials@Work**

SPRINT

FET



FET-Open.

H2020  
2016 - 2017

This project has received funding from the European Research Council (ERC) under the European Union's Horizon 2020 research and innovation programme (grant agreement No .771834)

**Consolidator Grant POPCRYSTAL**



**European  
Research  
Council**



**Australian Government**

**Australian Research Council**



**JSPS**



**MOF platform**

# The TEAM



Chemist



Material Scientist



Physicist



Biotechnologist



Engineer



Raffaele



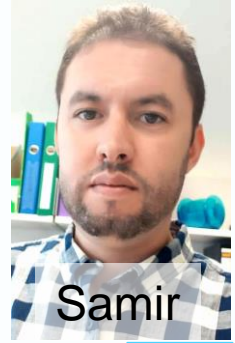
Mercedes



Francesco



Miriam



Samir



Marcello



Weibin



Efwita



Chiara



Tomas



Peter



Michael



# Layout

- MOFs.... and our vision
- Flavour of MOF bio-composites
- Device fabrication
- Ceramics and Composites
- Examples of progress in MOF-based device fabrication

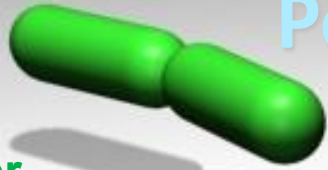
# Porous Coordination Polymers

Monomer

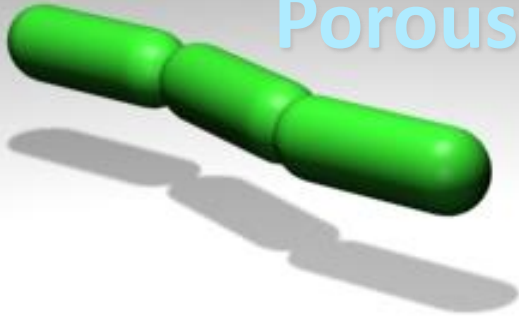


# Porous Coordination Polymers

Monomer

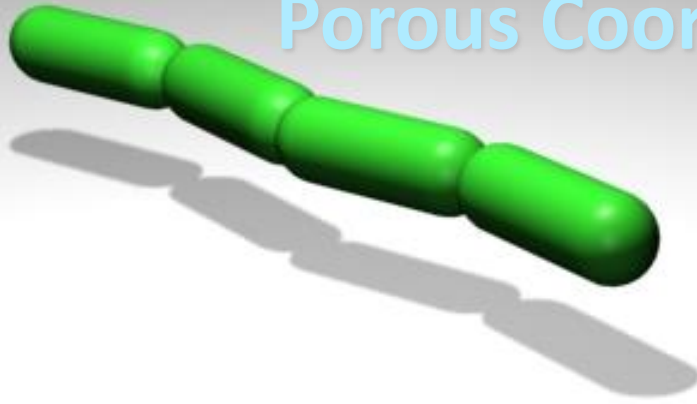


# Porous Coordination Polymers

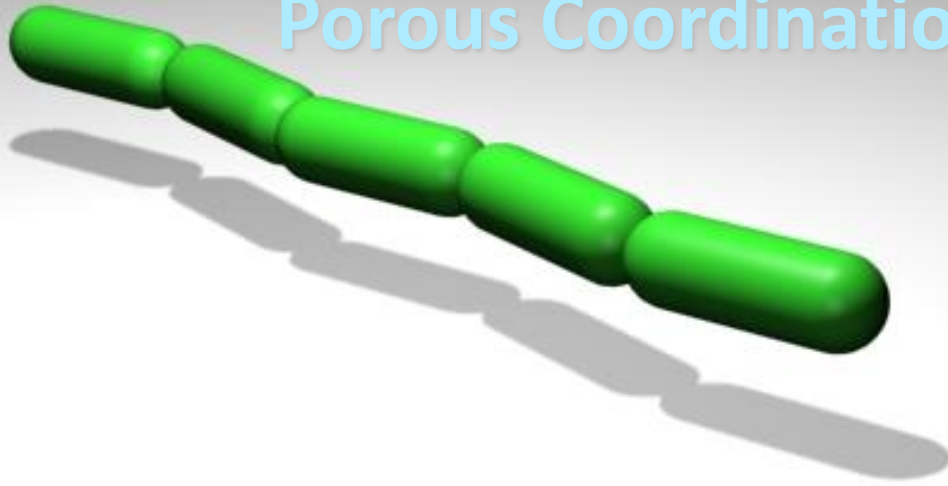




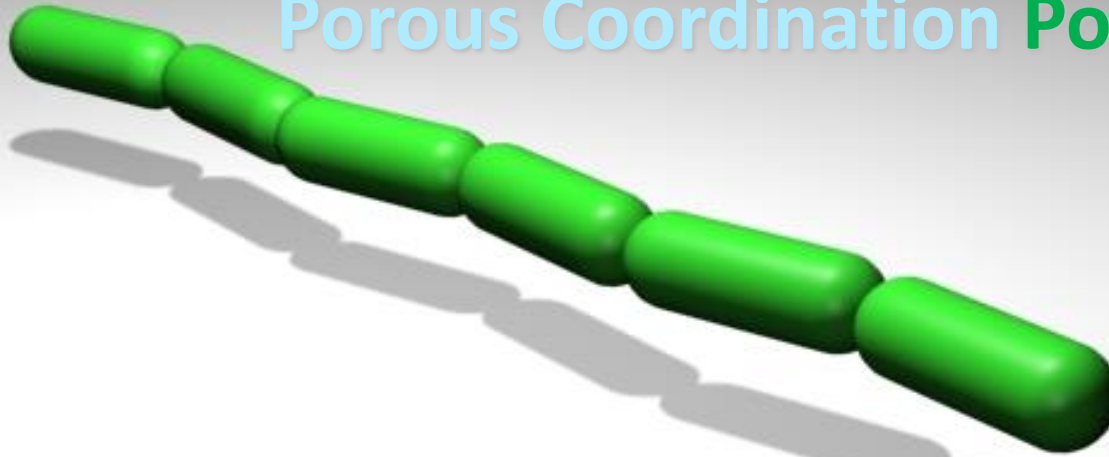
# Porous Coordination Polymers



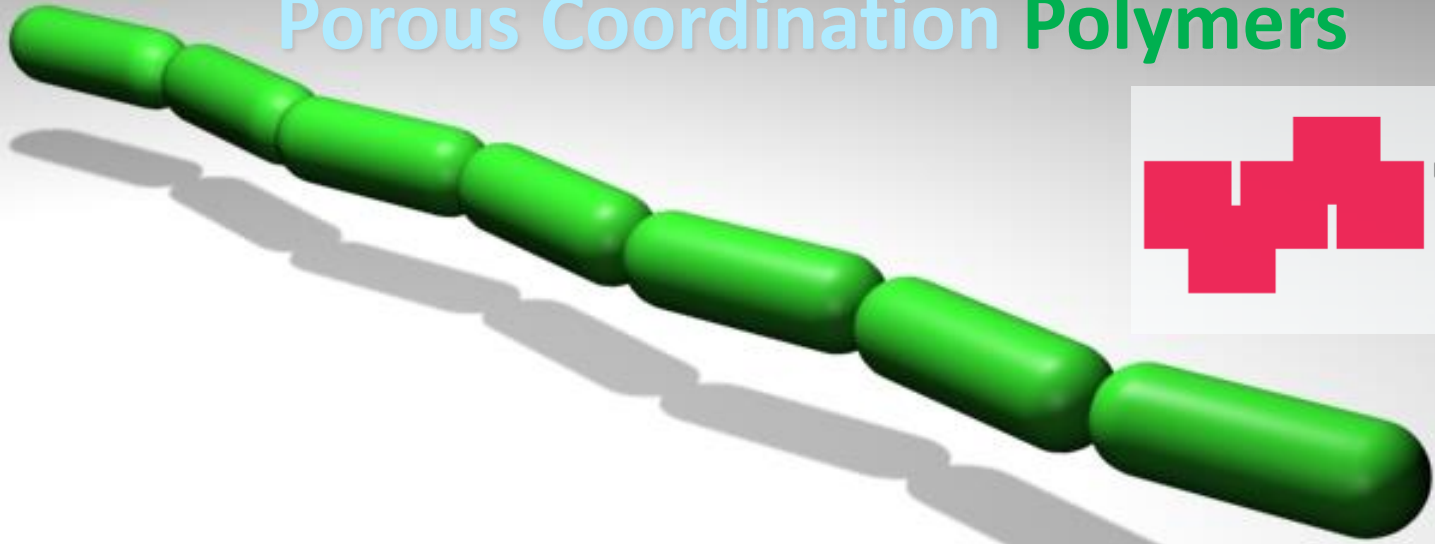
# Porous Coordination Polymers



# Porous Coordination Polymers



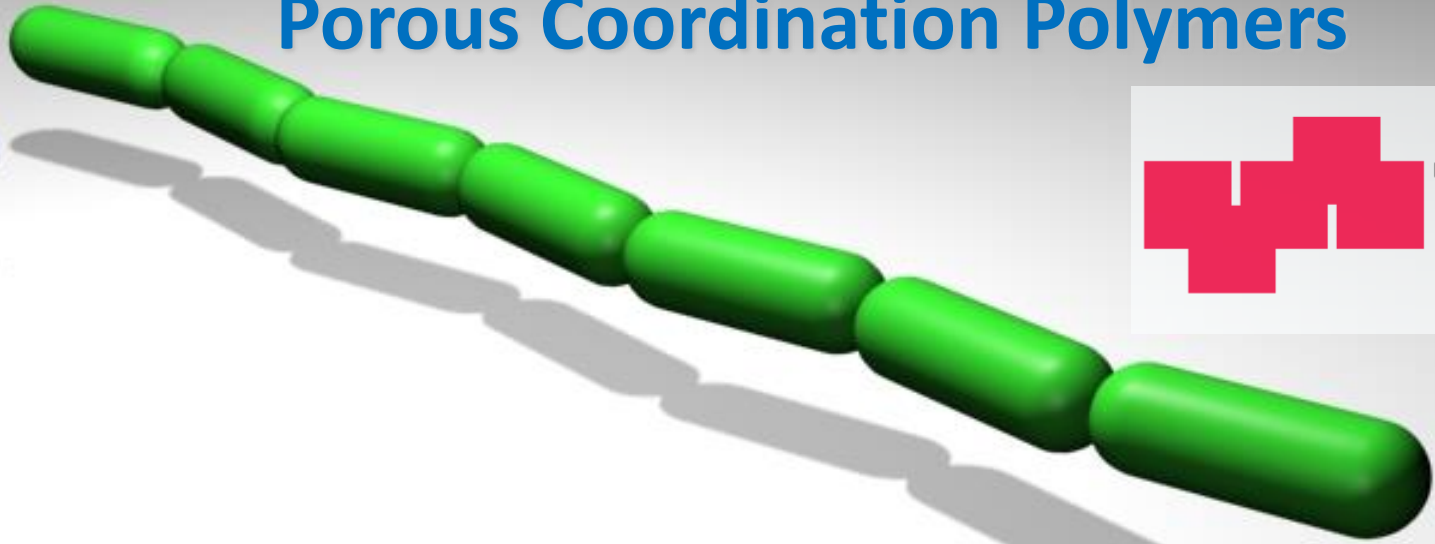
# Porous Coordination Polymers



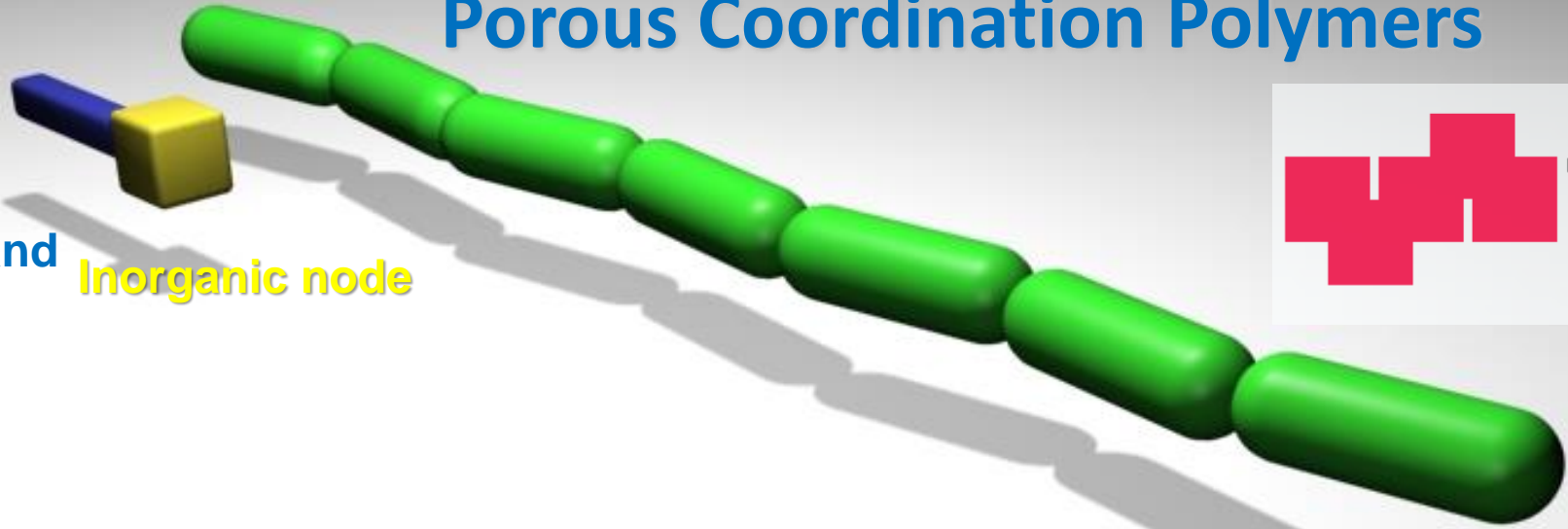
# Porous Coordination Polymers



Ligand



# Porous Coordination Polymers

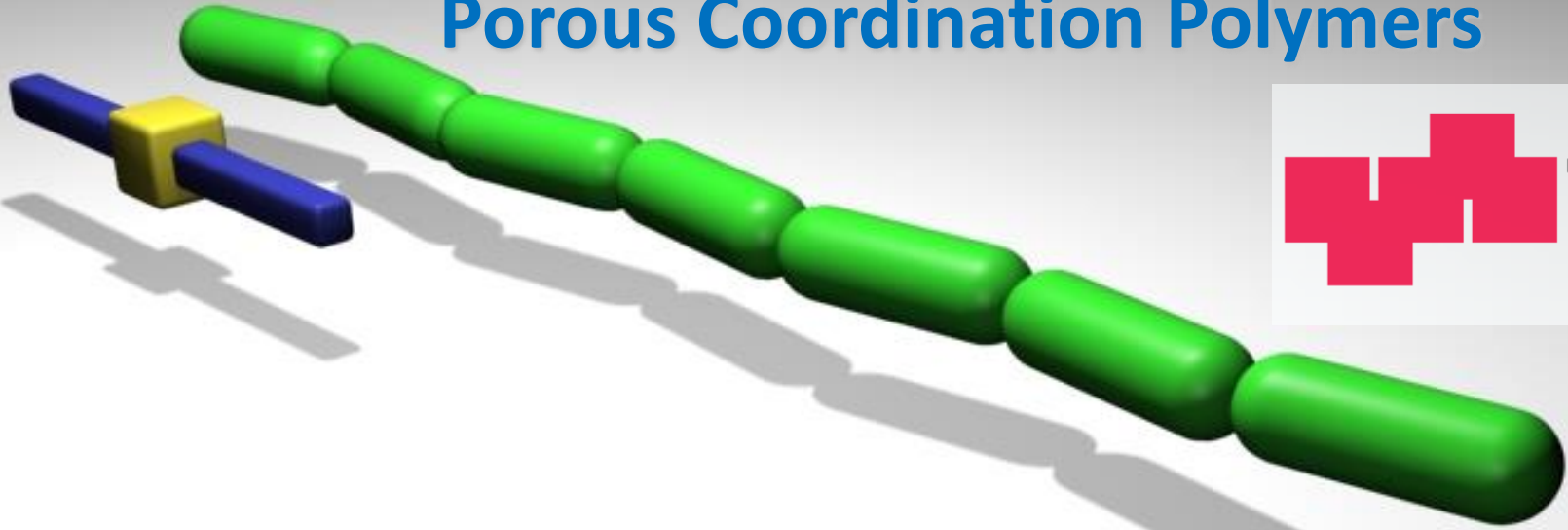


Ligand

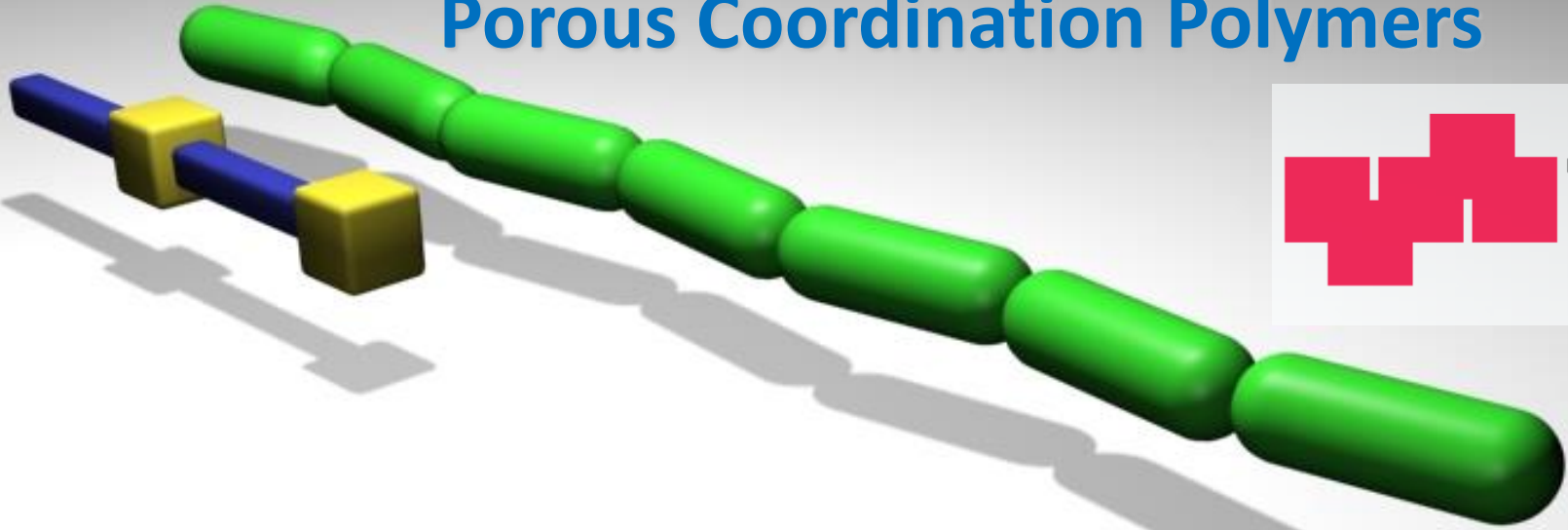
Inorganic node



# Porous Coordination Polymers

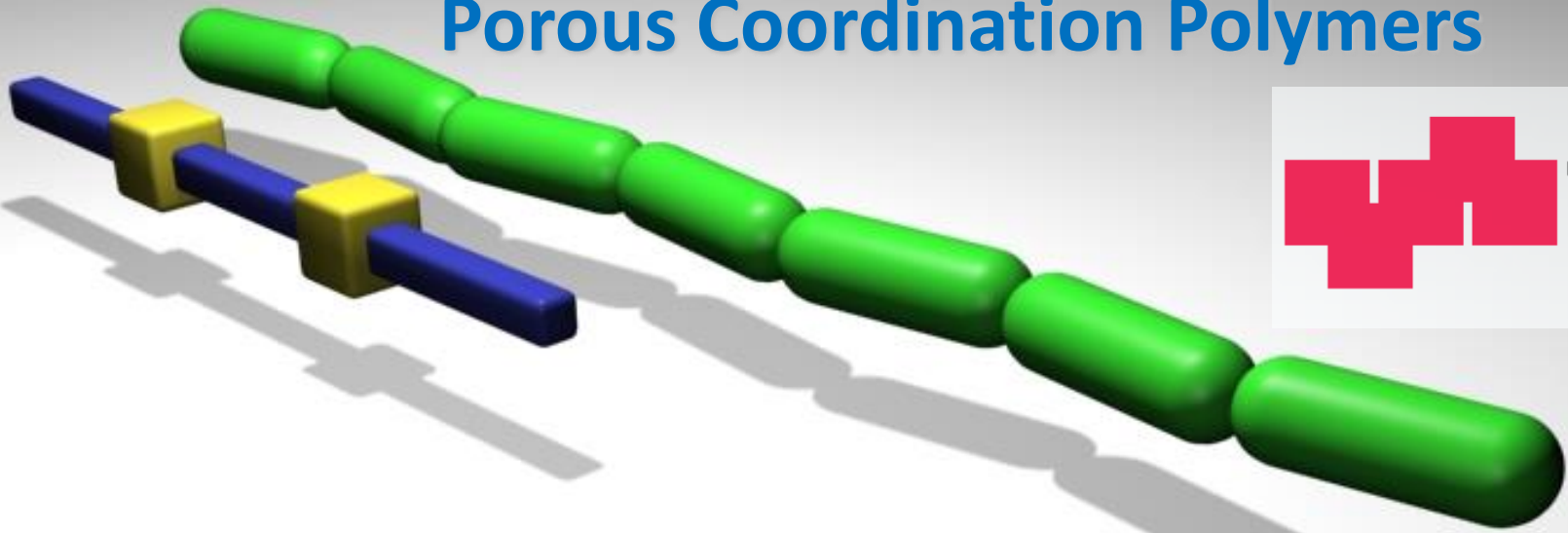


# Porous Coordination Polymers

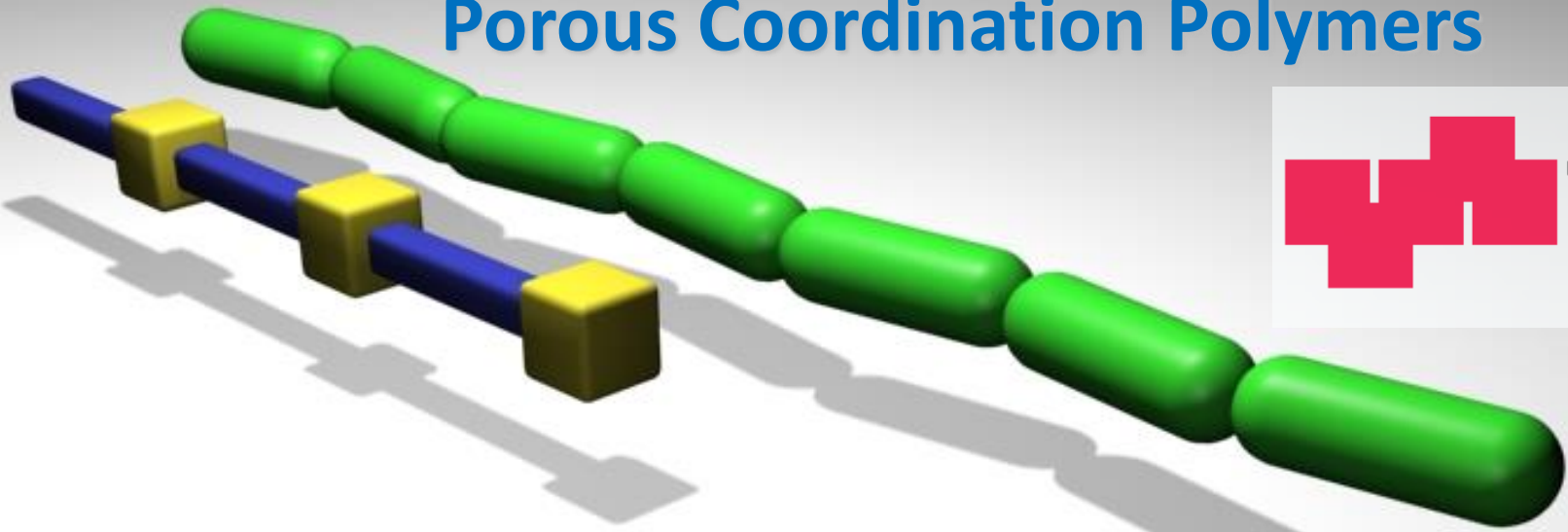




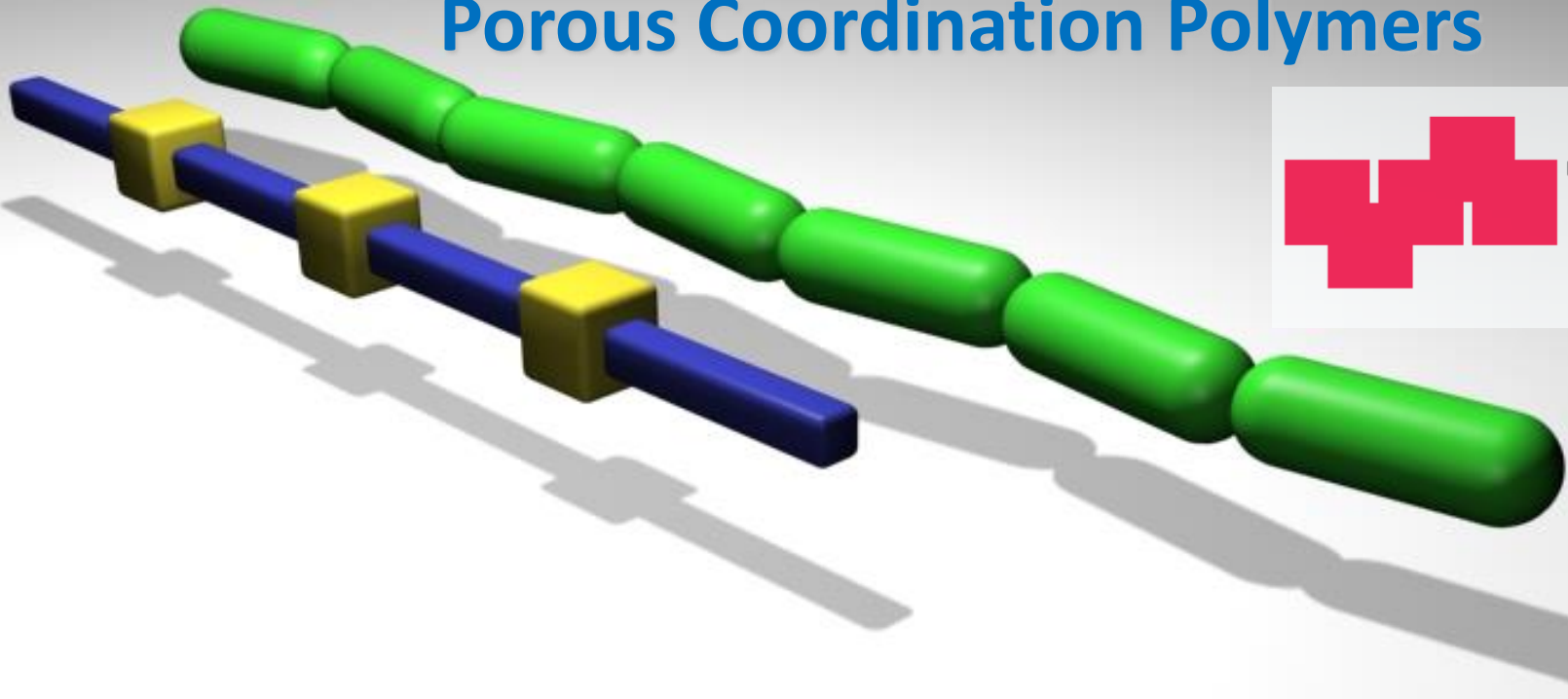
# Porous Coordination Polymers



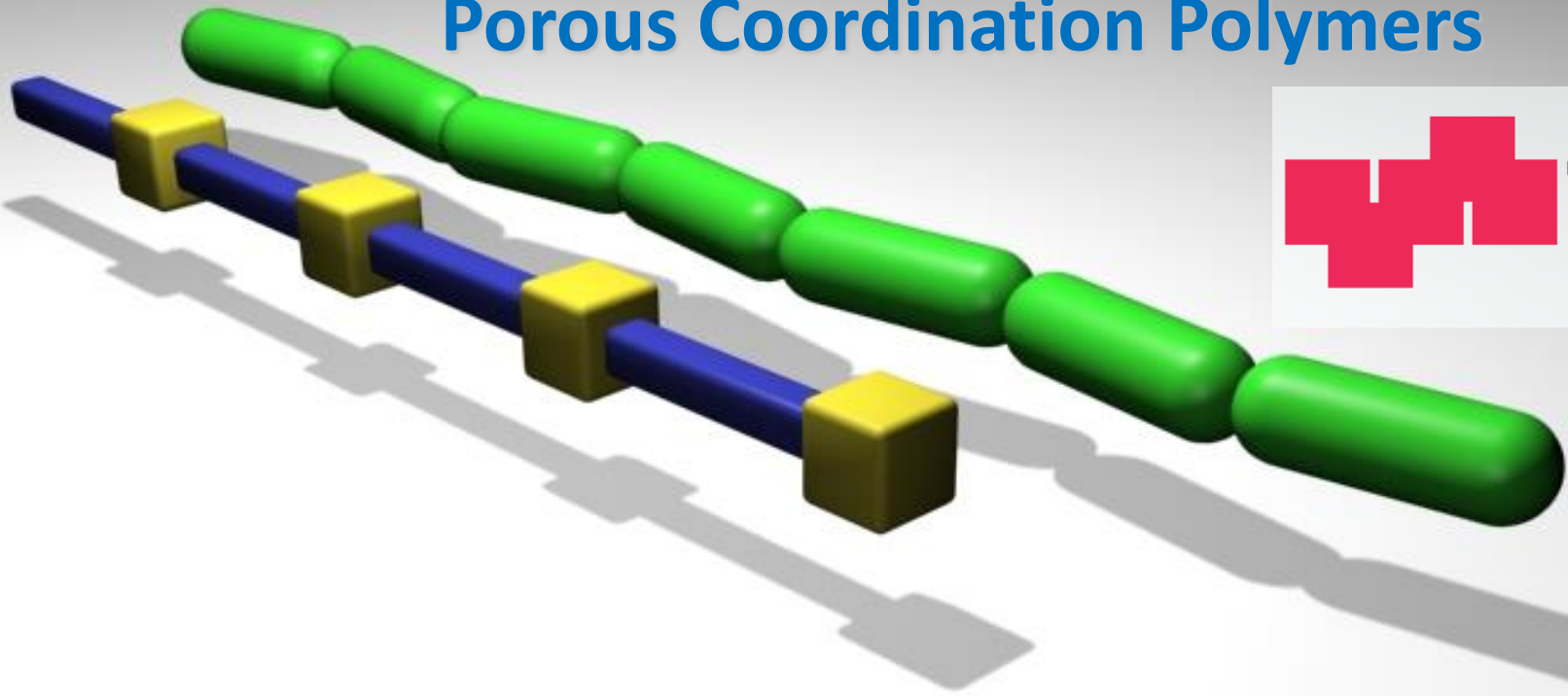
# Porous Coordination Polymers



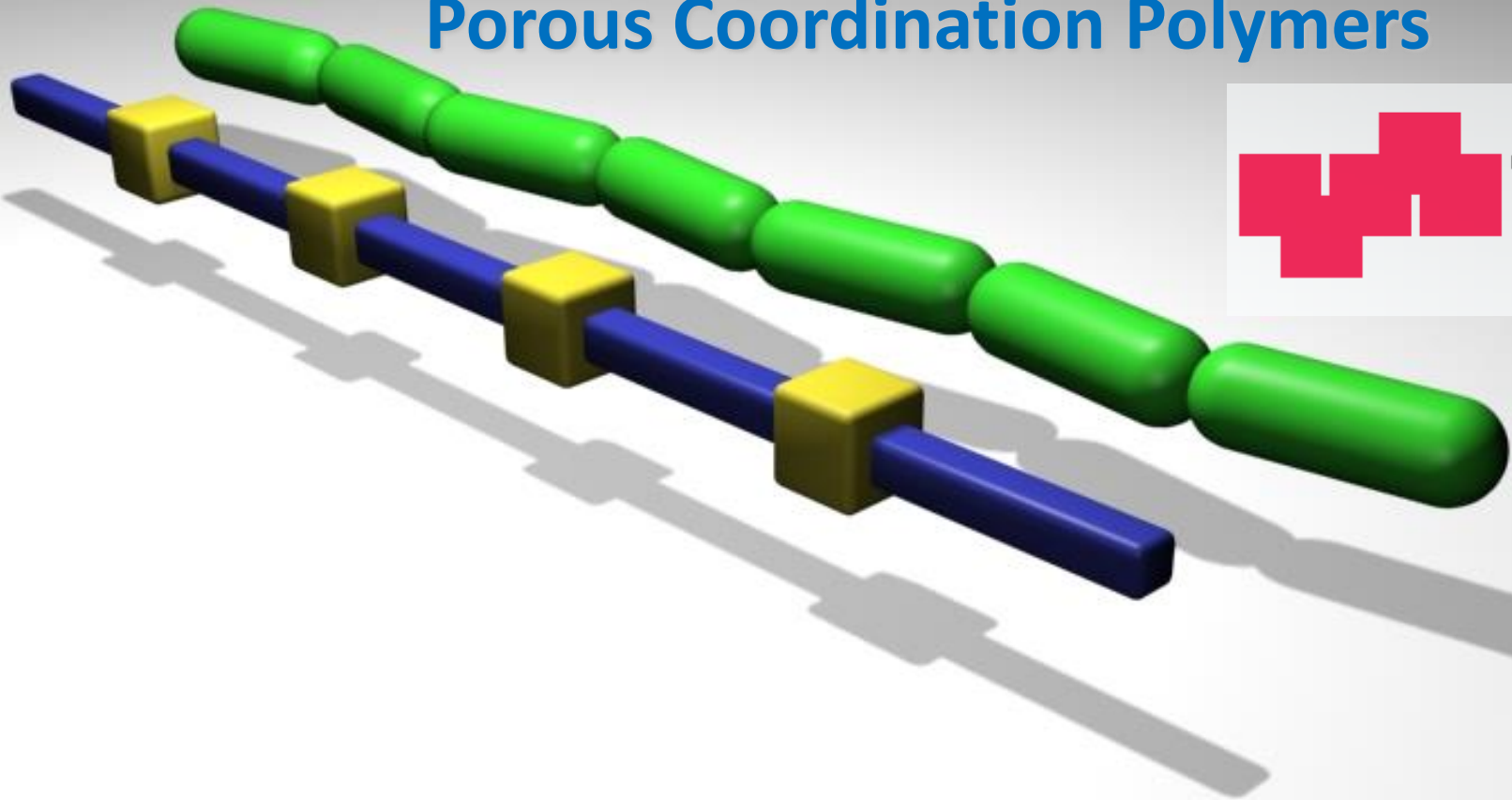
# Porous Coordination Polymers



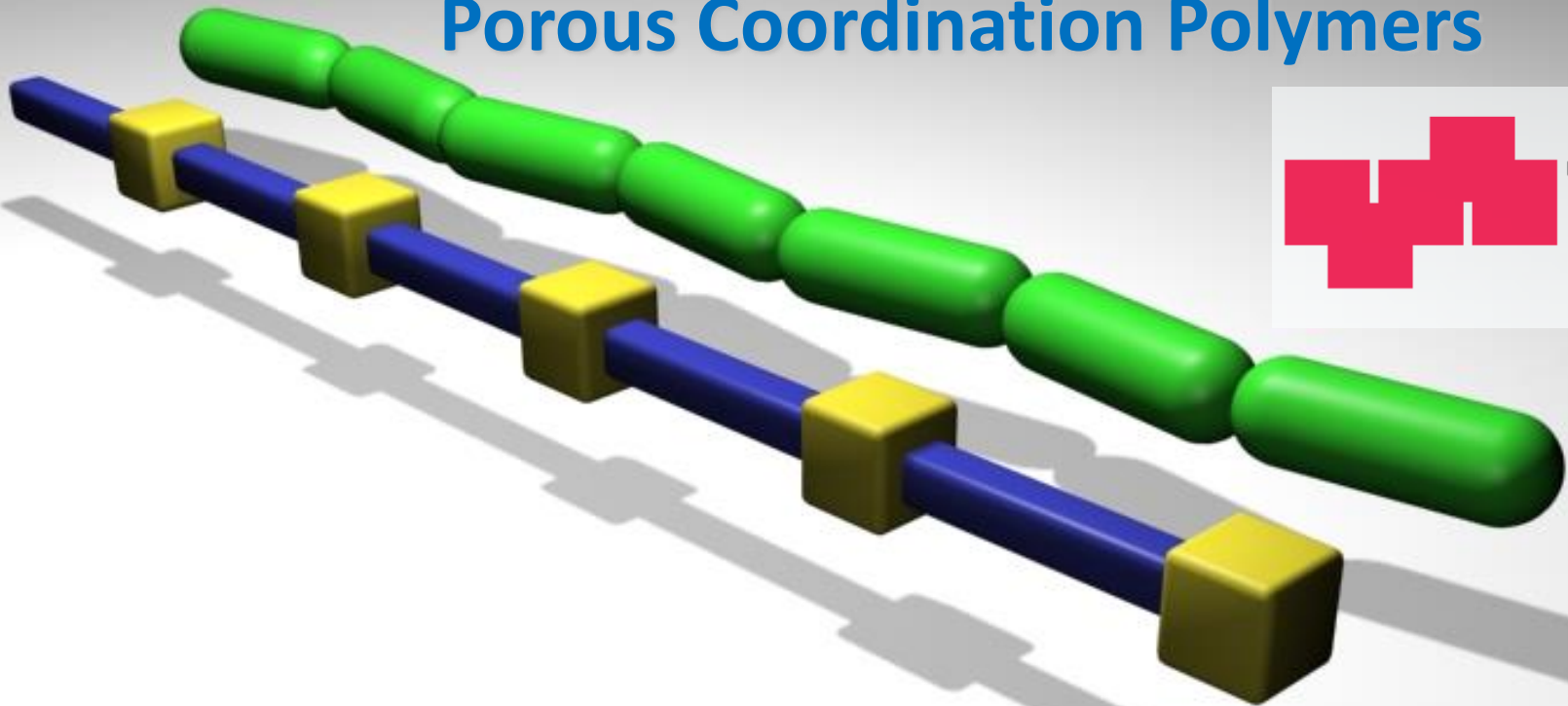
# Porous Coordination Polymers



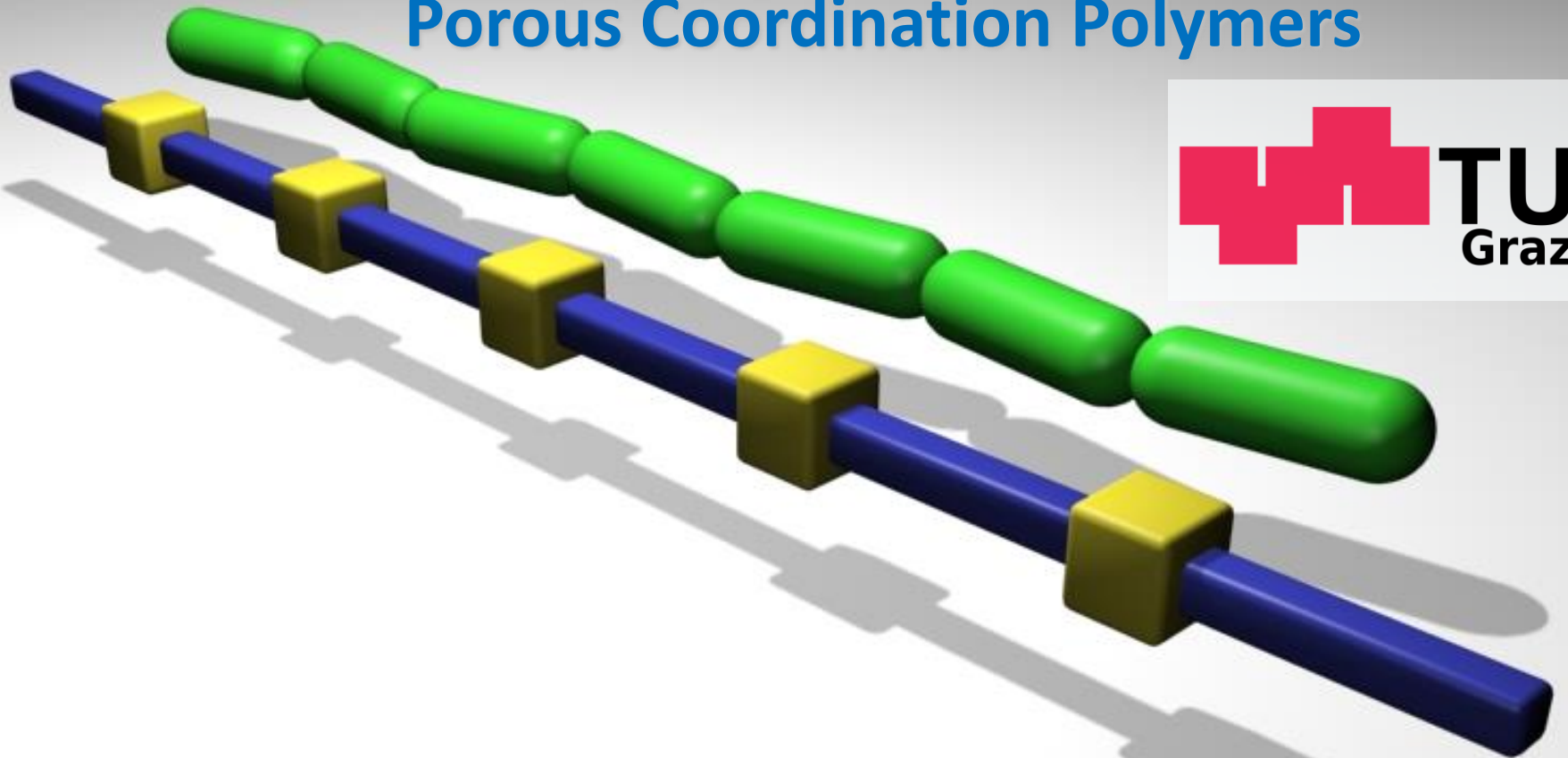
# Porous Coordination Polymers



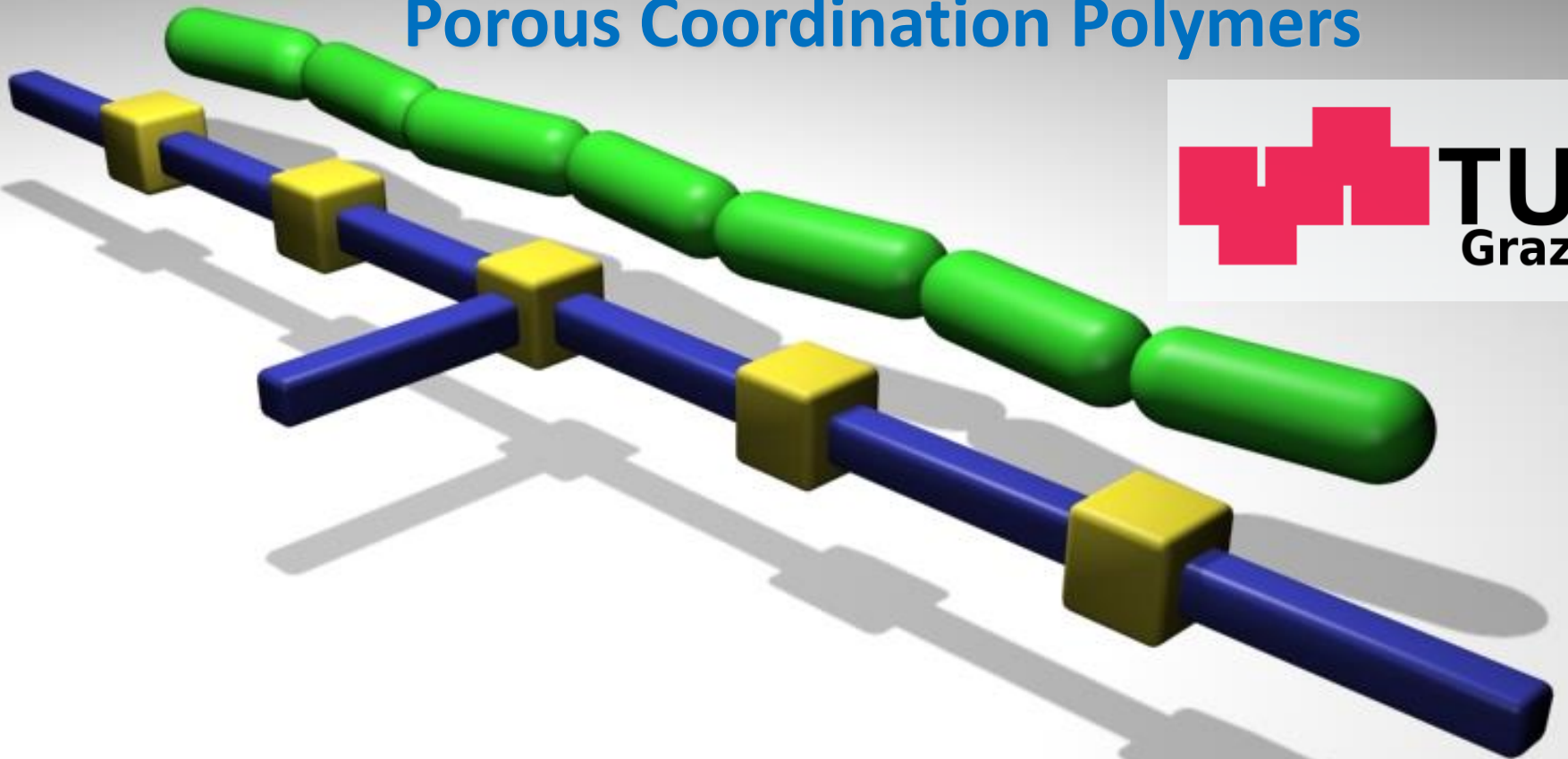
# Porous Coordination Polymers



# Porous Coordination Polymers

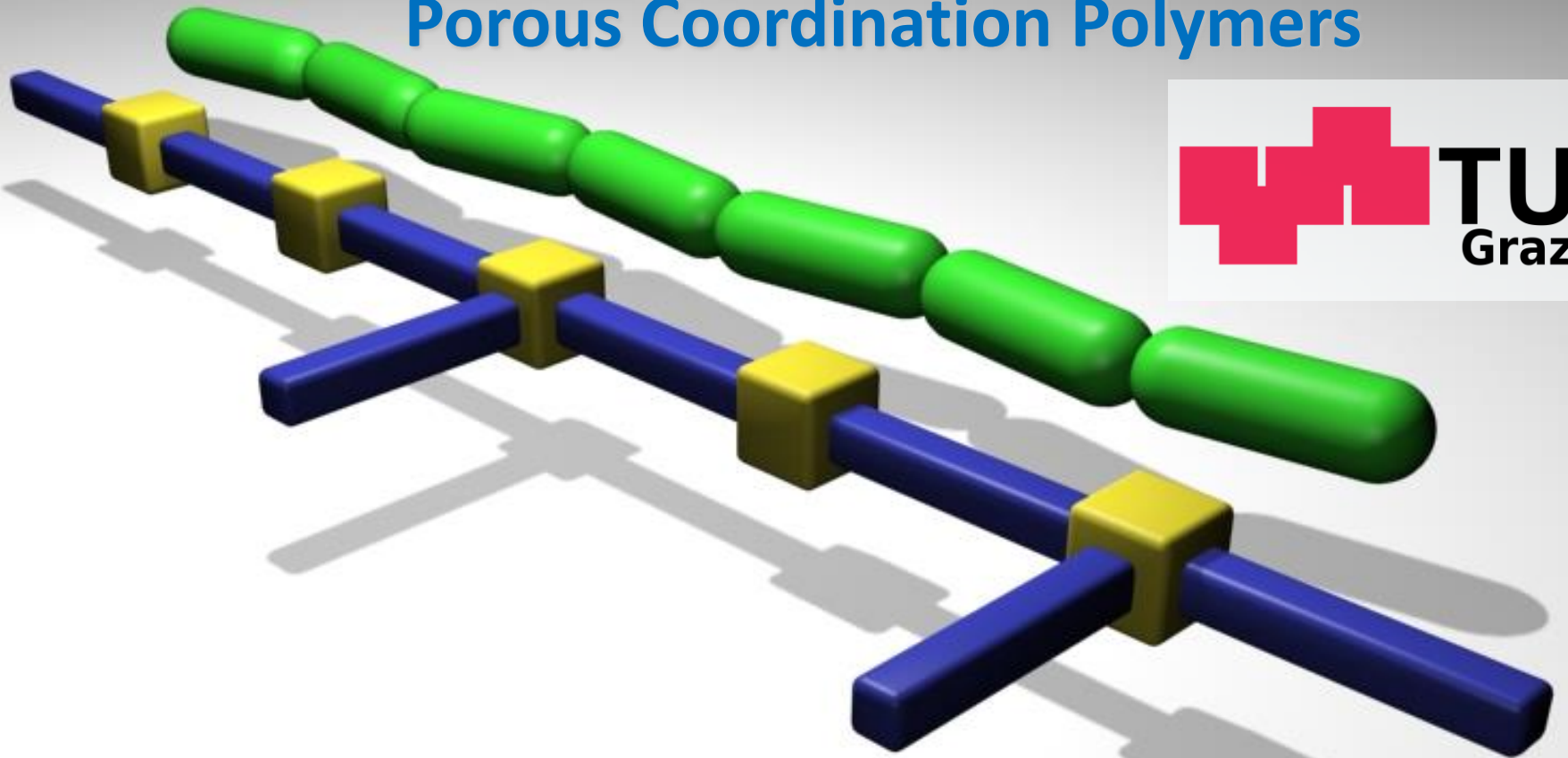


# Porous Coordination Polymers

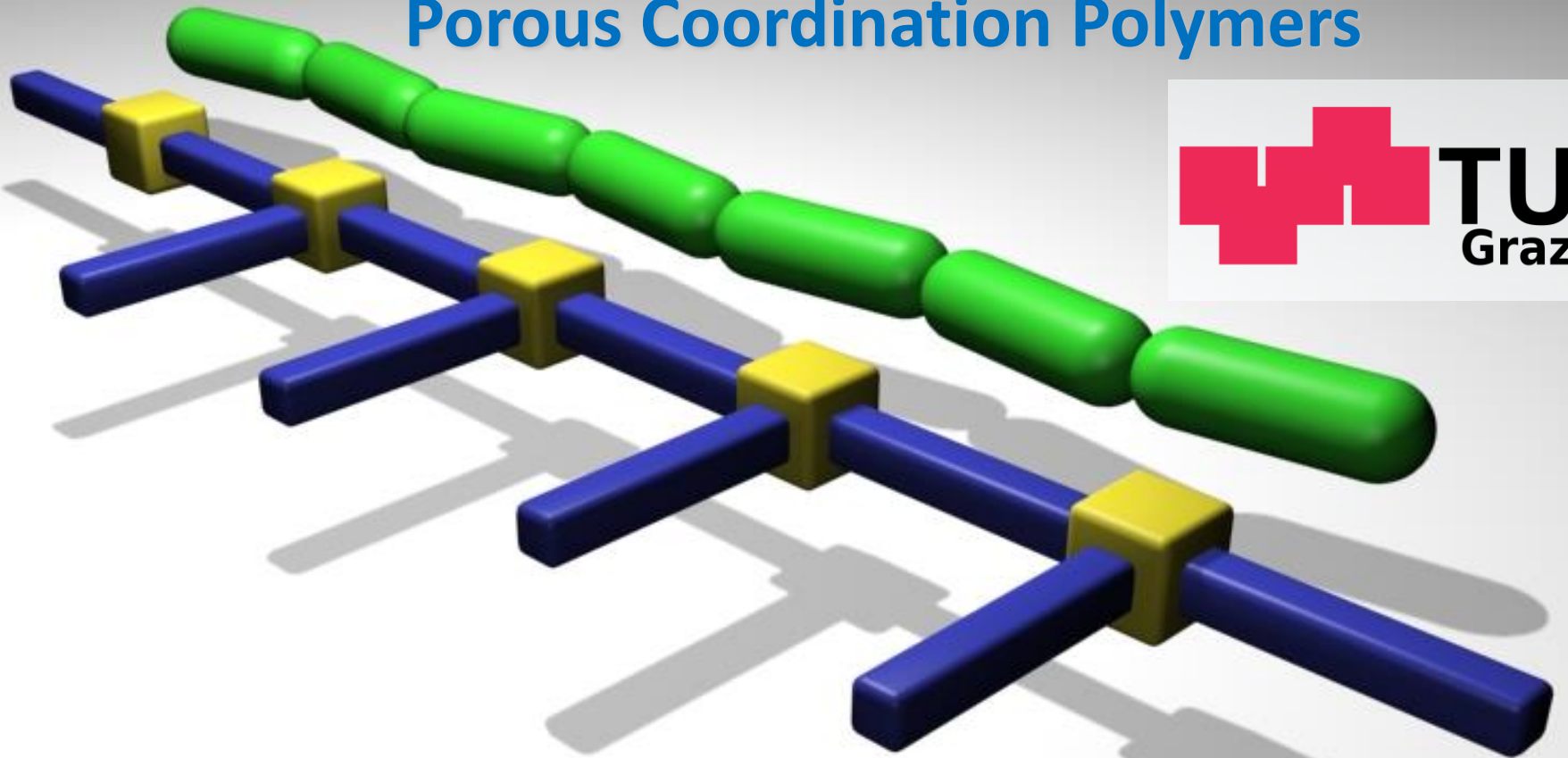




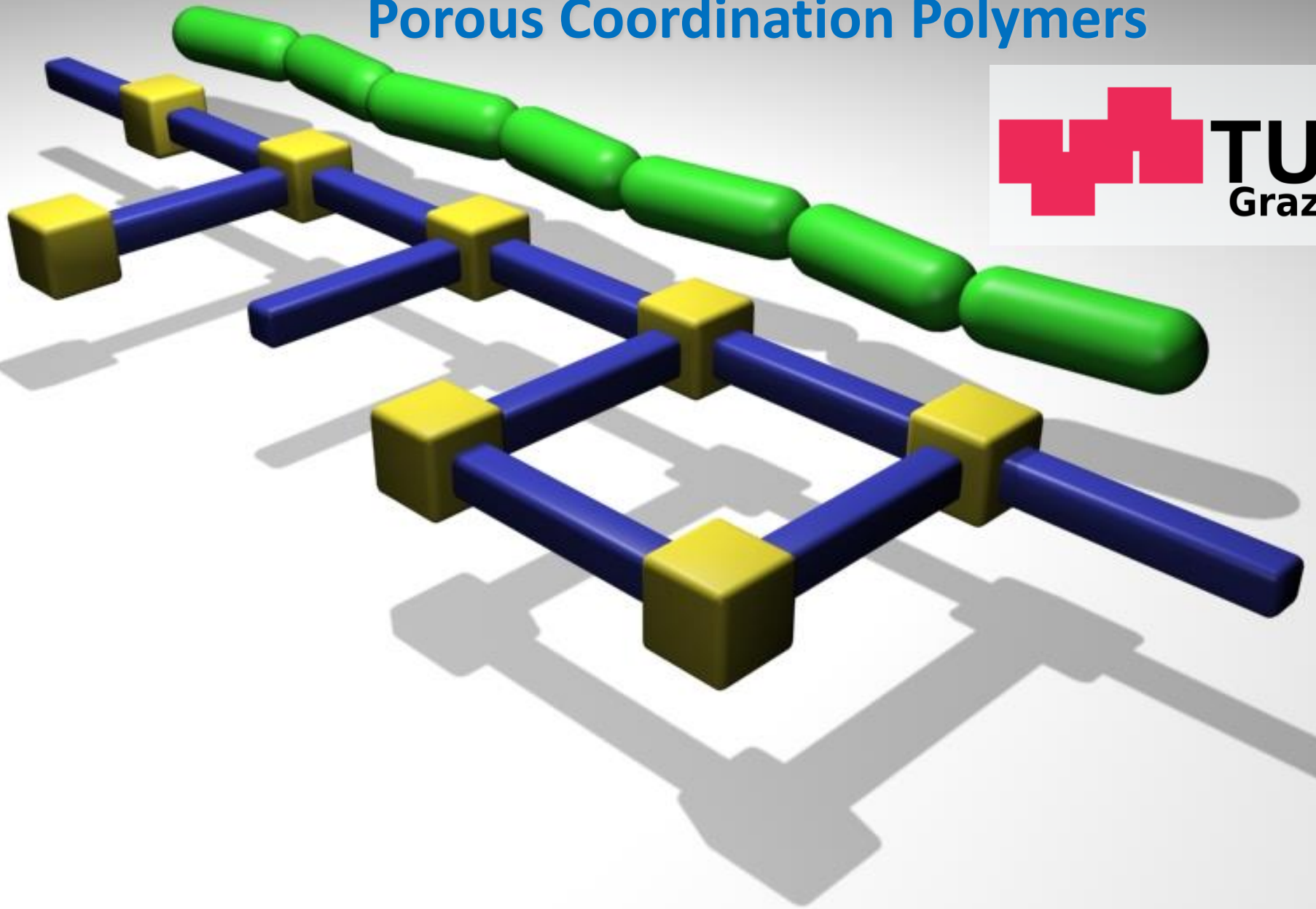
# Porous Coordination Polymers



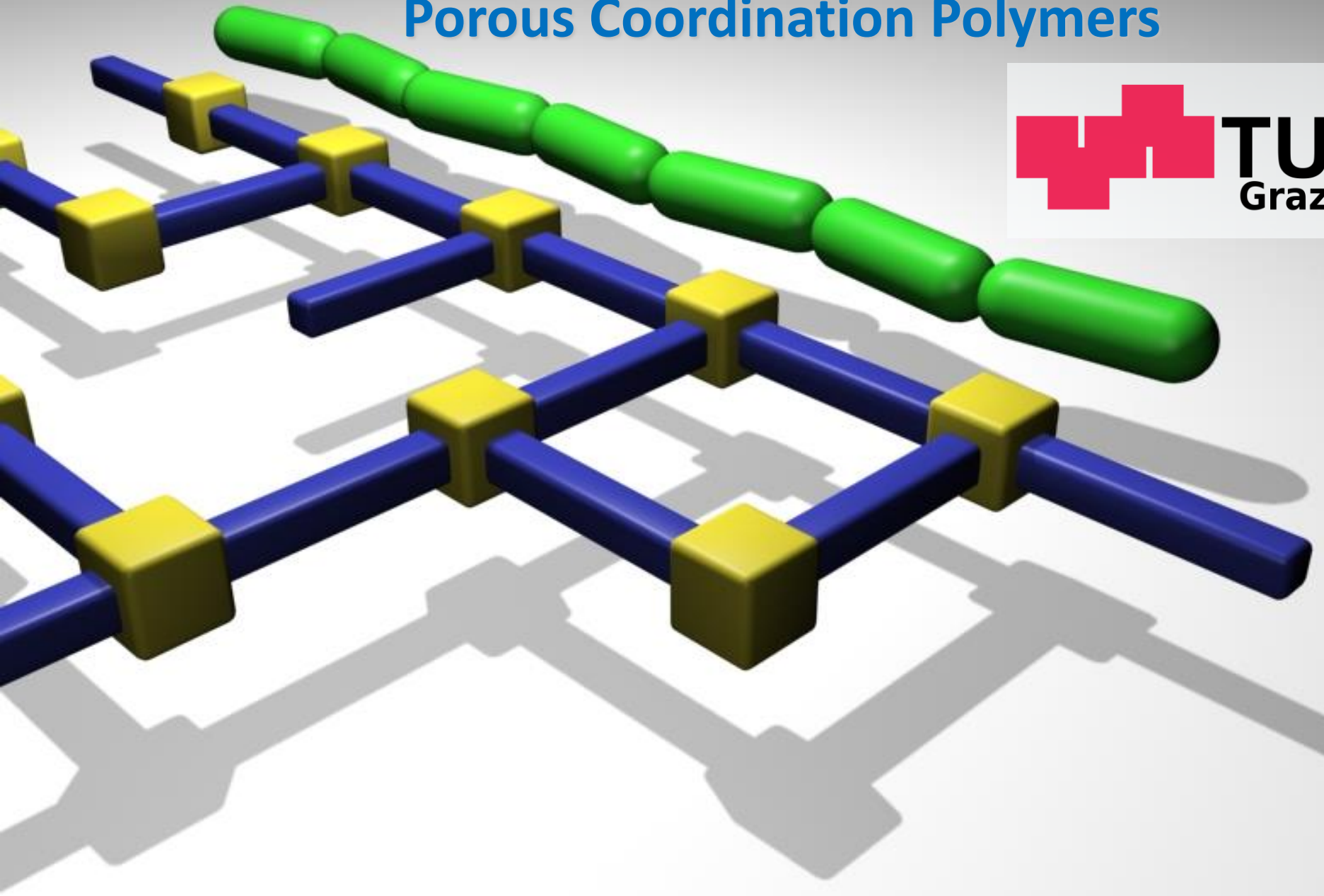
# Porous Coordination Polymers



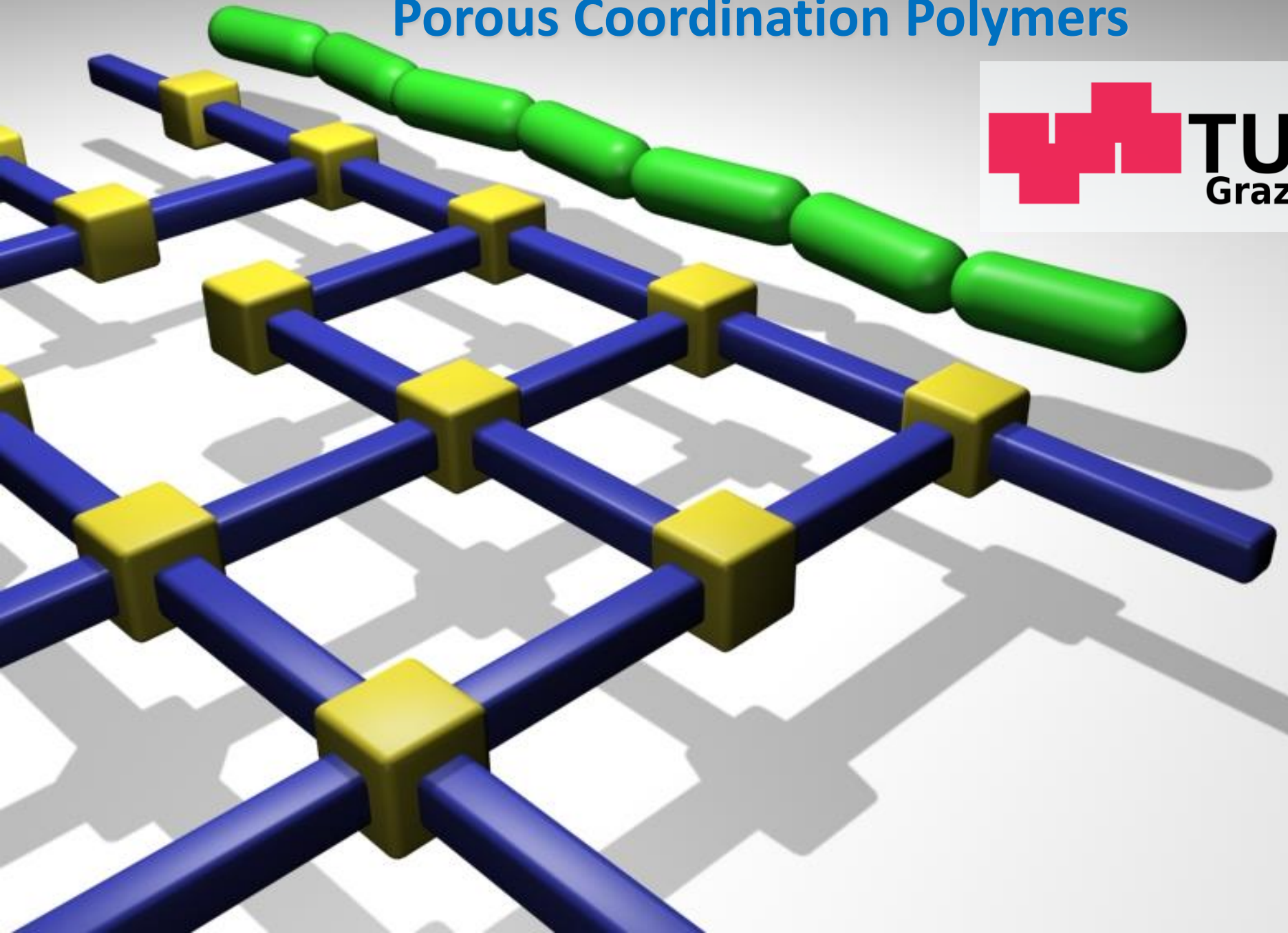
# Porous Coordination Polymers



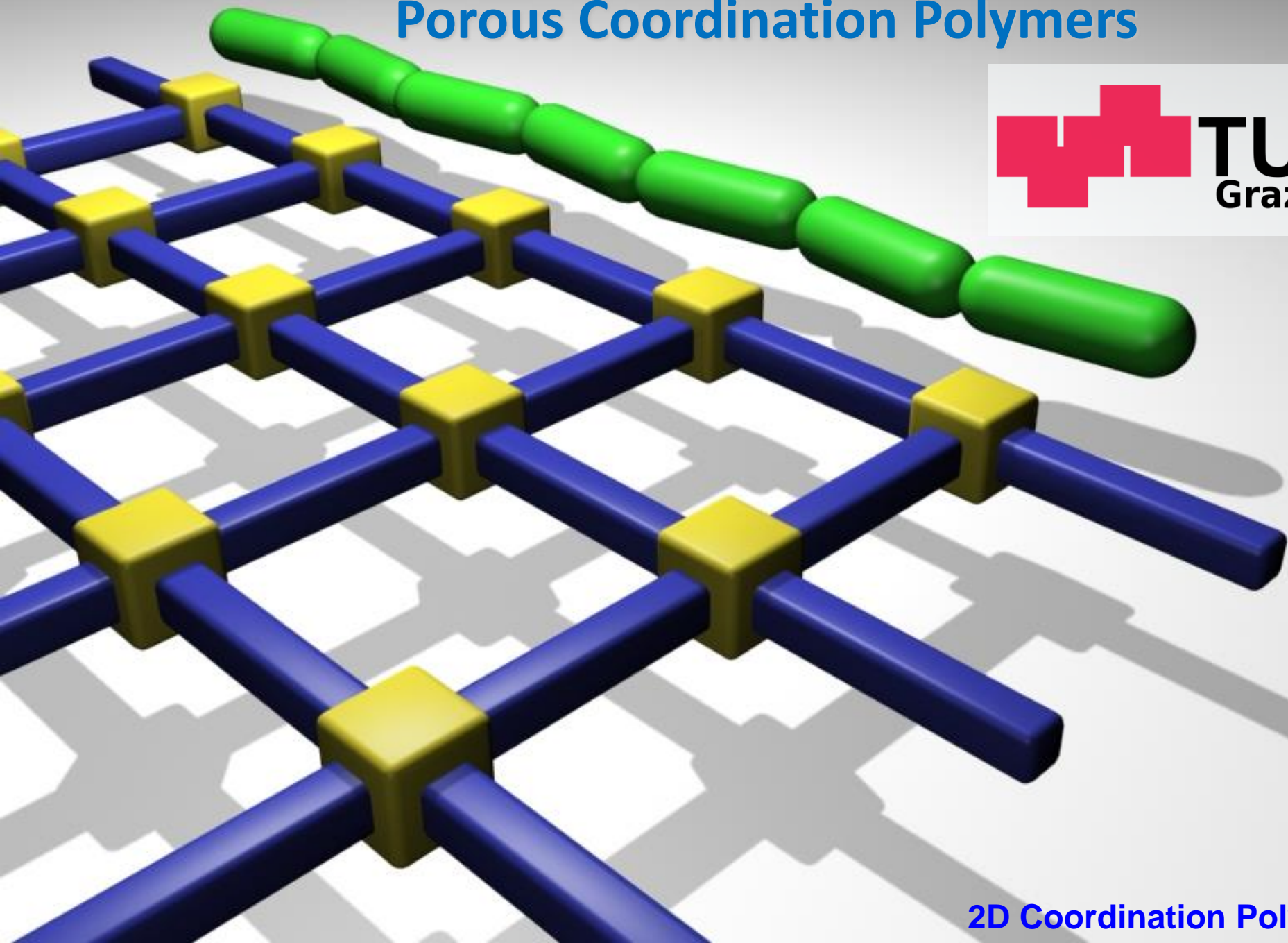
# Porous Coordination Polymers



# Porous Coordination Polymers

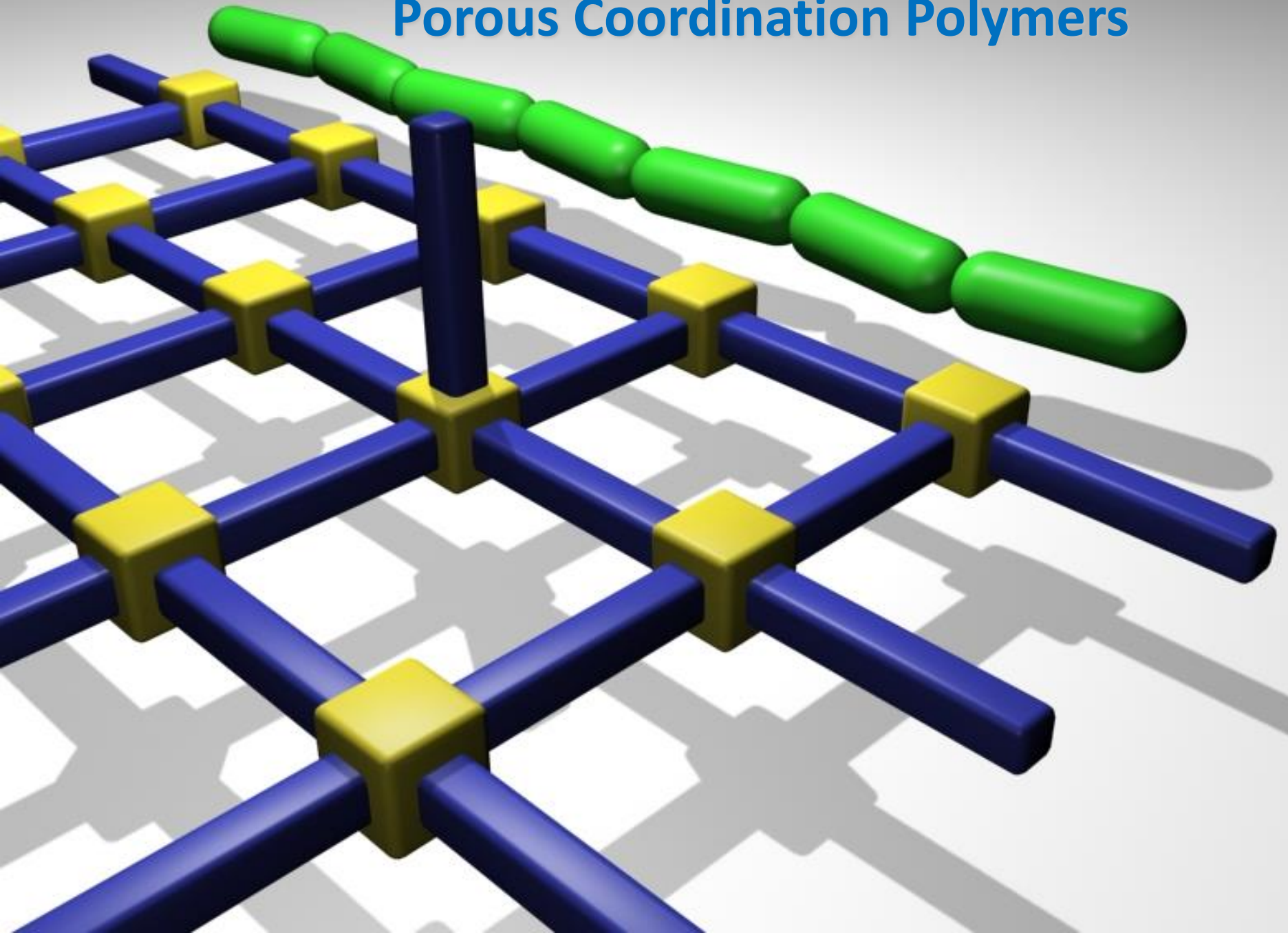


# Porous Coordination Polymers

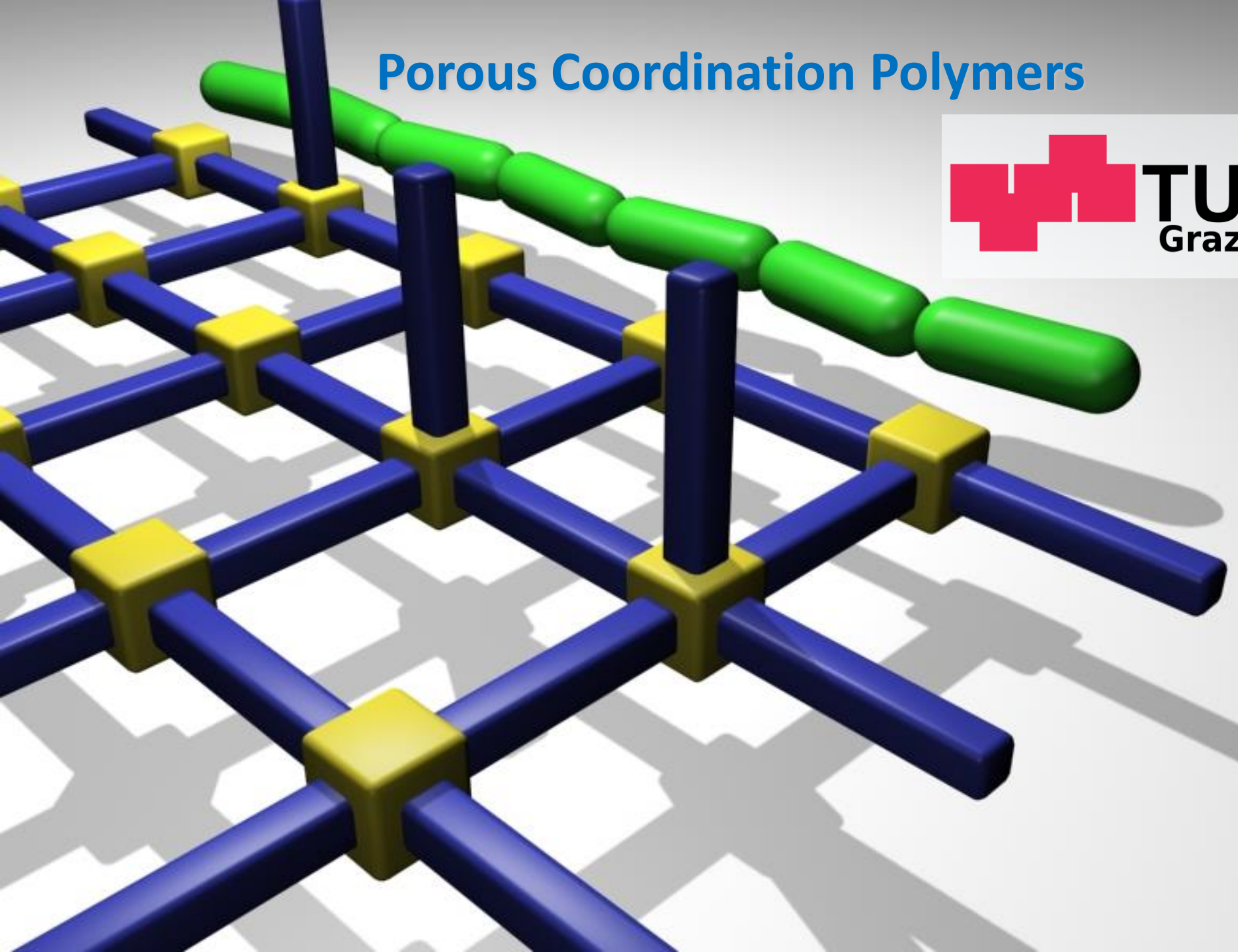


2D Coordination Polym

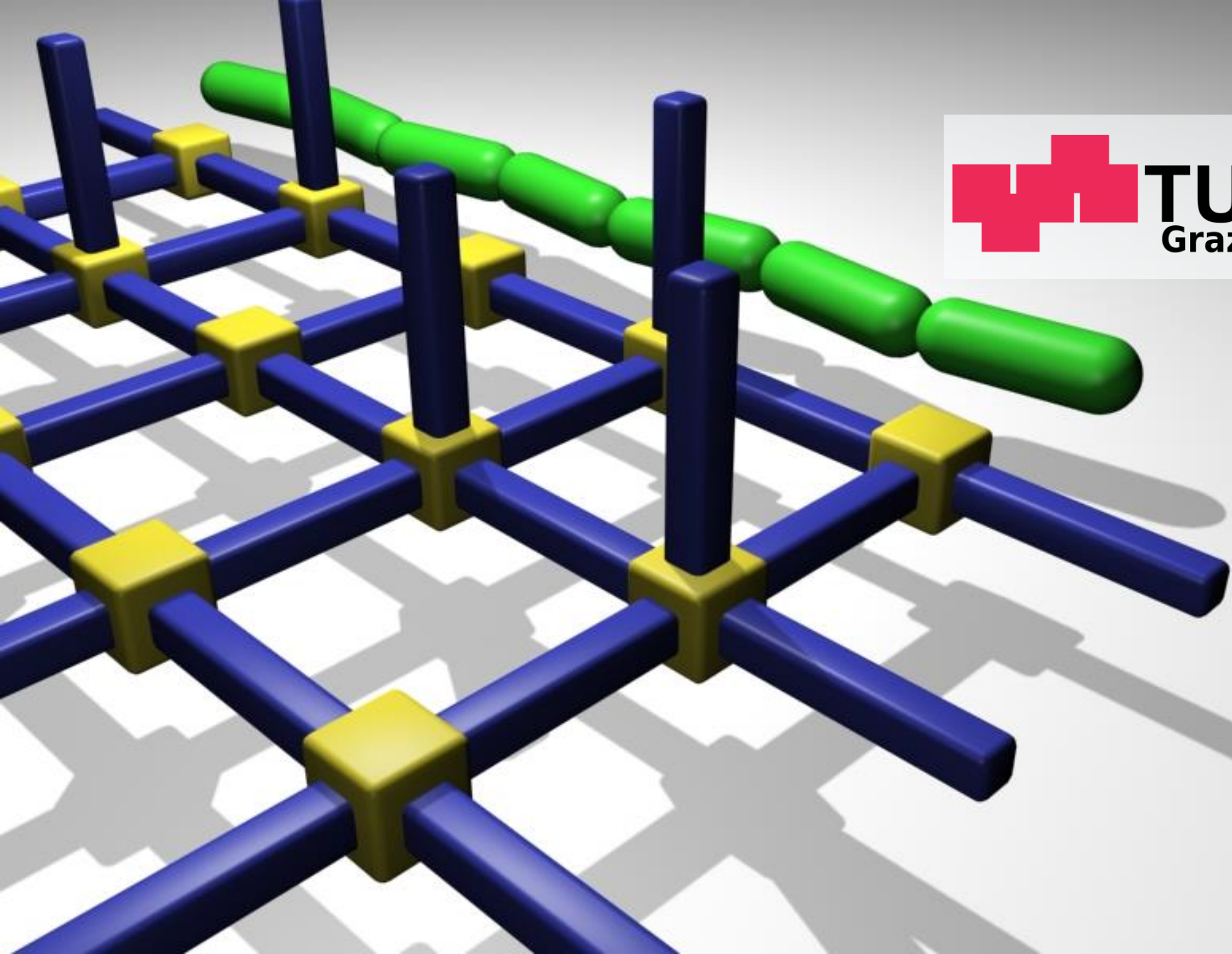
# Porous Coordination Polymers

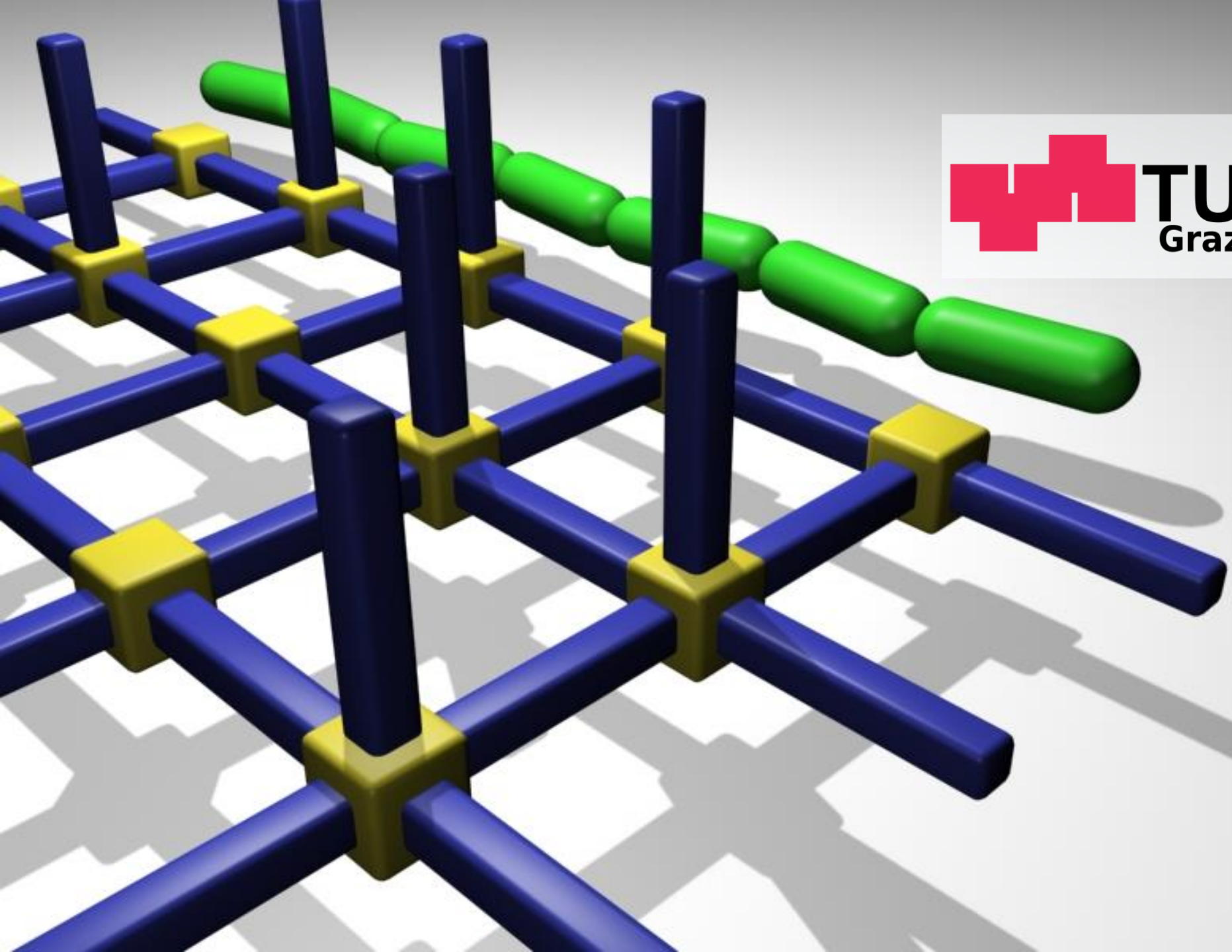


# Porous Coordination Polymers

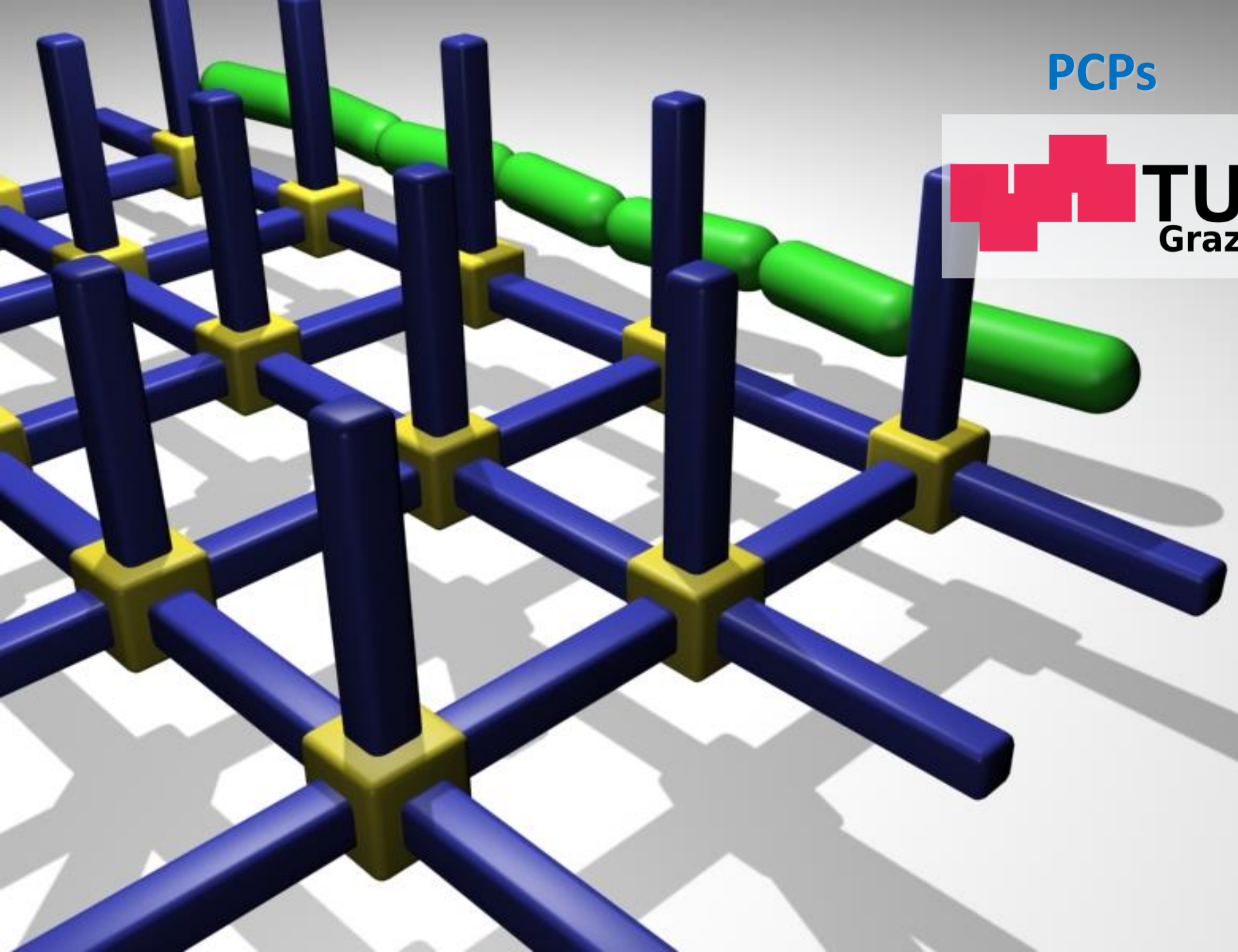




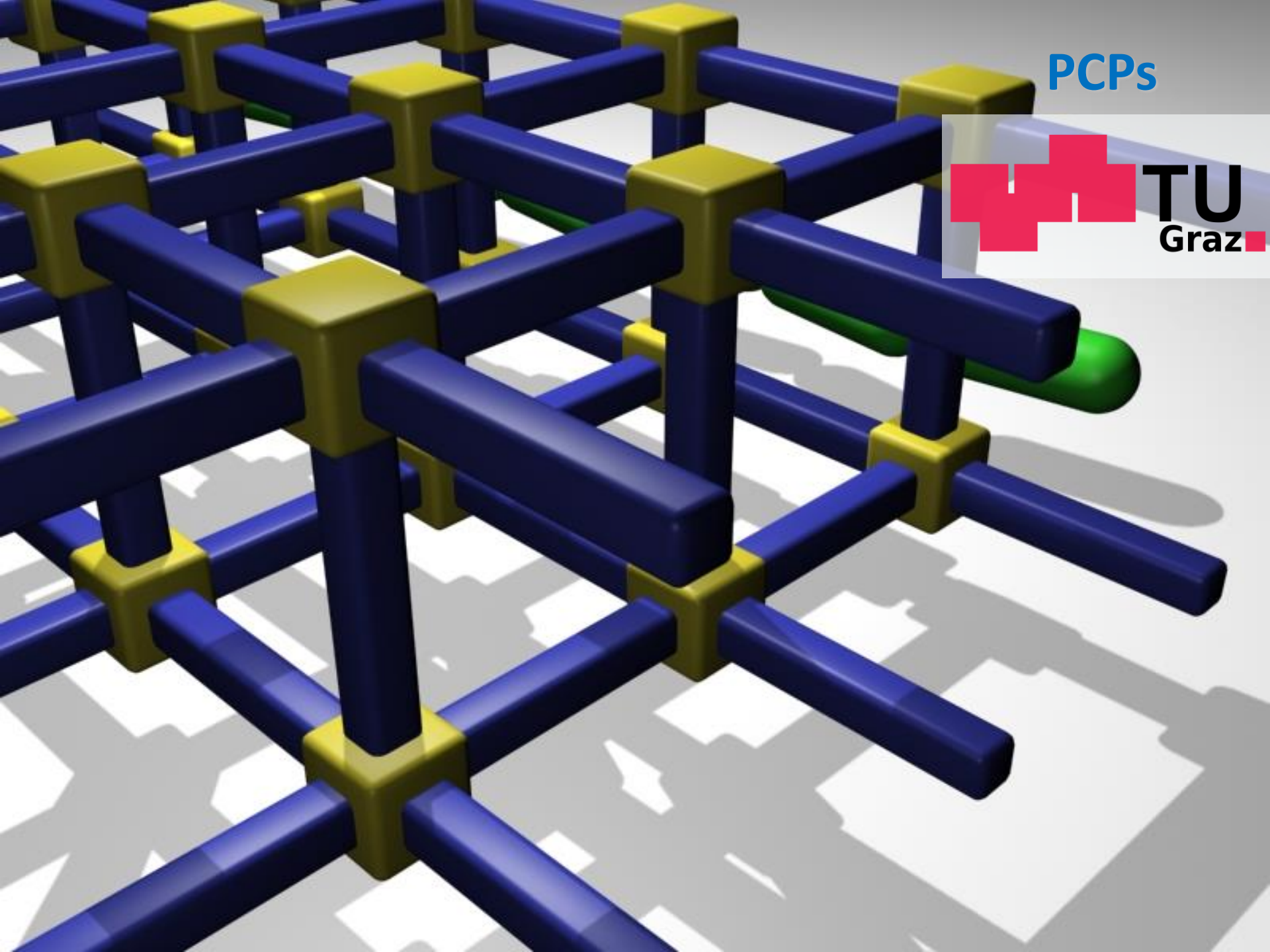




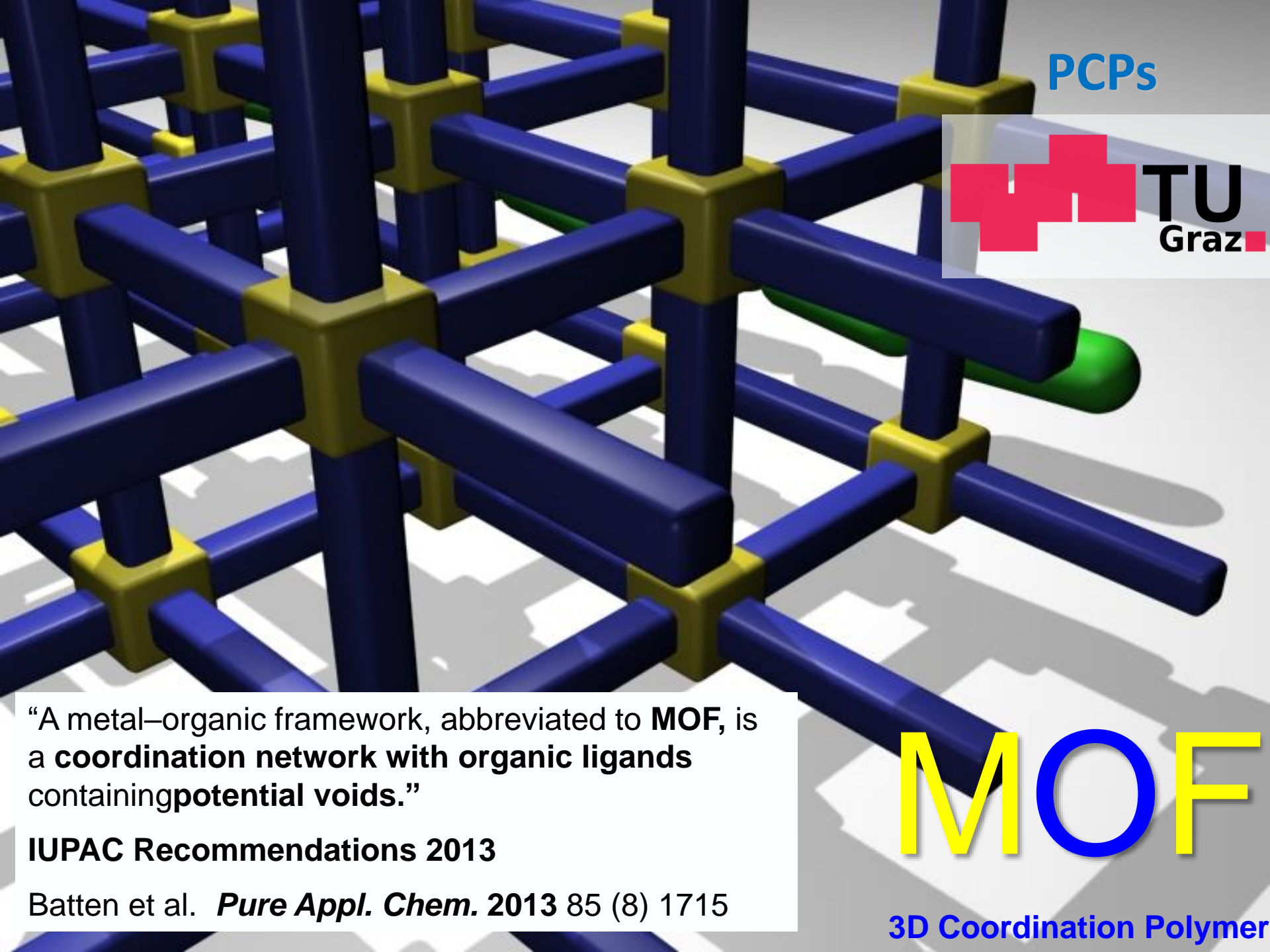
PCPs



PCPs



PCPs



“A metal–organic framework, abbreviated to **MOF**, is a **coordination network with organic ligands containing potential voids.**”

**IUPAC Recommendations 2013**

Batten et al. *Pure Appl. Chem.* 2013 85 (8) 1715

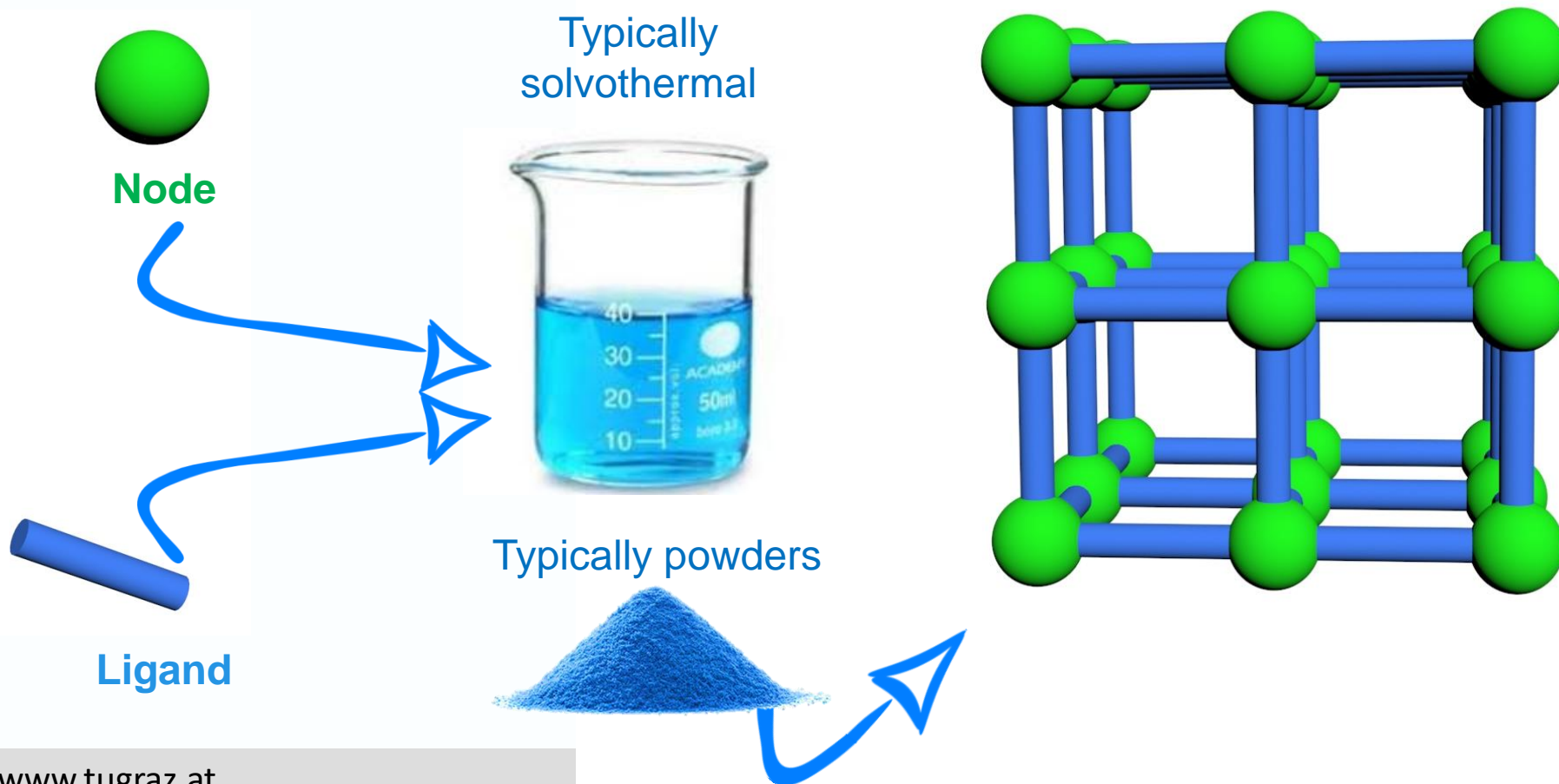
**MOF**

3D Coordination Polymer

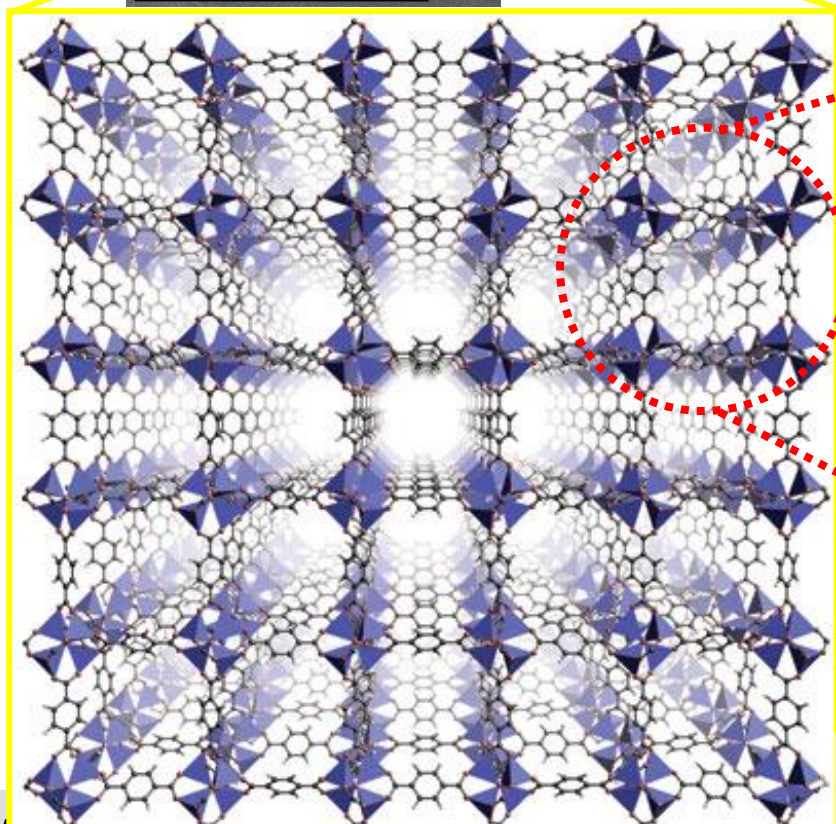
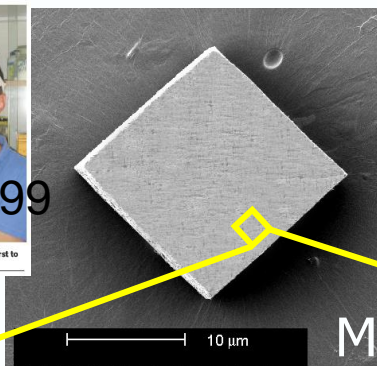
## Introduction:

# Metal-Organic Frameworks (MOFs)

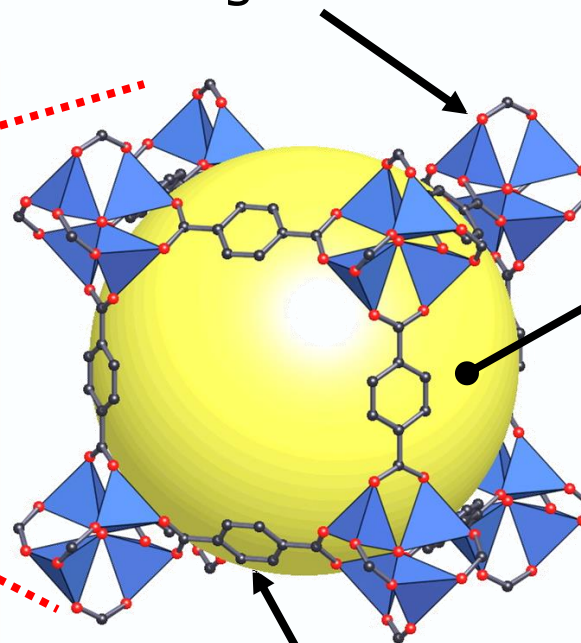
a recent class of Crystalline and Nano-Porous Materials



# An example of an archetypal Zn (MOF)



Tetragonal Zinc Oxide arrangements



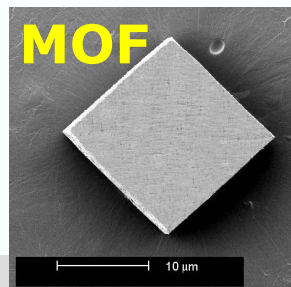
Open pore

Aromatic linkers

Liu, Y. et al. **Microp. Mesop. Mater.** 118, 296 (2009); Senderson K. **Nature** 448, 749 (2007); Li M. et al. **Nature** 402, 276 (1999); Eddaoudi M. et al. **Science** 469 (2002);

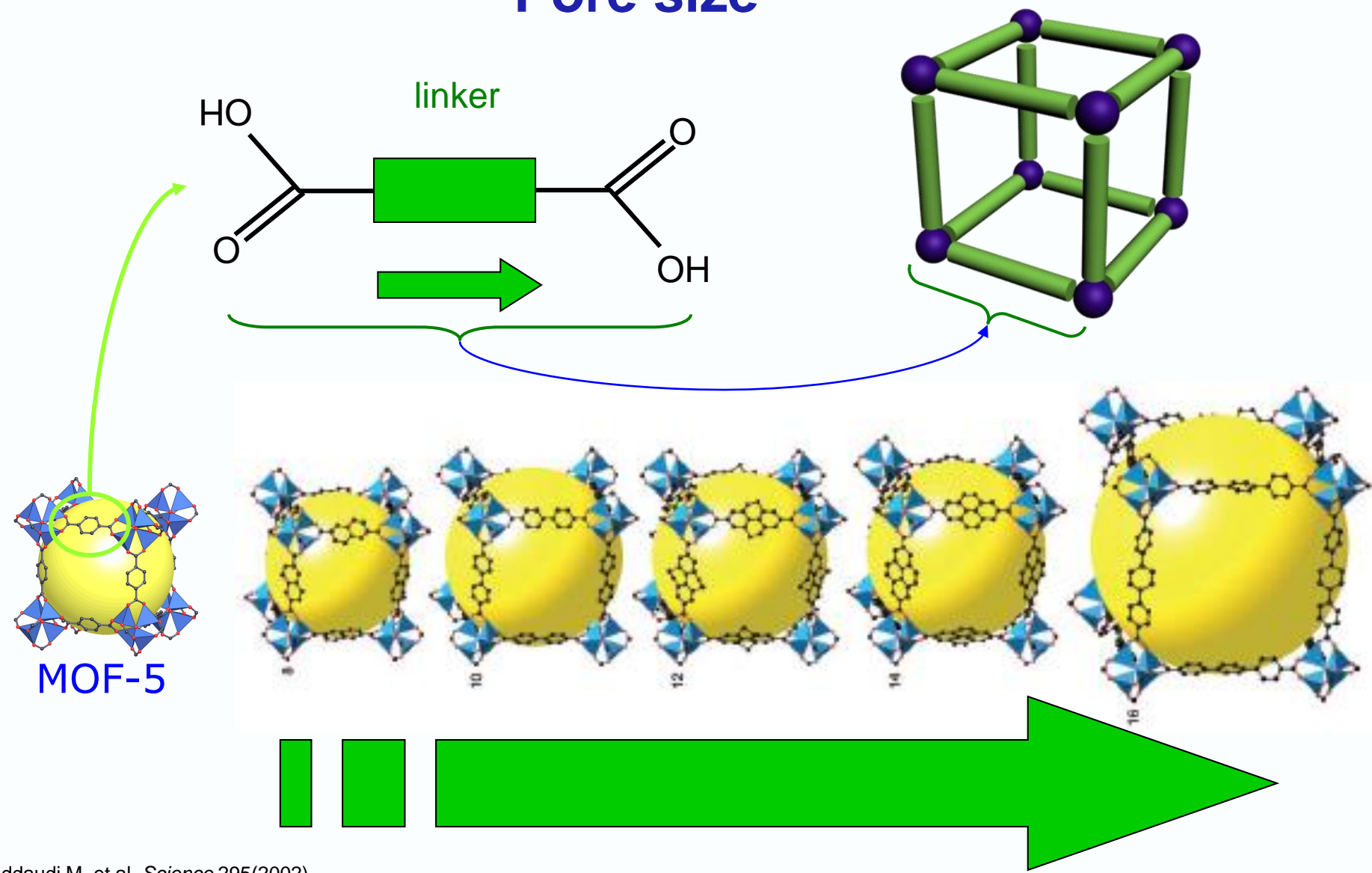


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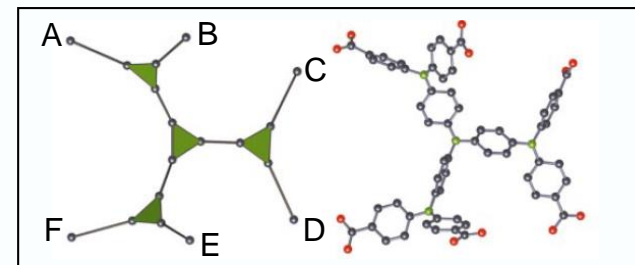
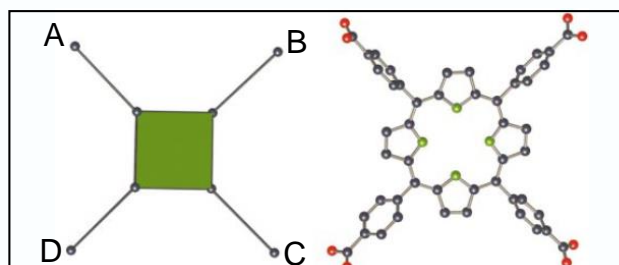
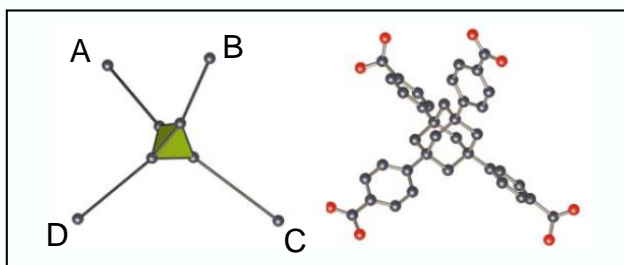
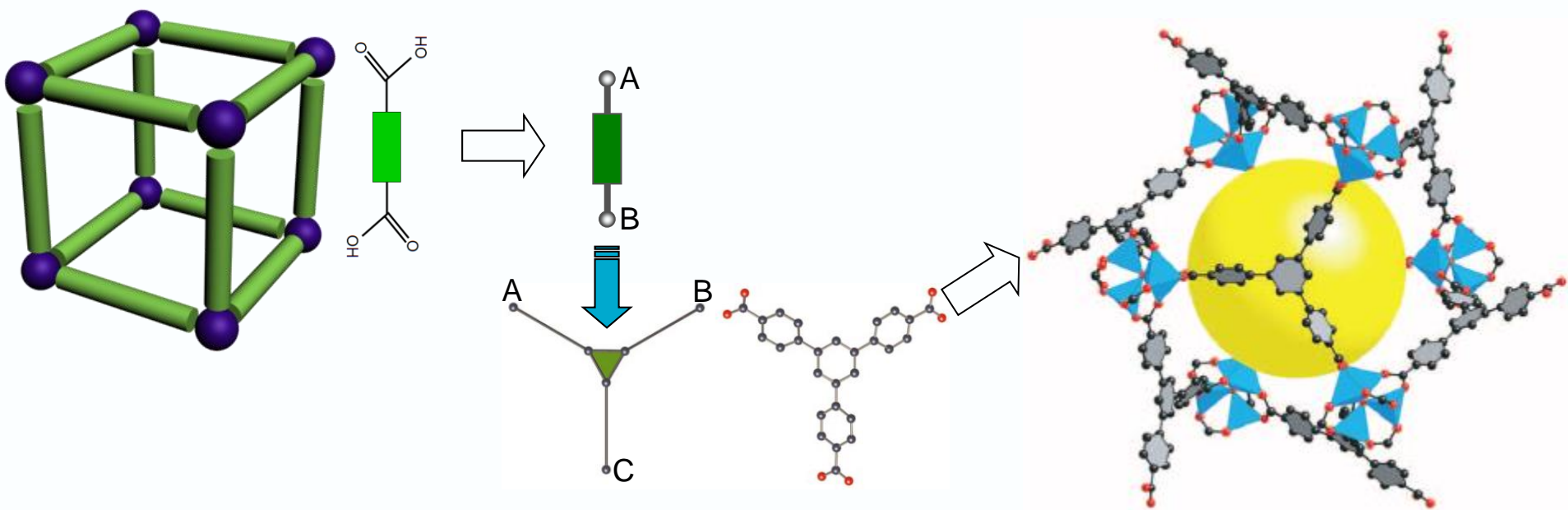


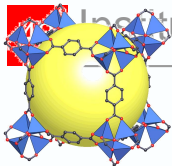
# Pore size



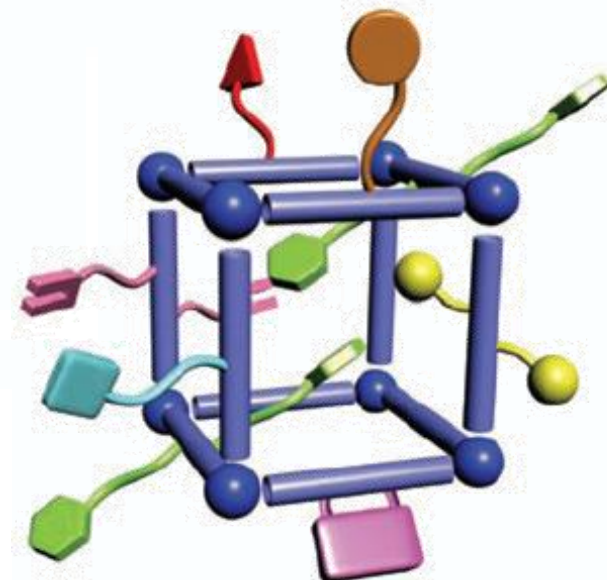
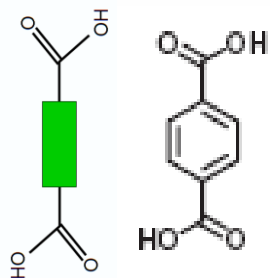
Eddaoudi M. et al. *Science* 295(2002)

# Architecture of the unit cell





# Functional groups



MTV-MOF-5 structure  
with eight different functionalities



© 2010

© 2010

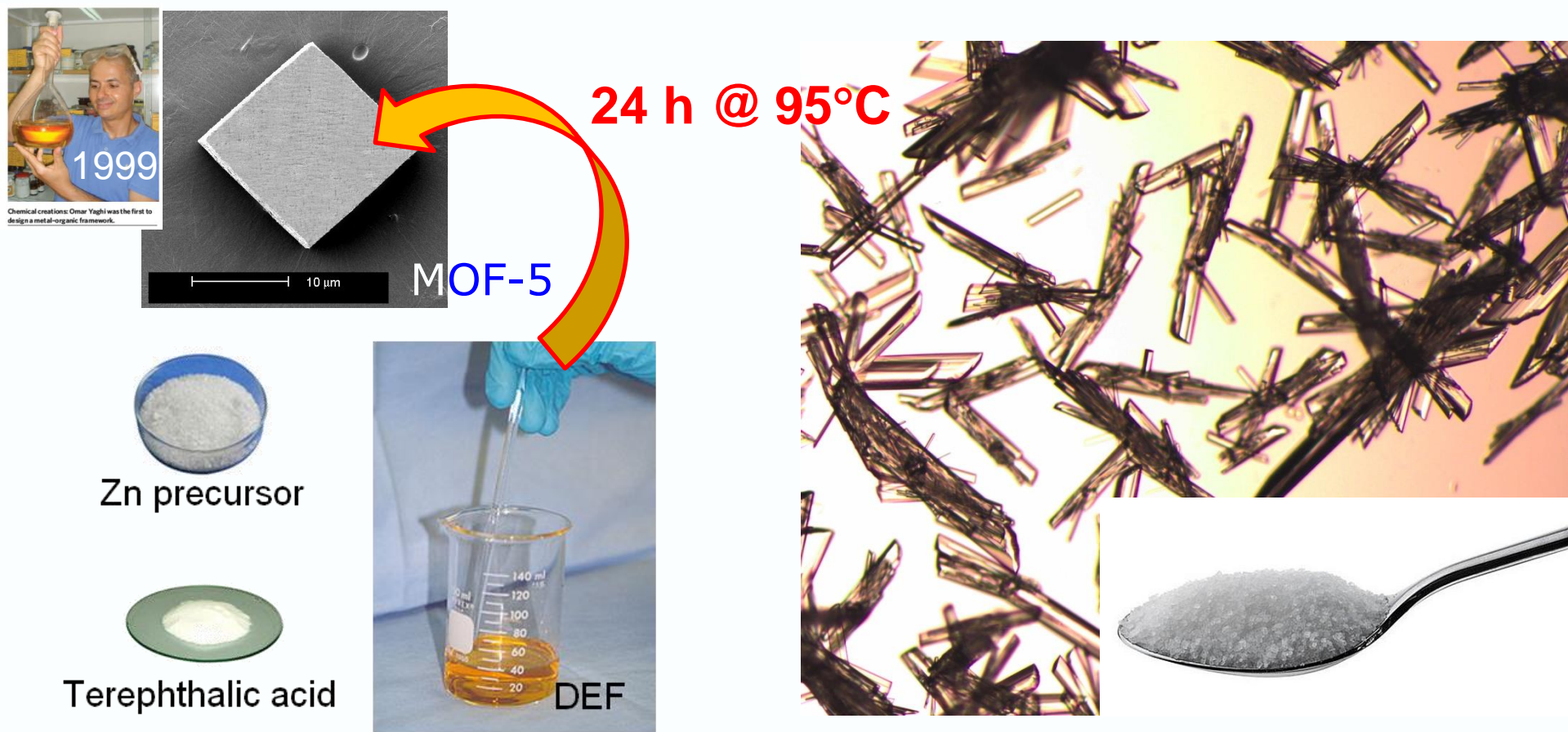
© 2010

© 2010

© 2010

© 2010

# How do we make MOFs? The example of MOF-5



1999

Chemical creations: Omar Yaghi was the first to design a metal-organic framework.

10 µm

MOF-5

24 h @ 95°C

Zn precursor

Terephthalic acid

DEF

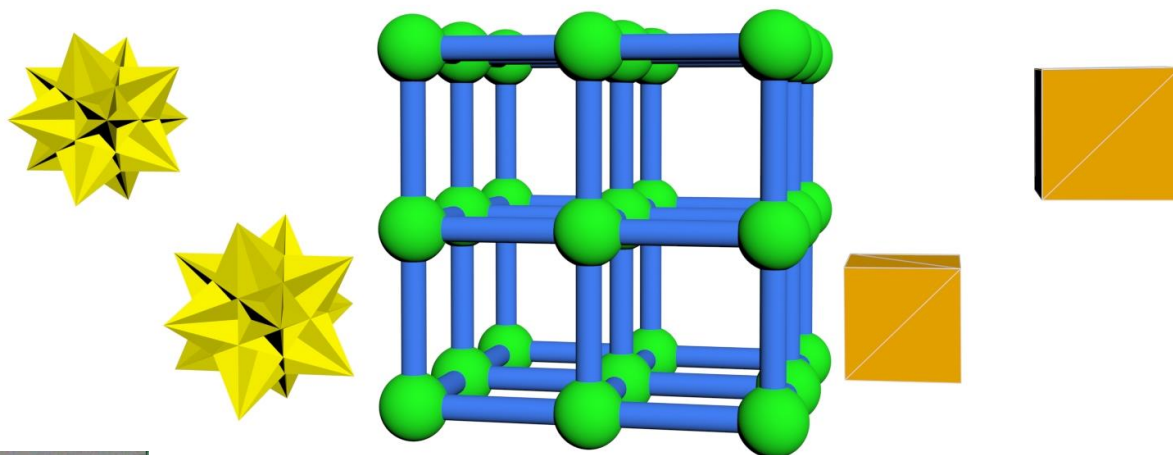
**Self-assembly process**, challenge to control the crystals growth

Liu, Y. et al. **Microp. Mesop. Mater.** 118, 296 (2009); Senderson K. **Nature** 448, 749 (2007);  
Li M. et al. **Nature** 402, 276 (1999); Eddaoudi M. et al. **Science** 469 (2002);

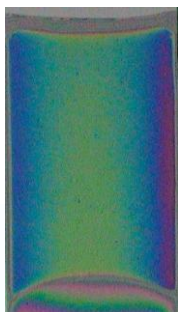
# Properties:

## Metal-Organic Frameworks (MOFs)

- 1) Ultra-high accessible surface area
- 2) Uniform pore size
- 3) Tuneable pore size and chemical functionality



Separation,  
Storage,  
Catalysis,  
Delivery.



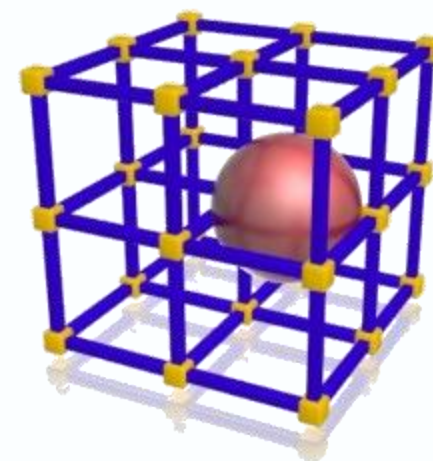
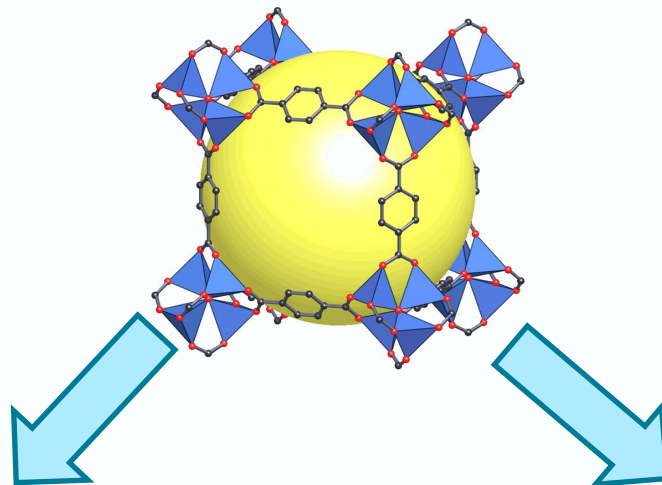
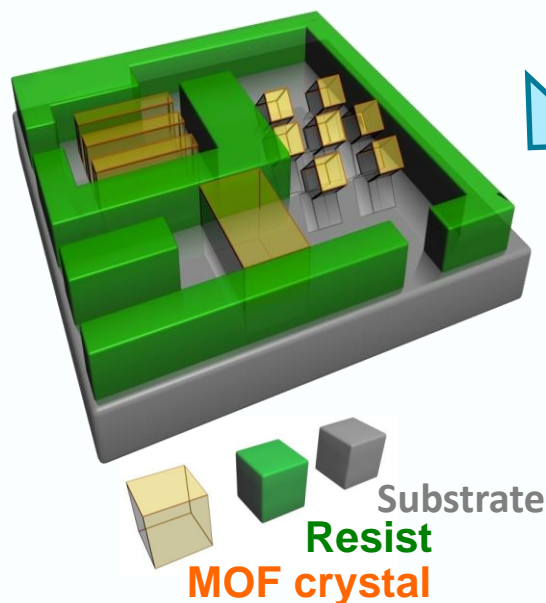
**For device fabrication, films are required:**  
Membranes, Sensing, Dielectrics, Ion conductors, Optics, ...

# What is our vision and contribution to the field?



Device  
Fabrication

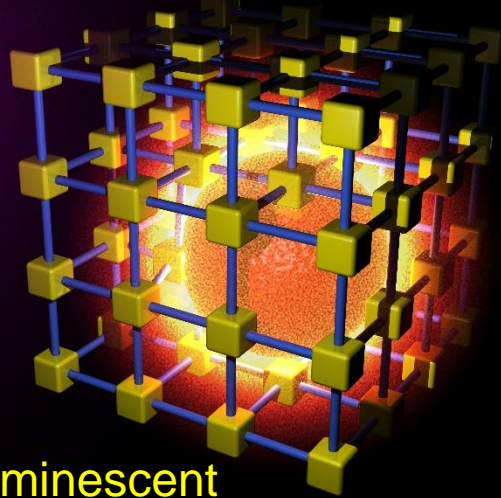
Encapsulation



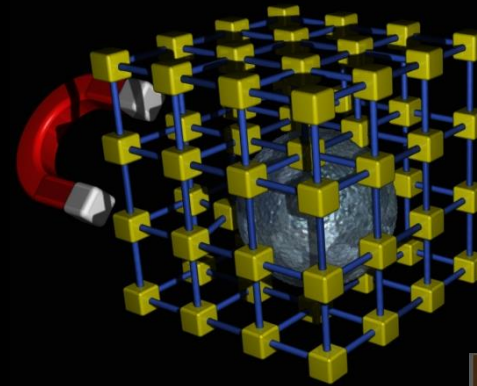
P. Falcaro, D. Buso, A. J. Hill, C. Doherty, *Adv. Mater.* 2012

P. Falcaro, R. Ricco, A. Yazdi, I. Imaz, S. Furukawa, D. Maspoch, R. Ameloot, J. D. Evans, C. J. Doonan, *Coord. Chem. Rev.* 2015

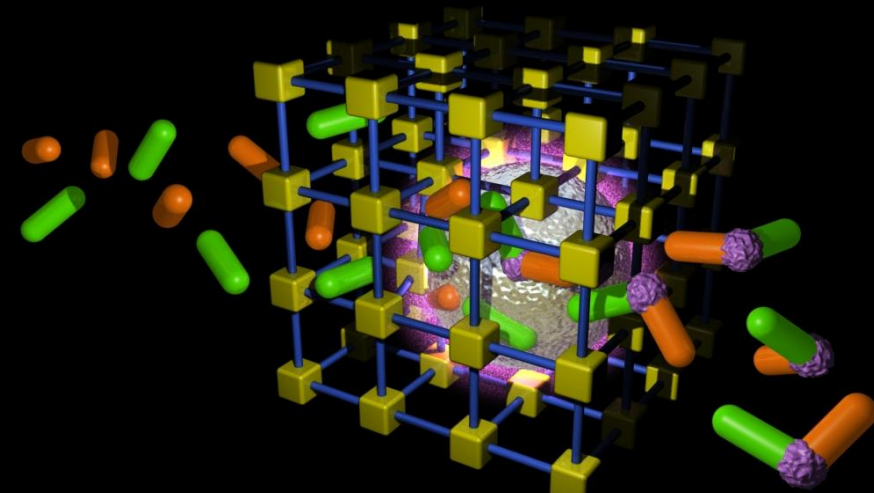
# Functionalization with particles... and more...



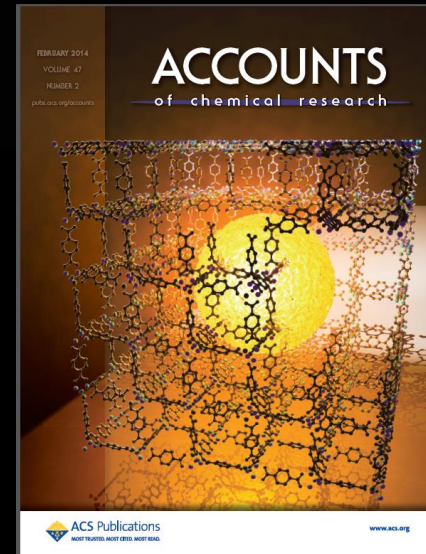
Luminescent



Magnetic



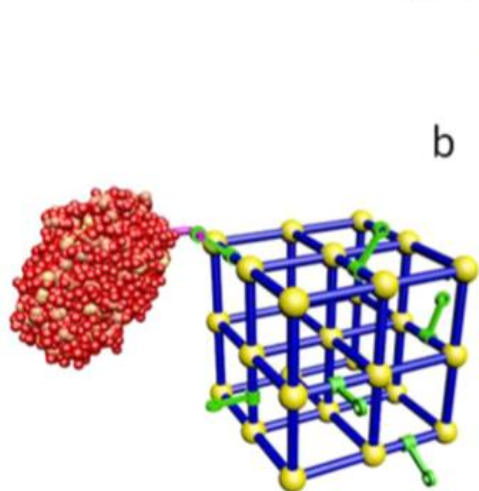
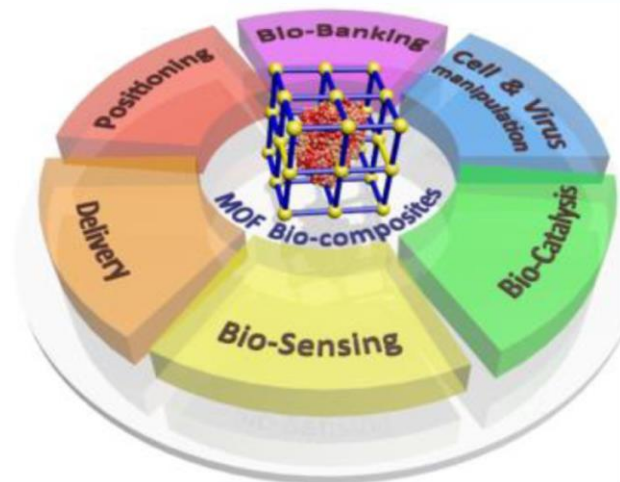
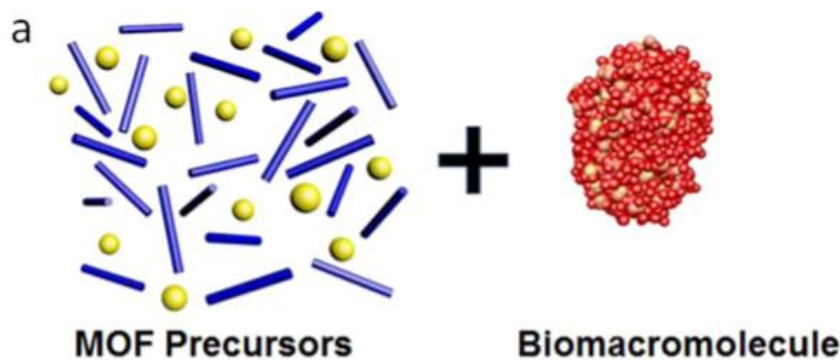
Perm-selective and catalytic



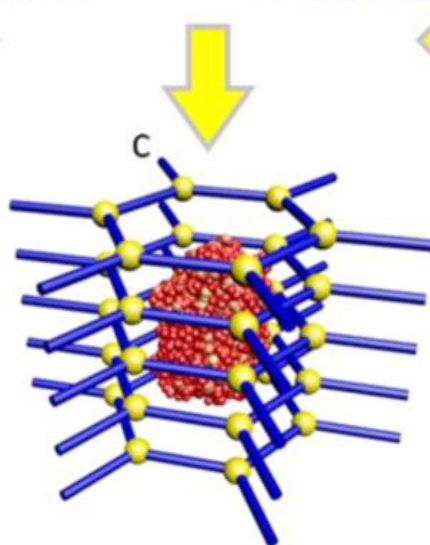
C.M. Doherty, D. Buso, A. J. Hill, S. Furukawa, S. Kitagawa,  
P. Falcaro, **Account of Chemical Research** 2014



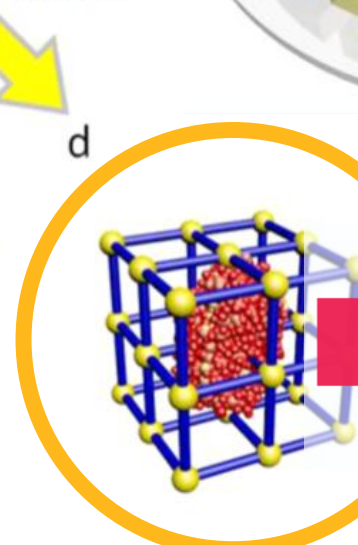
# Use of biomacromolecules for the preparation of MOF-composites



Bio-conjugation



Infiltration



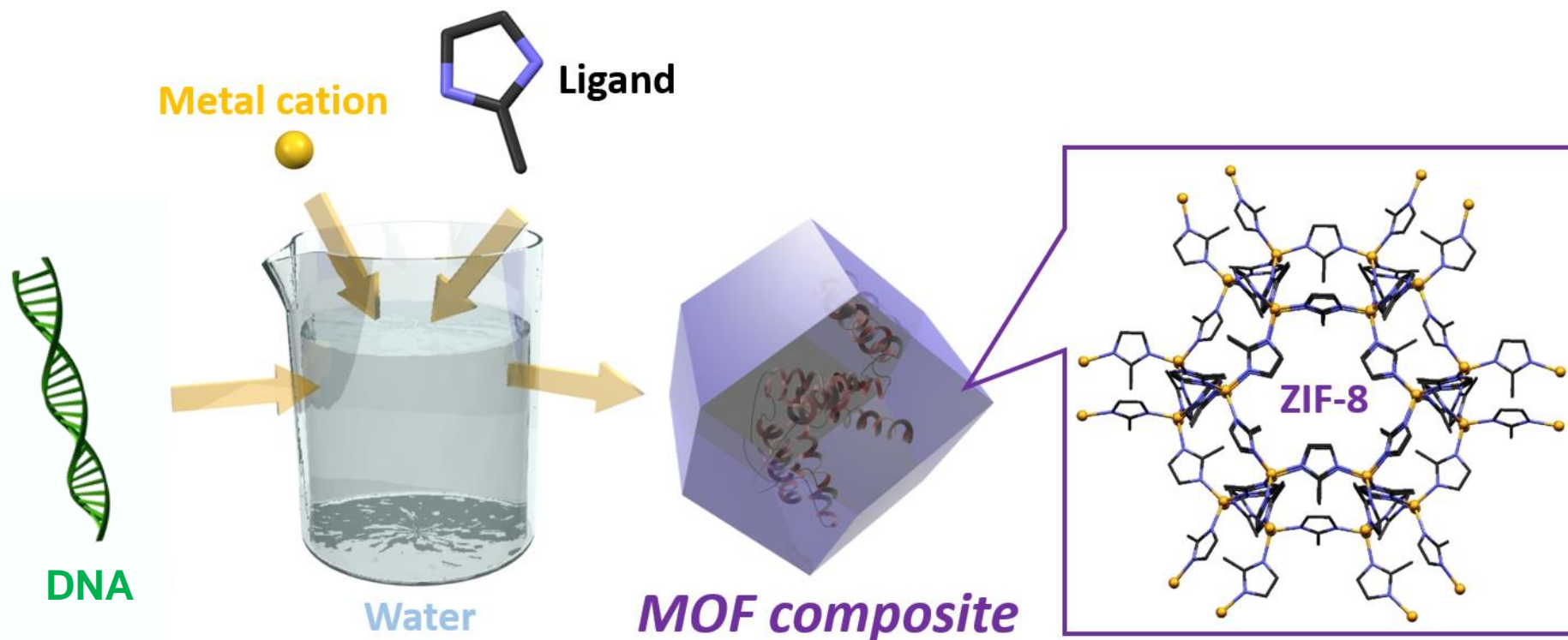
Encapsulation



C. Doonan, R. Riccò, K. Liang, D. Bradshaw, P. Falcaro. *Meta-Organic Frameworks at the Biointerface: Synthetic Strategies and Applications*. *Acc Chem Res* 2017, 50(6), 1423–1432.



# Use of biomacromolecules as seeds: Biomimetic Mineralization



Liang, Ricco, Doherty, Styles, Kirby, Mudie, Haylock, Hill, Doonan, Falcaro  
**Nature Communications**, 2015

Ricco, Pfeiffer, Sumida, Sumbly, Falcaro, Furukawa, Champness, Doonan,  
**CrystEngComm**, 2016, 18, 6532-6542

# MOF precursors

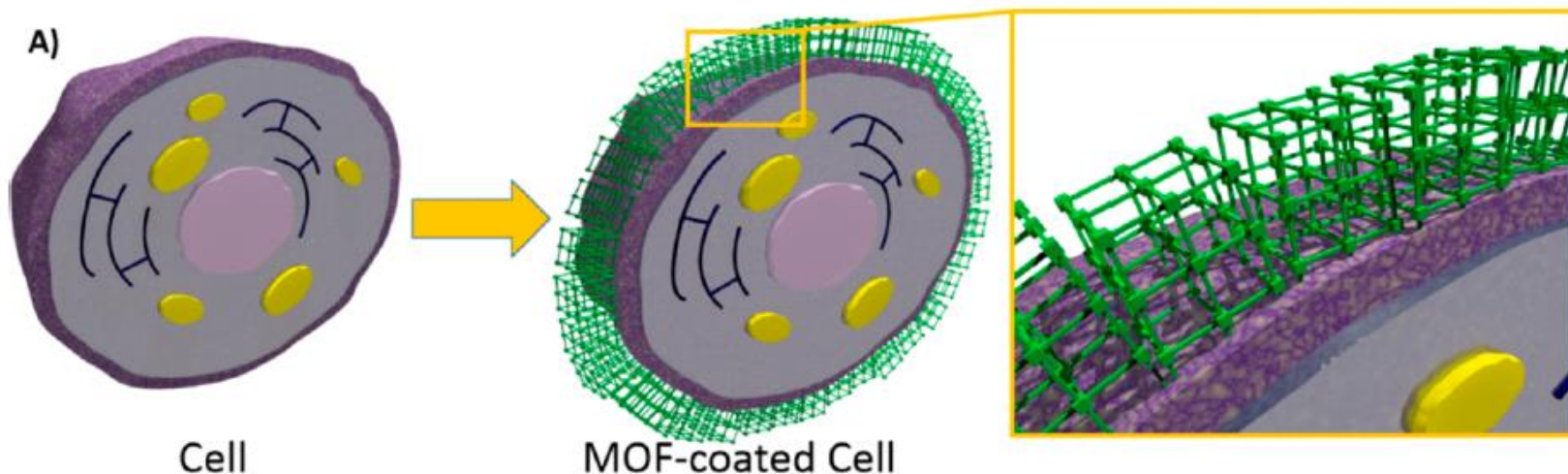
(2-methylimidazole, zinc acetate, water)



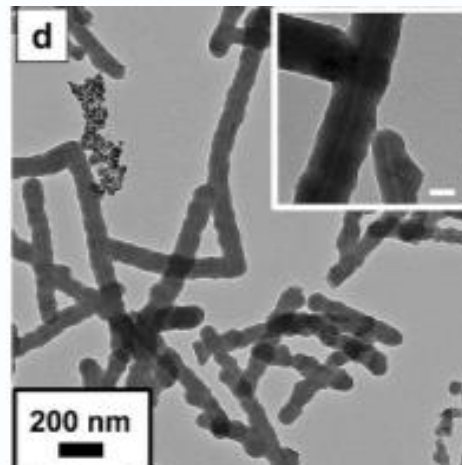
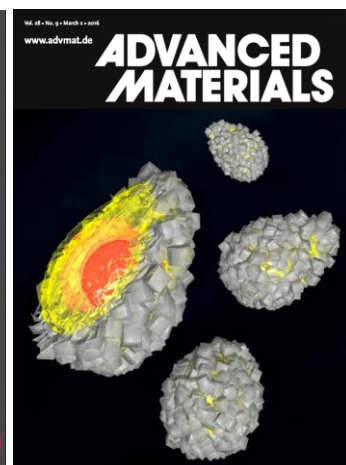
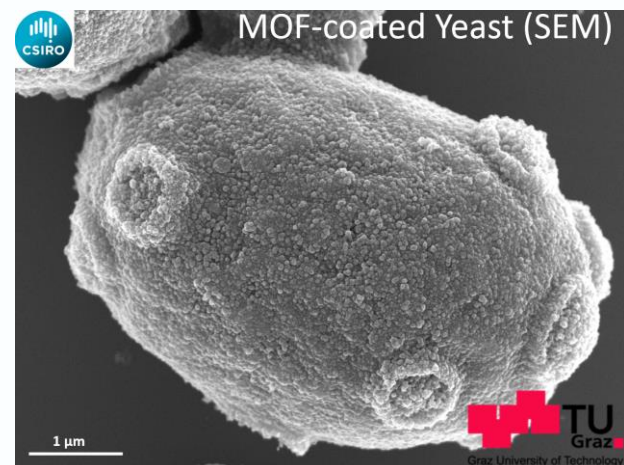
Bovine serum albumin (BSA)



# Biomimetic mineralization on Viruses and Cells



Riccò, Liang, Li, Gassensmith, Caruso, Doonan, Falcaro *Meta–Organic Frameworks for Cell and Virus Biology: A Perspective. ACS Nano 2018*, 12, 13–23



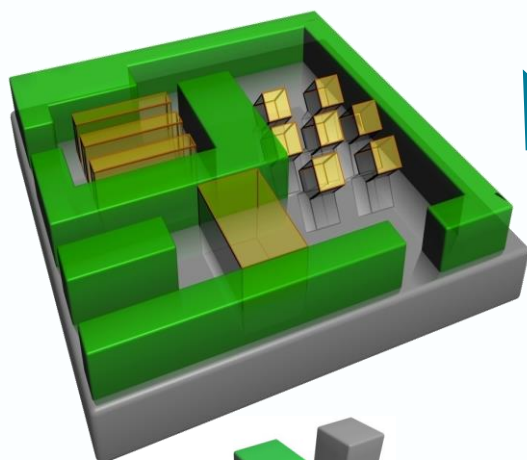
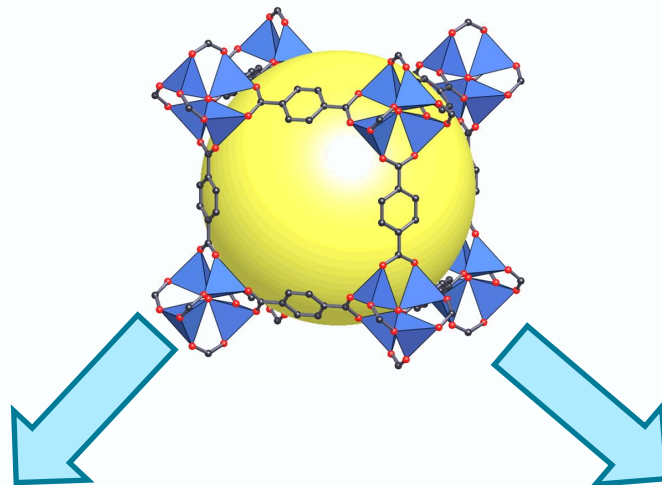
Advanced Materials 2016  
Angew Chem Int Ed 2017

Gassensmith et al. *Angew Chem Int Ed*. 2016  
Gassensmith et al. *ACS Appl. Mater. Interfaces* 2018

# What is our vision and contribution to the field?

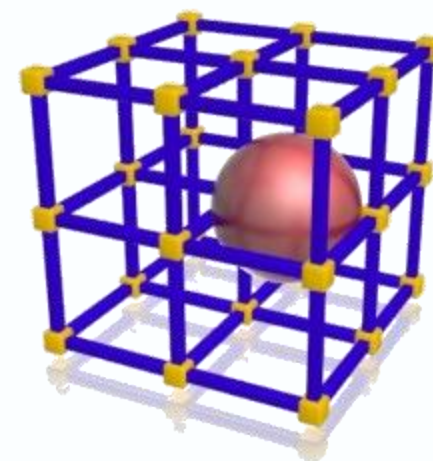


Device  
Fabrication



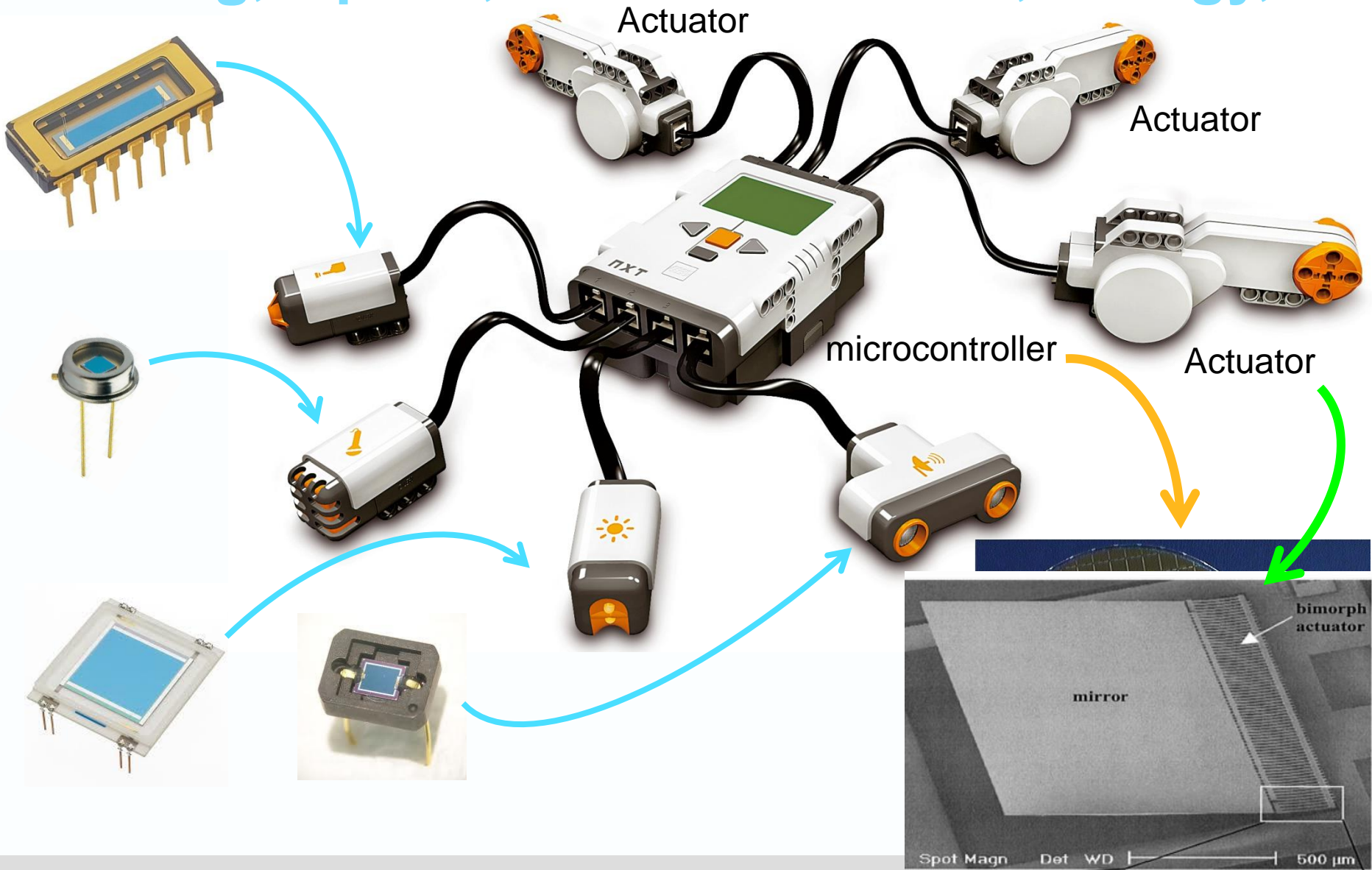
Substrate  
Resist  
MOF crystal

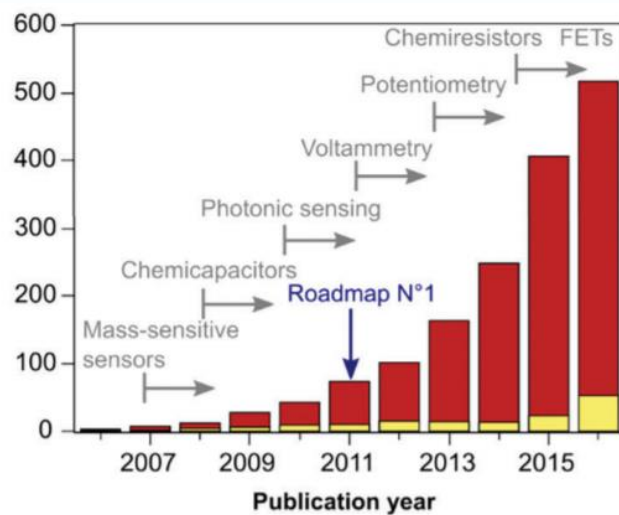
P. Falcaro, D. Buso, A. J. Hill, C. Doherty, *Adv. Mater.* 2012



P. Falcaro, R. Ricco, A. Yazdi, I. Imaz, S. Furukawa, D. Maspoch, R. Ameloot, J. D. Evans, C. J. Doonan, *Coord. Chem. Rev.* 2015

# Sensing, Optics, Microelectronics, Energy, ...

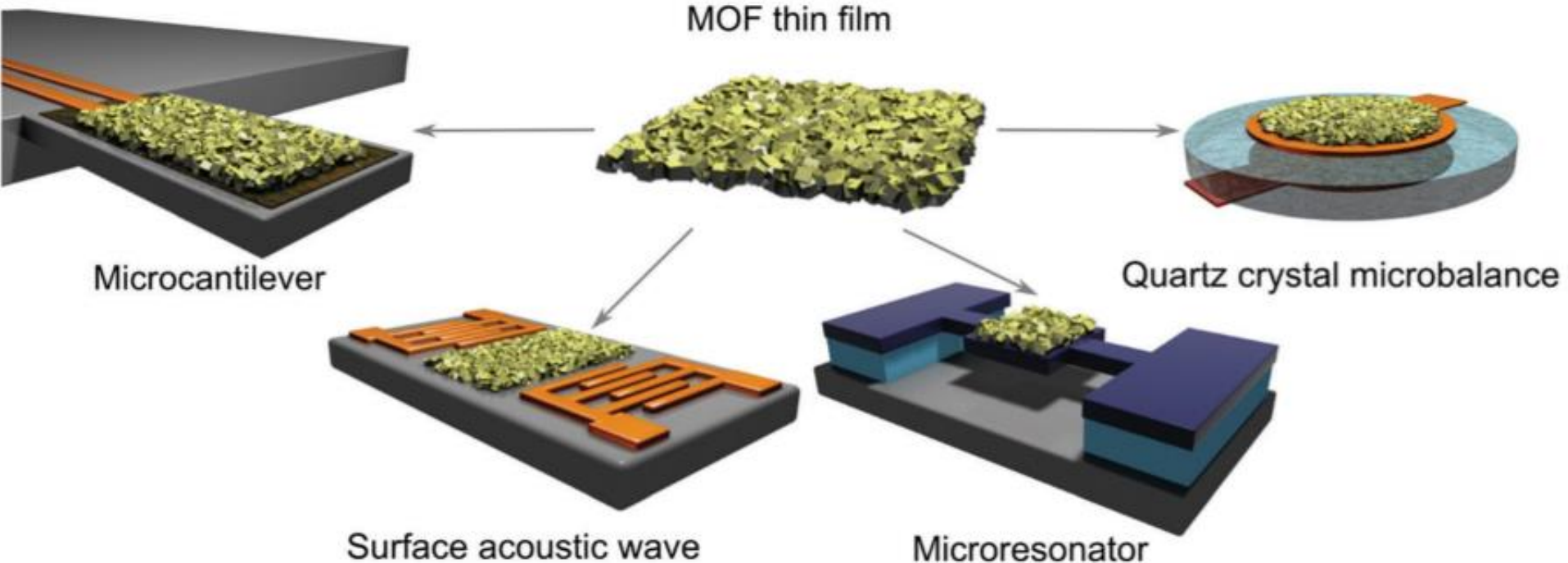


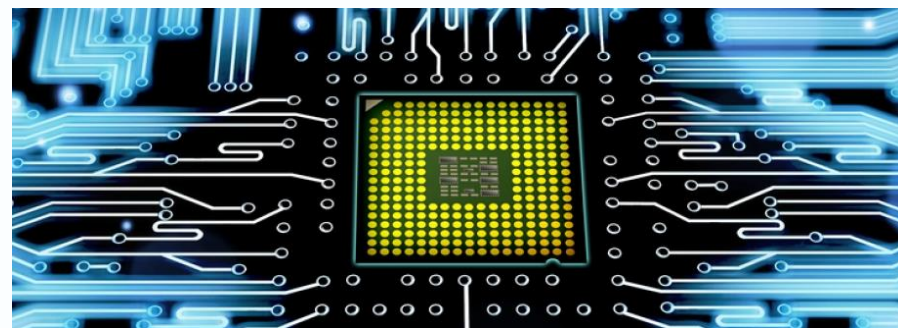
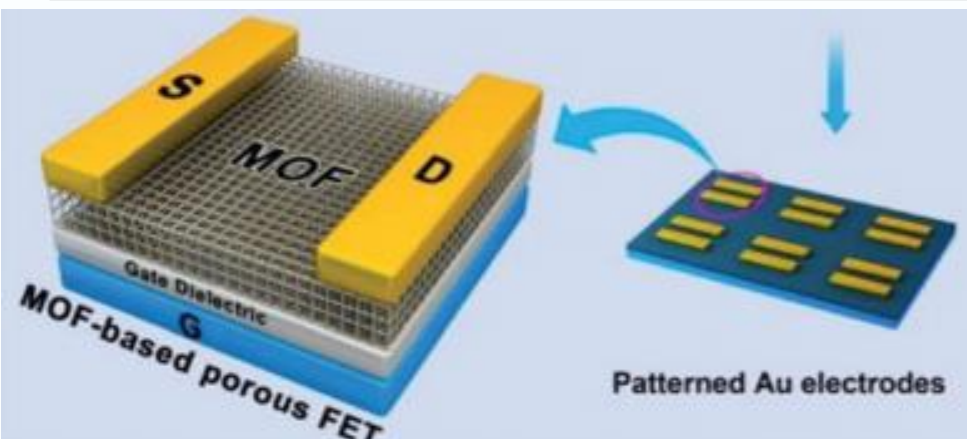


# MOFs for sensing

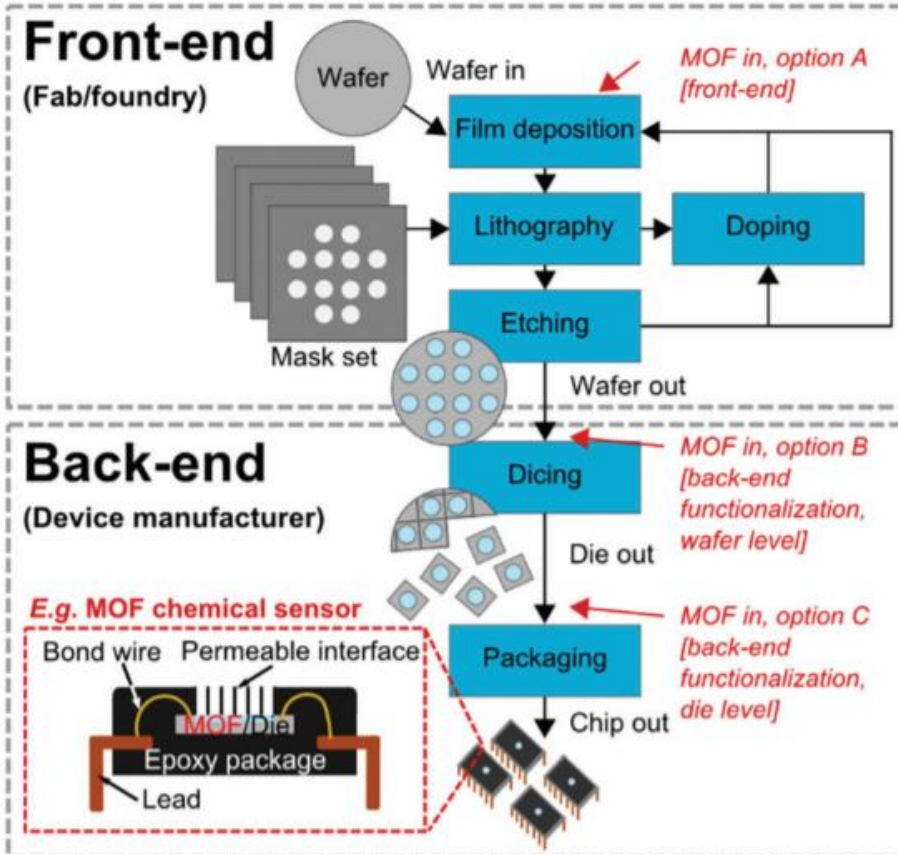
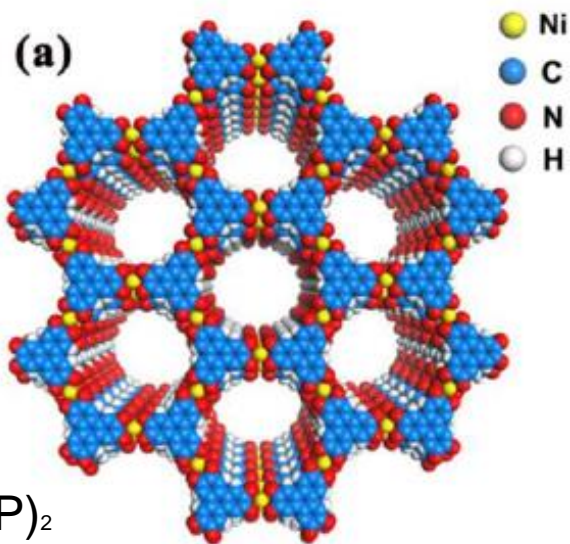
Number of publications:  
<MOF> ∩ <sensor>

Journal articles  
Patent applications

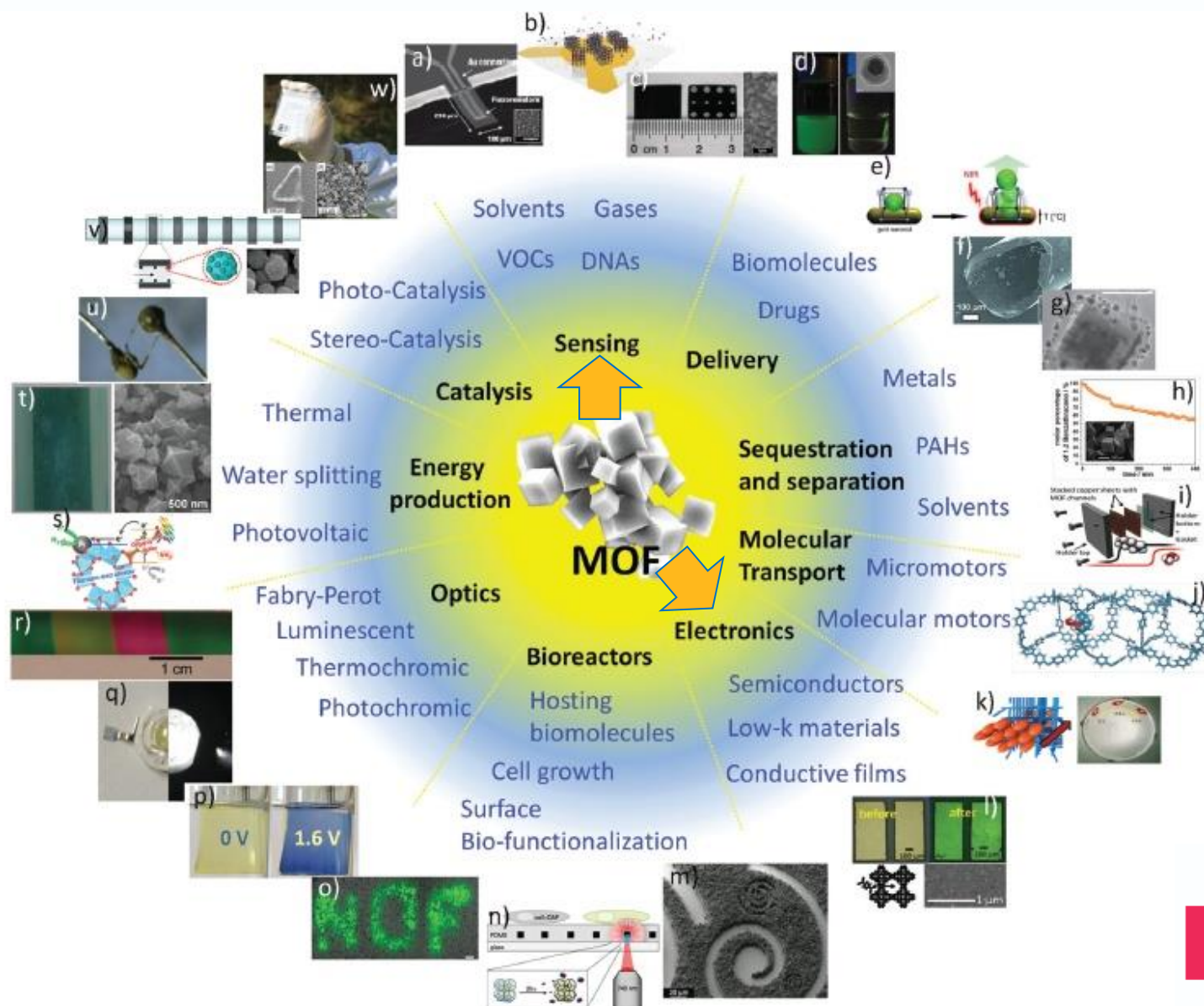




G. Wu, J. Huang, Y. Zang, J. He, G. Xu  
**JACS** 2017.



# Increasing interest in device fabrication based on MOFs

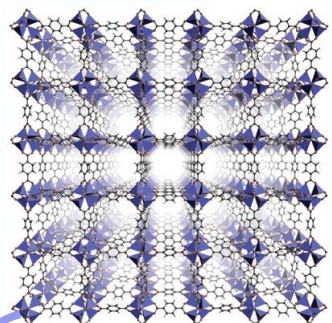




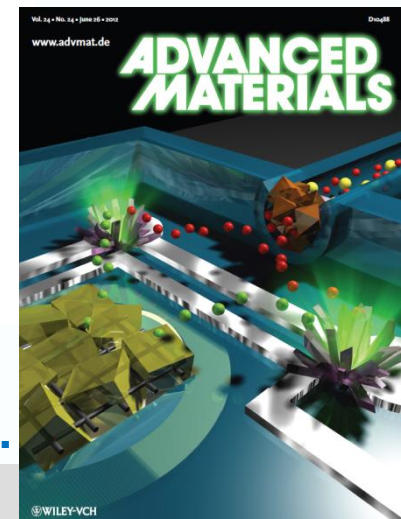
# Device Fabrication ... Positioning MOFs

Crystal growth

Crystal Orientation

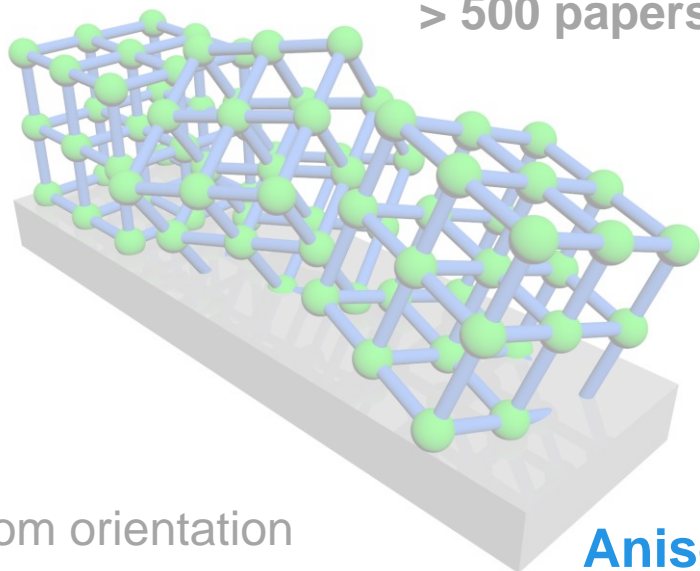


Crystal integration



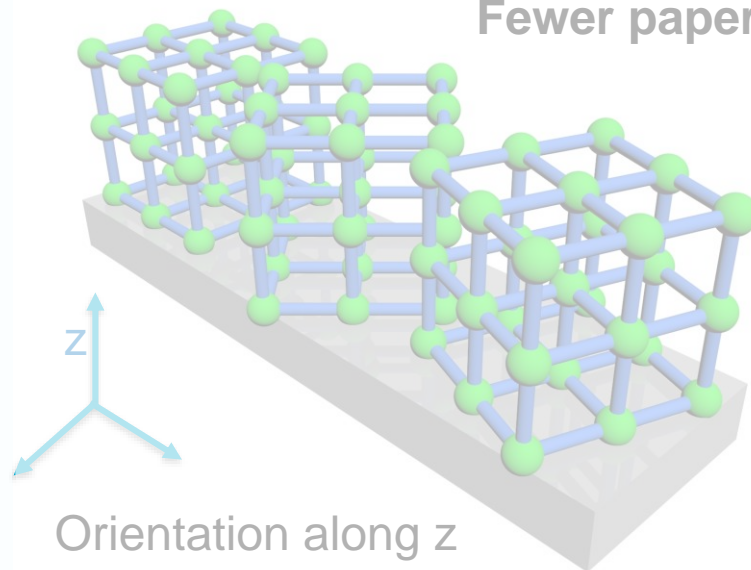
P. Falcaro, D. Buso, A. J. Hill, C. Doherty, *Adv. Mater.* 2012, 24, 3153.

> 500 papers



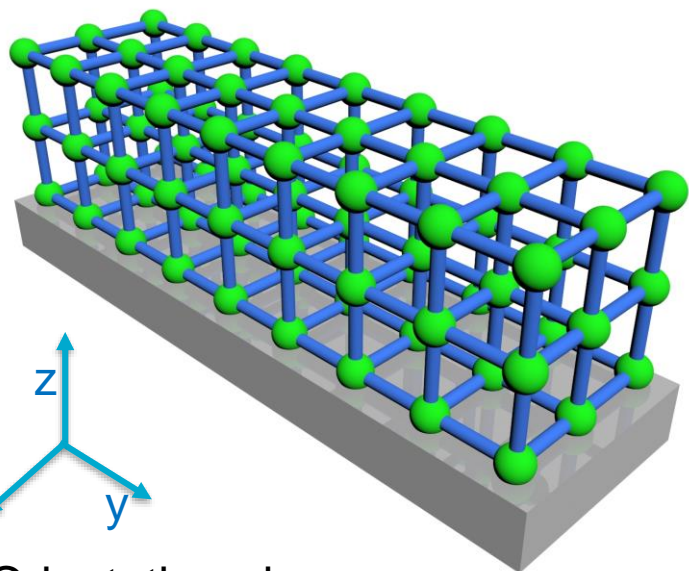
Random orientation

Fewer papers

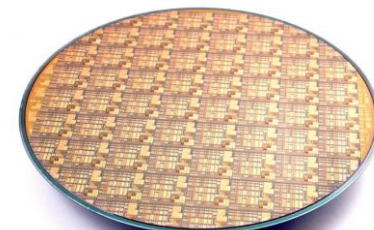
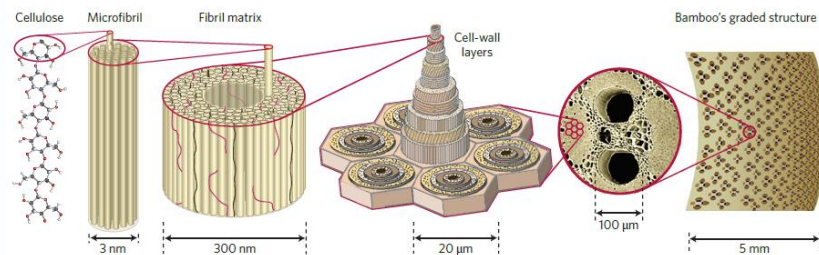


Orientation along z

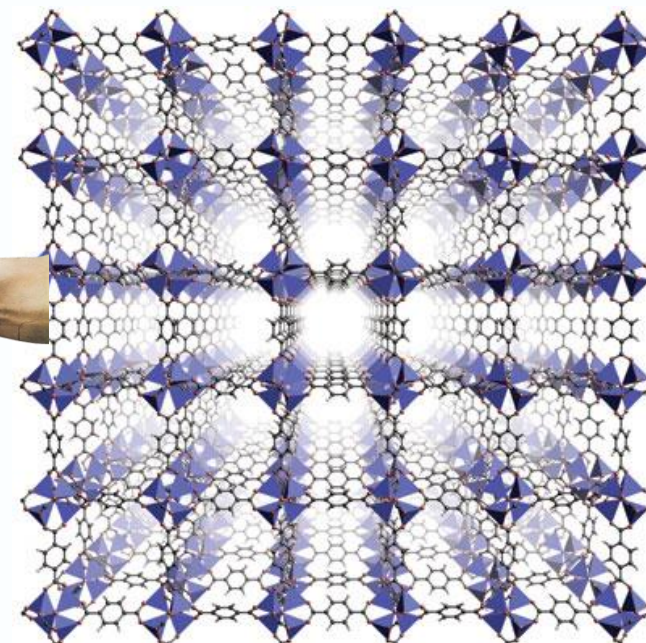
Anisotropic functional properties underpin technology



Orientation along x, y, z



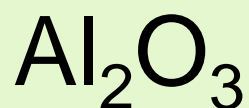
## ....What is the connection with MOFs?



**The Fonthill 'Dragon' Jar. (US\$12,000,000),**

**MOF-5. (US\$200/Kg),**

## A few examples:



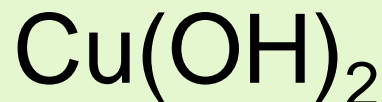
Reboul, Furukawa, Horike, Tsotsalas, Hirai, Uehara, Kondo, Louvain, Sakata, Kitagawa **Nat. Mater.** 2012, 11, 717



Zanchetta, Malfatti, Ricco, Styles, Lisi,§, Coghlan, Doonan, Hill, Brusatin, Falcaro, **Chem.Mater.** 2015, 27, 690

Stassen, Styles, Greci, Van Gorp, Vanderlinden, S. De Feyter, Falcaro, De Vos, Vereecken, Ameloot **Nature Materials** 2016

K. Okada, R. Ricco, Y. Tokudome, M.J. Styles, A.J. Hill, M. Takahashi, P. Falcaro **Adv Funct Mater** 2014, 24(14), 1969.

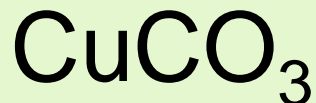


Toyao, Ricco', Takahashi, Falcaro et.al. **Inorg. Chem. Front.** 2015, 2, 34.

P. Falcaro, K. Okada, T. Hara, K. Ikigaki, Y. Tokudome, TA.W. Thornton, A.J. Hill, T. Williams, C. J. Doonan, M. Takahashi **Nat Mater** 2017, 16, 342.

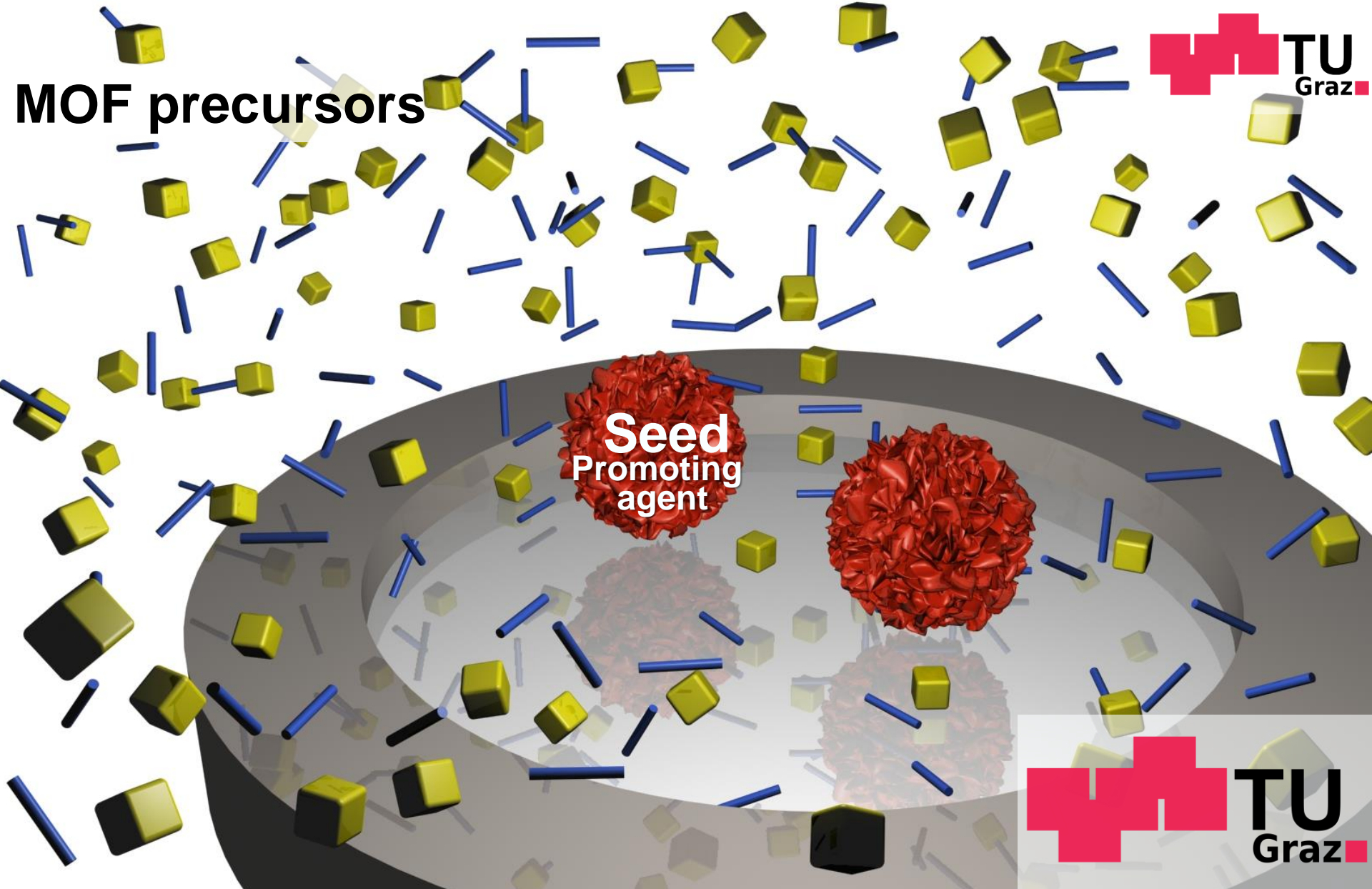


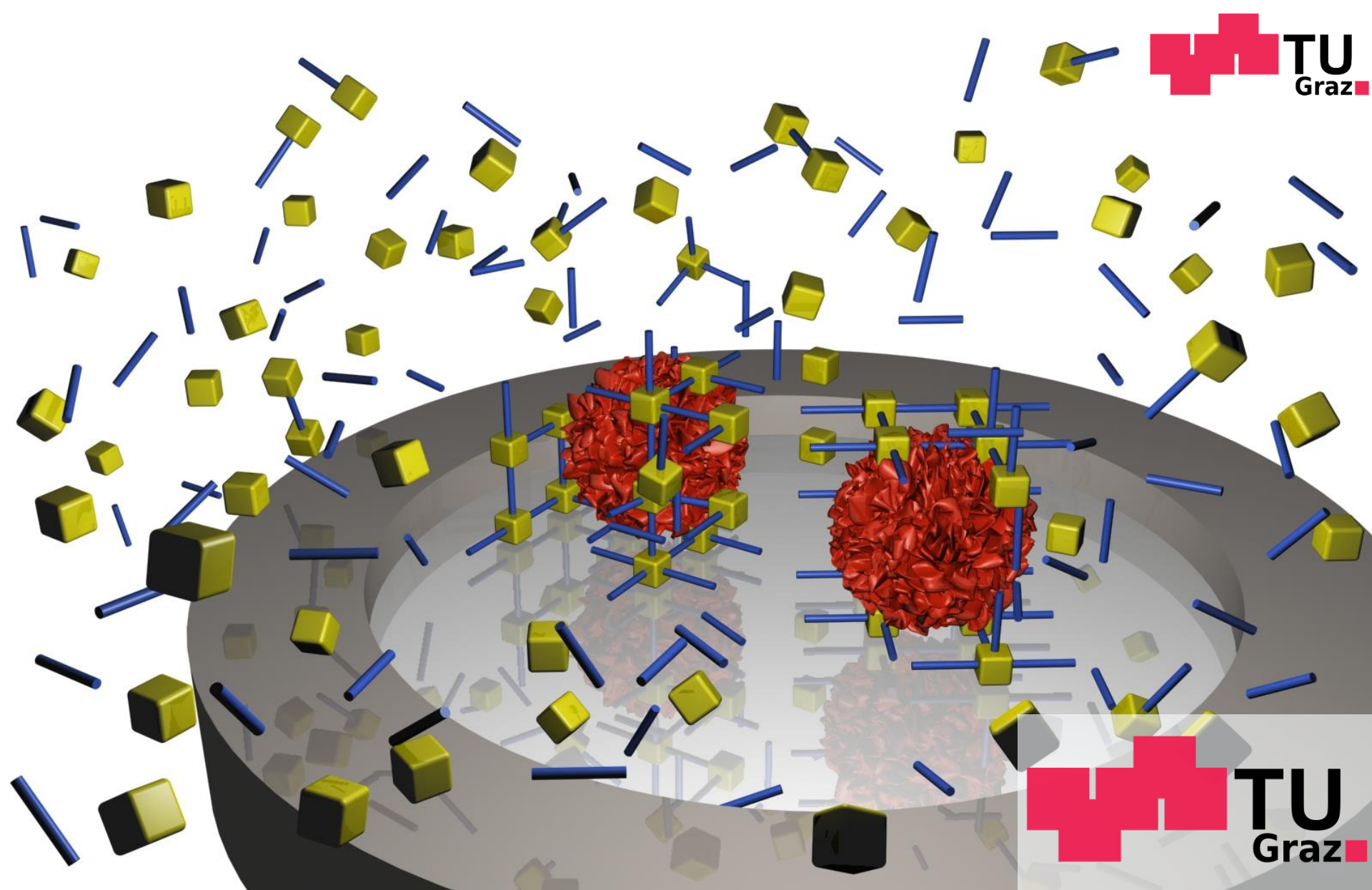
Sumida, Hu, Furukawa, Kitagawa **Inorg.Chem.** 2016, 55, 3700



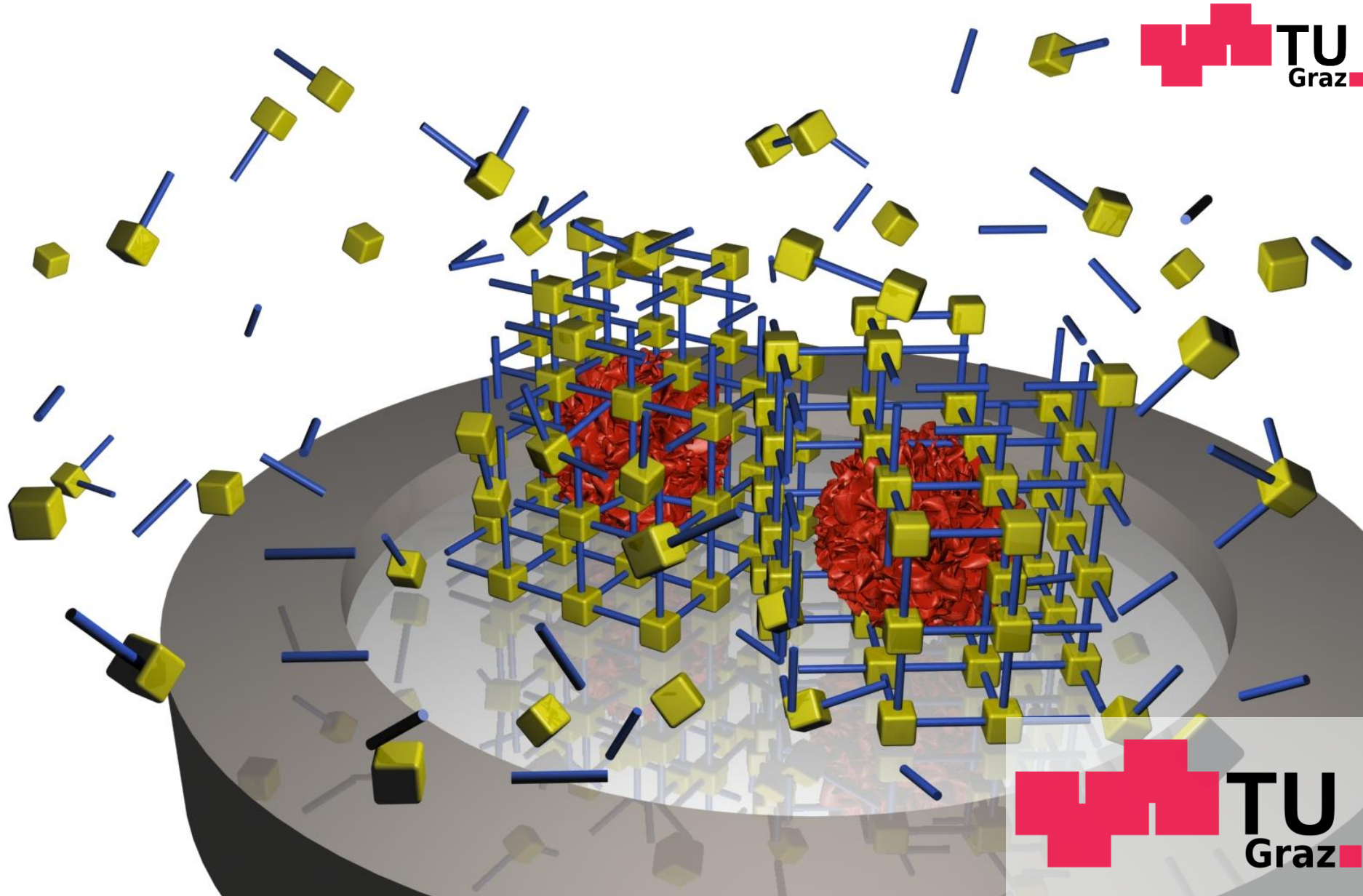
Ricco', Doonan, Falcaro et al. **Chem.Mater.** 2018

MOF precursors



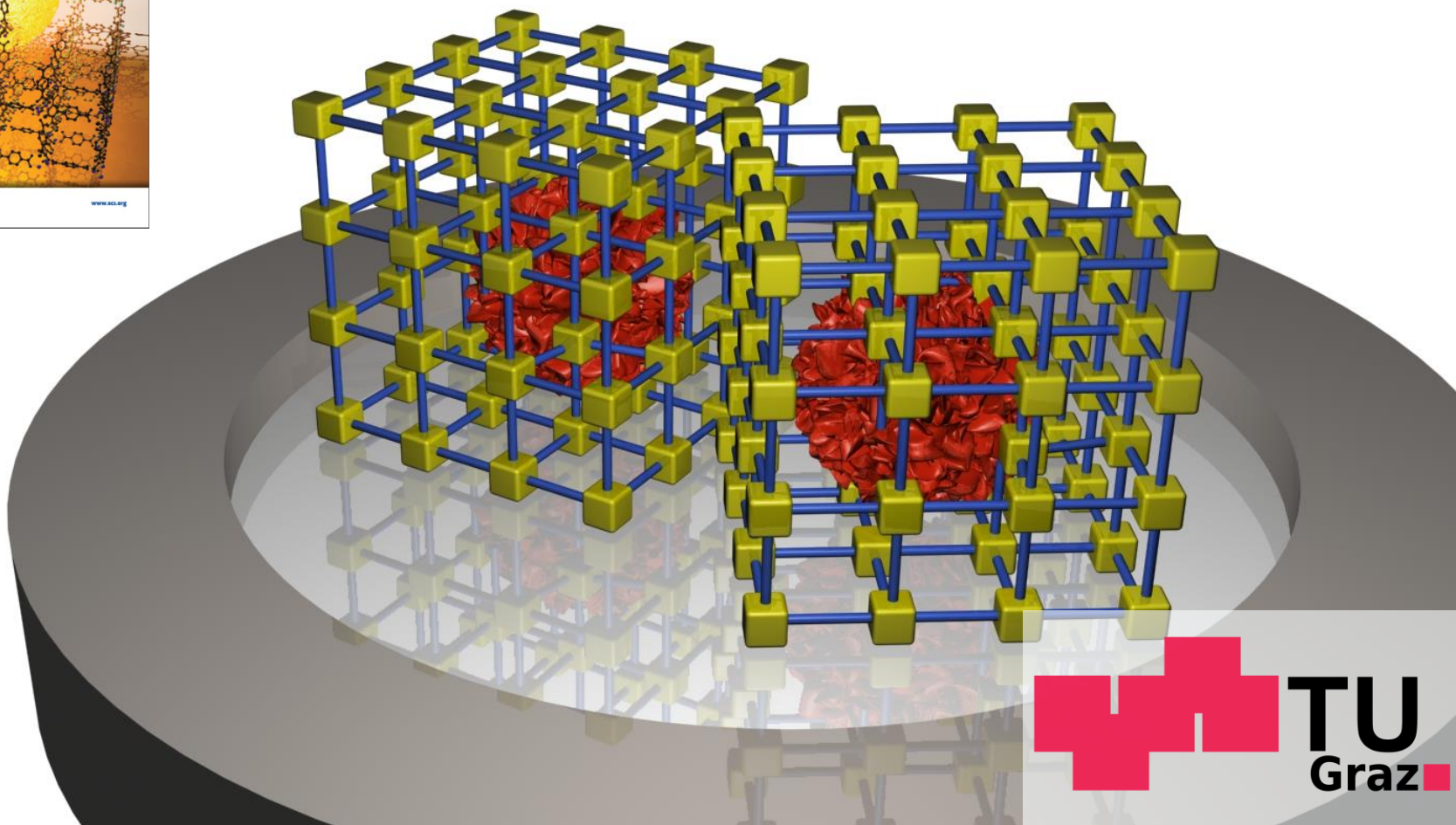
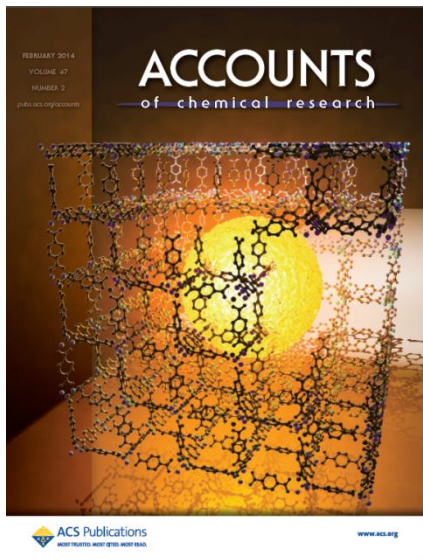


C.M. Doherty, Buso D., A.J. Hill, S. Furukawa, S. Kitagawa, P. Falcaro "Using Functional Nano- and Micro-particles for the preparation of Metal Organic Framework Composites with novel properties" *Account of Chemical Research* 2014, 47(2) 396-405.



C.M. Doherty, Buso D., A.J. Hill, S. Furukawa, S. Kitagawa, P. Falcaro "Using Functional Nano- and Micro-particles for the preparation of Metal Organic Framework Composites with novel properties" *Account of Chemical Research* 2014, 47(2) 396-405.

# Ceramic nanoparticles



C.M. Doherty, Buso D., A.J. Hill, S. Furukawa, S. Kitagawa, P. Falcaro "Using Functional Nano- and Micro-particles for the preparation of Metal Organic Framework Composites with novel properties" **Account of Chemical Research** 2014, 47(2) 396-405.





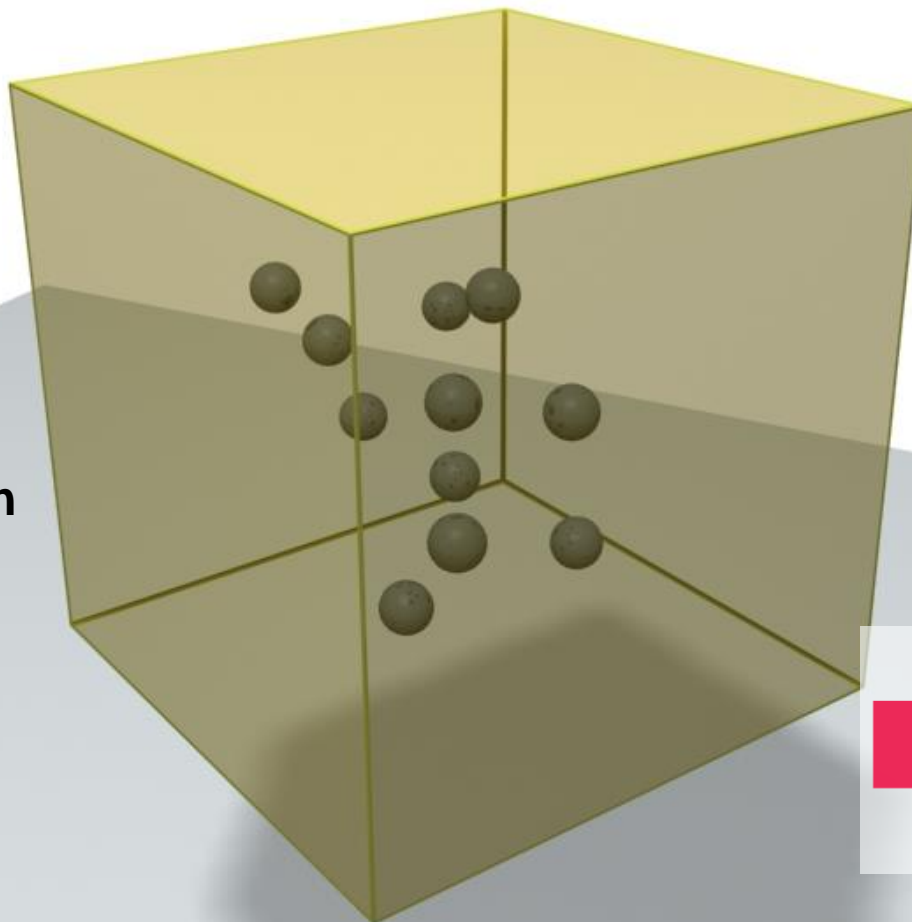
**Erika Zanchetta**



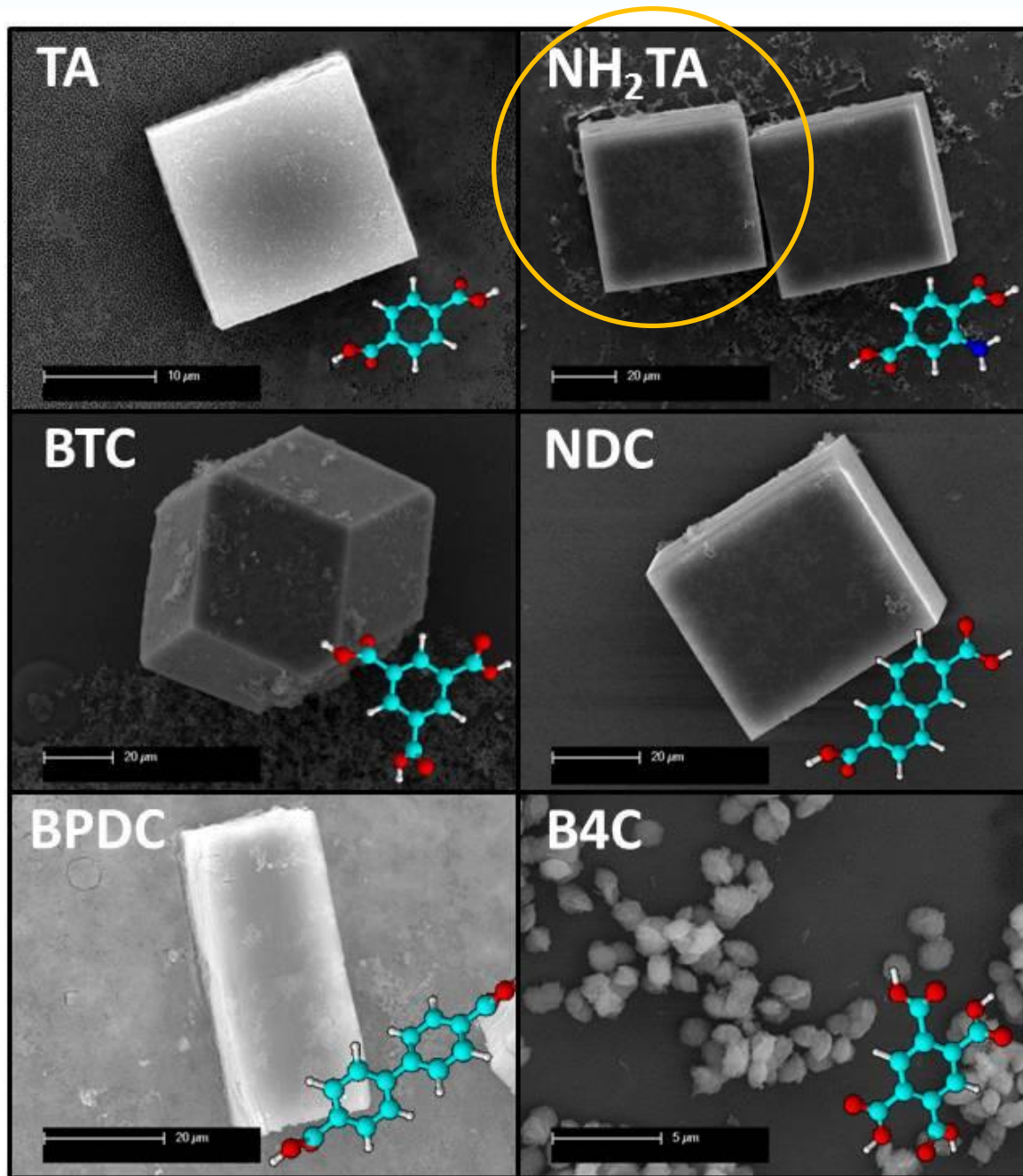
**Prof. Giovanna Brusatin**



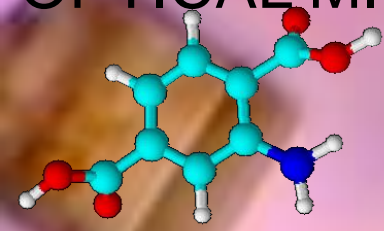
# ZnO



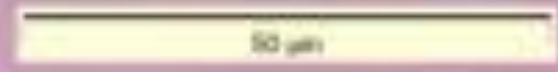
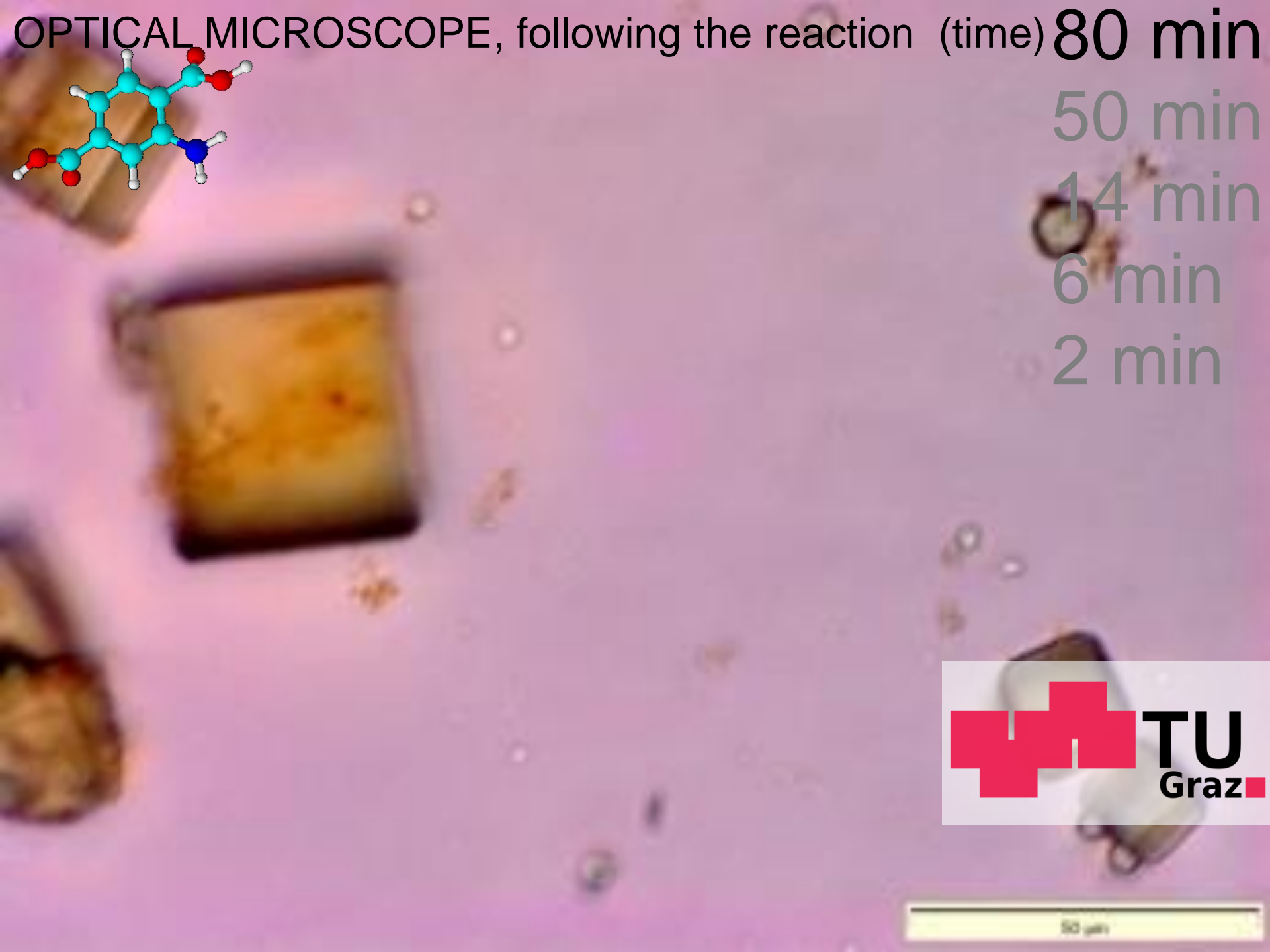
< 50 nm



OPTICAL MICROSCOPE, following the reaction (time) **80 min**



50 min  
14 min  
6 min  
2 min



OPTICAL MICROSCOPE, following the reaction (time)

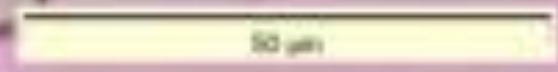
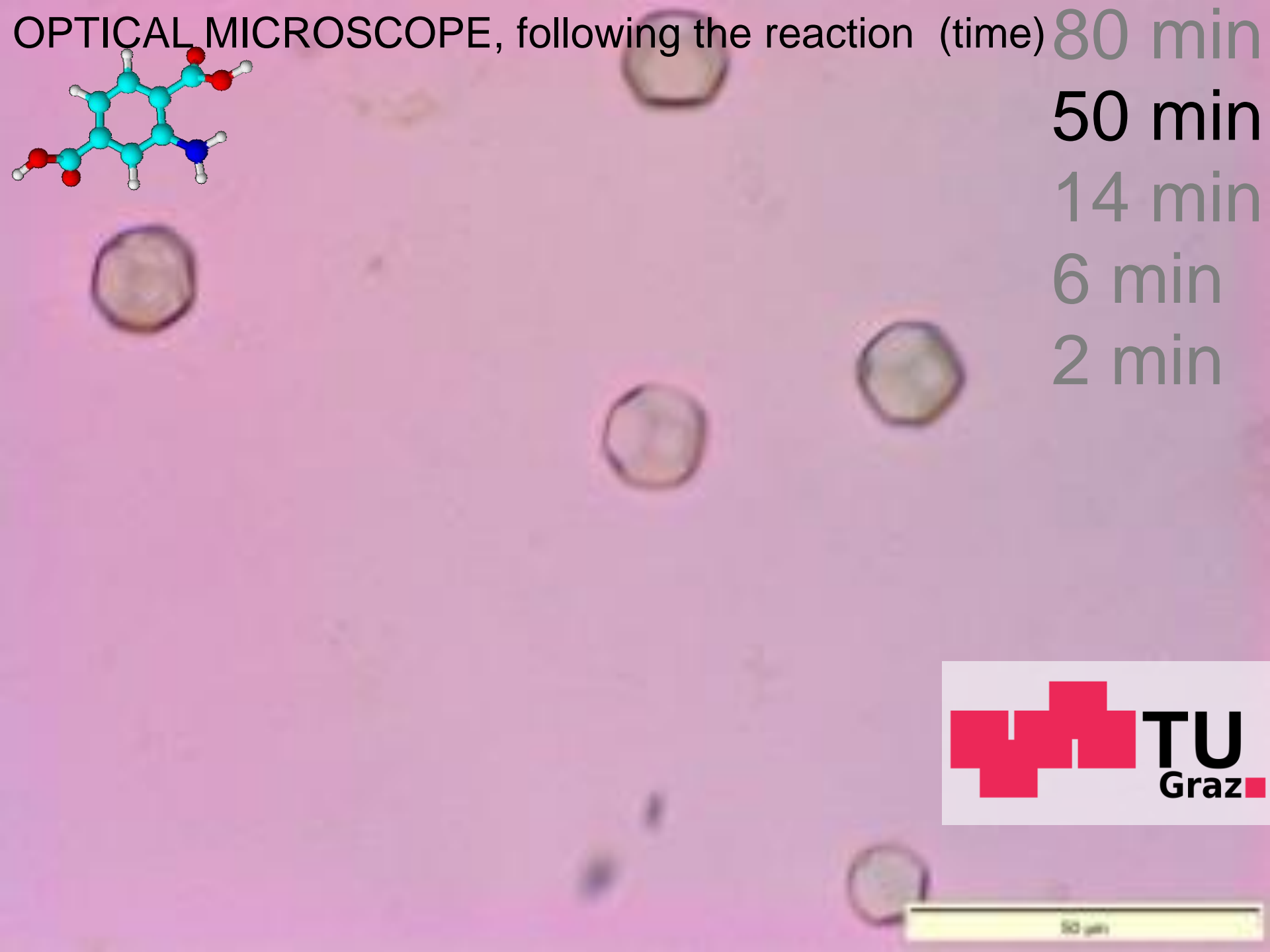
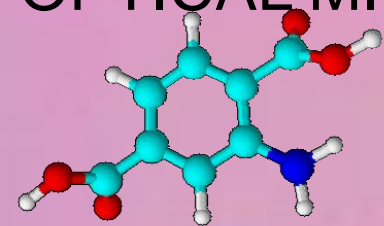
80 min

50 min

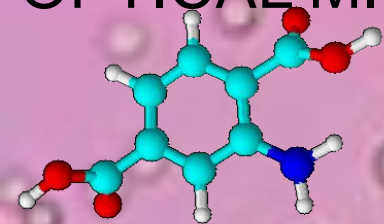
14 min

6 min

2 min



OPTICAL MICROSCOPE, following the reaction (time)



80 min

50 min

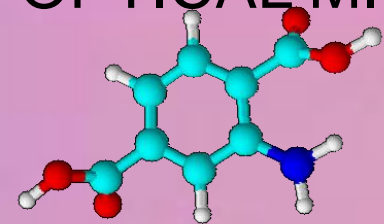
14 min

6 min

2 min



OPTICAL MICROSCOPE, following the reaction (time)



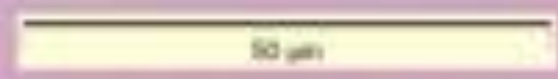
80 min

50 min

14 min

6 min

2 min



OPTICAL MICROSCOPE, following the reaction (time)

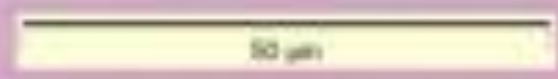
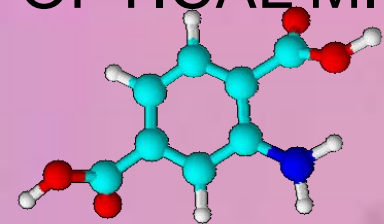
80 min

50 min

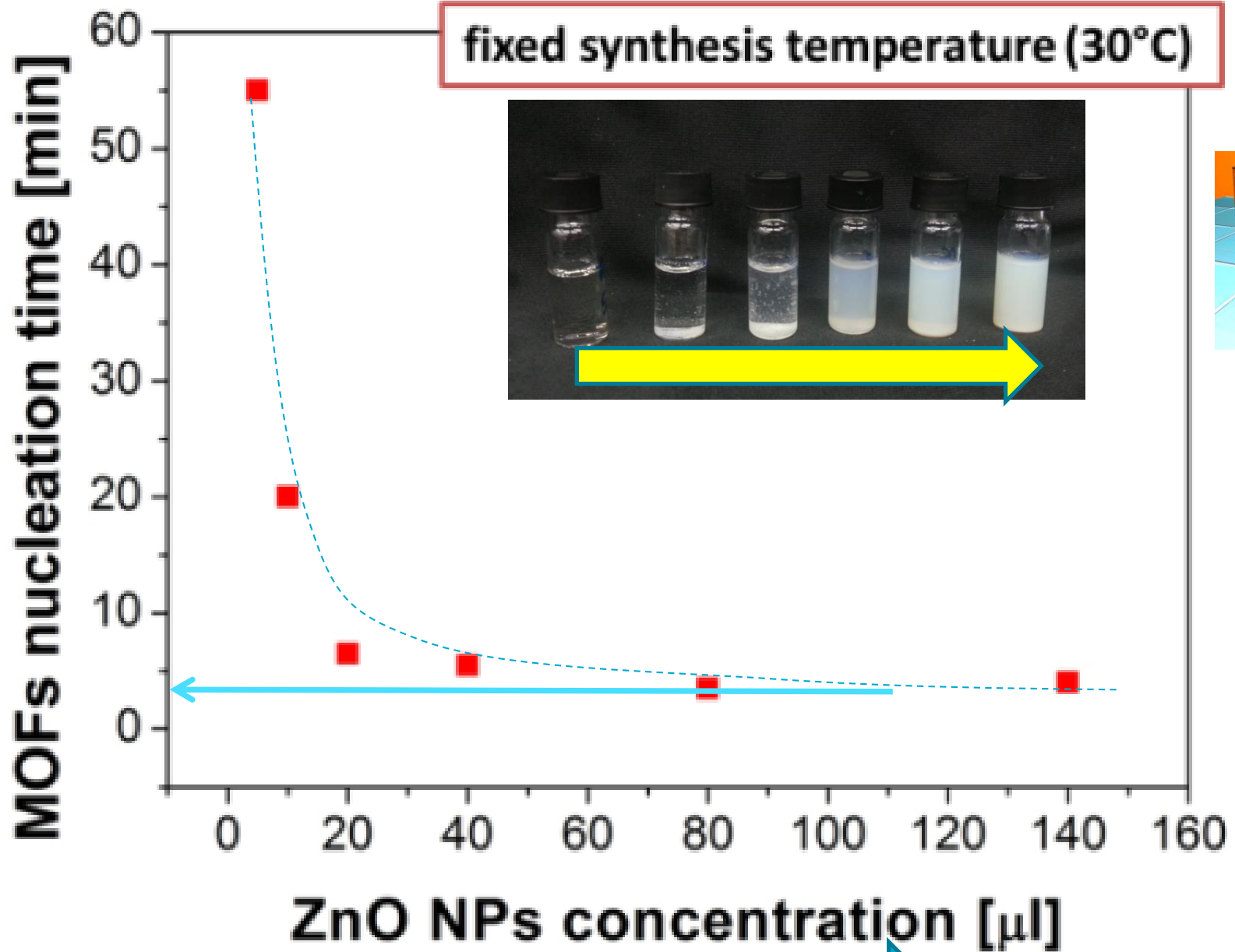
14 min

6 min

2 min

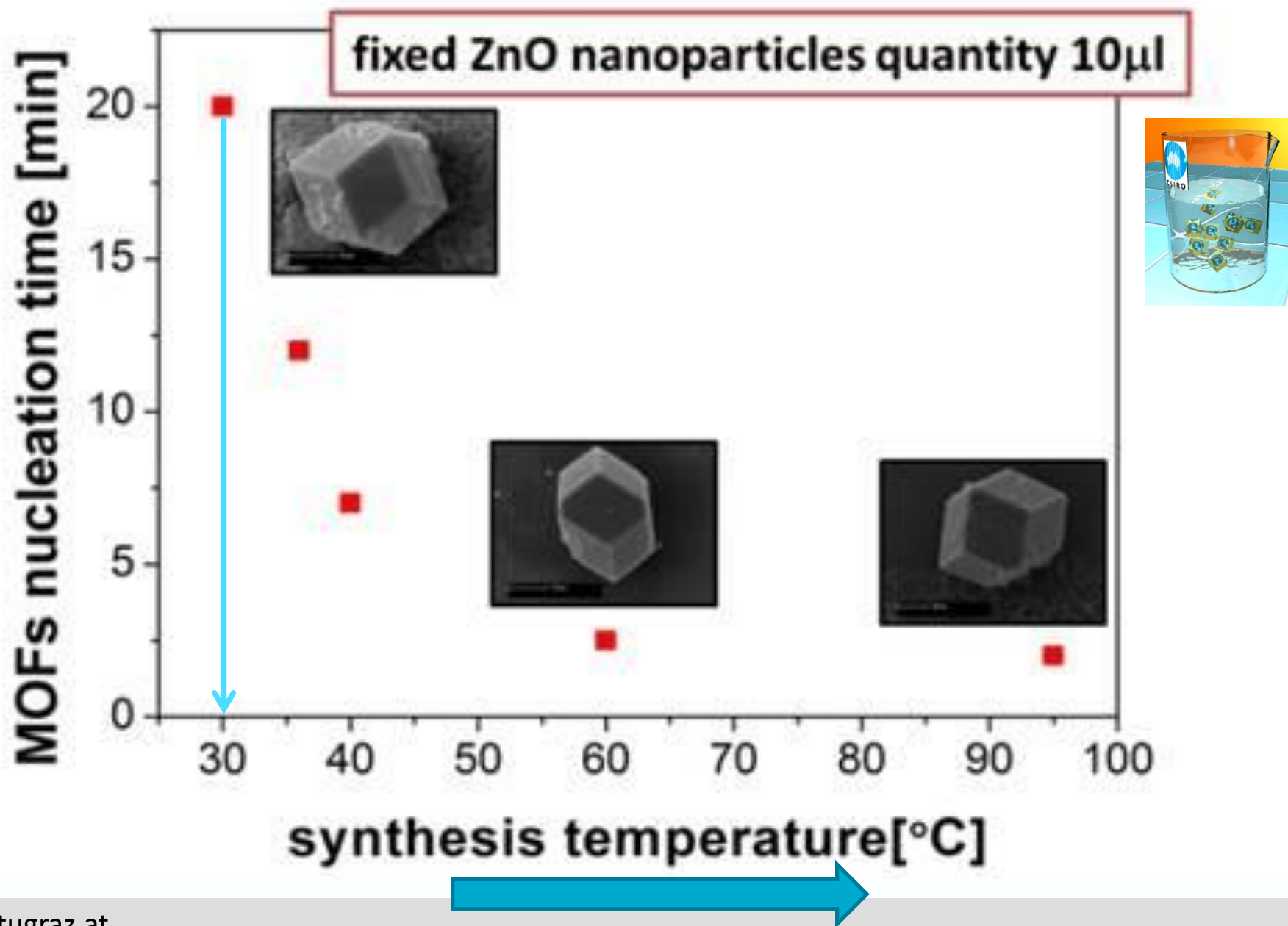


# Dependence of the nucleation time with the concentration

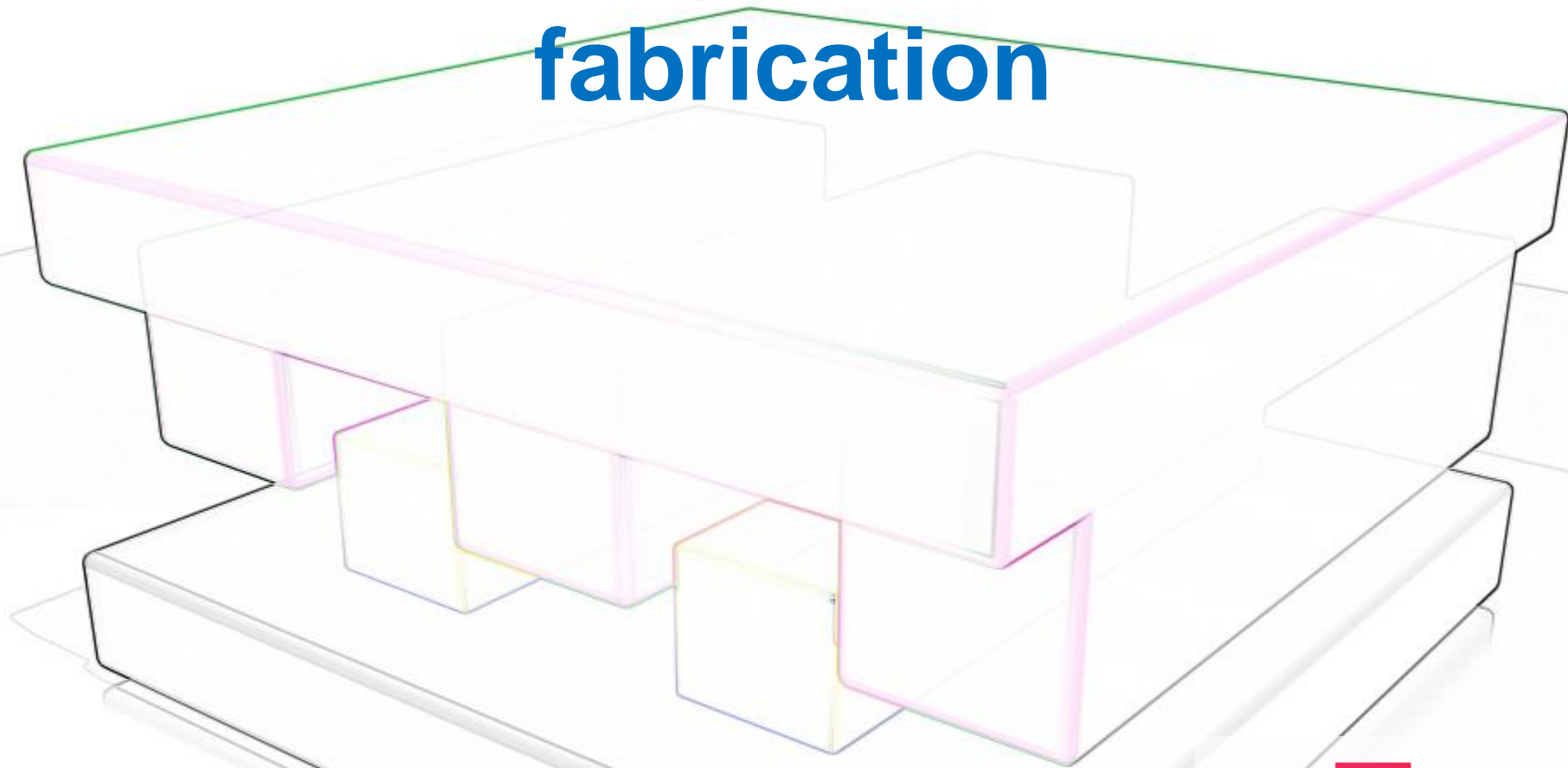




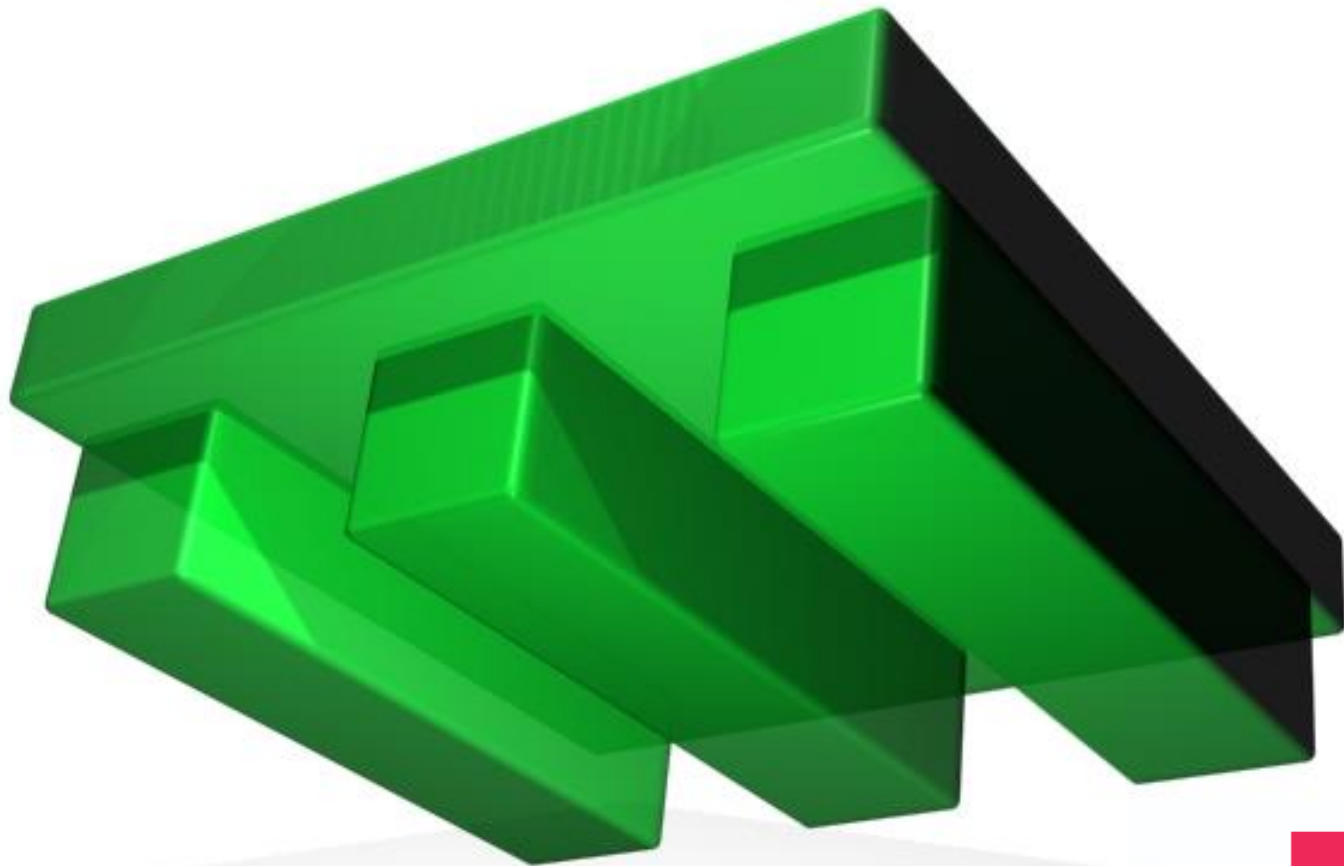
# Dependence of the nucleation time with the temperature



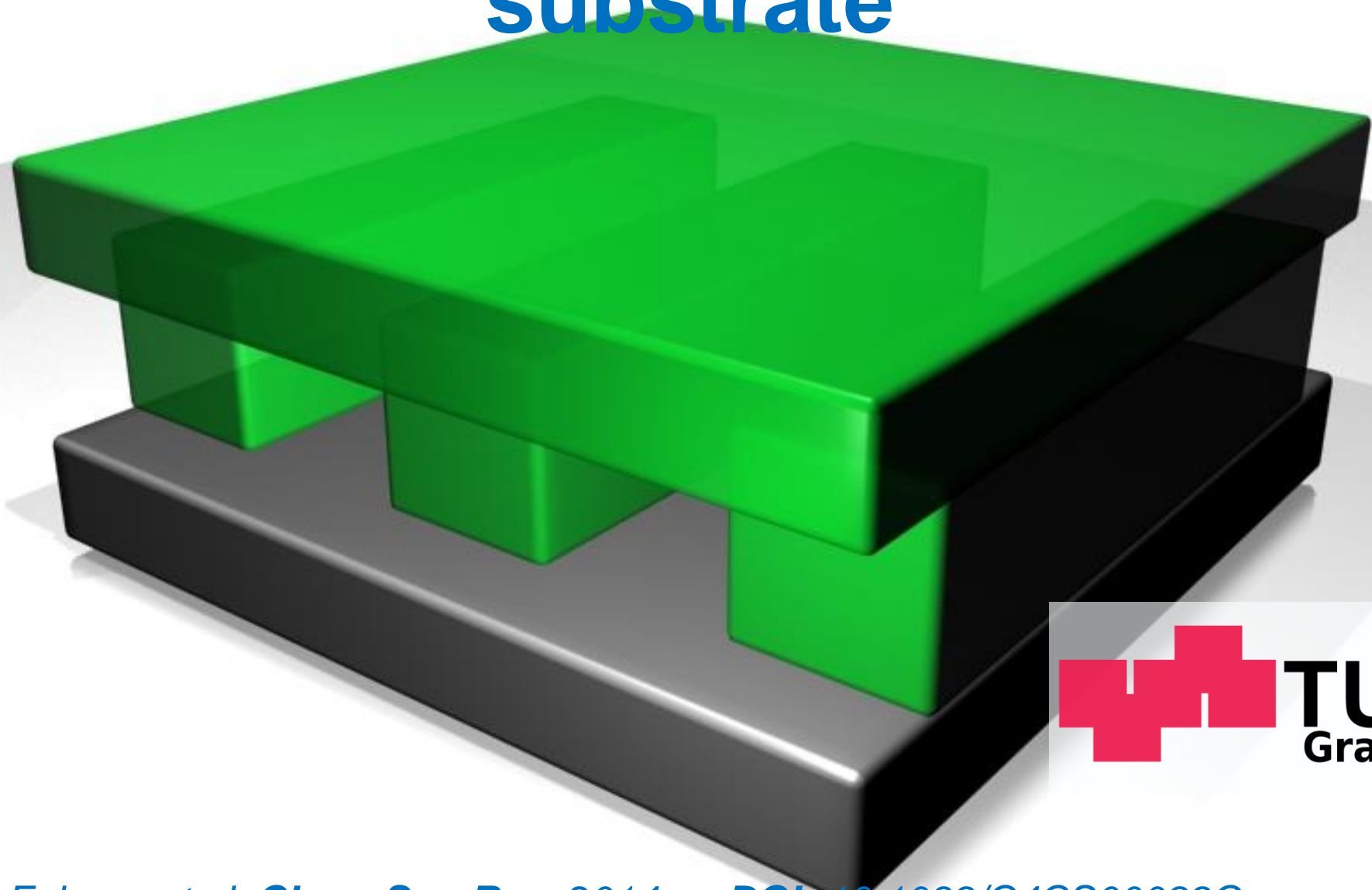
# Micromolding for MOF pattern fabrication



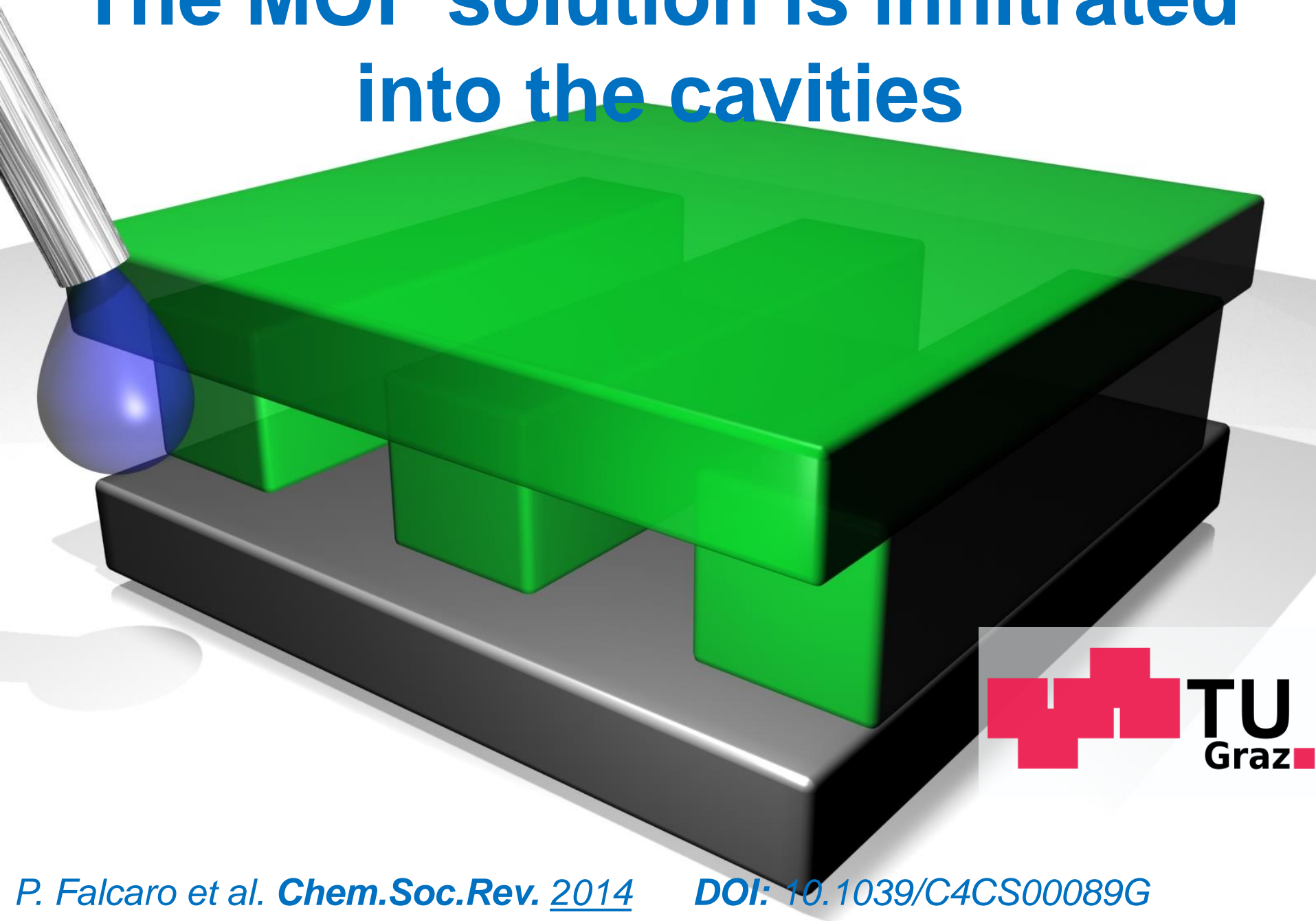
# PDMS stamp



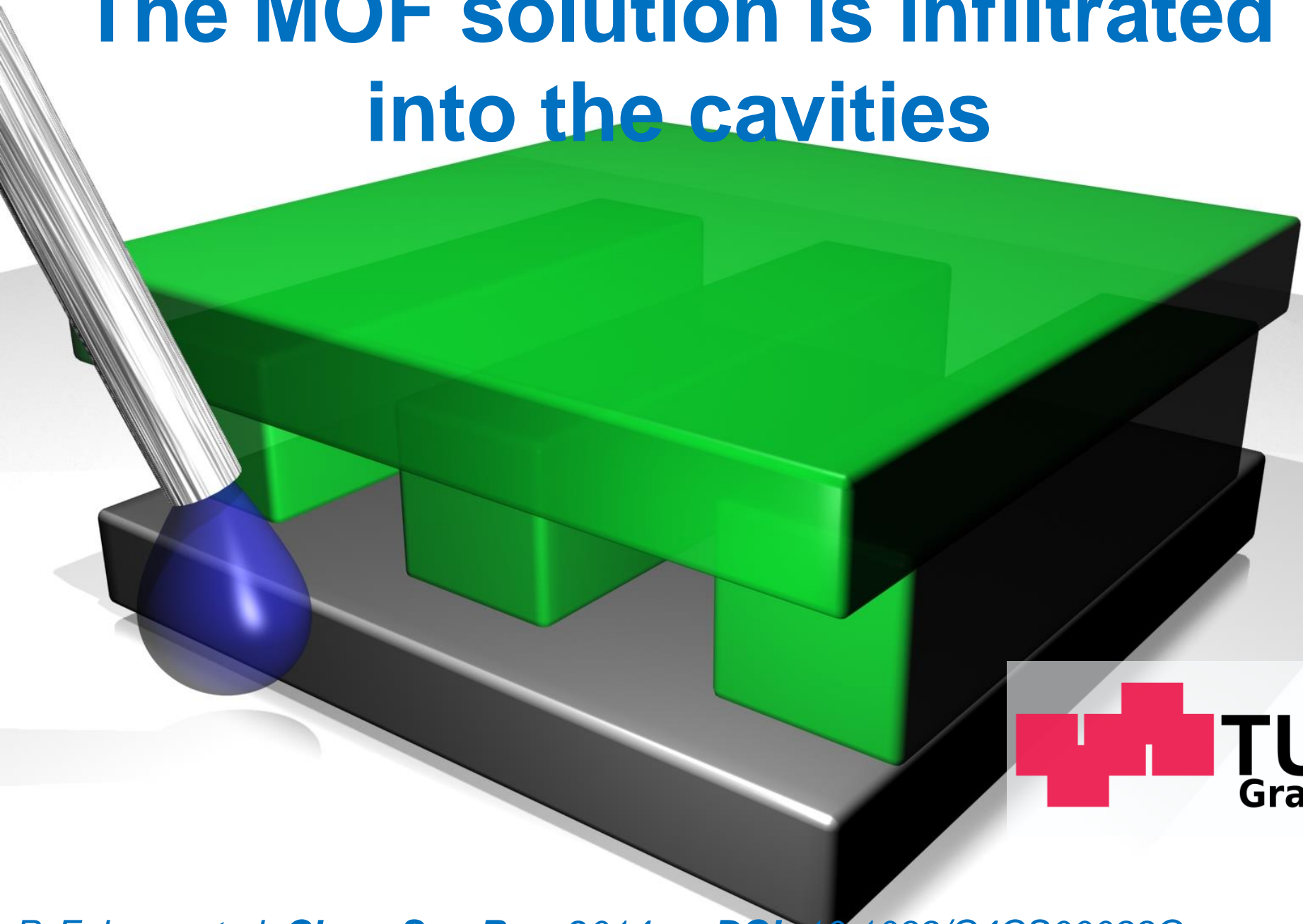
# The PDMS stamp is placed on a substrate



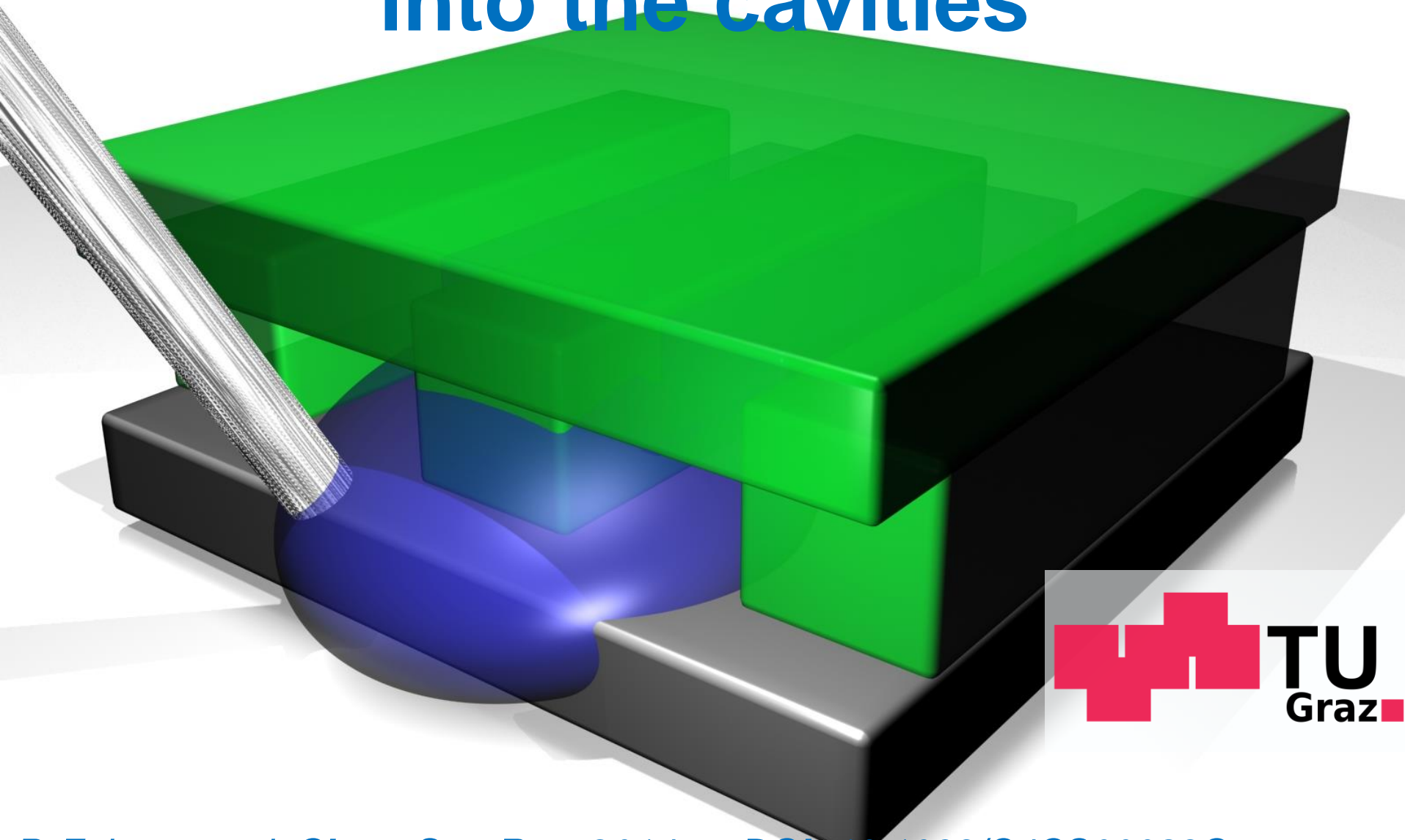
# The MOF solution is infiltrated into the cavities

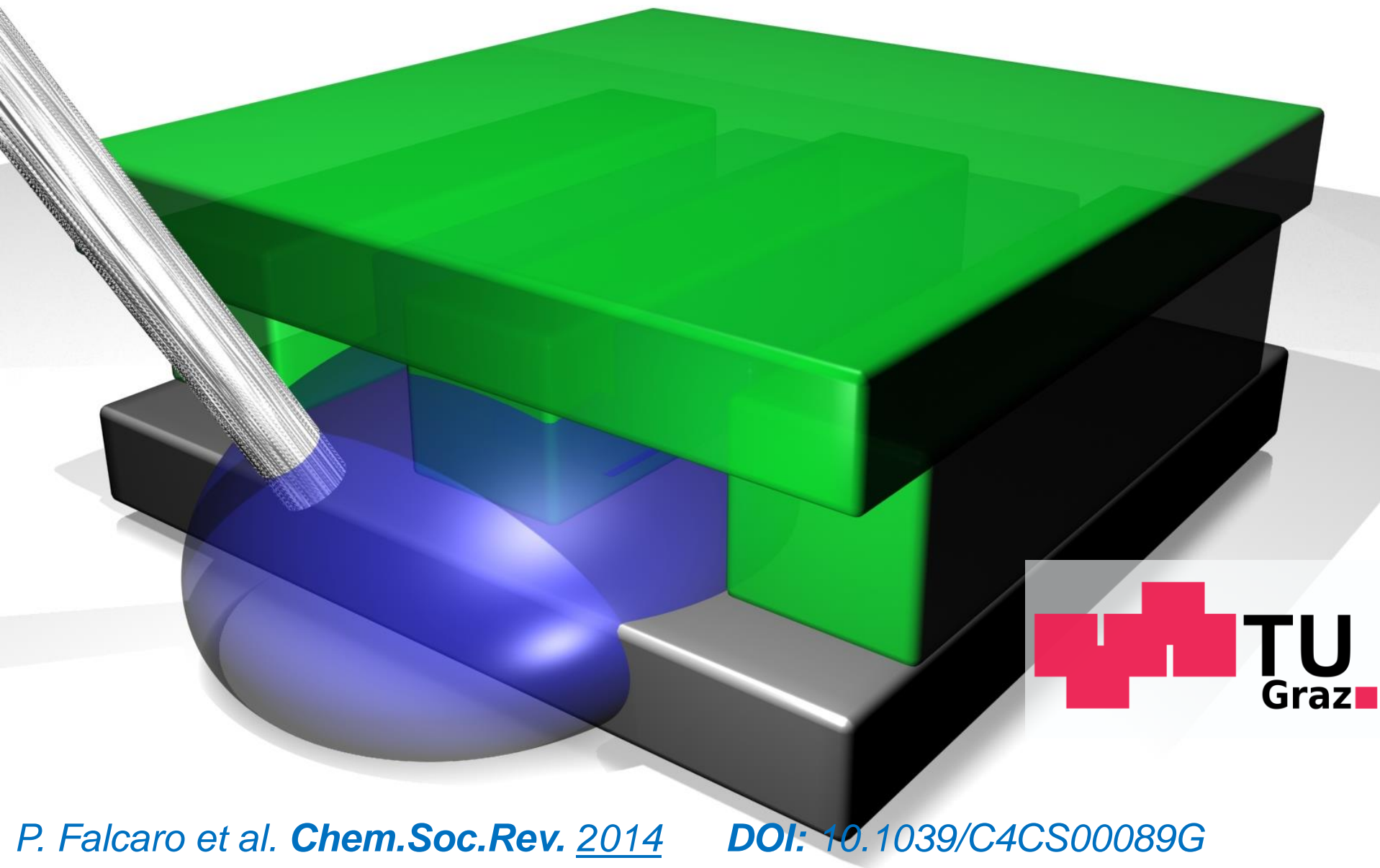


# The MOF solution is infiltrated into the cavities

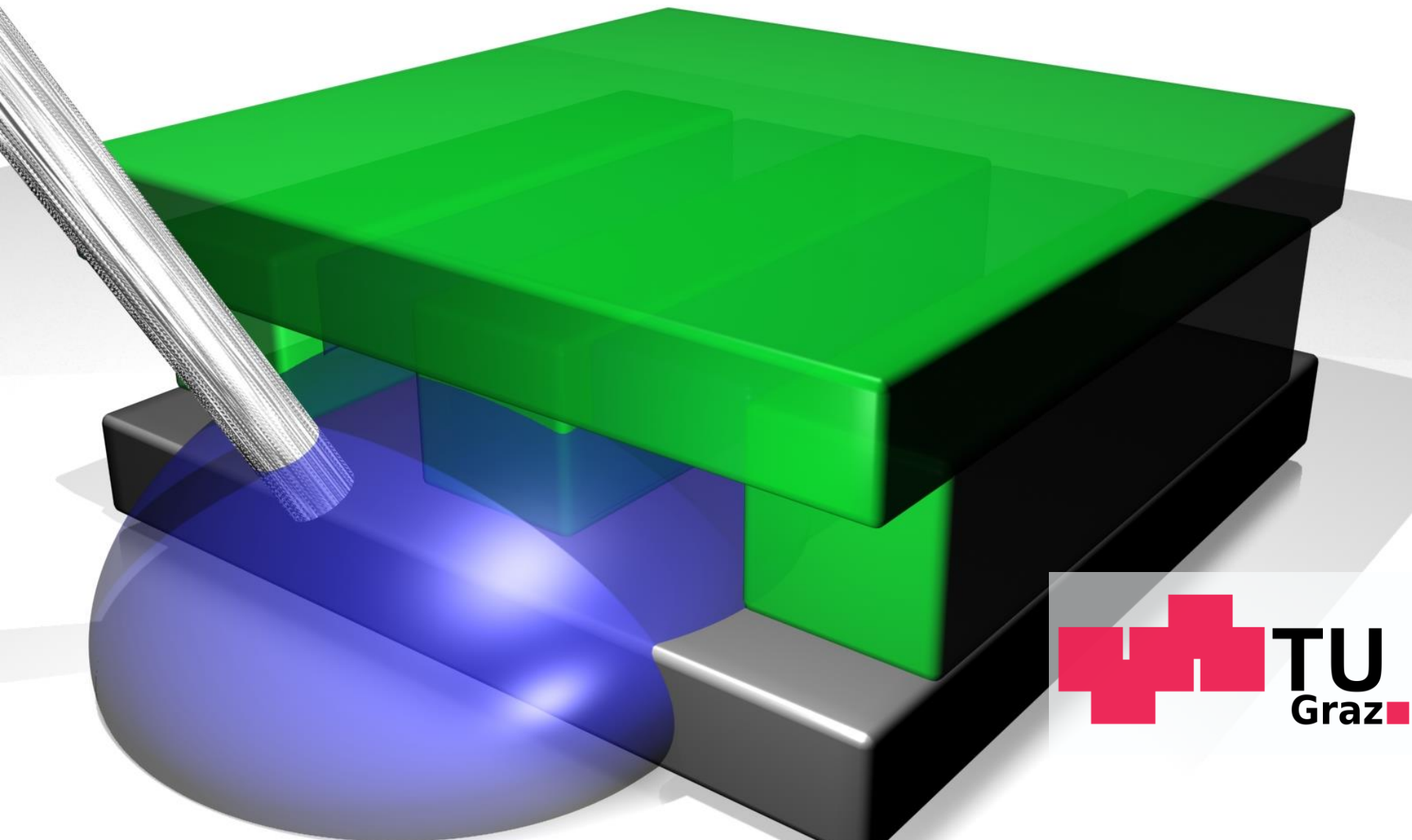


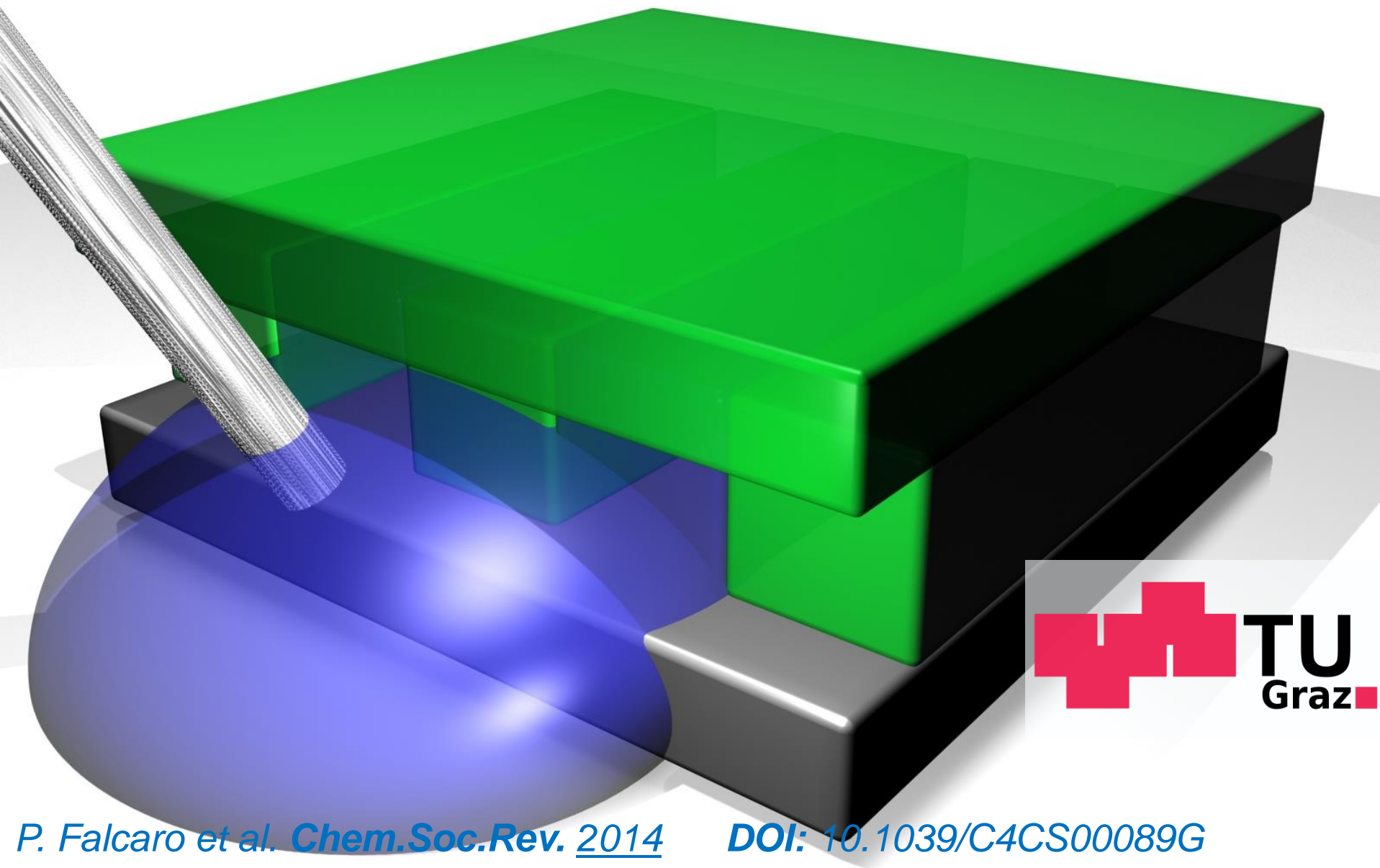
# The MOF solution is infiltrated into the cavities



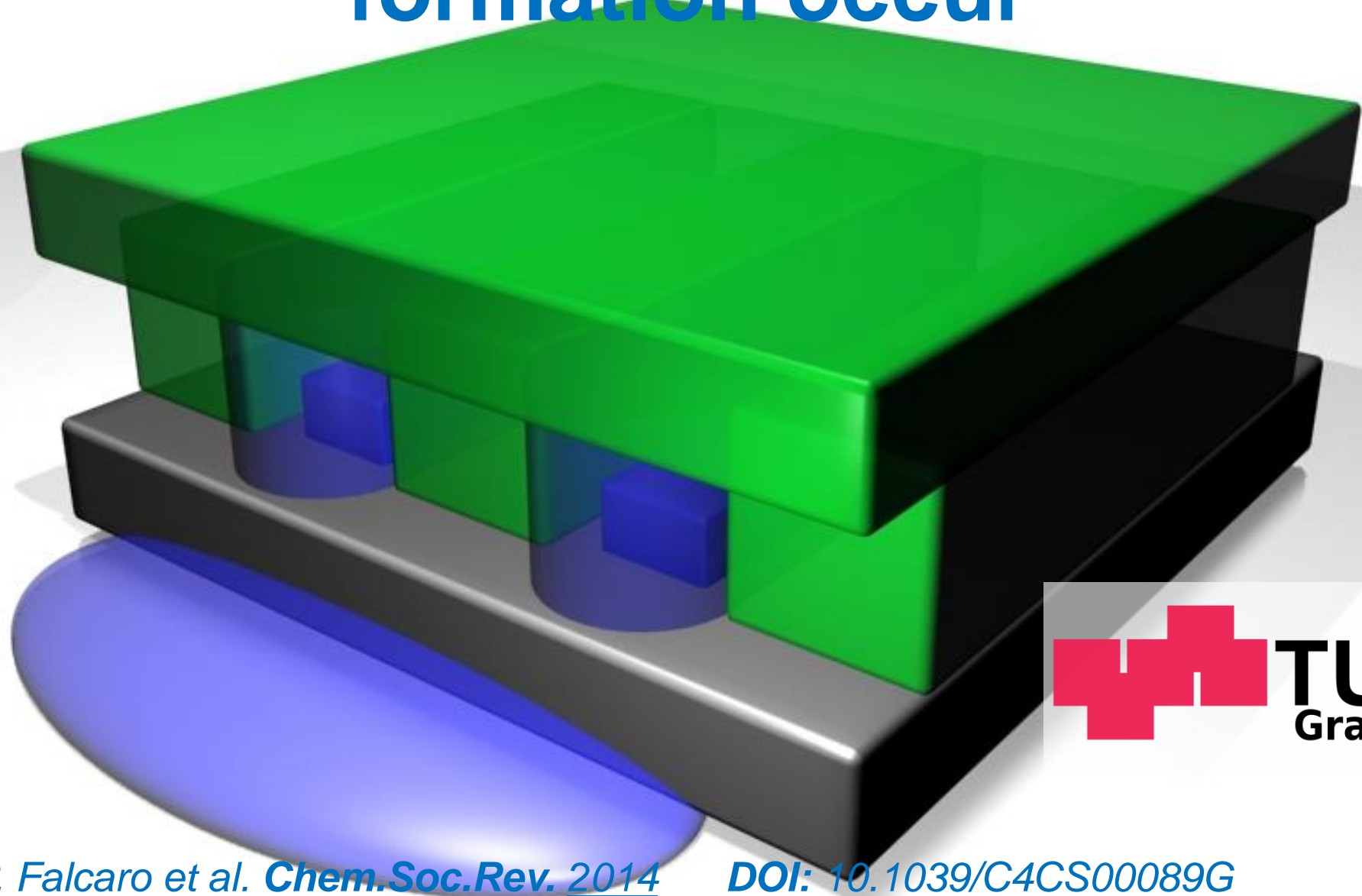




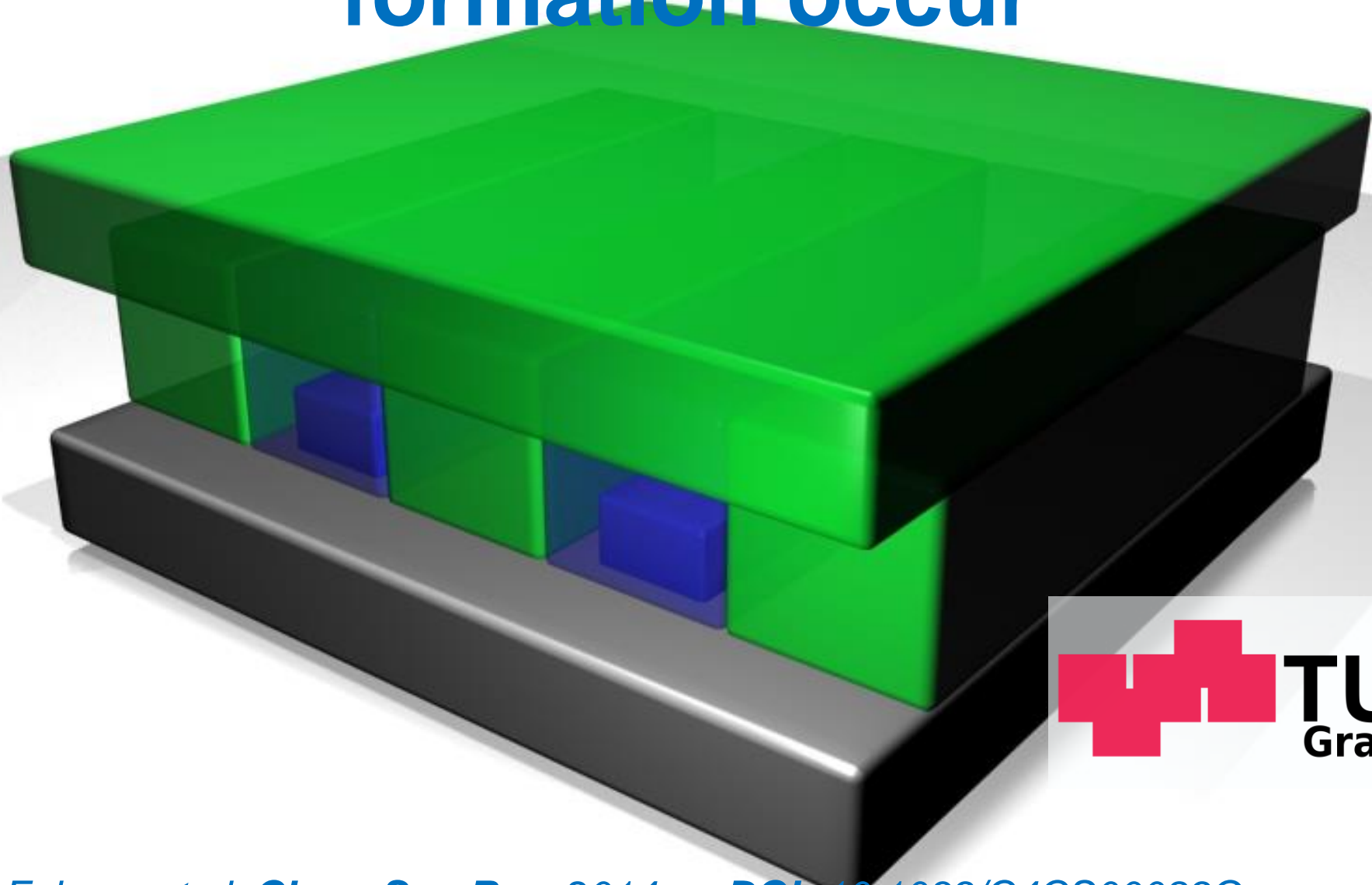


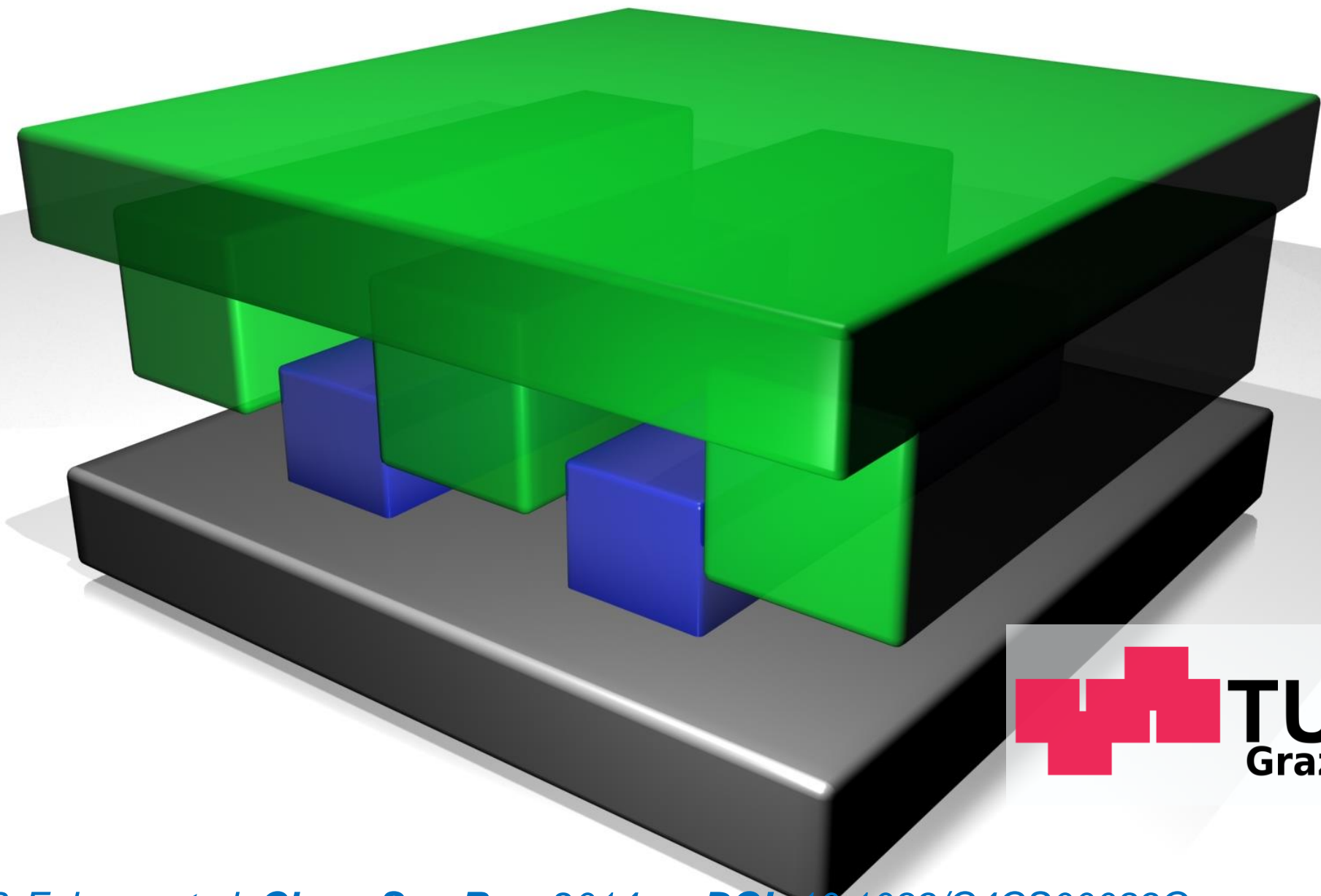


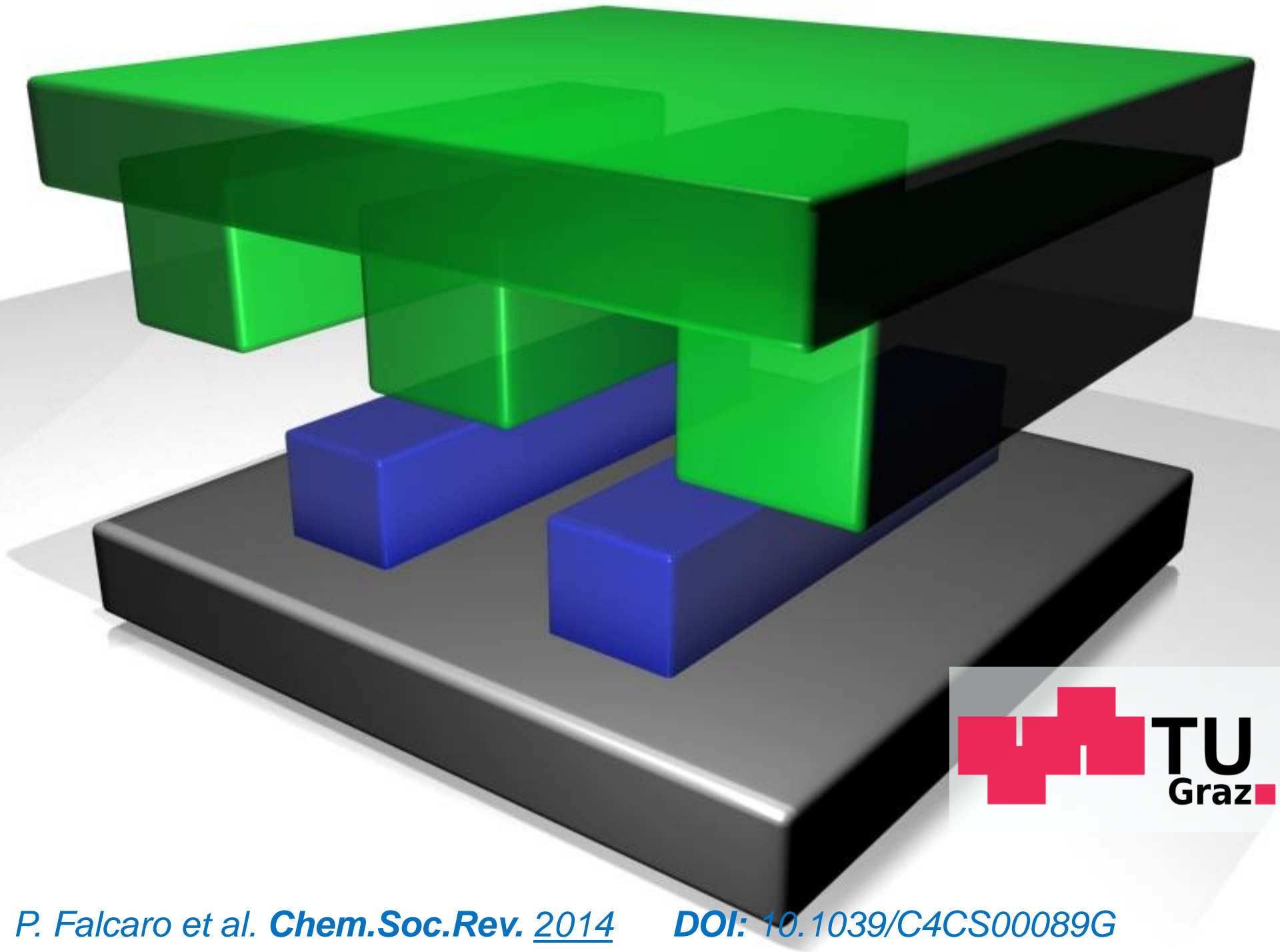
# Evaporation and MOF crystal formation occur

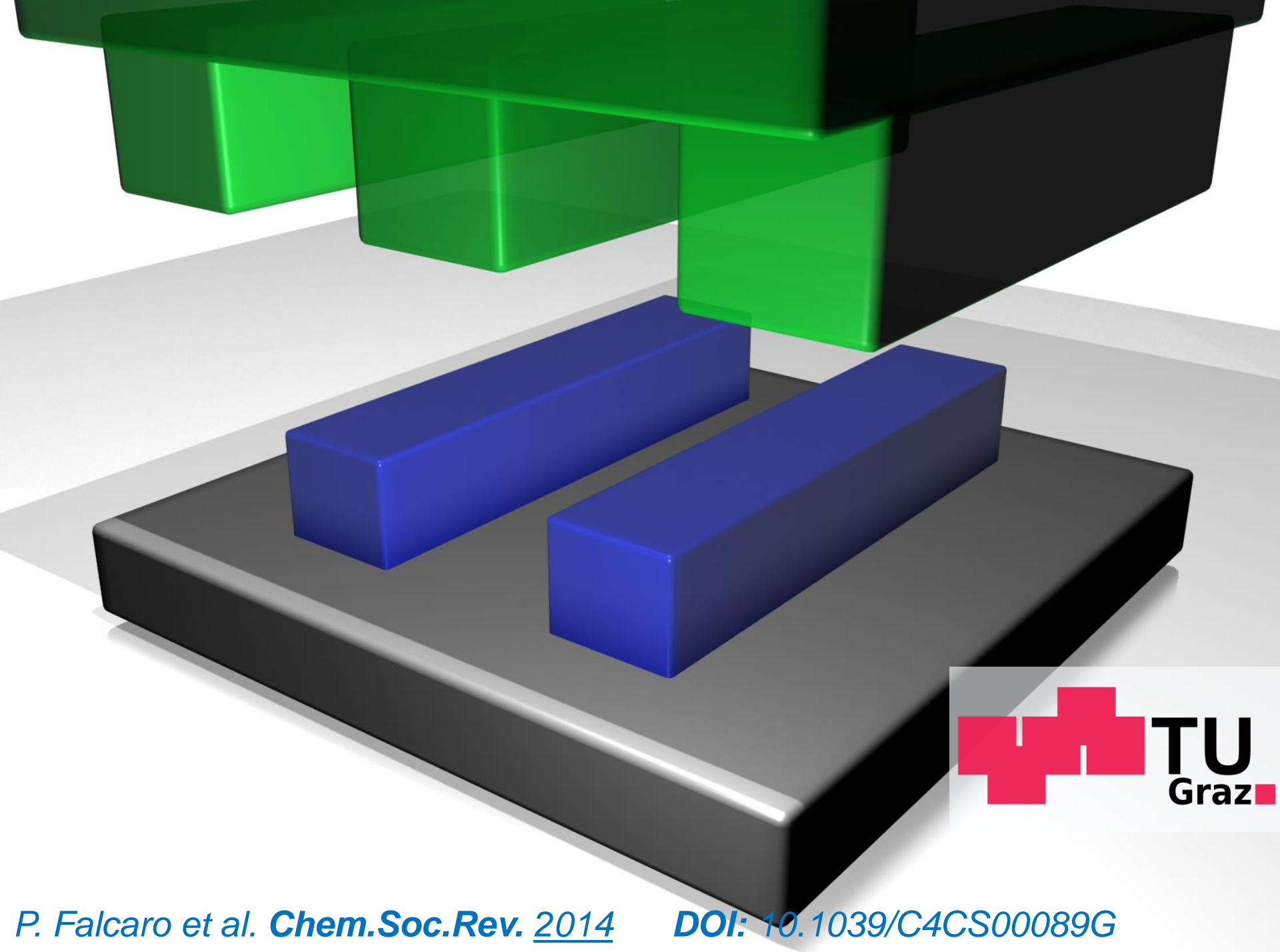


# Evaporation and MOF crystal formation occur

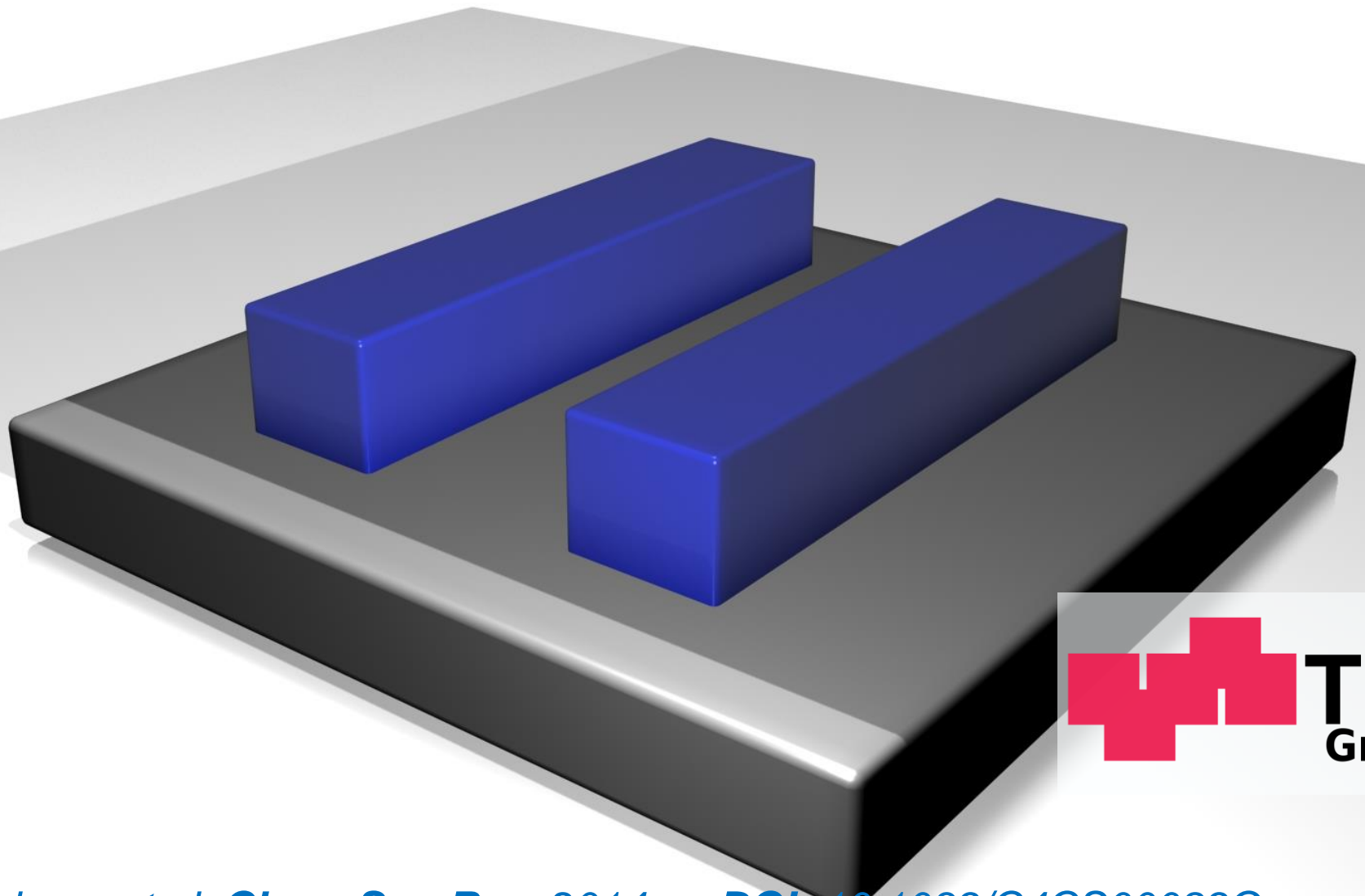






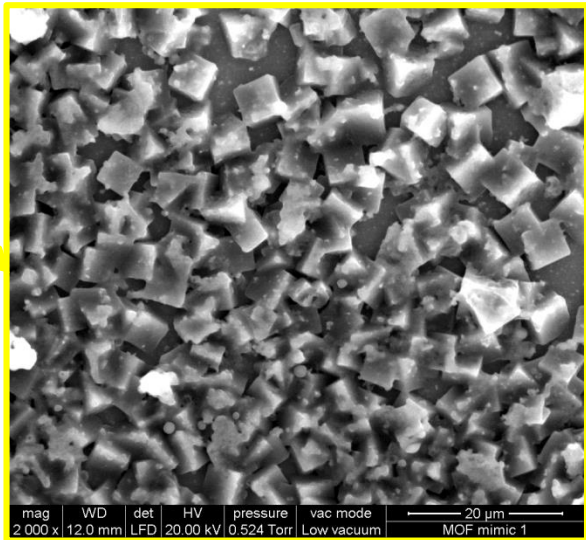
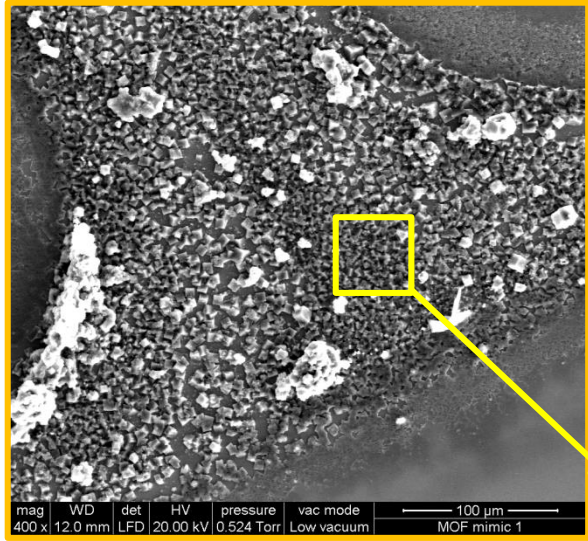
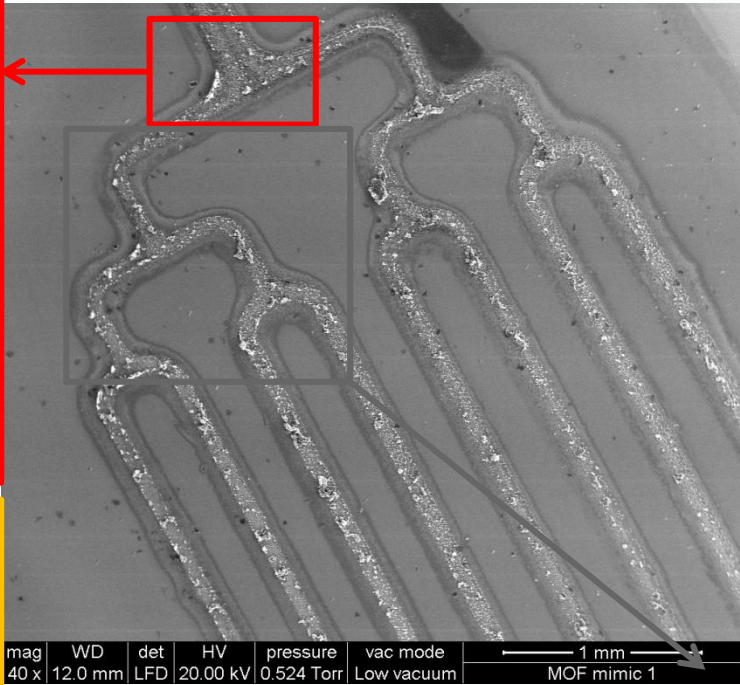
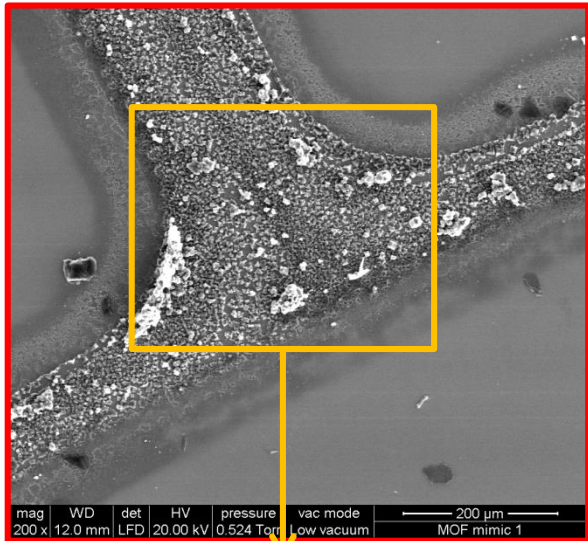


# MOF Pattern formation

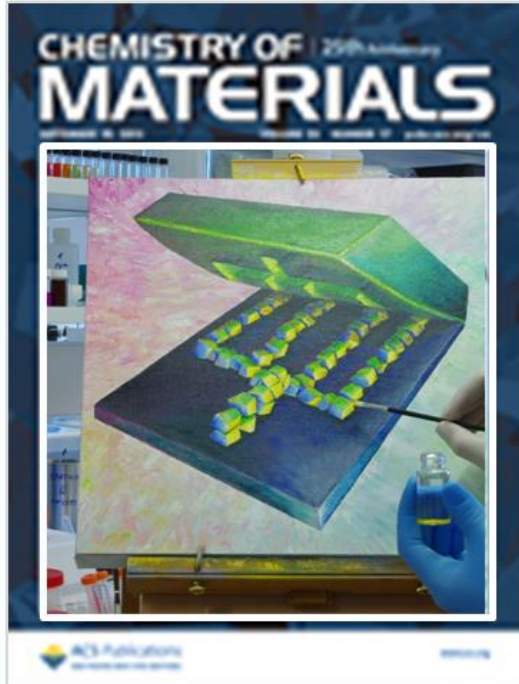




# Pattern MIMIC - controlled growth in the channels



Application:  
Fast sequestration of



# Structuralization

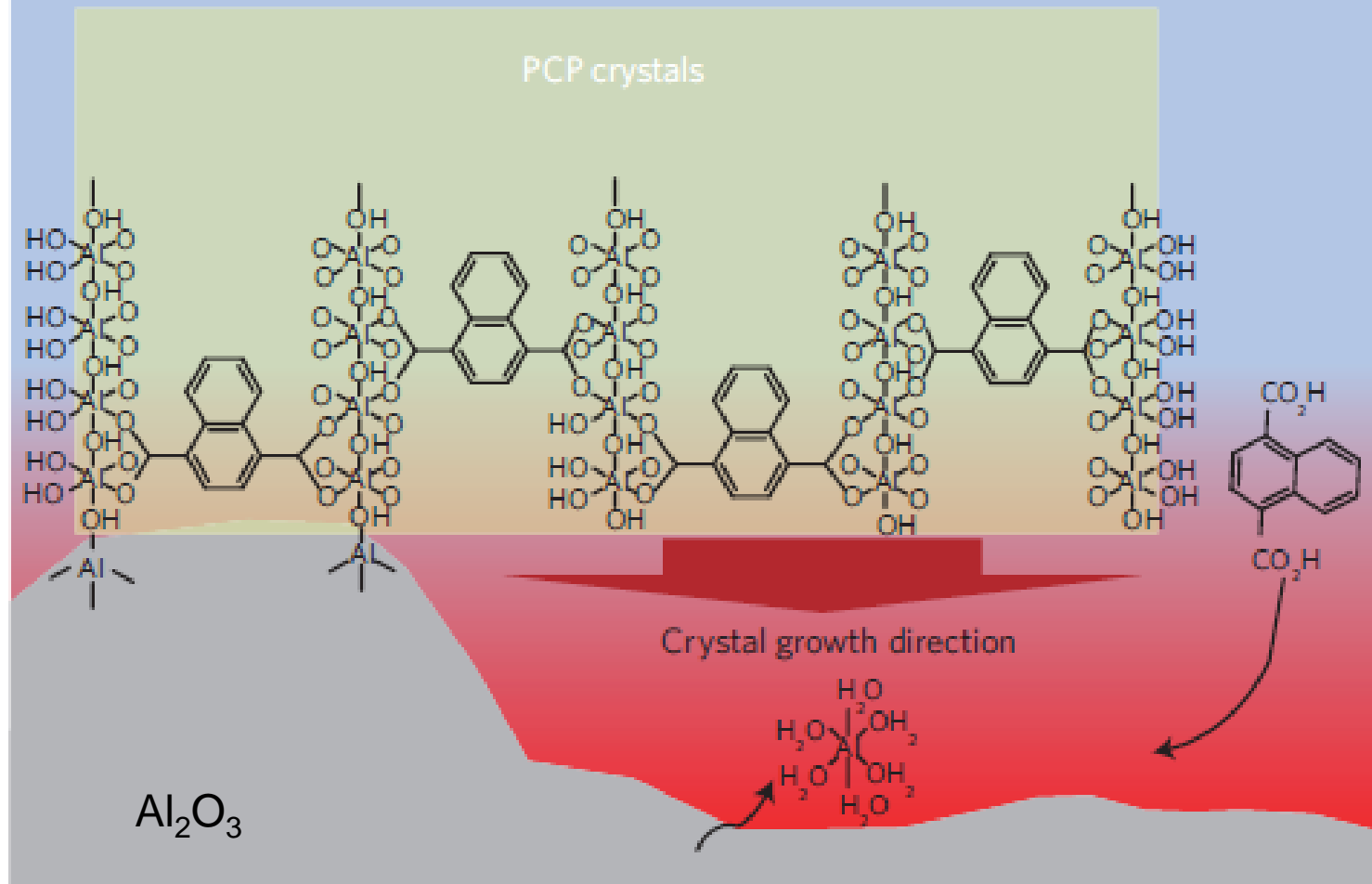
MOFs



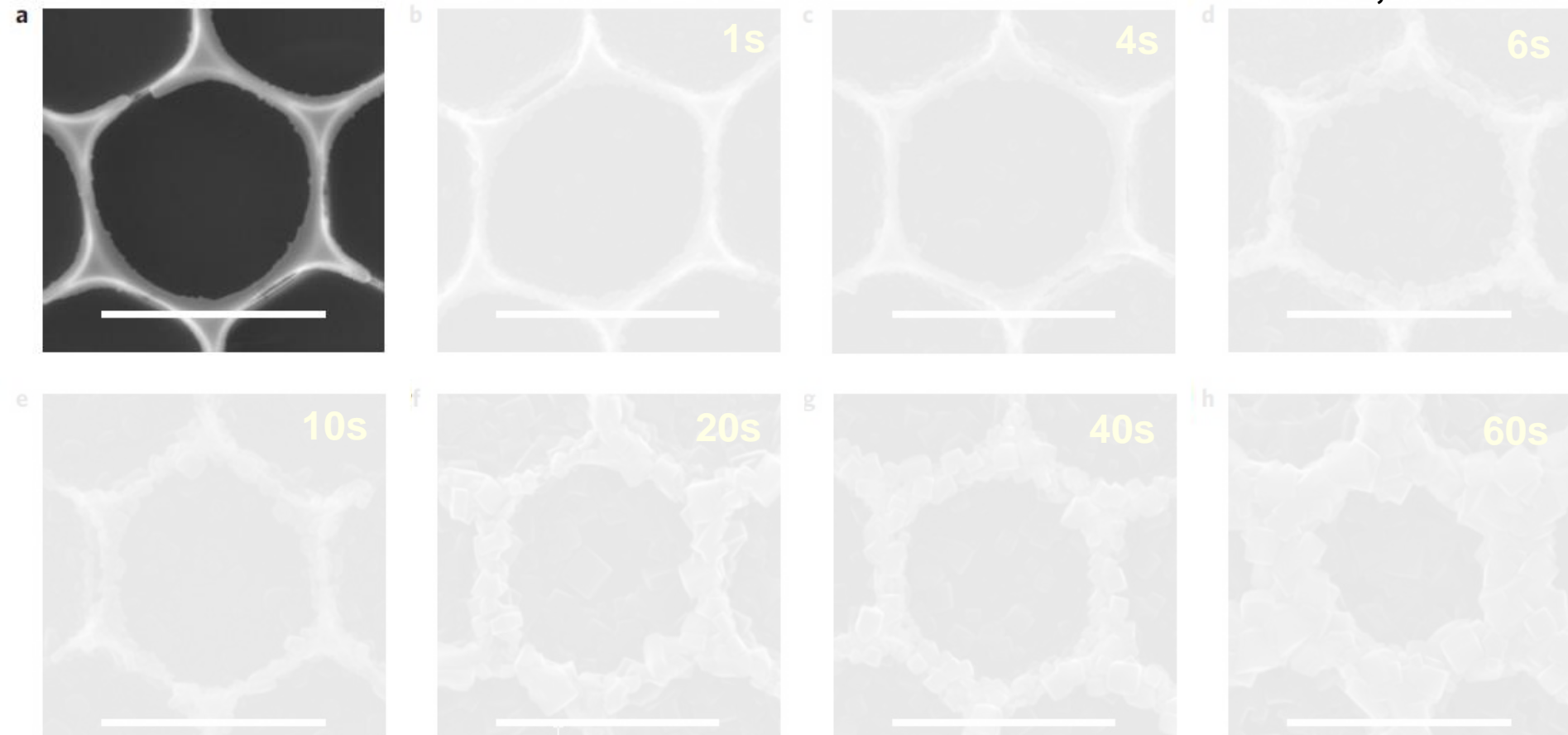
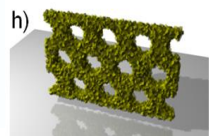
Kenji Sumida, Kang Liang, Julien Reboul, Ilich A. Ibarra, Shuhei Furukawa, Paolo Falcaro *Sol-Gel Processing of Metal-Organic Frameworks* **CHEM.MATER.** (2017),

Accepted

# Pseudomorphic Replication



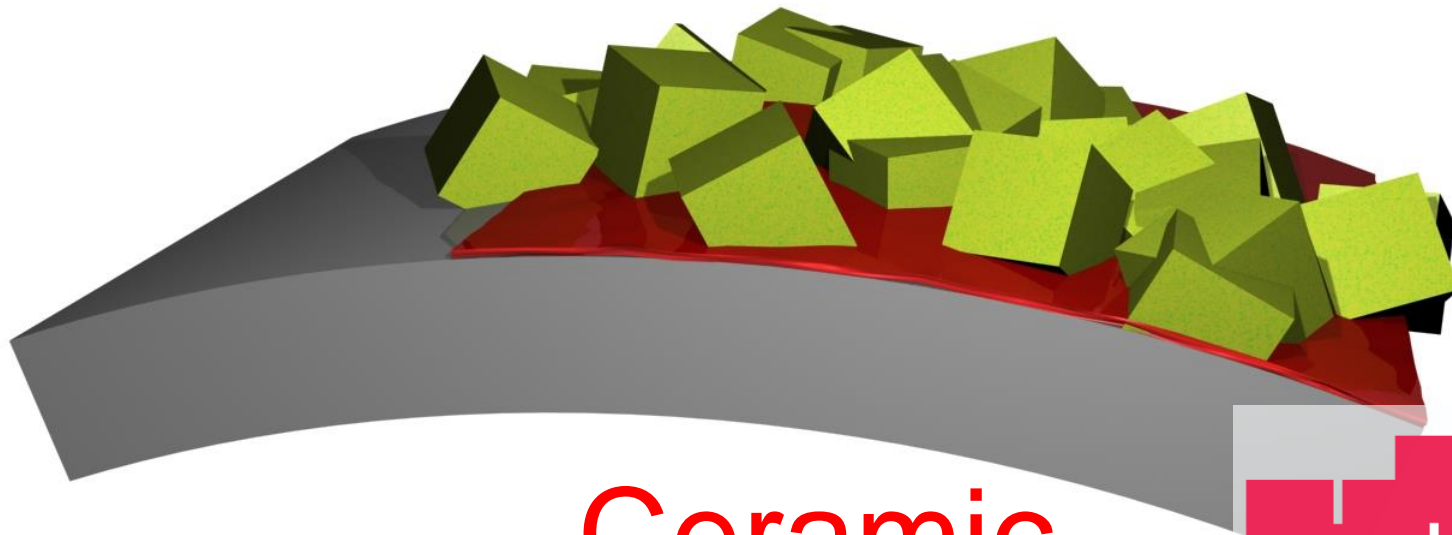
Julien Reboul, Shuhei Furukawa, Nao Horike, Manuel Tsotsalas, Kenji Hirai, Hiromitsu Uehara, Mio Kondo, Nicolas Louvain, Osami Sakata & Susumu Kitagawa

Separation **Water**/**Ethanol**Microwaves assisted,  $T = 140^{\circ}\text{C}$ 

Julien Reboul, Shuhei Furukawa, Nao Horike, Manuel Tsotsalas, Kenji Hirai, Hiromitsu Uehara, Mio Kondo, Nicolas Louvain, Osami Sakata & Susumu Kitagawa

# Positioning

MOFs



Ceramic



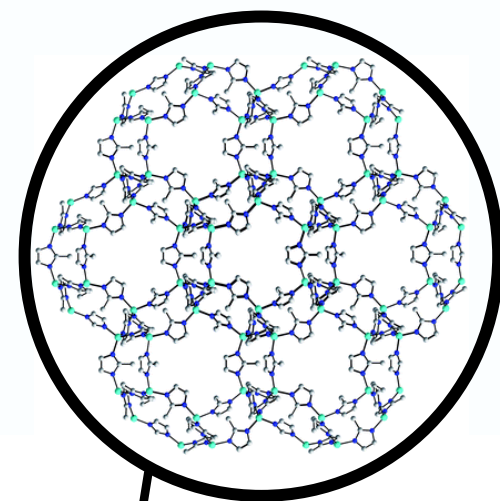
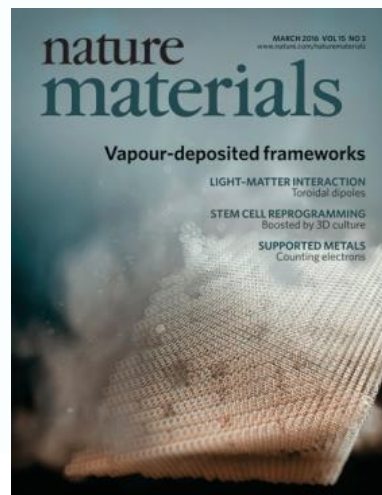
Kenji Sumida, Kang Liang, Julien Reboul, Ilich A. Ibarra, Shuhei Furukawa, Paolo Falcaro *Sol-Gel Processing of Metal-Organic Frameworks* **CHEM.MATER.** (2017),

Accepted

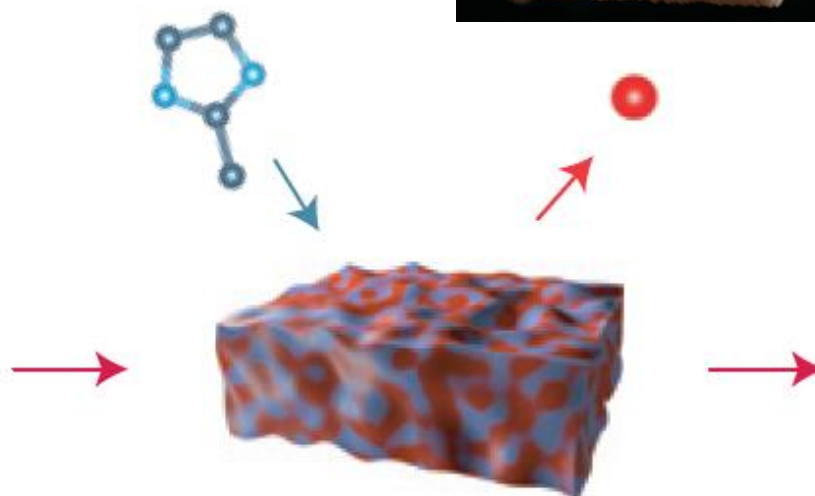
# MOFs Via CVD



a



ZIF-8



I. Stassen, M.J. Styles, G. Greci, H. Van Gorp, W. Vanderlinden, S. De Feyter, P. Falcaro, D. De Vos, P. Philippe Vereecken **R. Ameloot** *Nature Materials* 2016

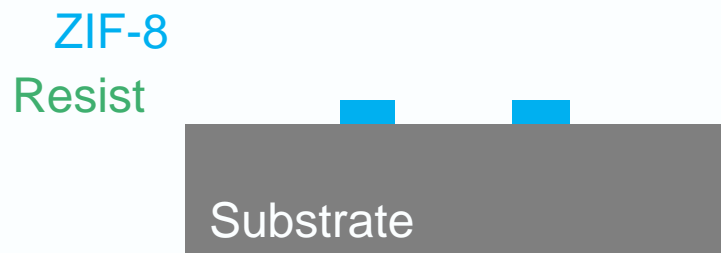
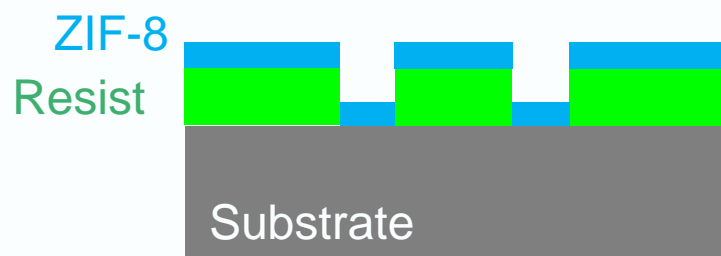
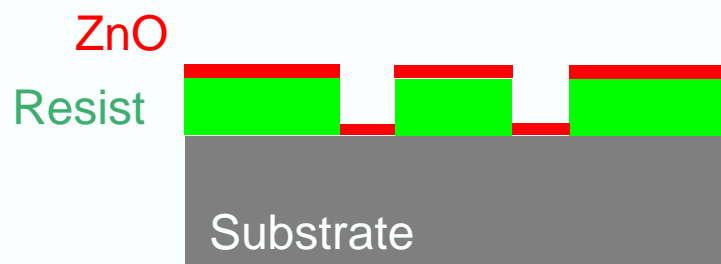
(1)  
Atomic Layer  
deposition of  
ZnO



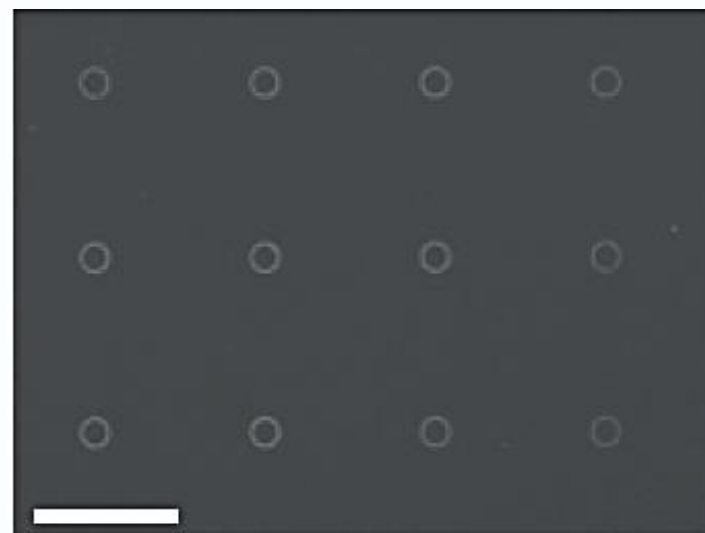
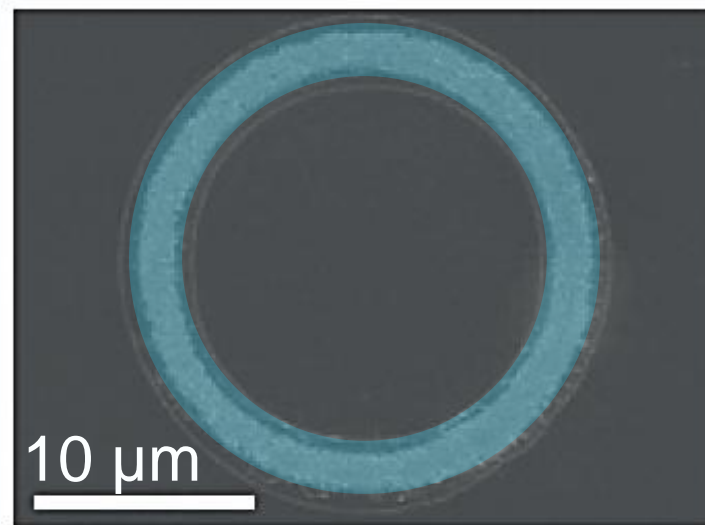
(2)  
Vapours of  
the ligand

I. Stassen, M.J. Styles, G. Greci, H. Van Gorp, W. Vanderlinden, S. De Feyter, P. Falcaro, D. De Vos, P. Philippe Vereecken R. Ameloot **Nature Materials** 2016

## Fabrication steps



ZIF-8  
MOF-CVD

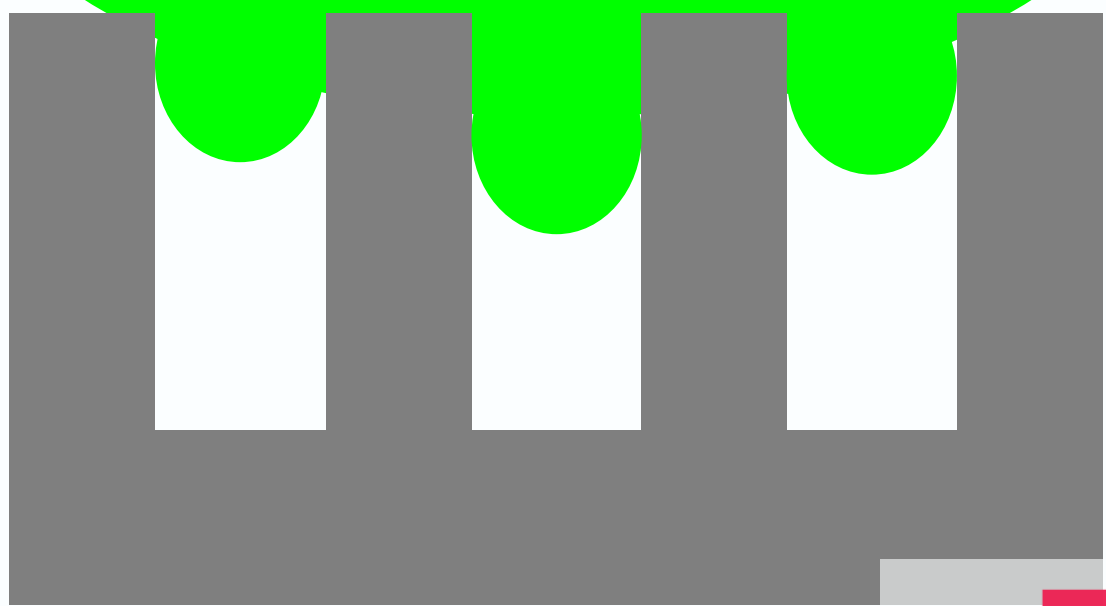


I. Stassen, M.J. Styles, G. Greci, H. Van Gorp, W. Vanderlinden, S. De Feyter, P. Falcaro, D. De Vos, P. Philippe Vereecken R. Ameloot **Nature Materials** 2016



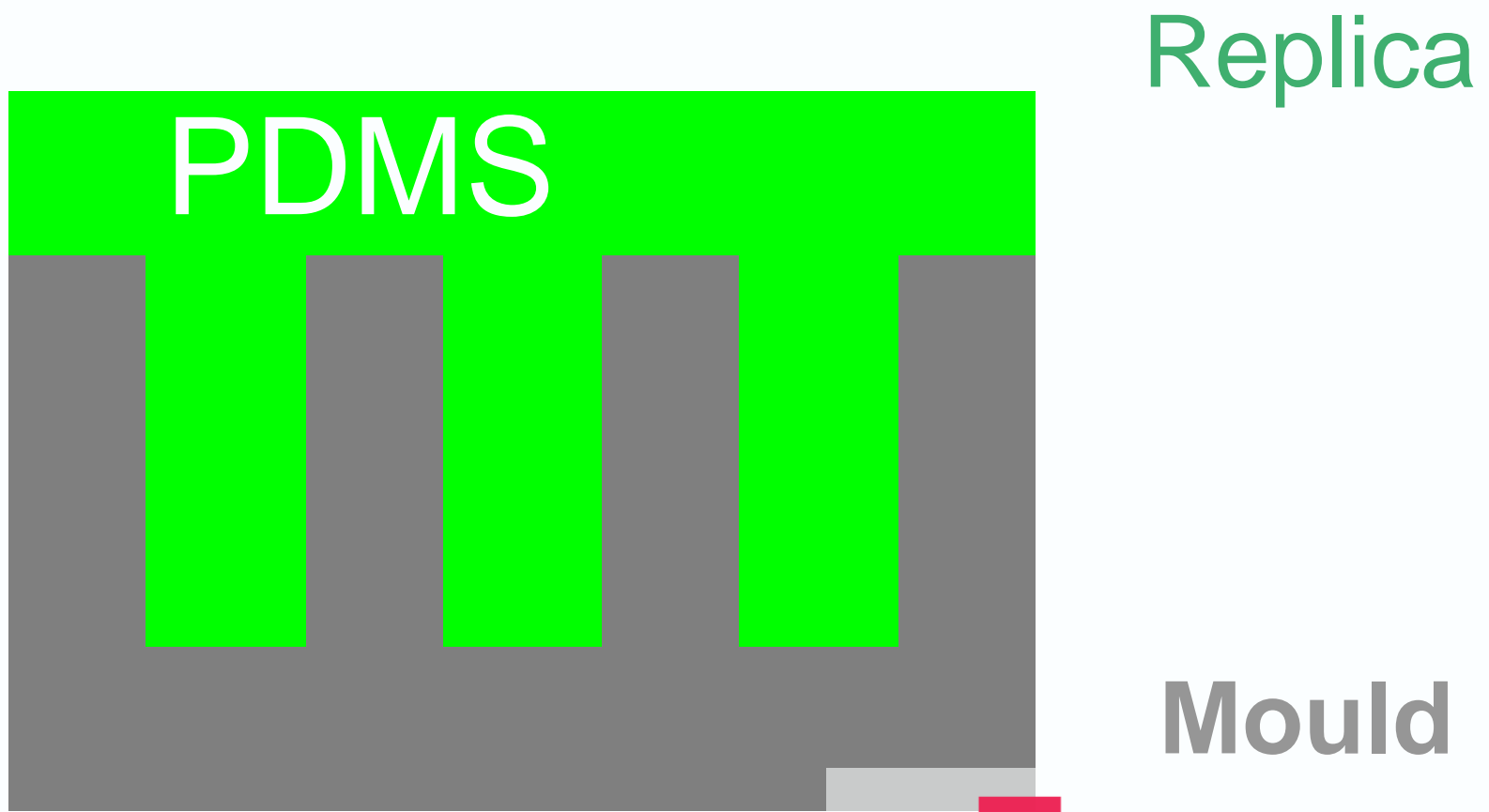


Replica

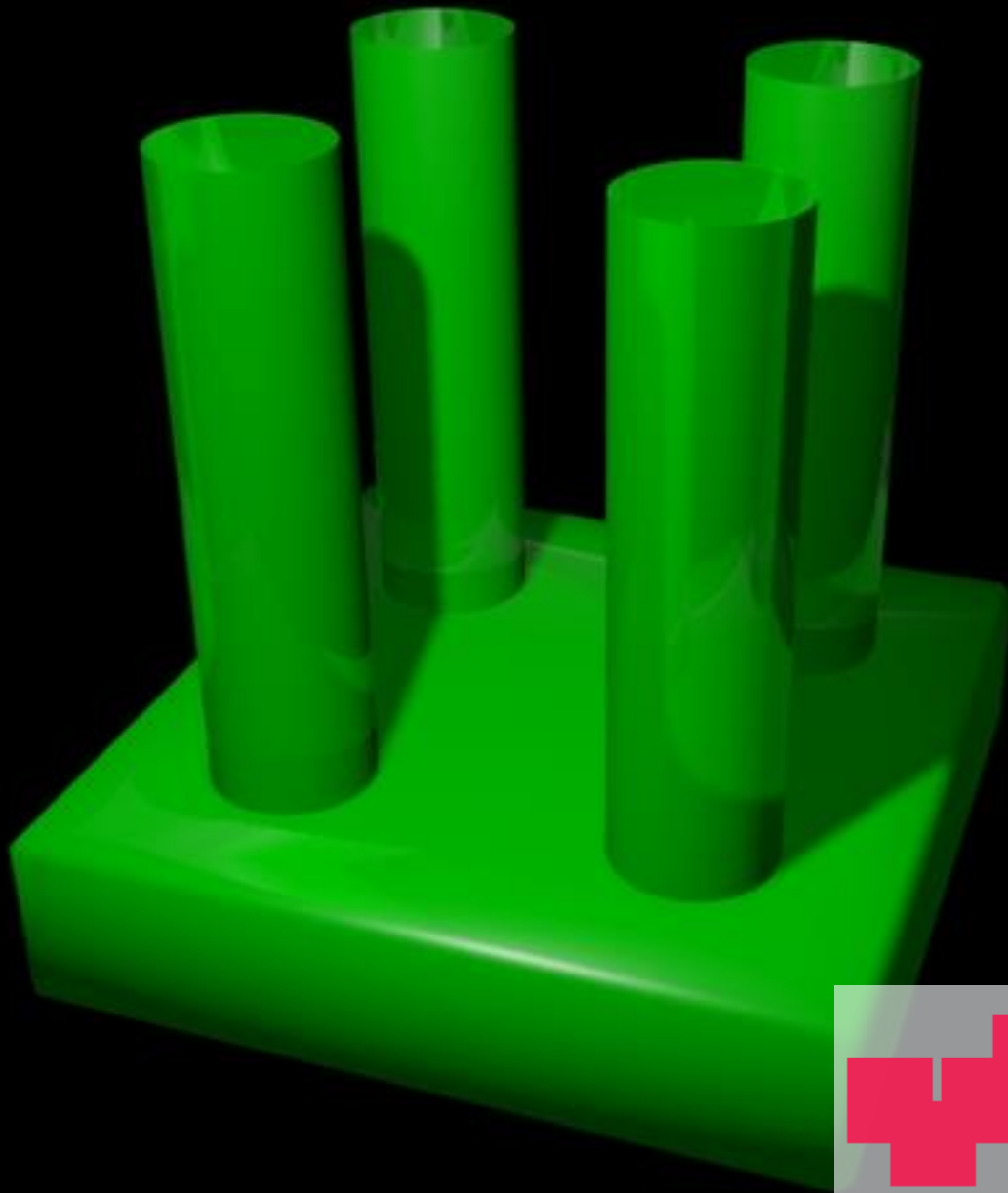


Mould

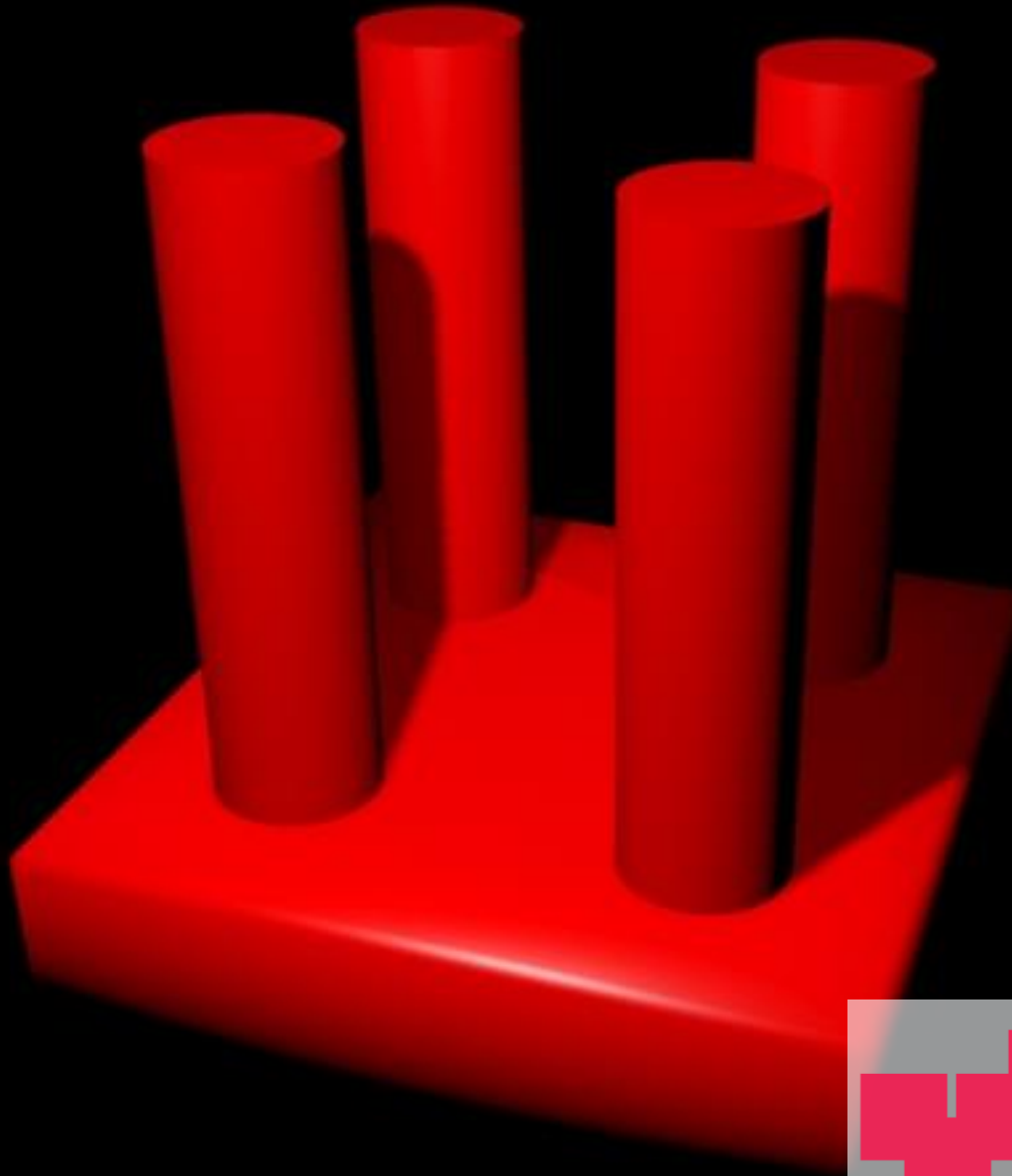




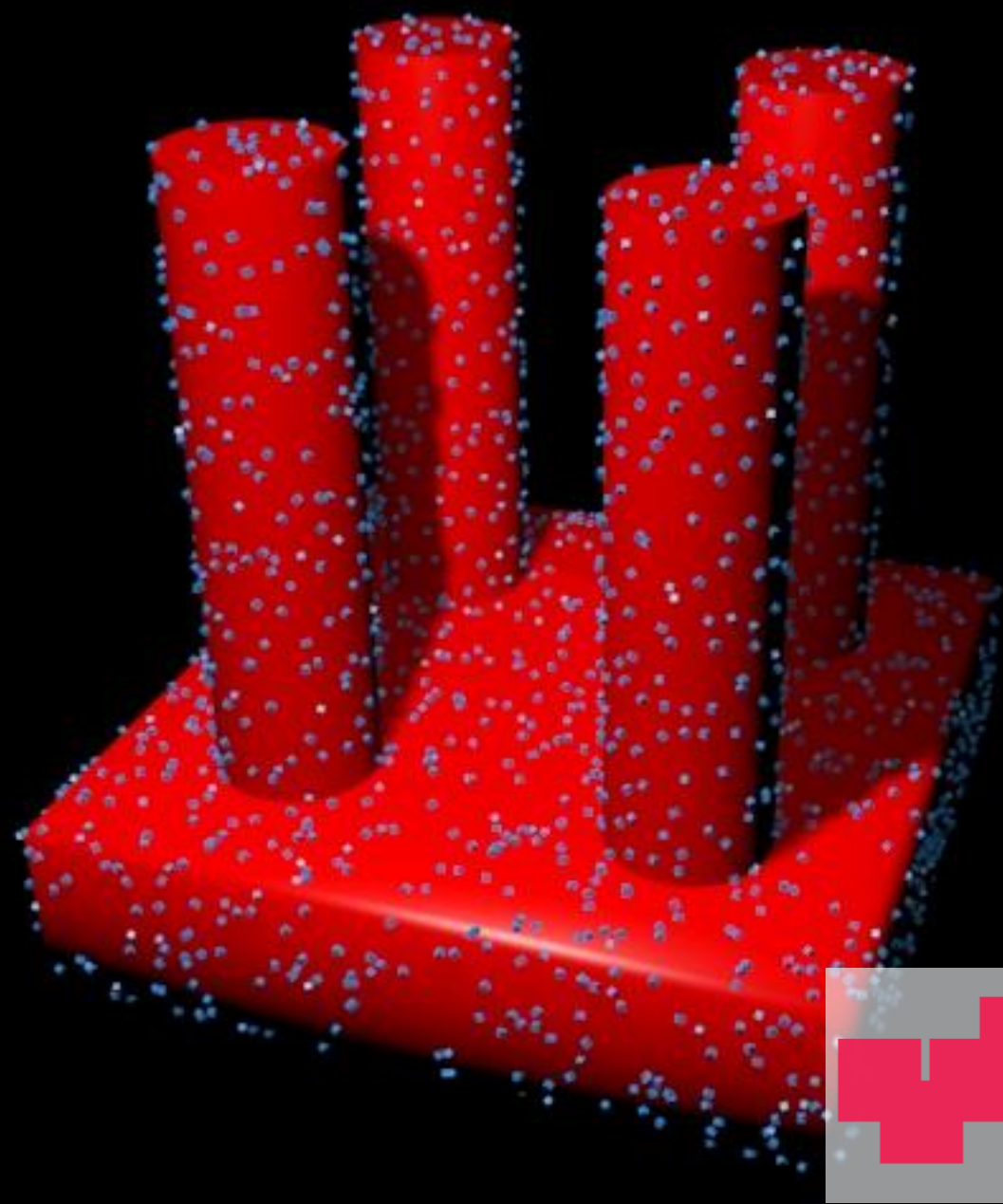
# PDMS



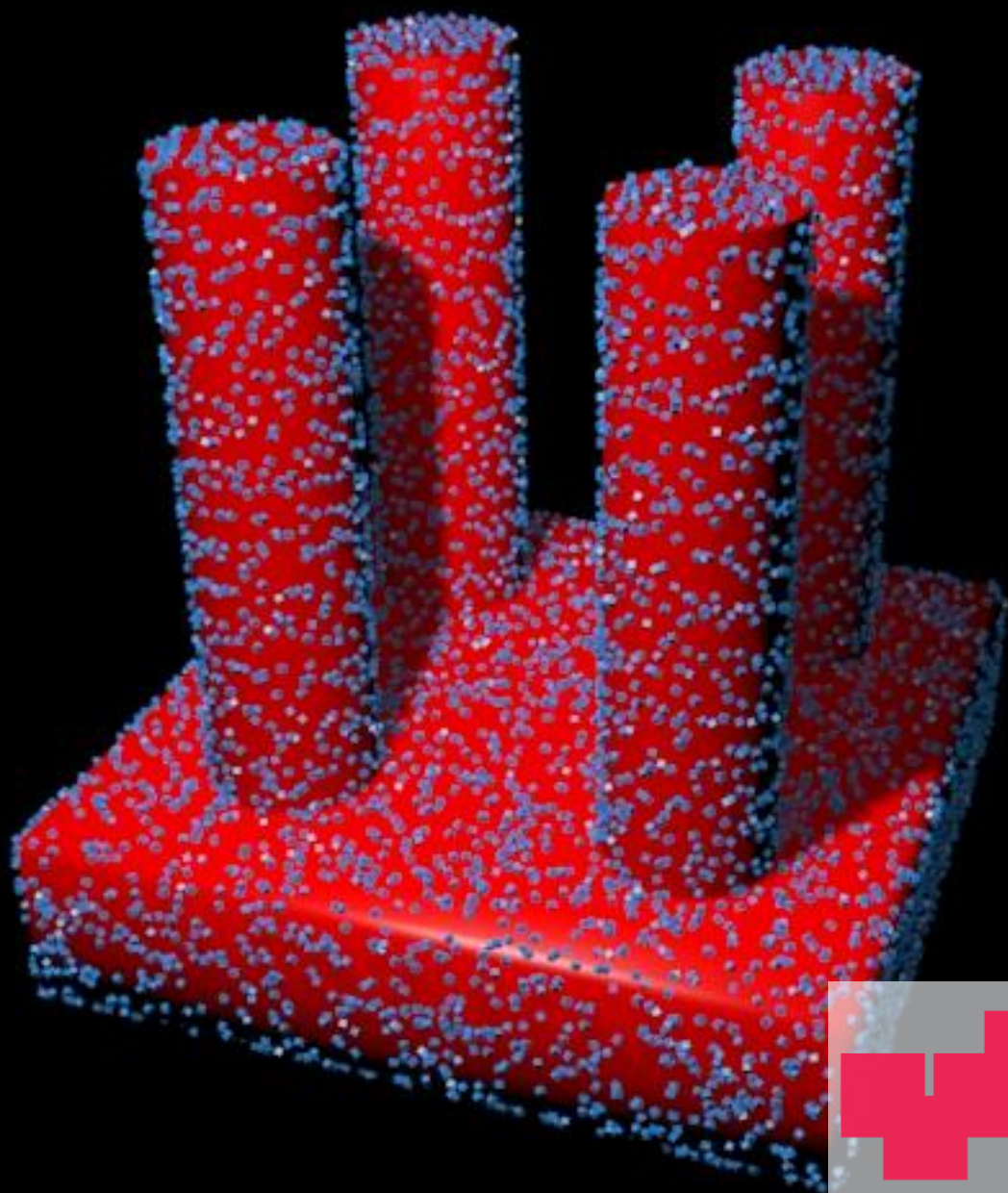
ZnO



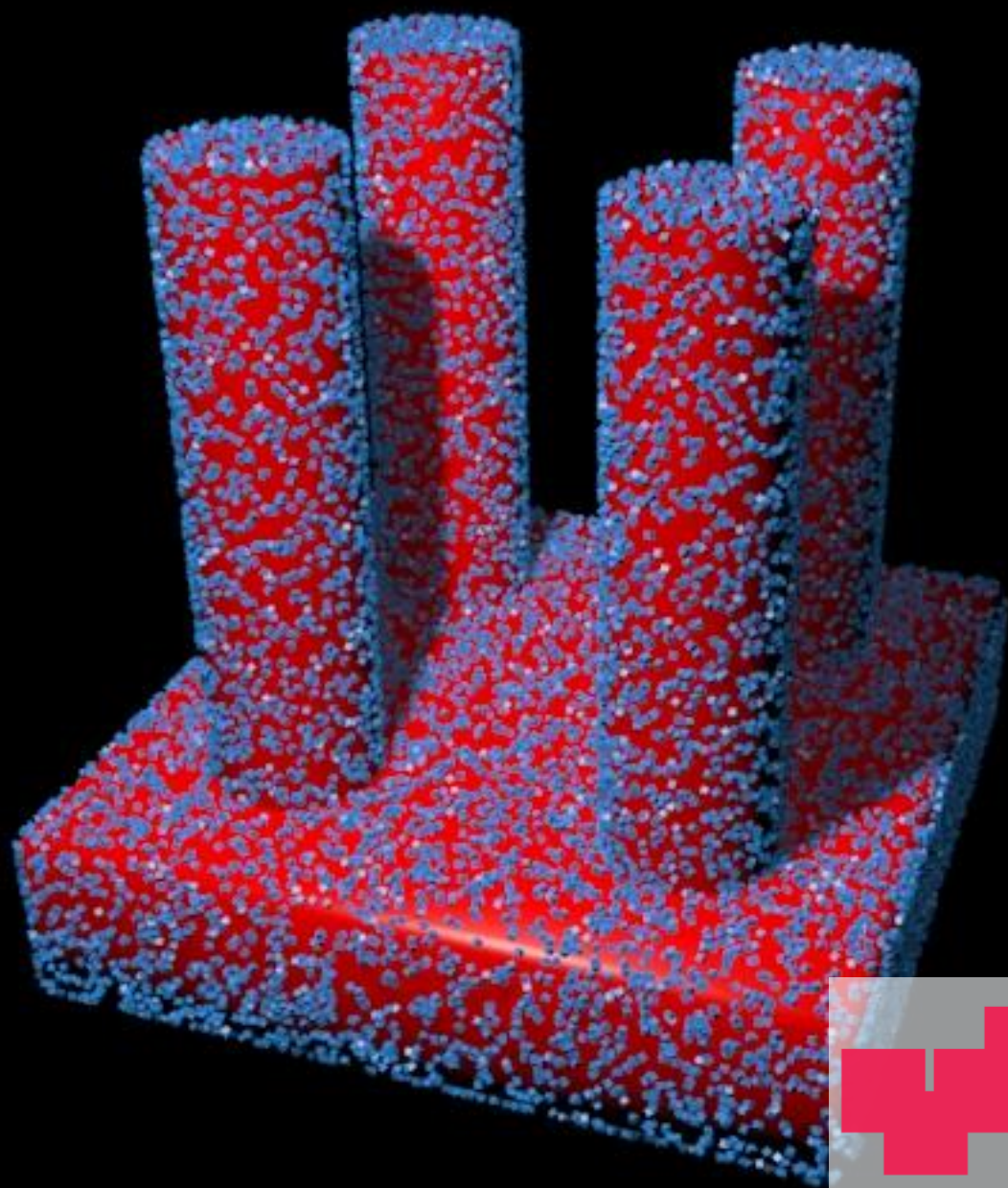
# Ligand in the gas phase



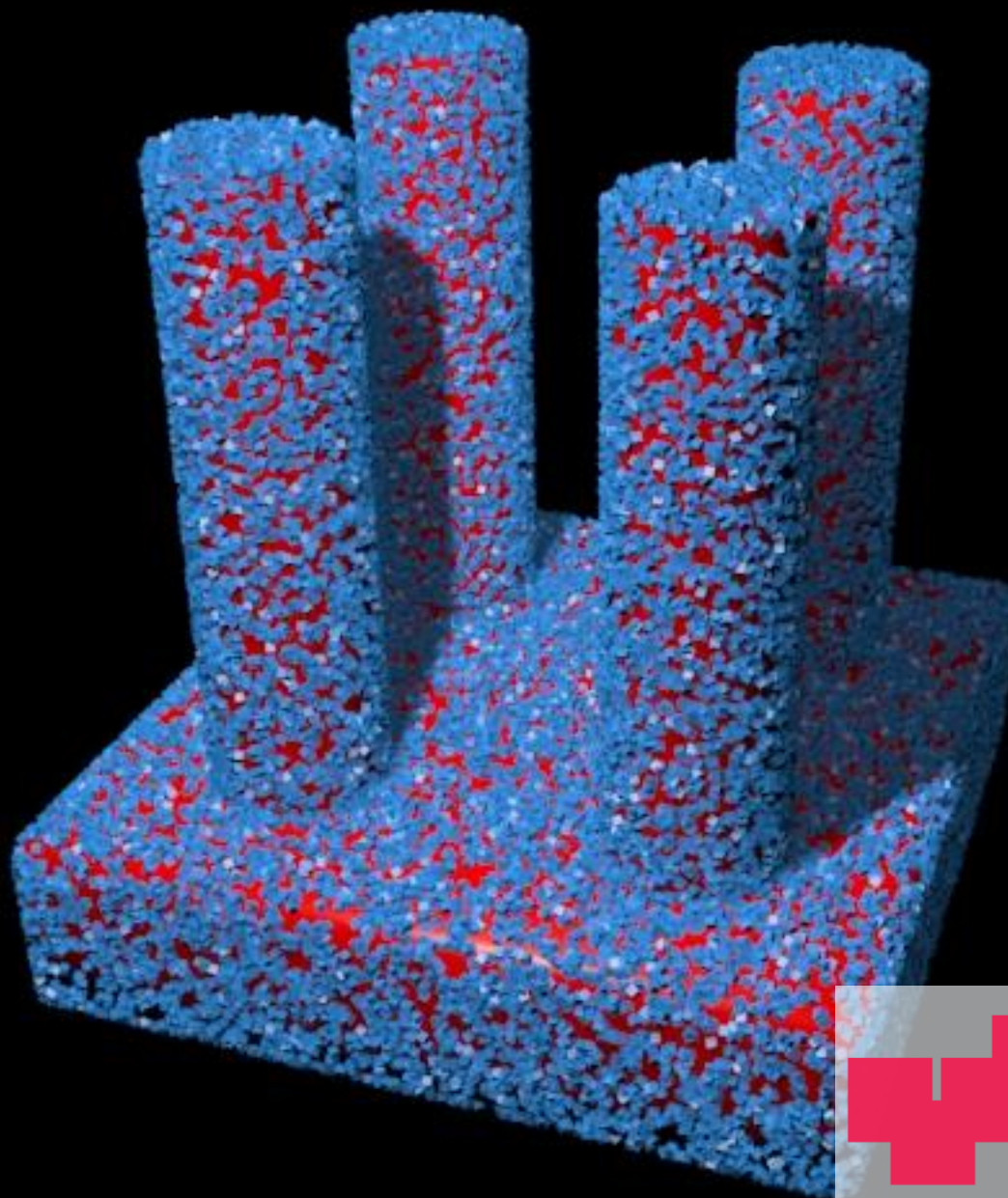
# Ligand in the gas phase



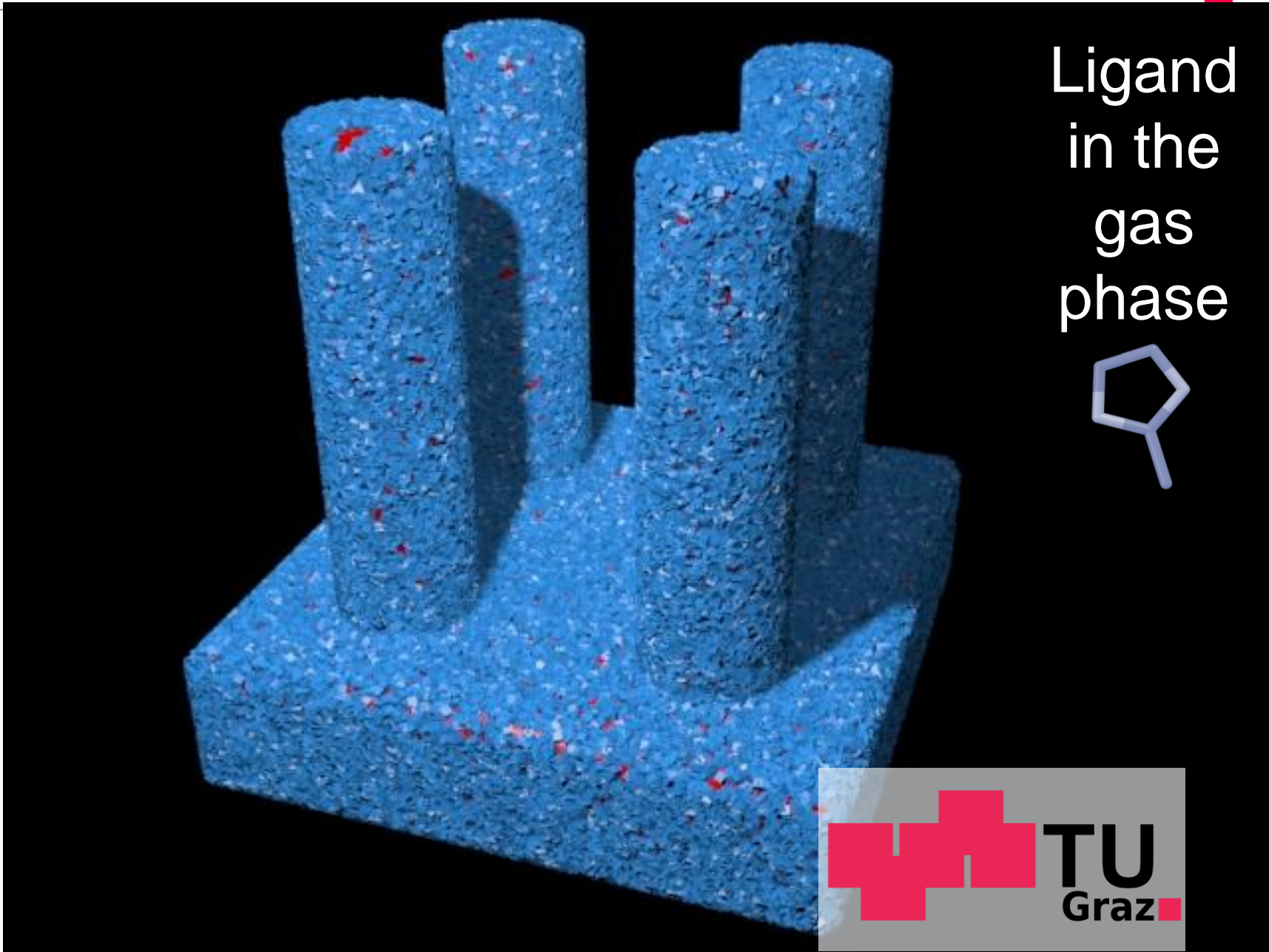
# Ligand in the gas phase



# Ligand in the gas phase



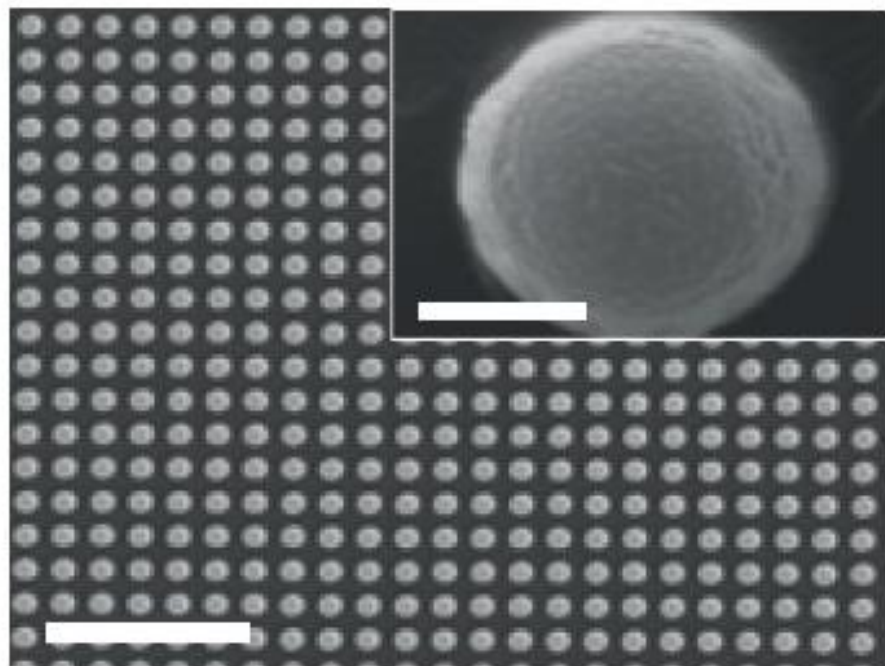




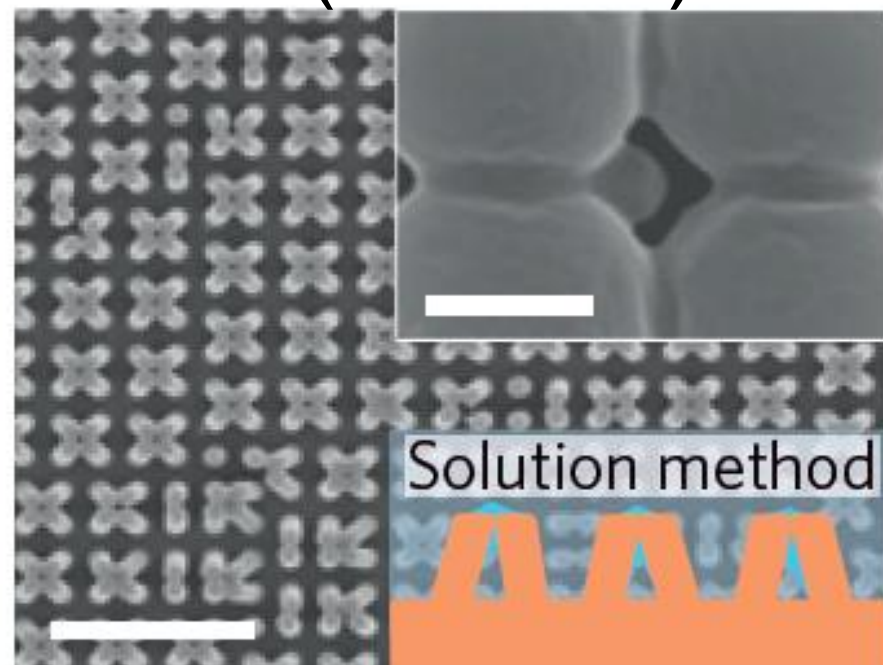
Ligand  
in the  
gas  
phase



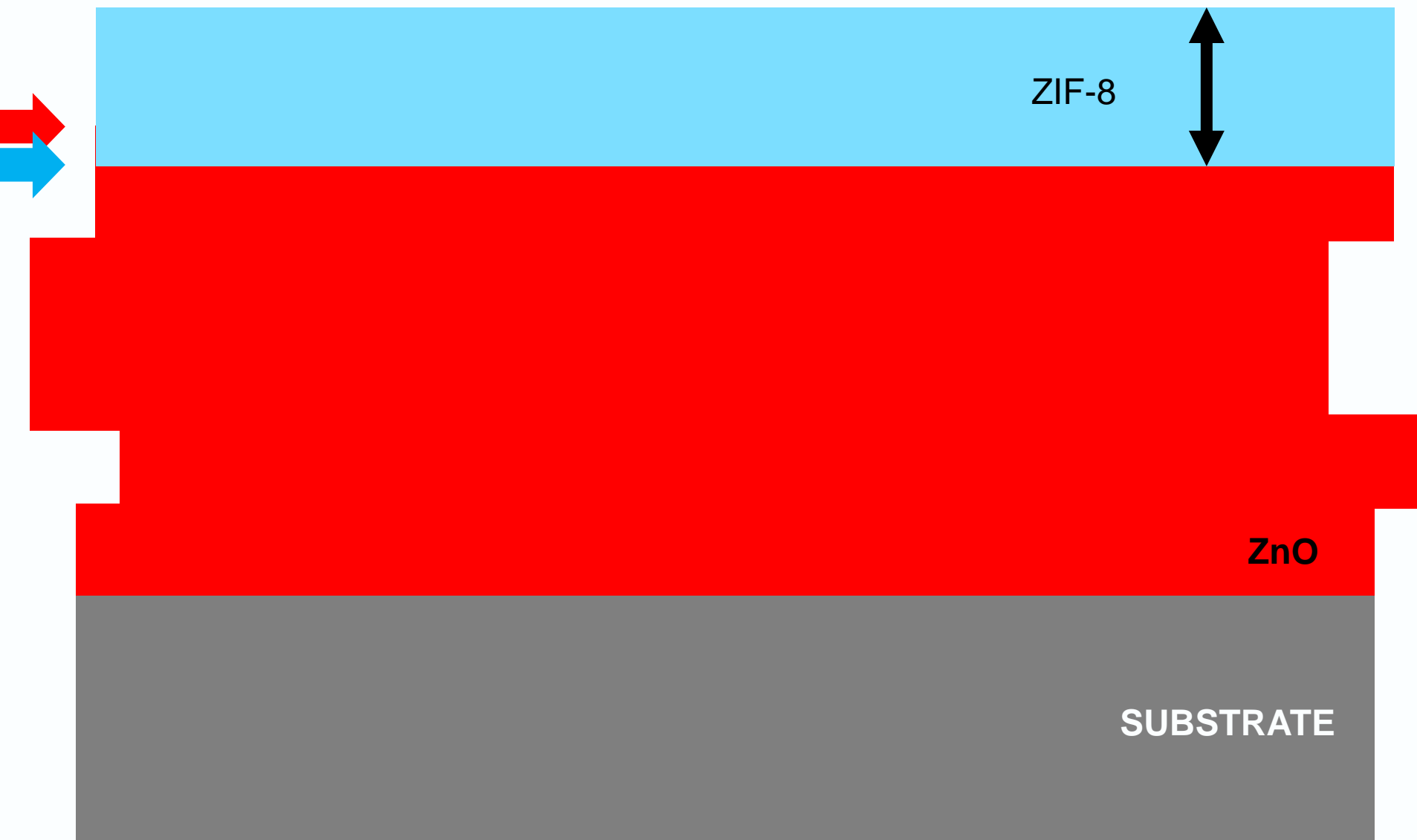
## MOFs via CVD (gas)



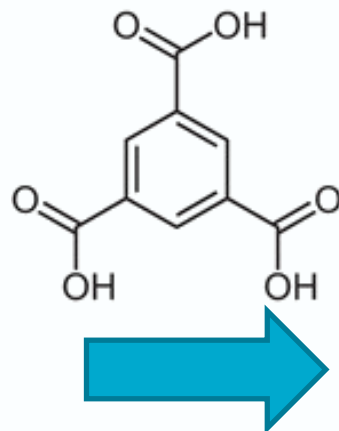
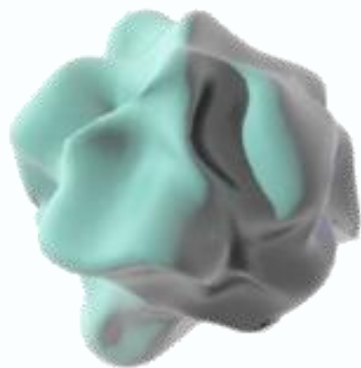
## MOFs via solvothermal (solution)



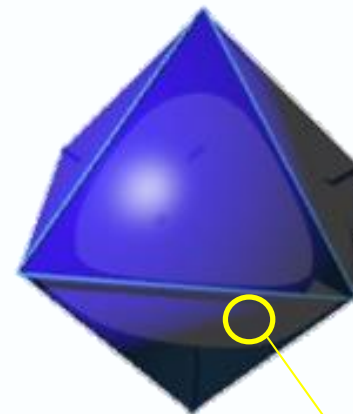
I. Stassen, M.J. Styles, G. Greci, H. Van Gorp, W. Vanderlinden, S. De Feyter, P. Falcaro, D. De Vos, P. Philippe Vereecken R. Ameloot **Nature Materials** 2016



# Other Conversions from Ceramics

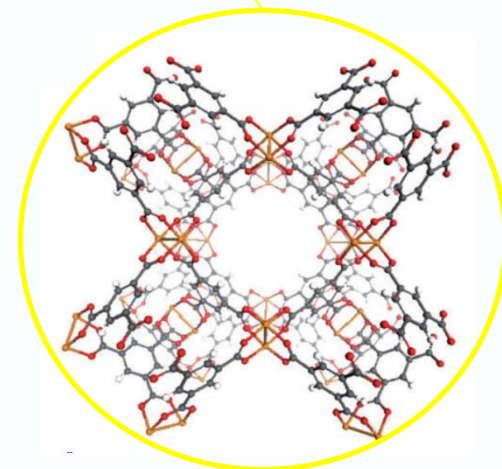


Ethanol/water (10 min)



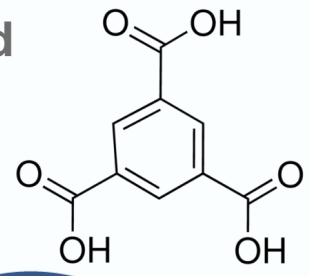
HKUST-1

*Majano et al. Adv.Mater. 2013, 25, 1052*



## How can we use it for device fabrication?

# Benzene-1,3,5-TriCarboxylic acid

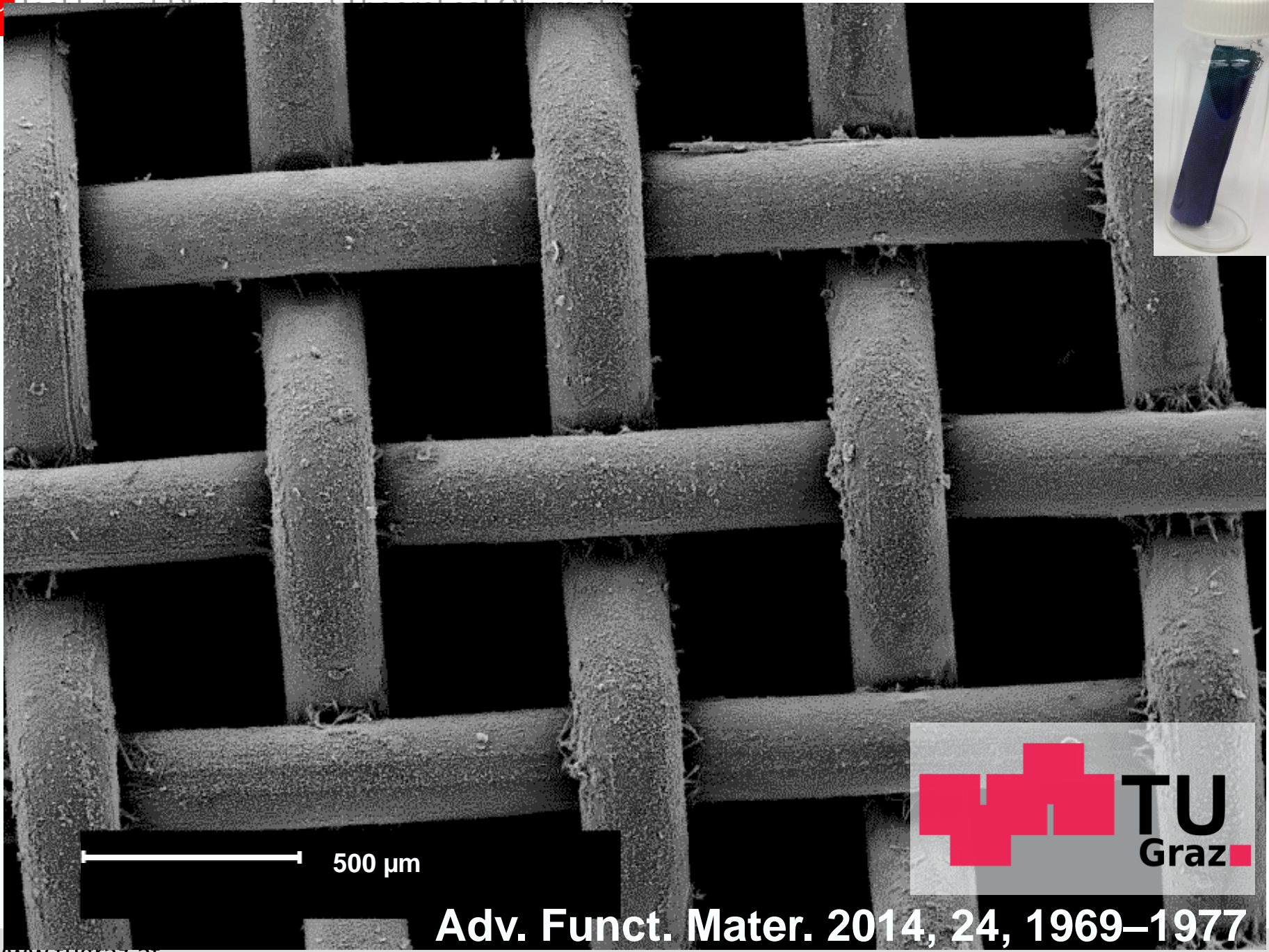


Step 1 ceramic

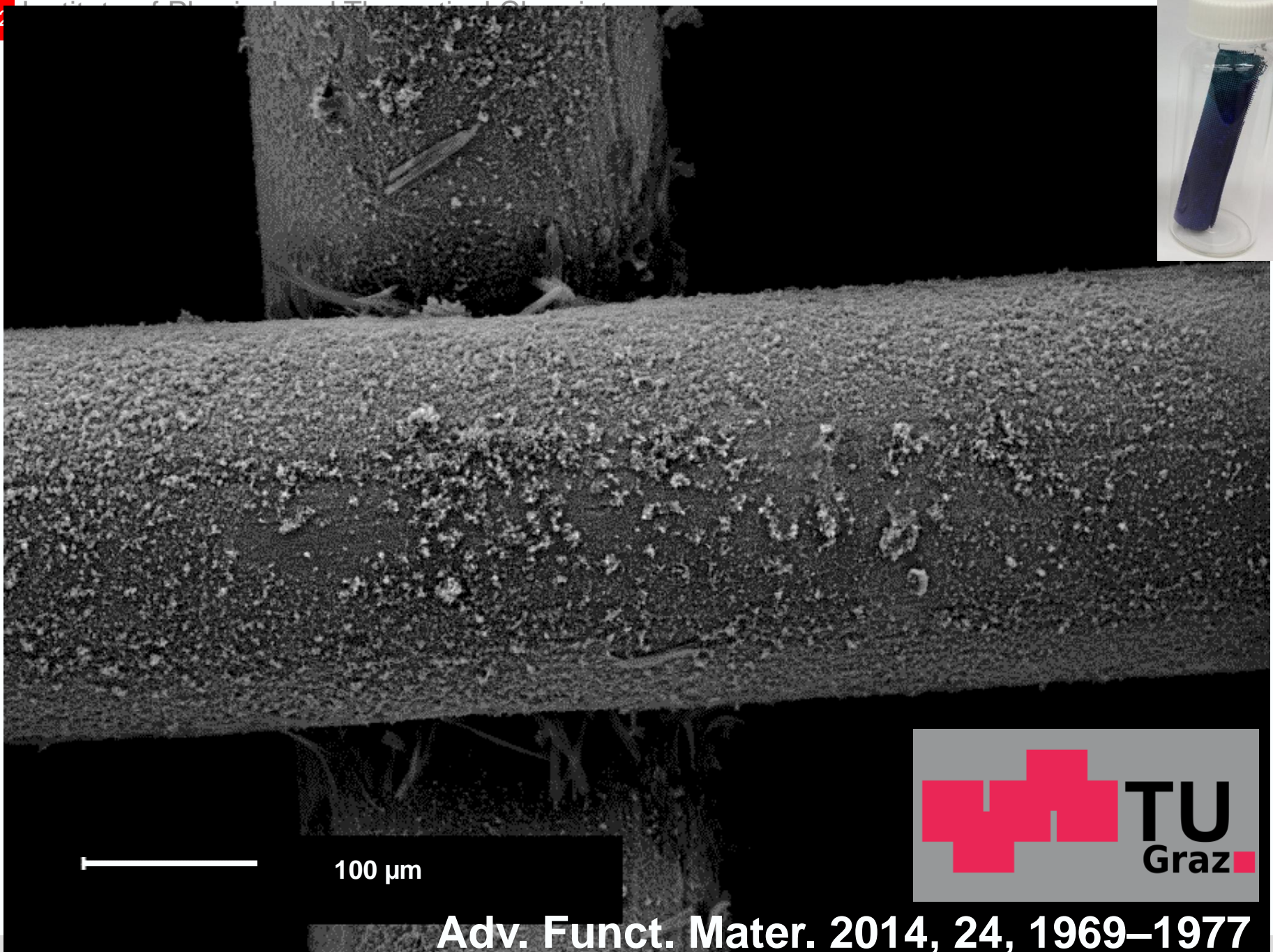
Step 2 MOF

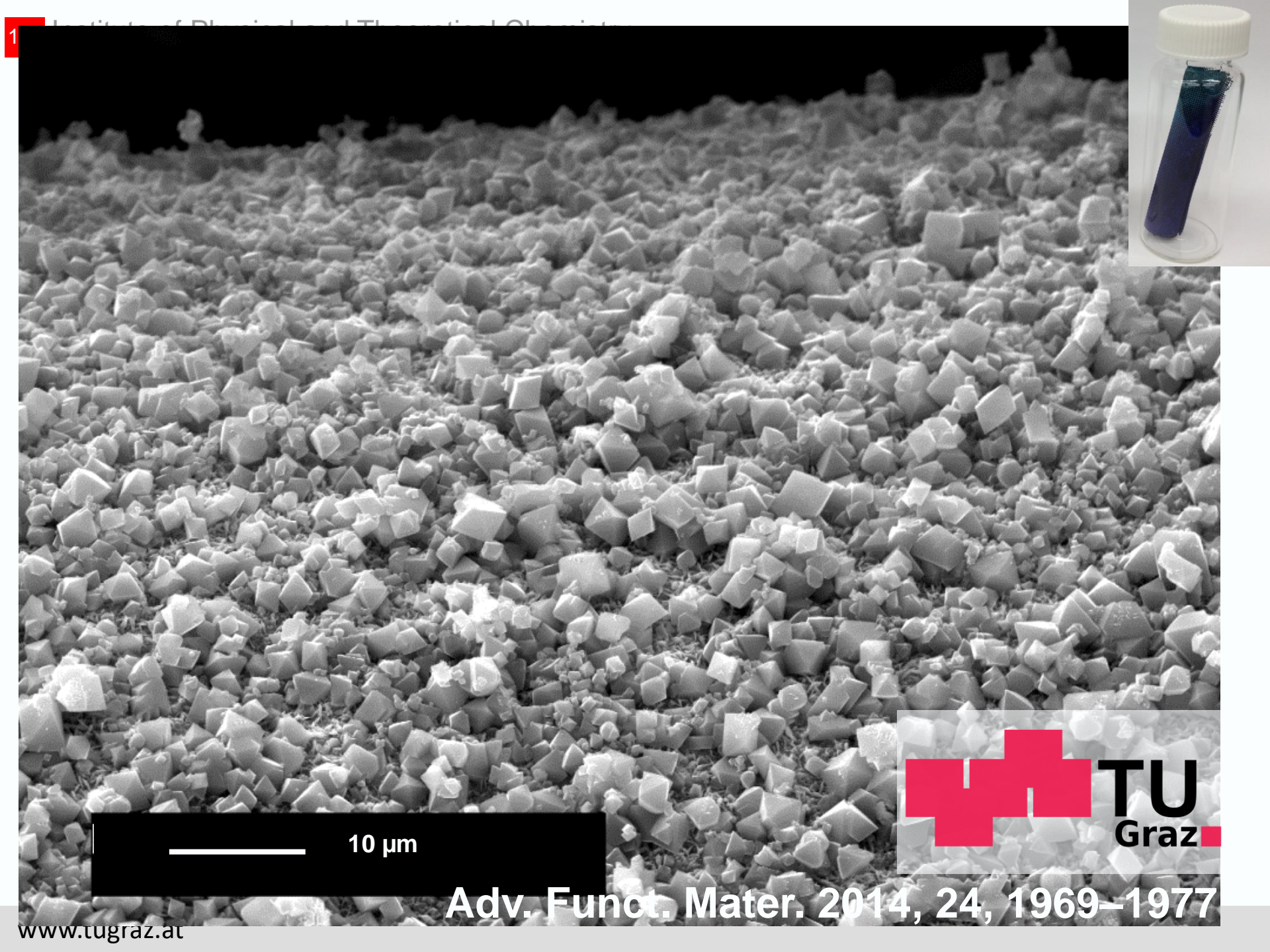


Metal



Adv. Funct. Mater. 2014, 24, 1969–1977





Adv. Funct. Mater. 2014, 24, 1969–1977

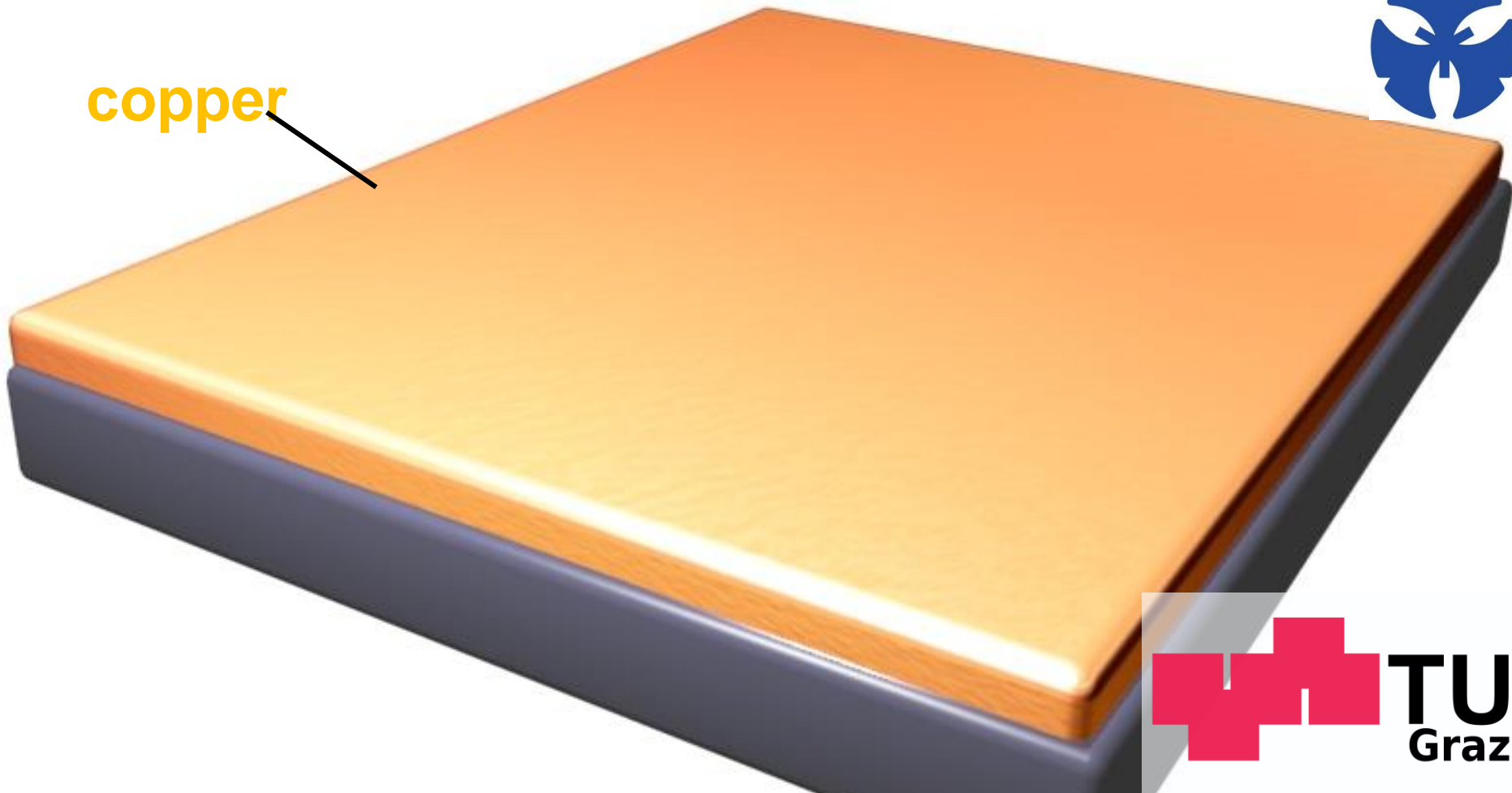


# Supported copper substrat

Kenji Okada  
Prof. Masahide Takahashi



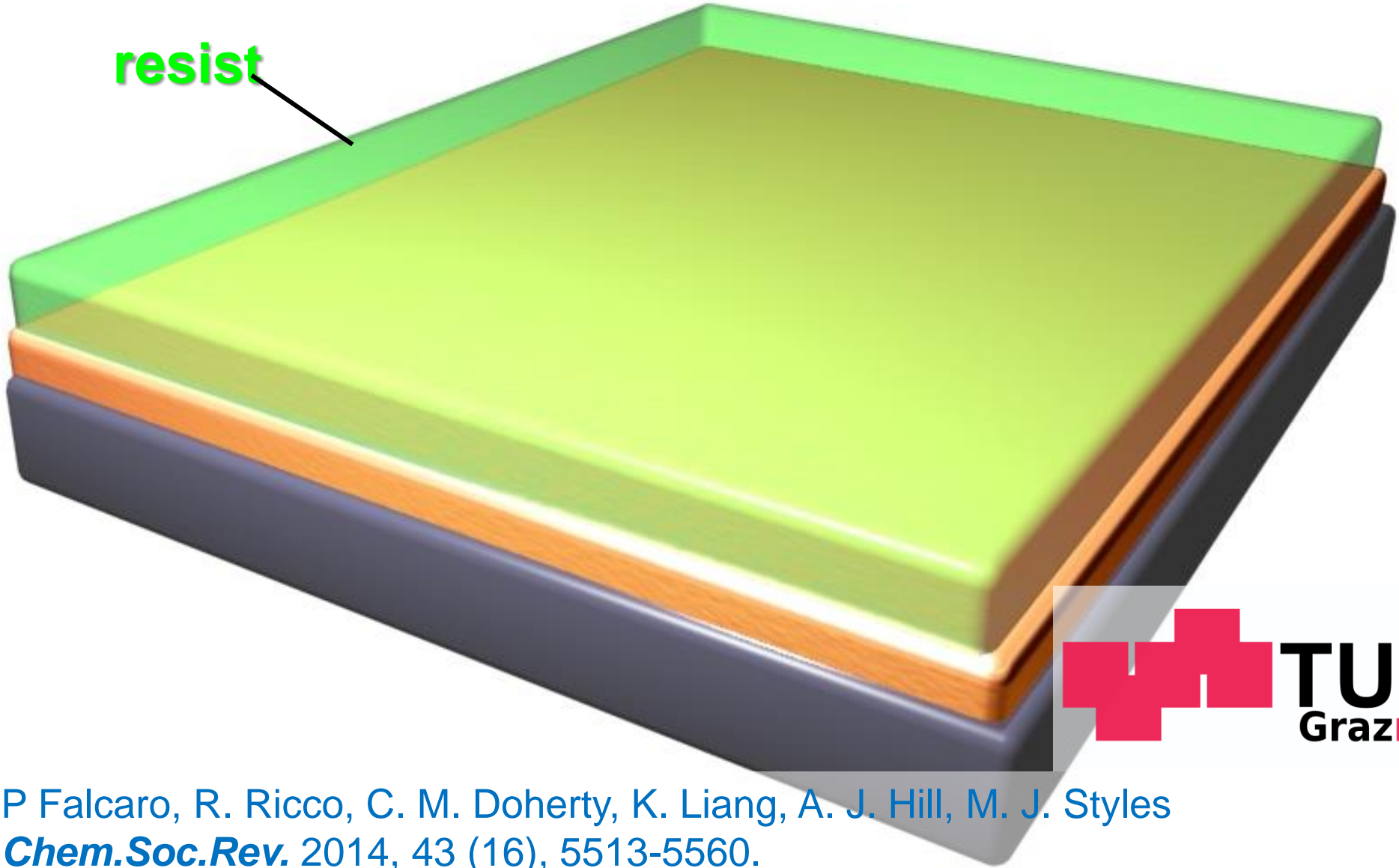
copper



P Falcaro, R. Ricco, C. M. Doherty, K. Liang, A. J. Hill, M. J. Styles  
*Chem.Soc.Rev.* 2014, 43 (16), 5513-5560.

# Photoresist deposited on copper

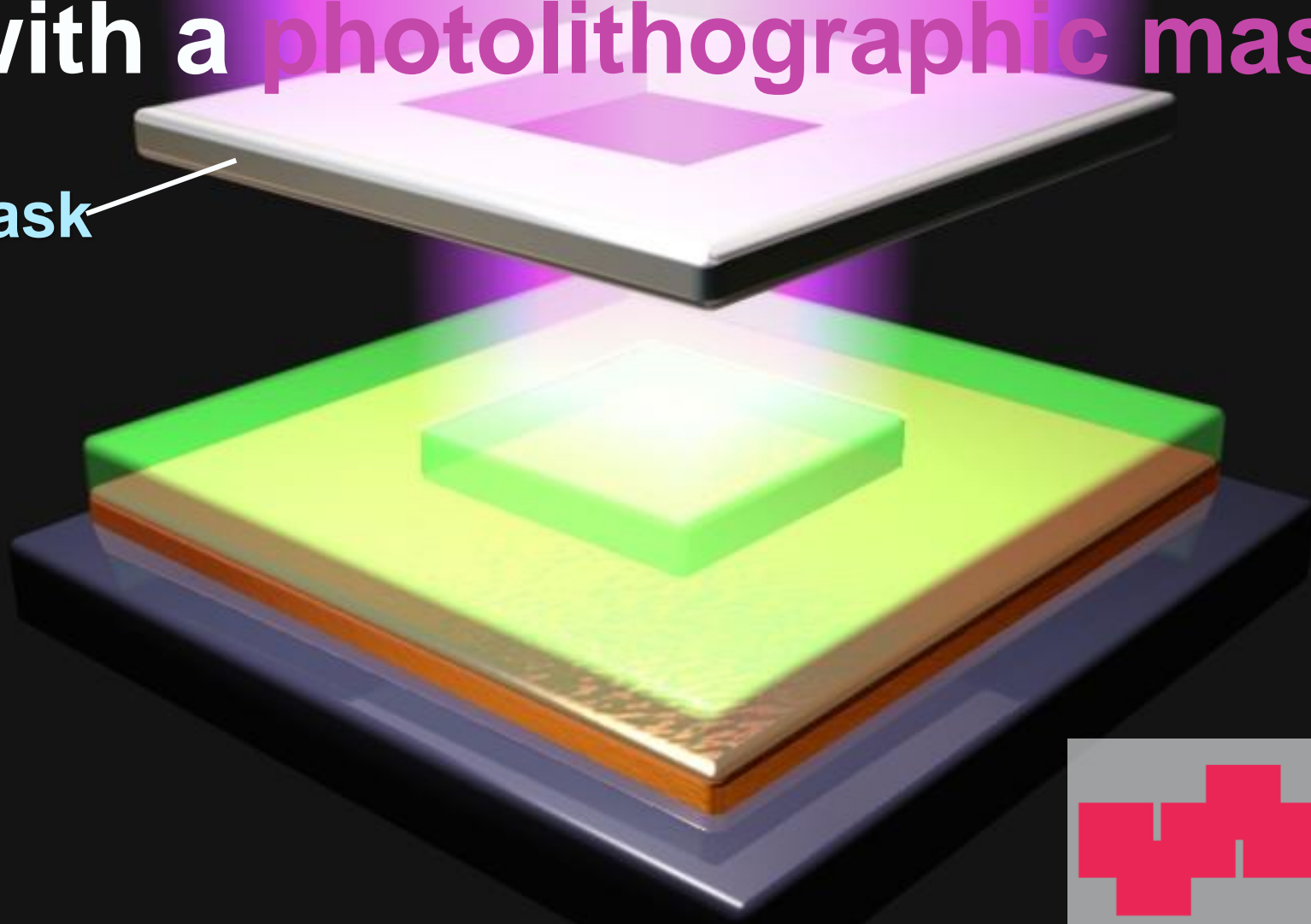
resist



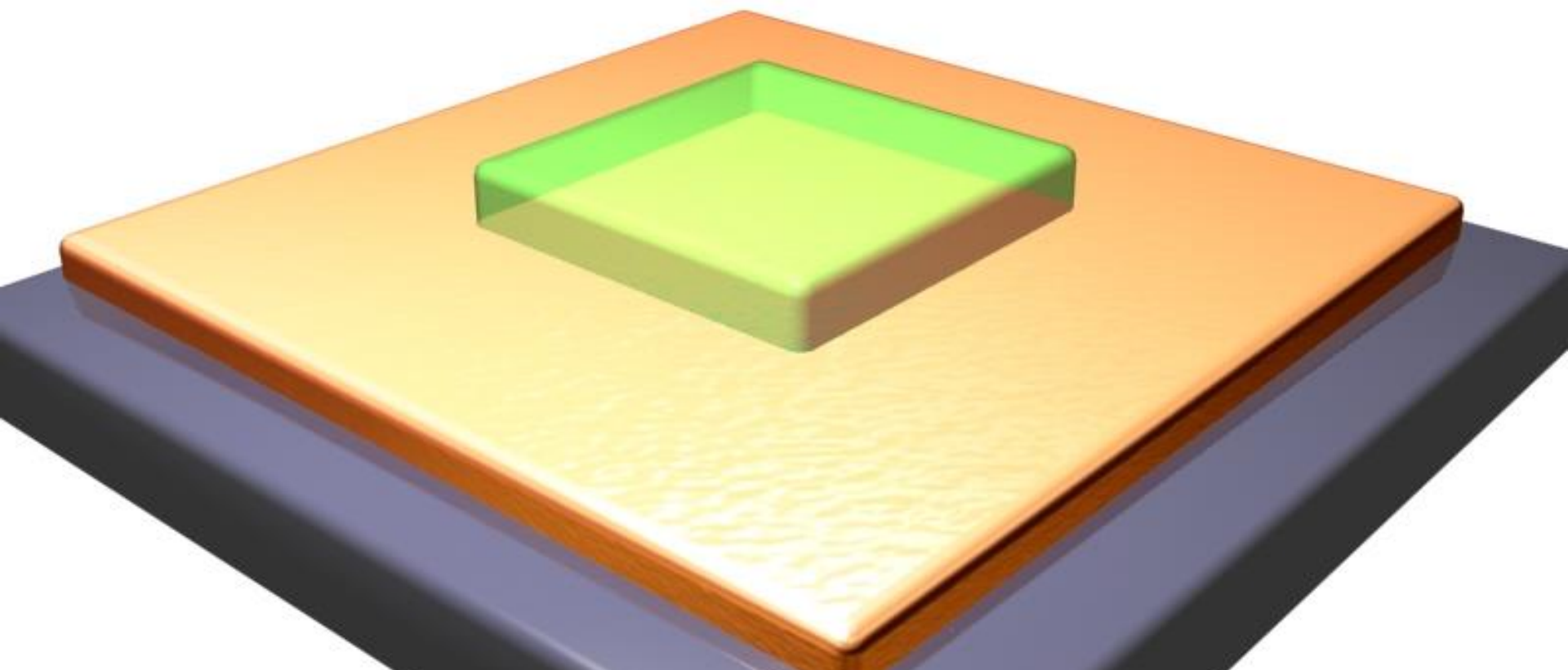
P Falcaro, R. Ricco, C. M. Doherty, K. Liang, A. J. Hill, M. J. Styles  
*Chem.Soc.Rev.* 2014, 43 (16), 5513-5560.

# Exposure of a resist to UV light with a photolithographic mask

mask

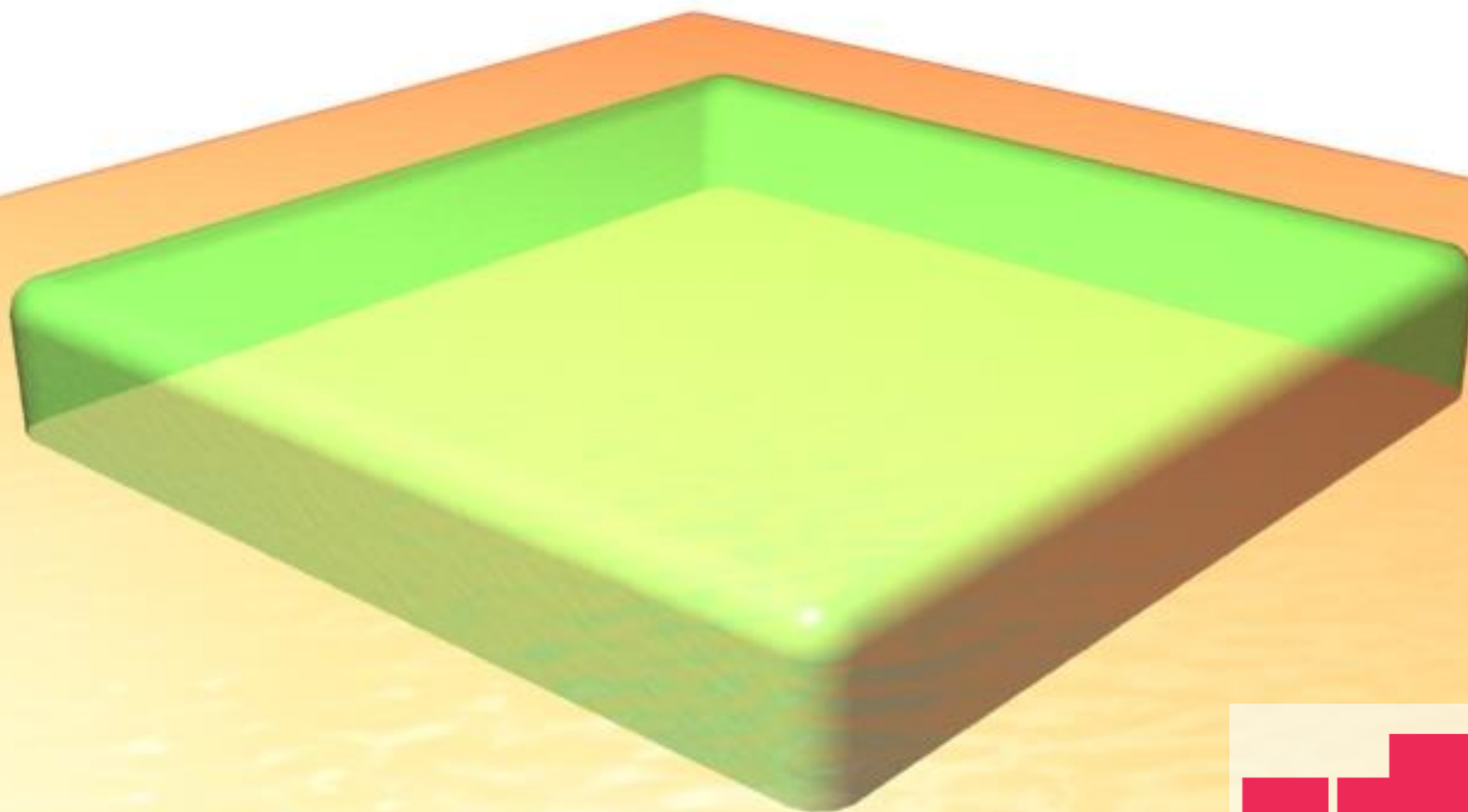


# Etching of the masked (unexposed) regions



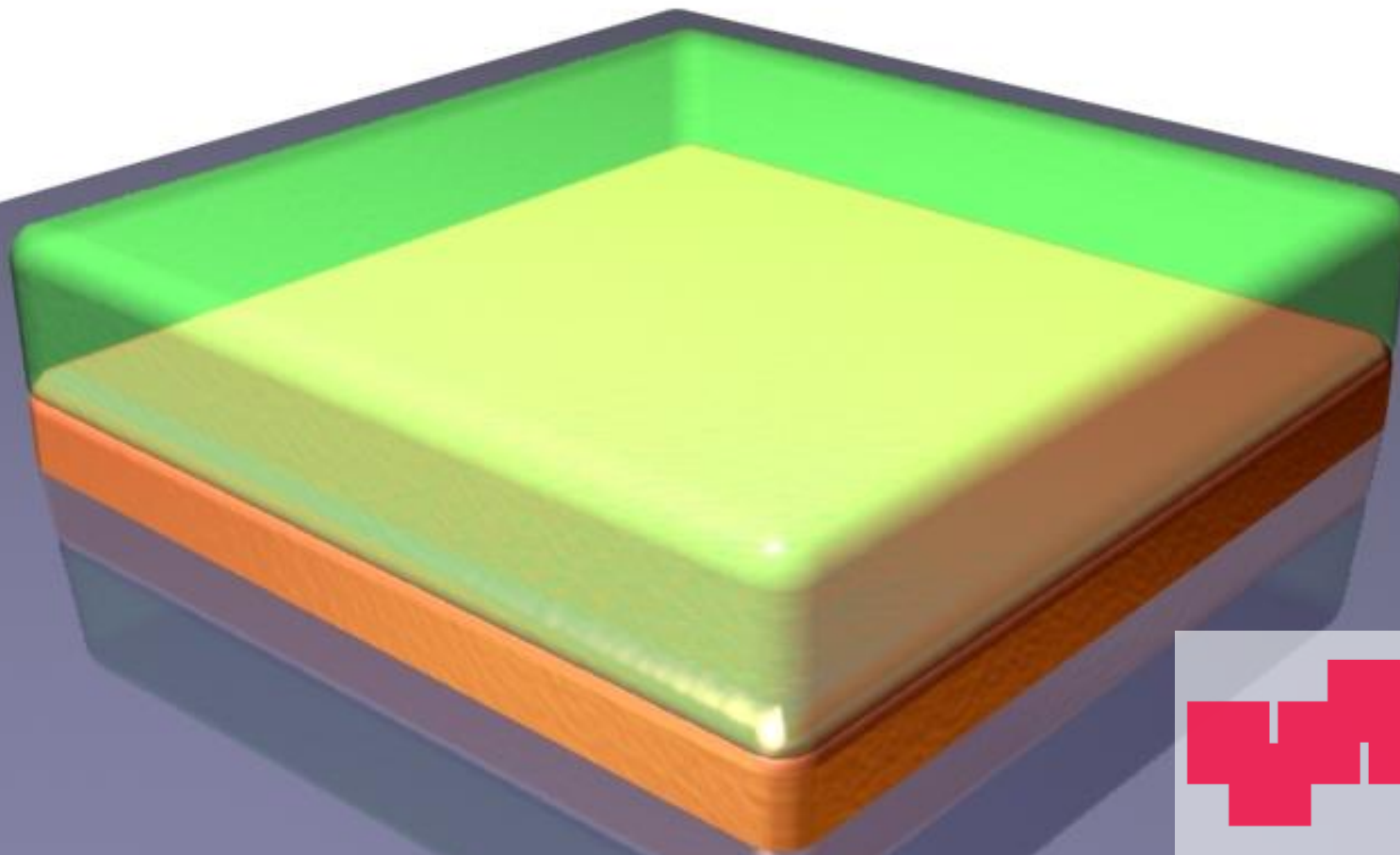
P Falcaro, R. Ricco, C. M. Doherty, K. Liang, A. J. Hill, M. J. Styles  
*Chem.Soc.Rev.* 2014, 43 (16), 5513-5560.

# Zoom on the **developed resist**

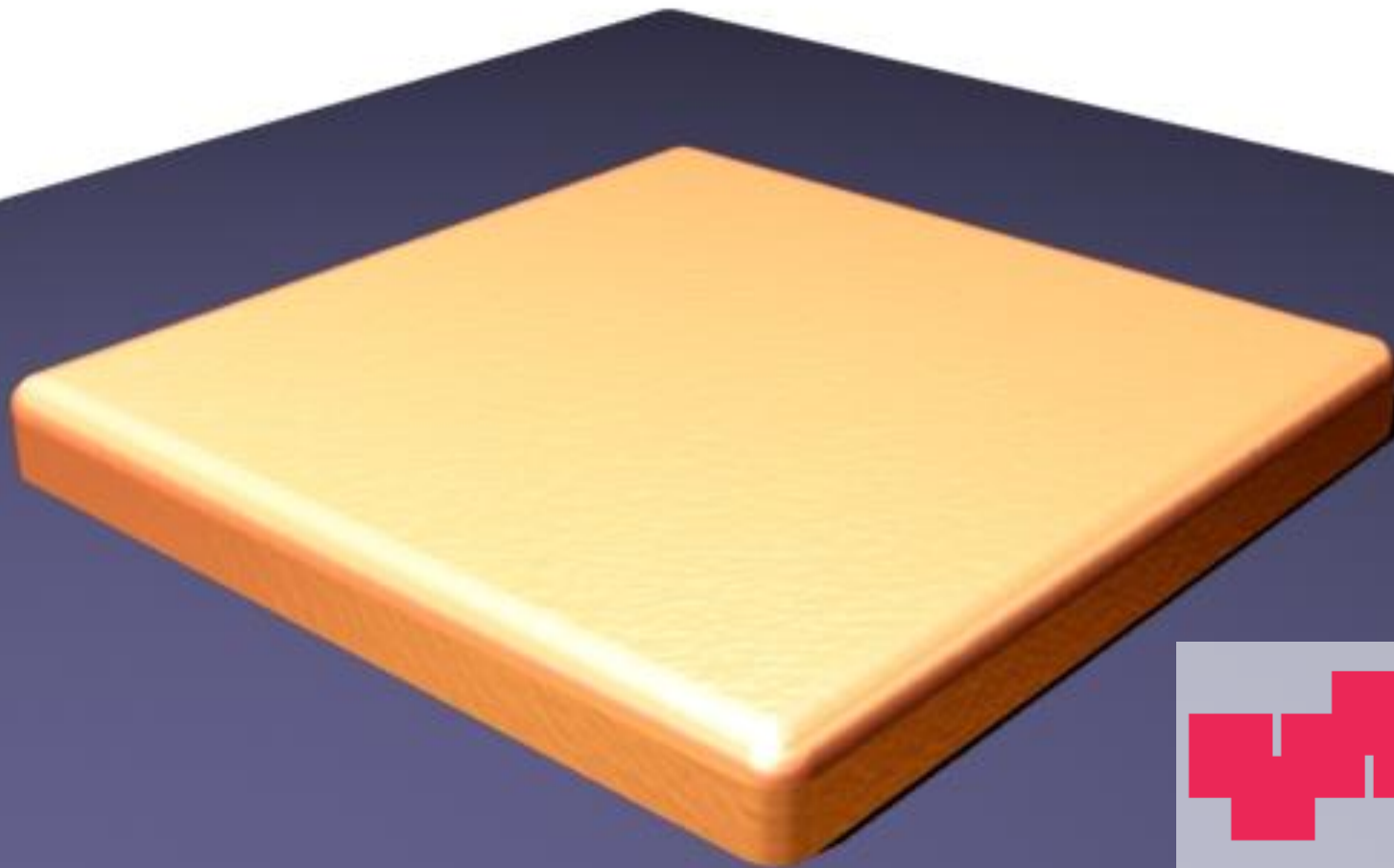


P Falcaro, R. Ricco, C. M. Doherty, K. Liang, A. J. Hill, M. J. Styles  
*Chem.Soc.Rev.* 2014, 43 (16), 5513-5560.

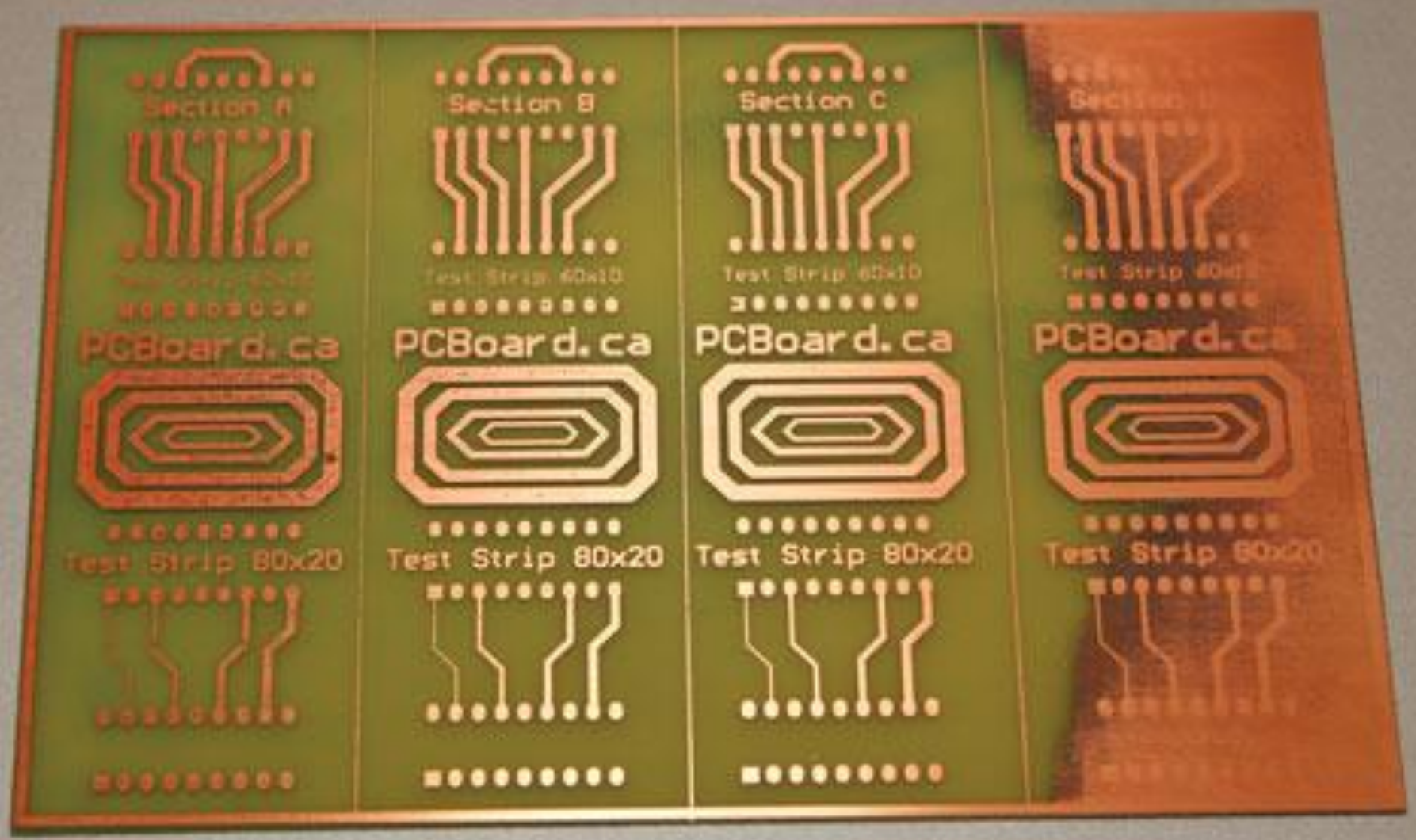
# Etching of the exposed copper



# Removal of the protective photoresist



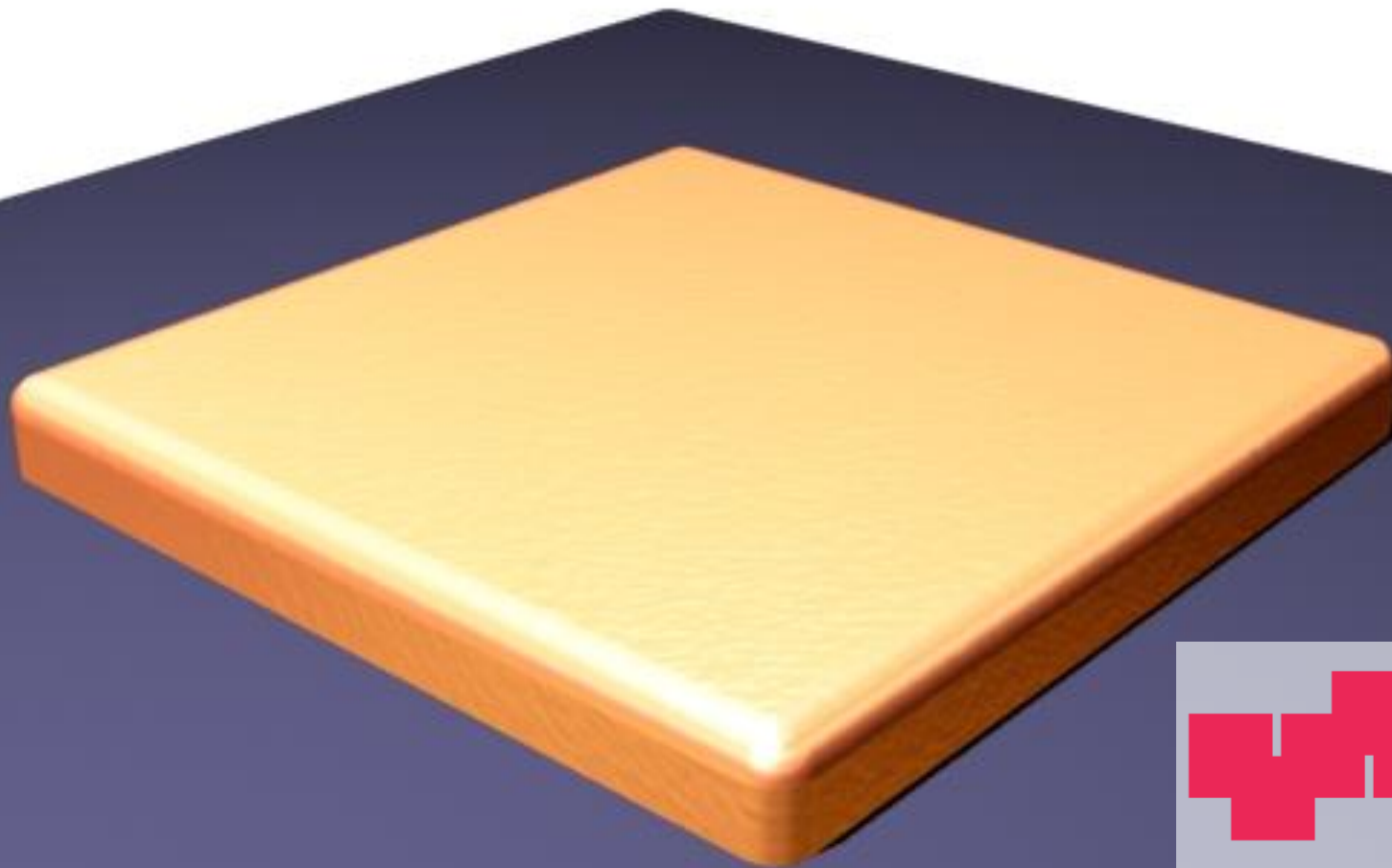
P Falcaro, R. Ricco, C. M. Doherty, K. Liang, A. J. Hill, M. J. Styles  
*Chem.Soc.Rev.* 2014, 43 (16), 5513-5560.



<https://info.pcboard.ca/uv-led-pcb-exposure-build/>

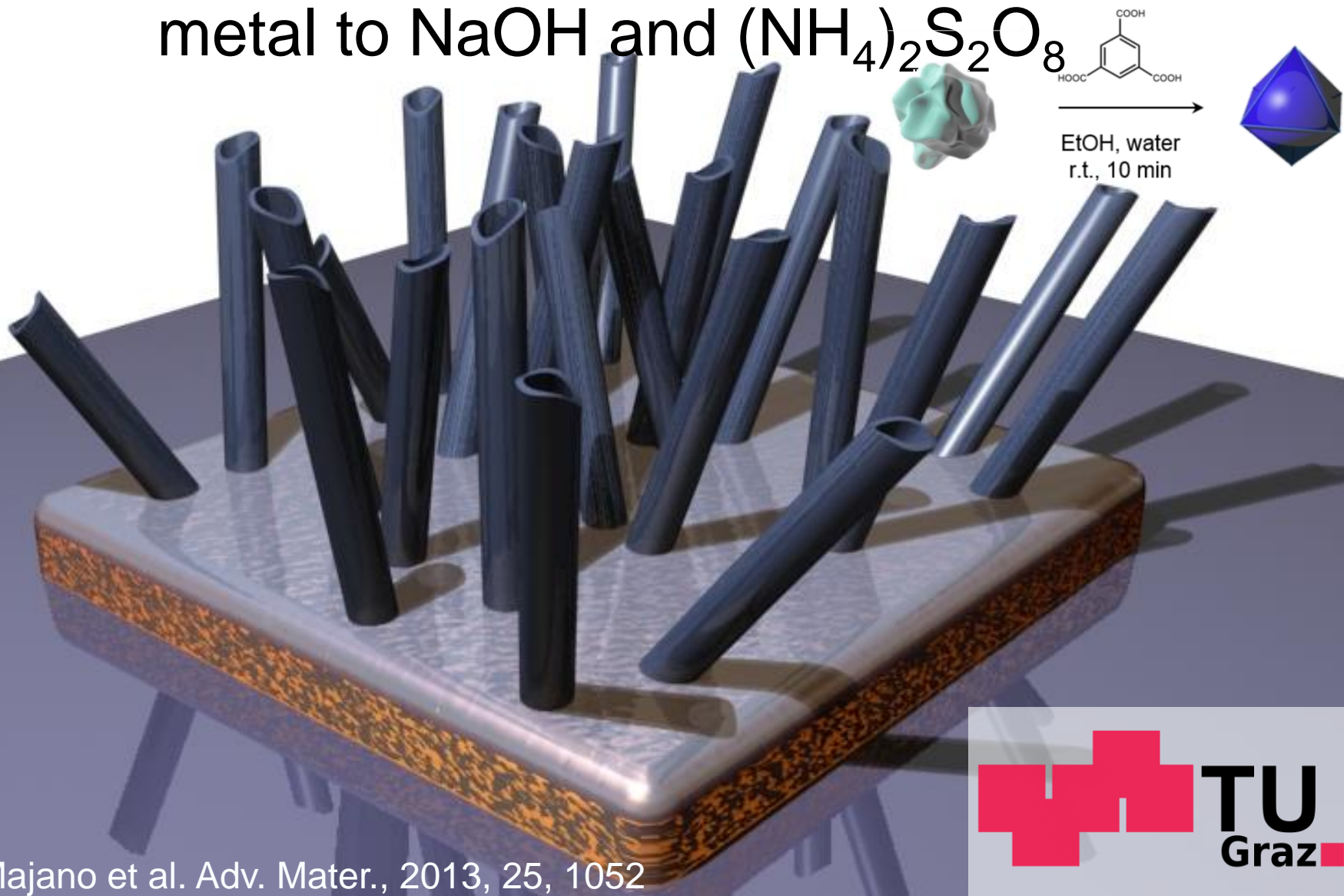


# Removal of the protective photoresist



P Falcaro, R. Ricco, C. M. Doherty, K. Liang, A. J. Hill, M. J. Styles  
*Chem.Soc.Rev.* 2014, 43 (16), 5513-5560.

# Formation of $\text{Cu}(\text{OH})_2$ nanotubes exposing the metal to $\text{NaOH}$ and $(\text{NH}_4)_2\text{S}_2\text{O}_8$



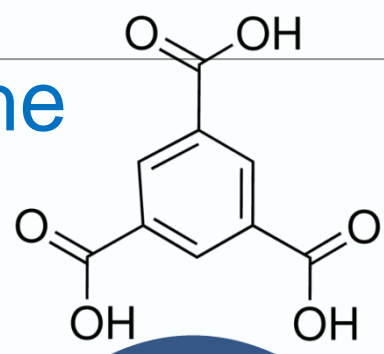
\*G. Majano et al. Adv. Mater., 2013, 25, 1052

P Falcaro, R. Ricco, C. M. Doherty, K. Liang, A. J. Hill, M. J. Styles

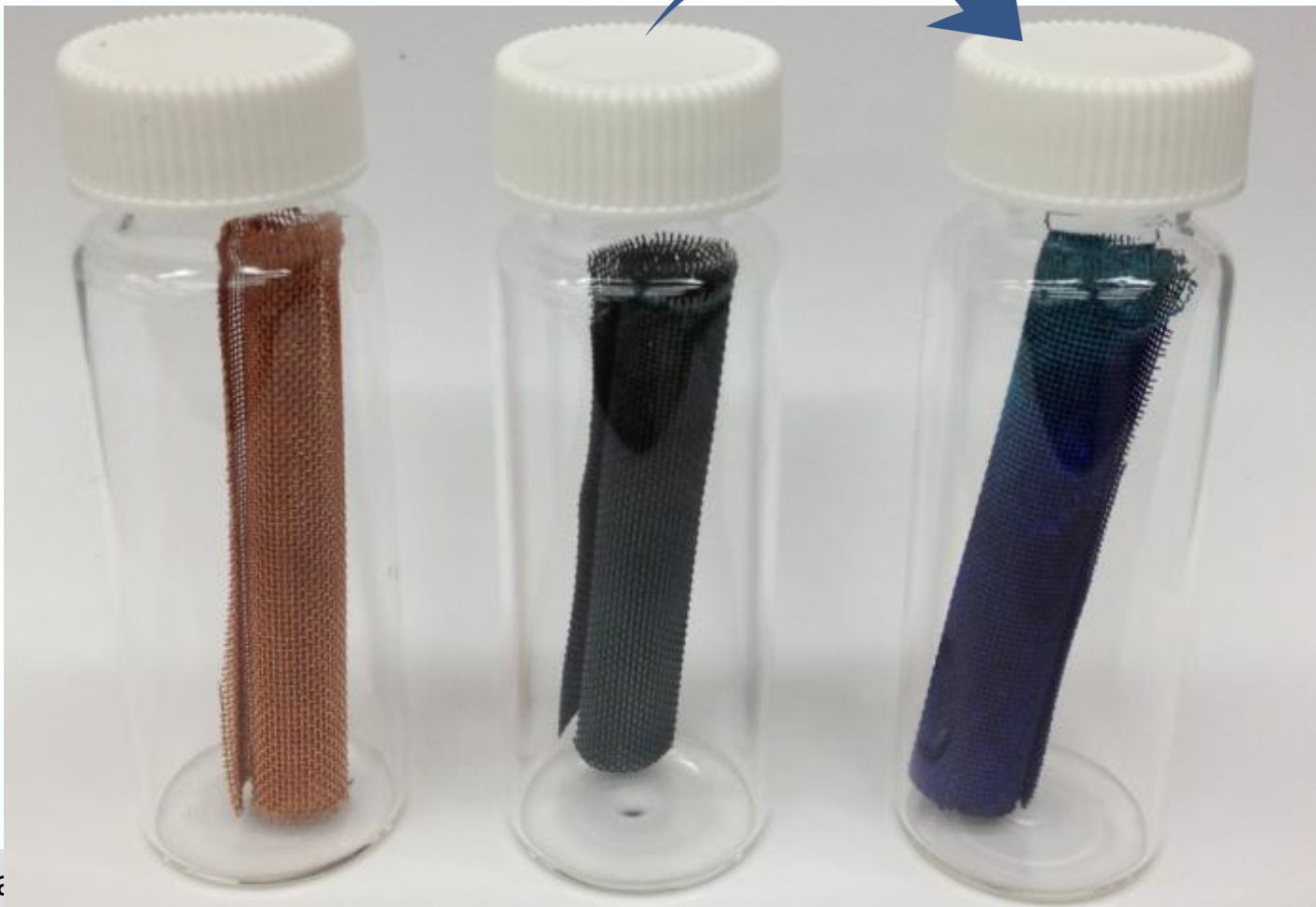
*Chem.Soc.Rev.* 2014, 43 (16), 5513-5560.



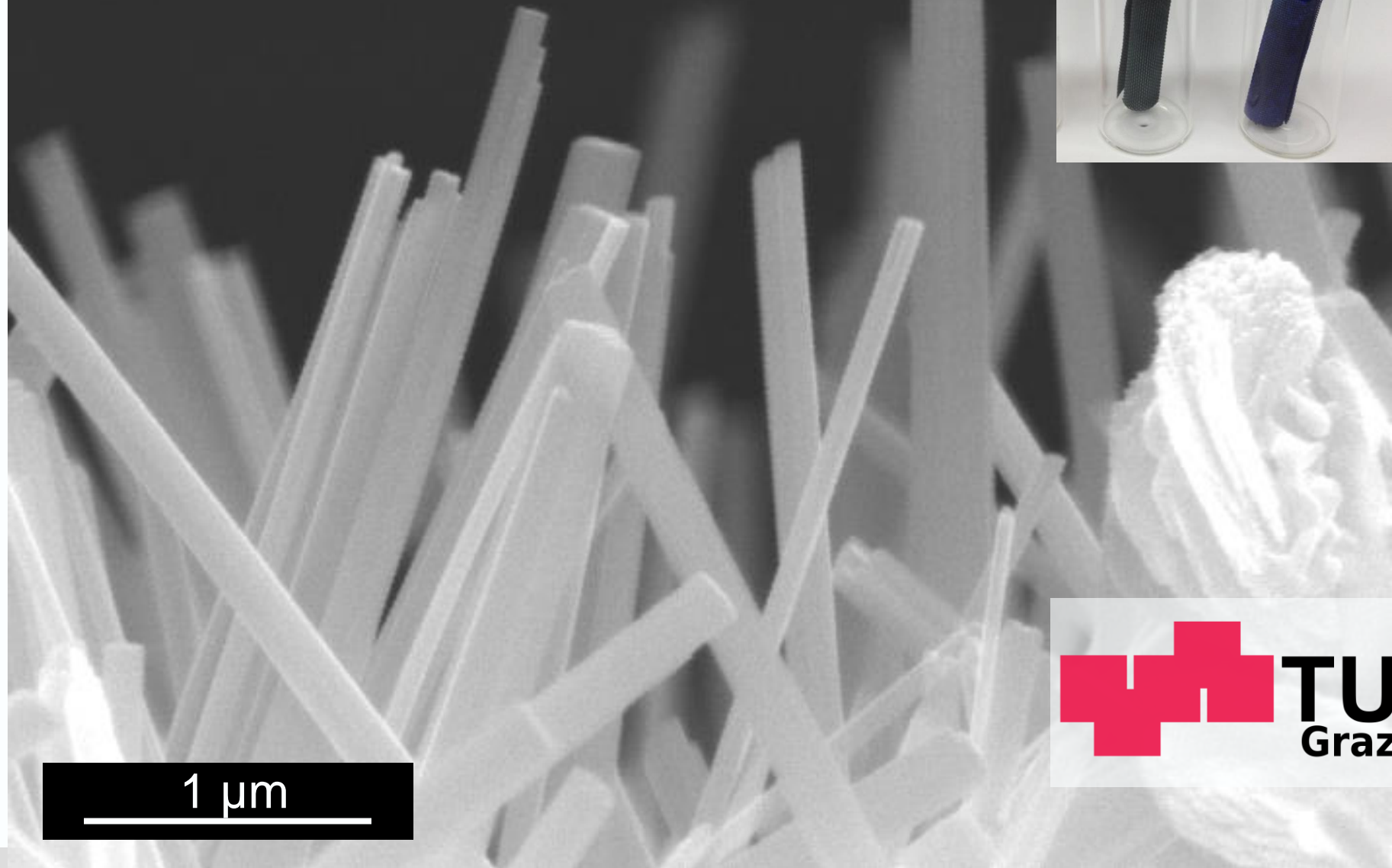
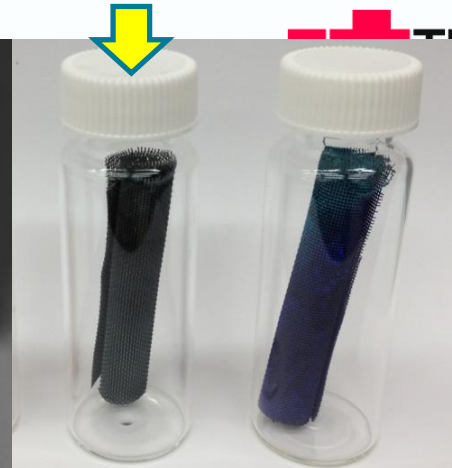
# In our case, how does the conversion occur?



**Chemical process**

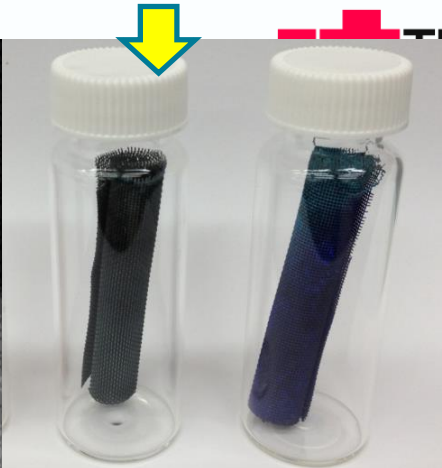
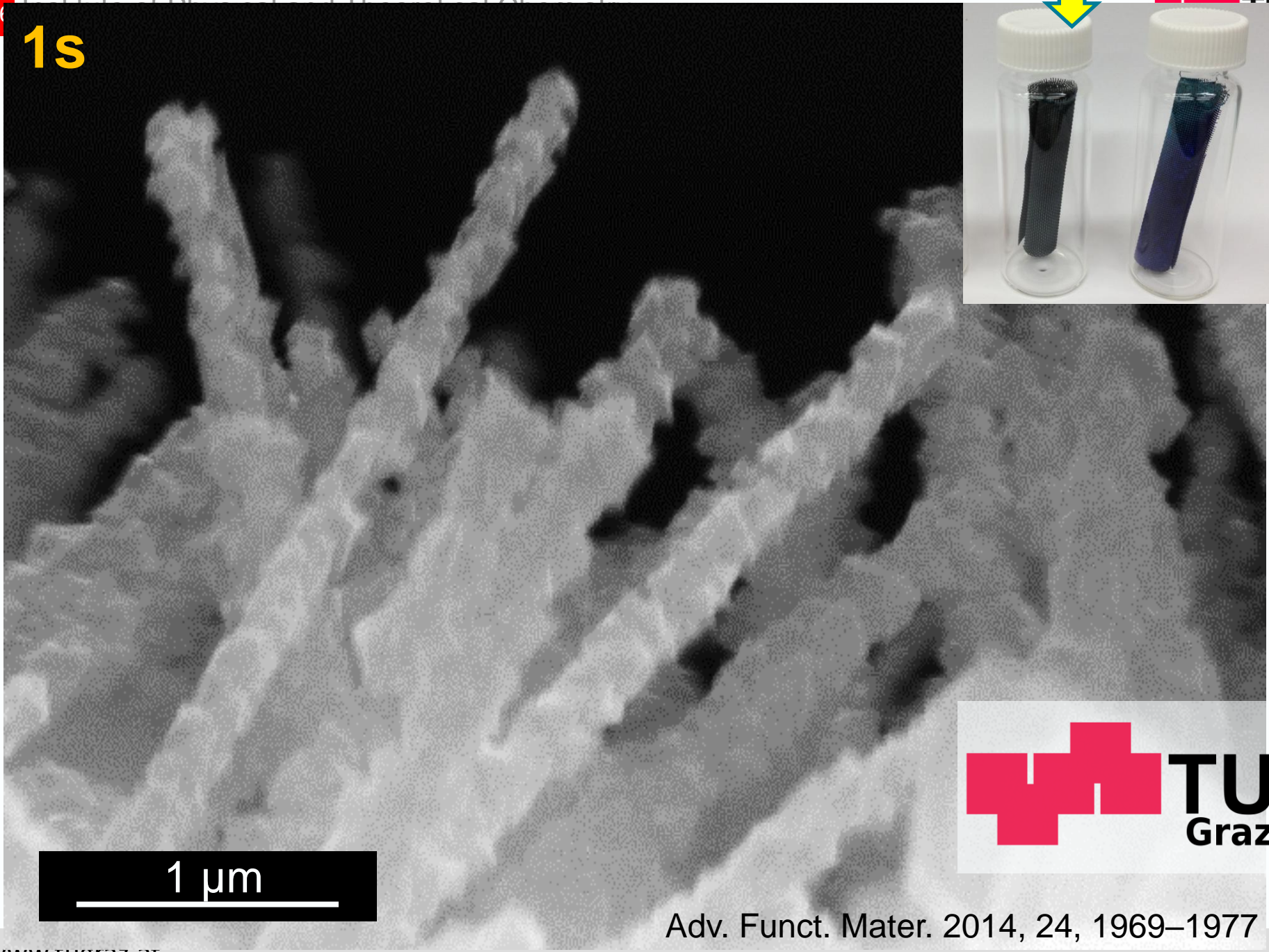


# Cu(OH)<sub>2</sub> NTs / Time evolution

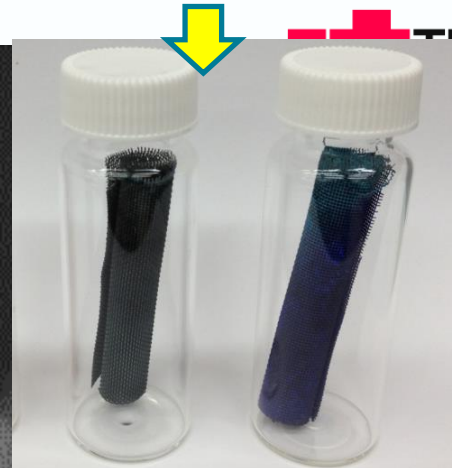
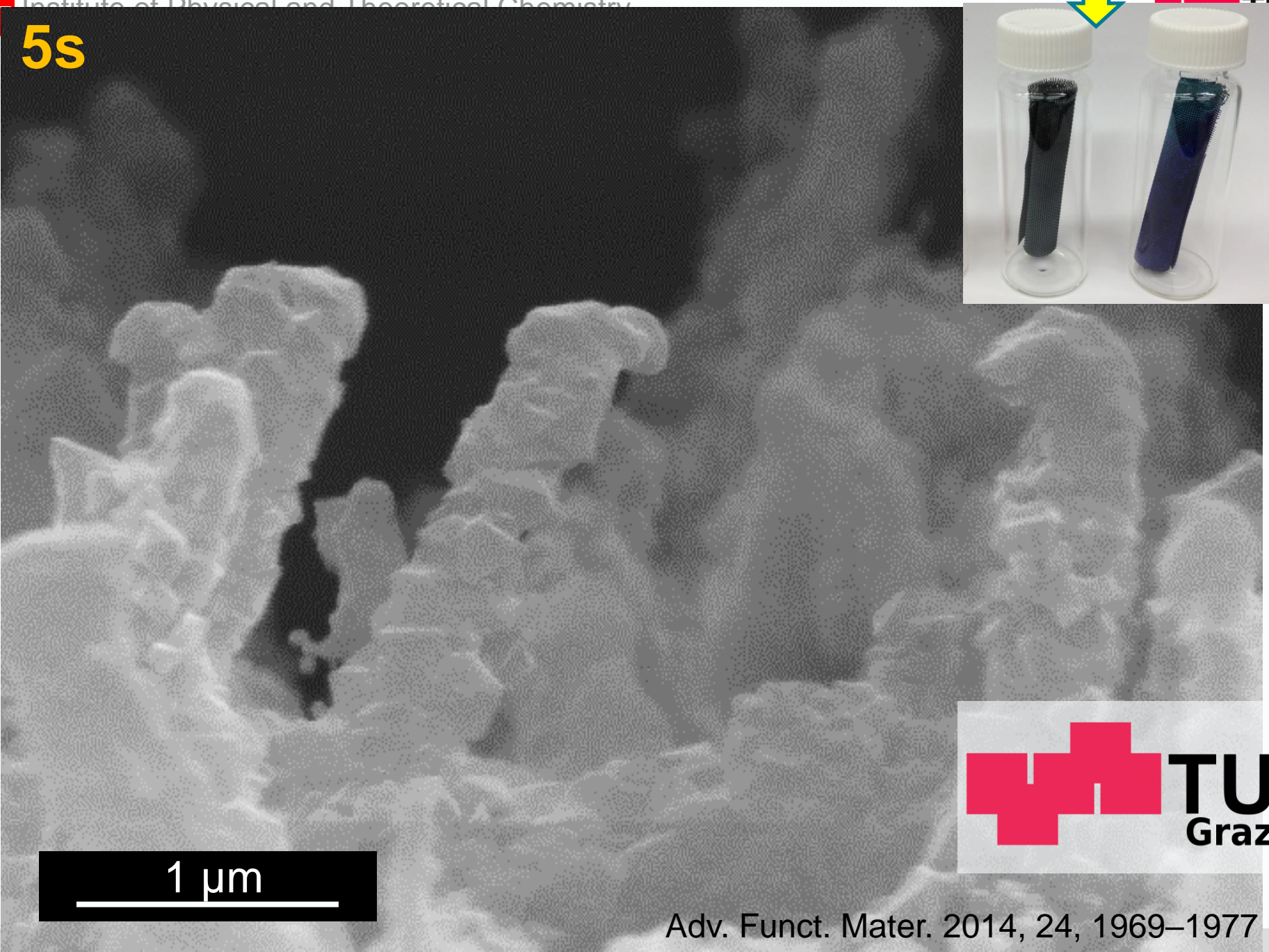


1 μm

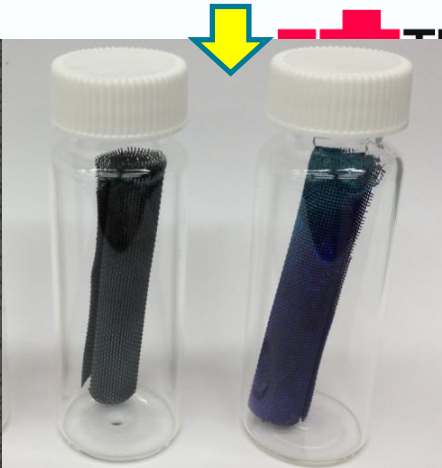
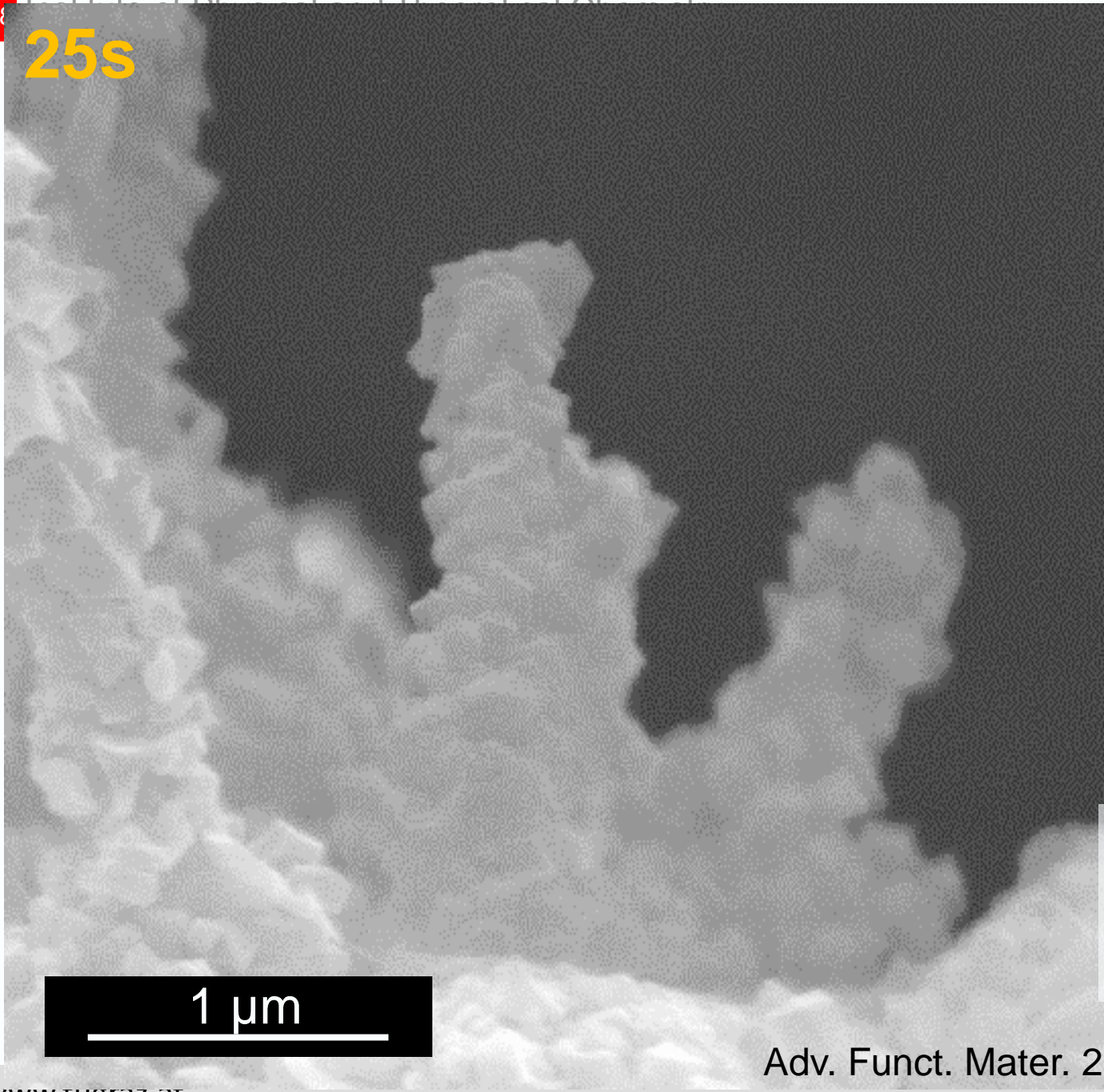
1s



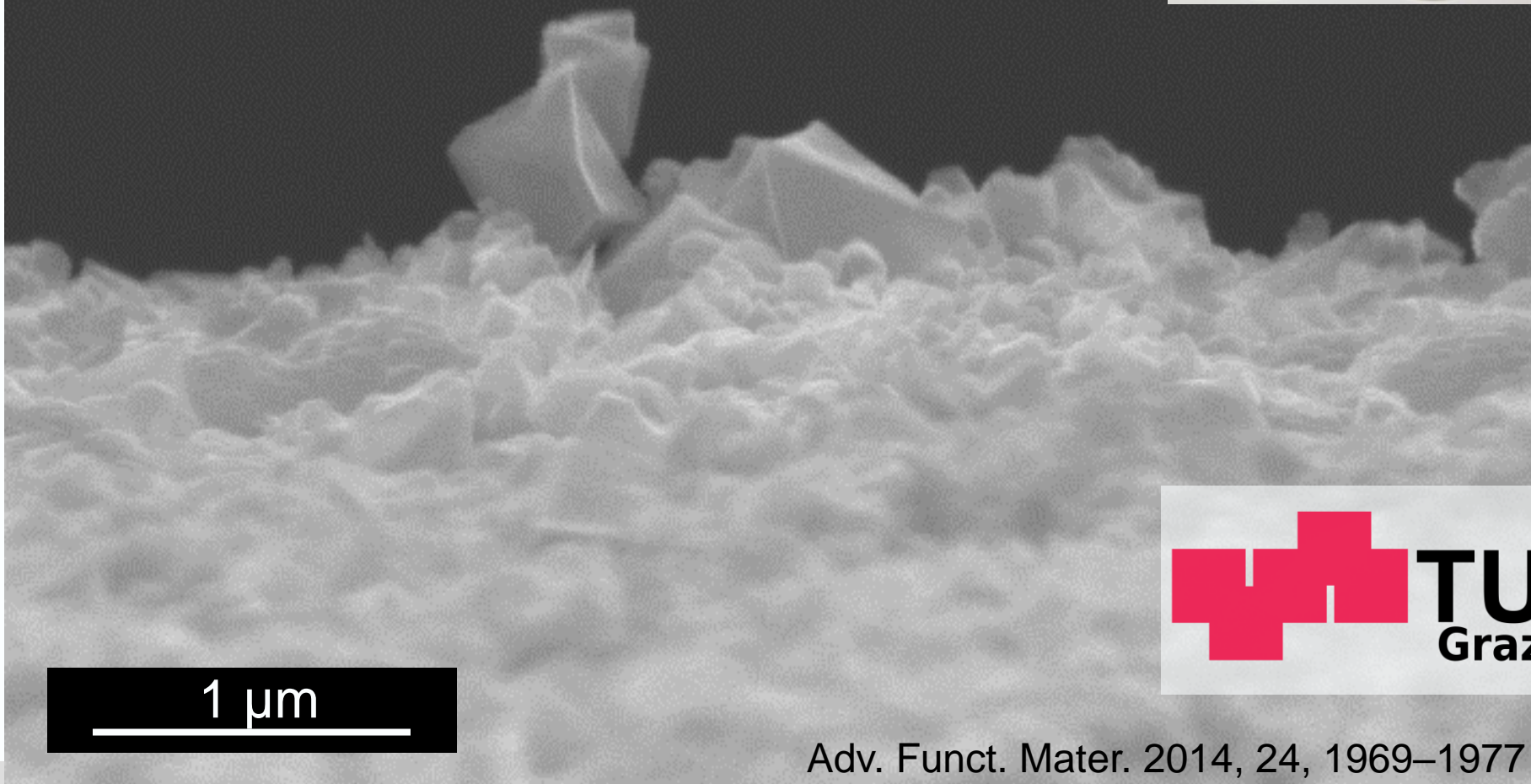
5s



25s



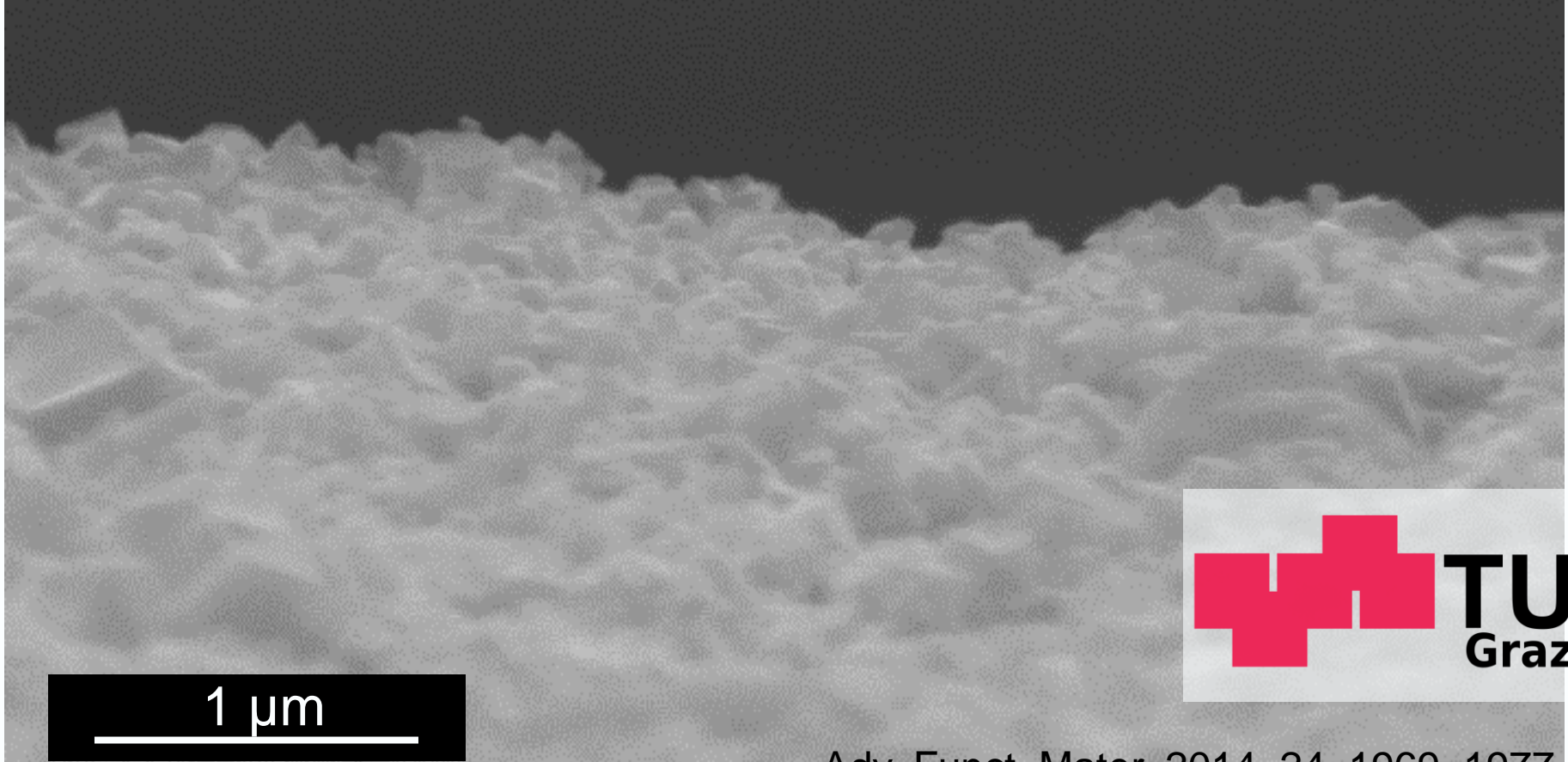
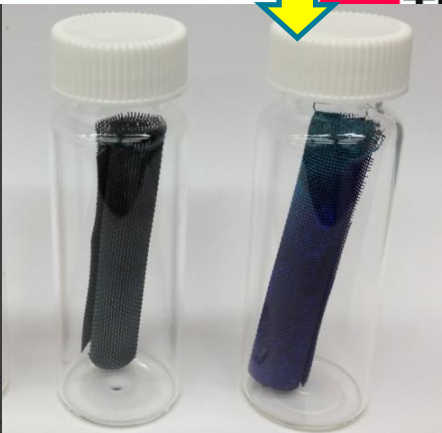
60s



1  $\mu\text{m}$

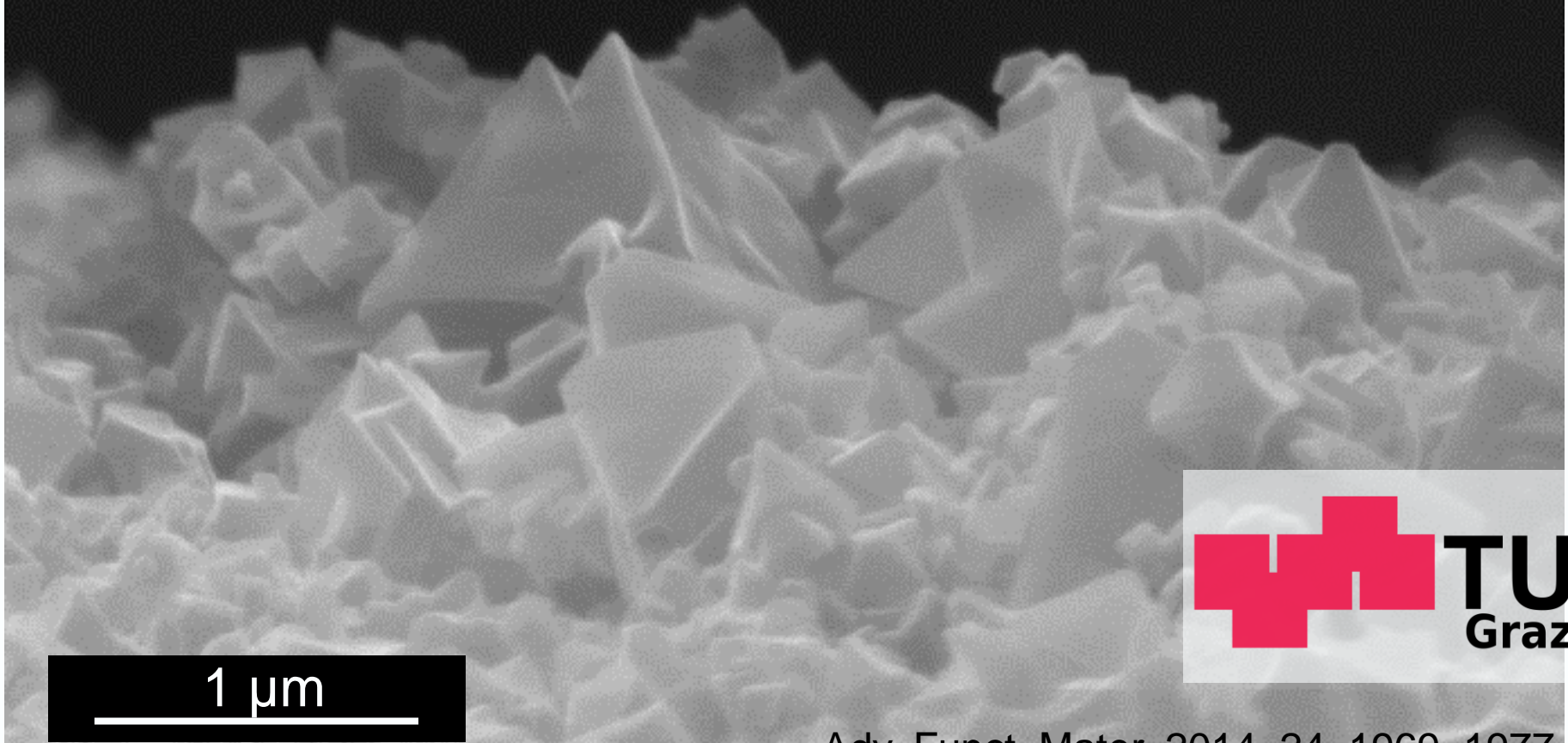


300s



1  $\mu\text{m}$

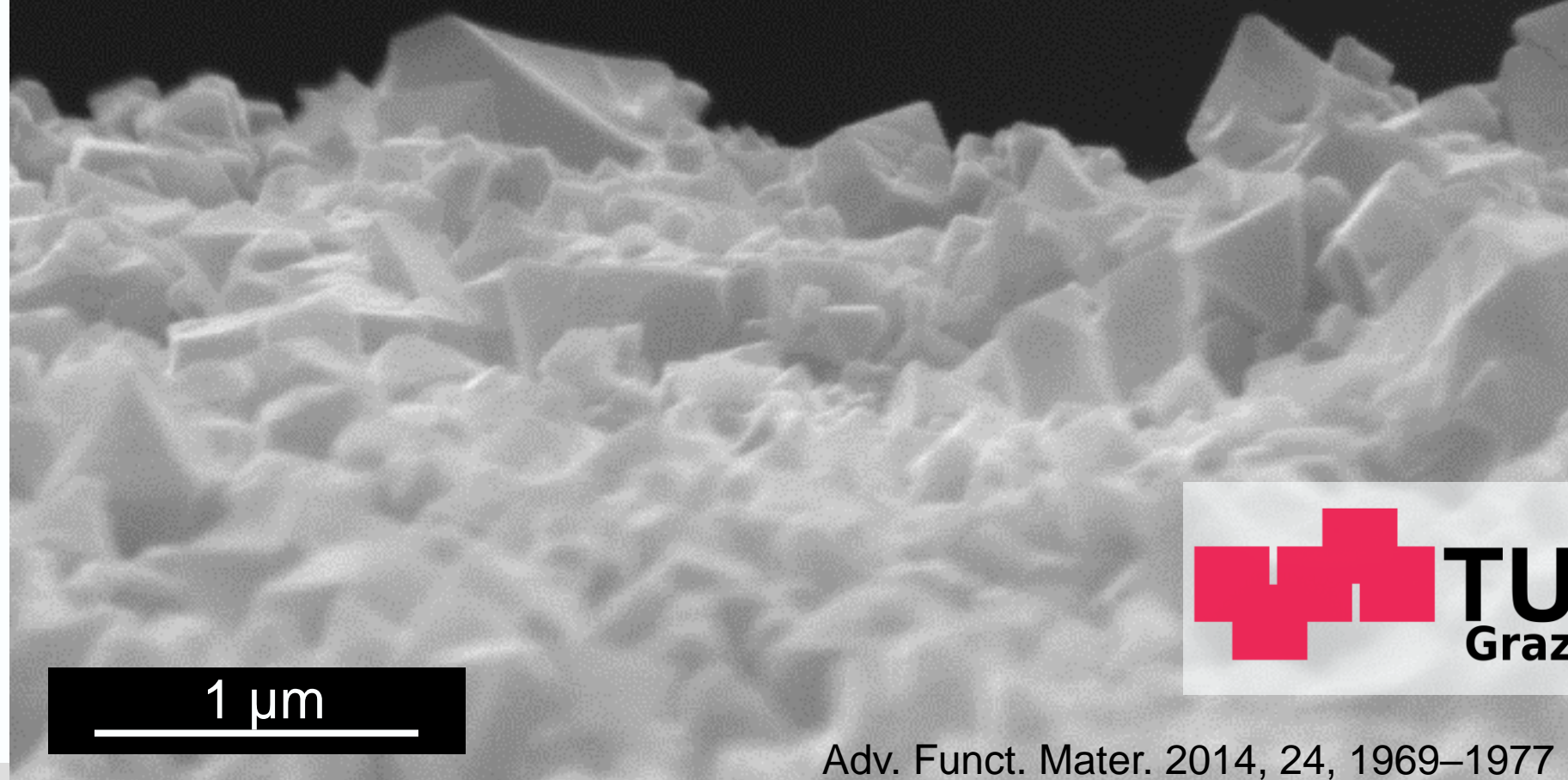
# 600s



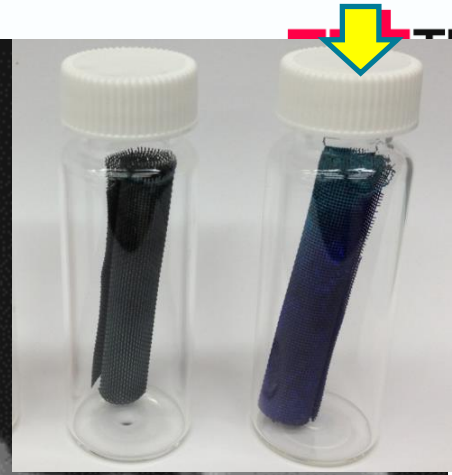
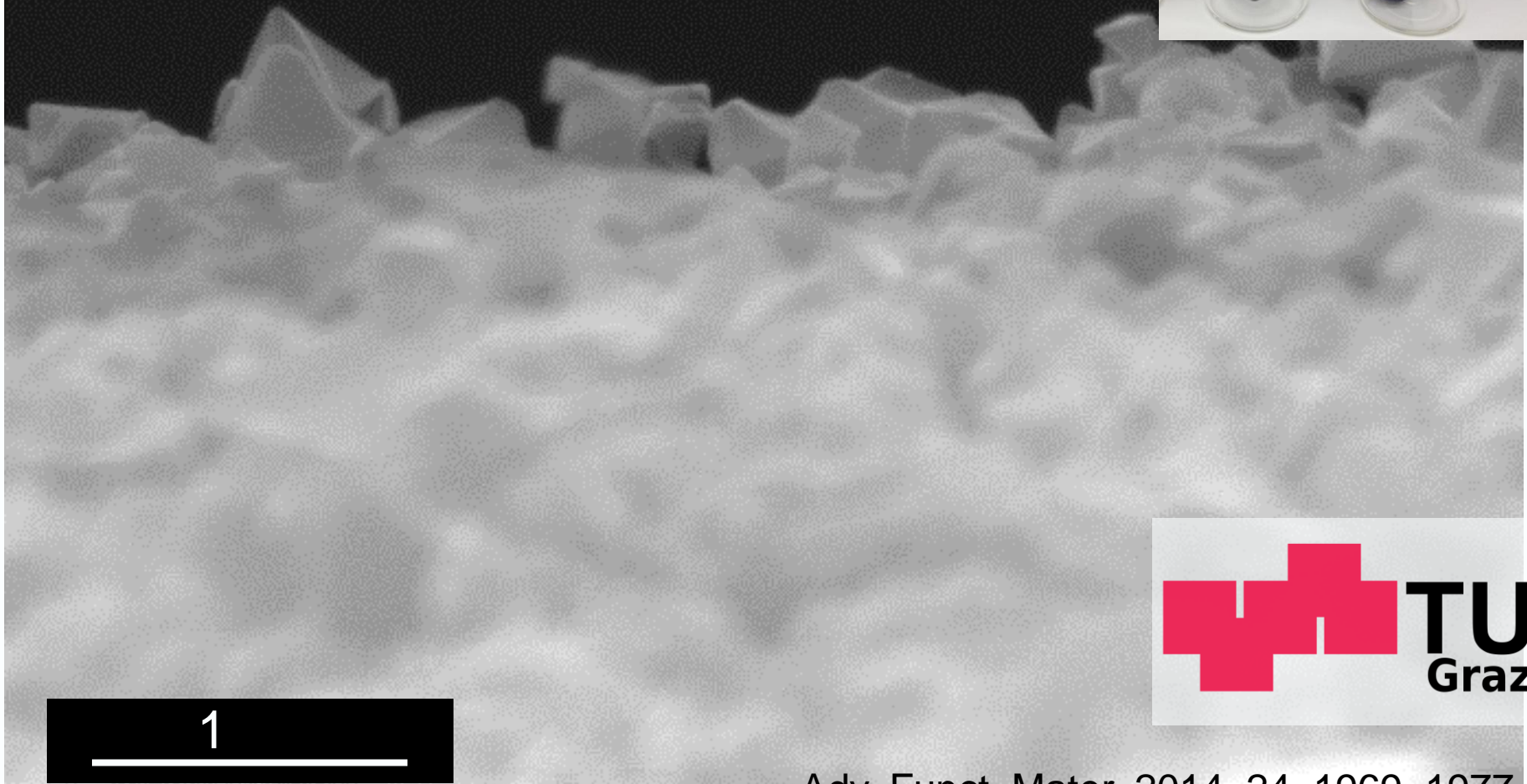
1  $\mu\text{m}$



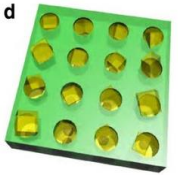
# 1200s



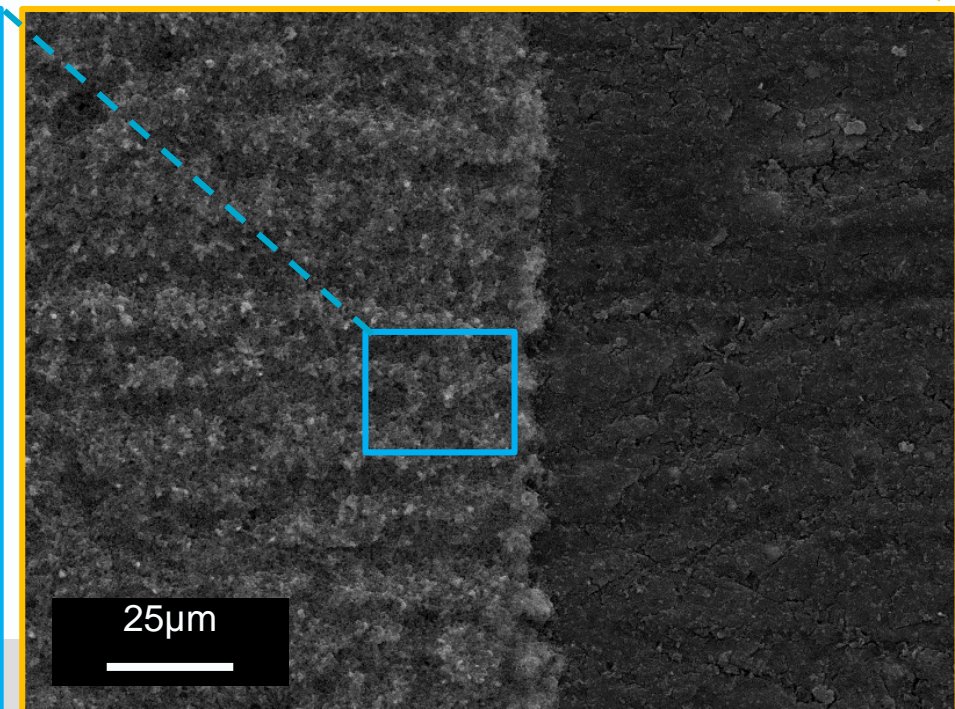
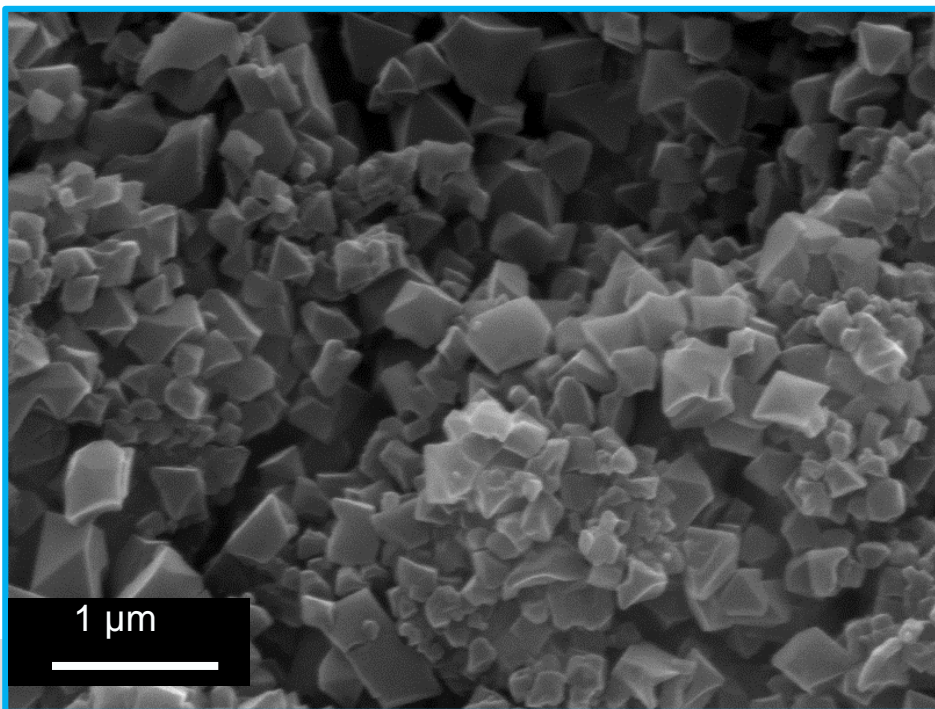
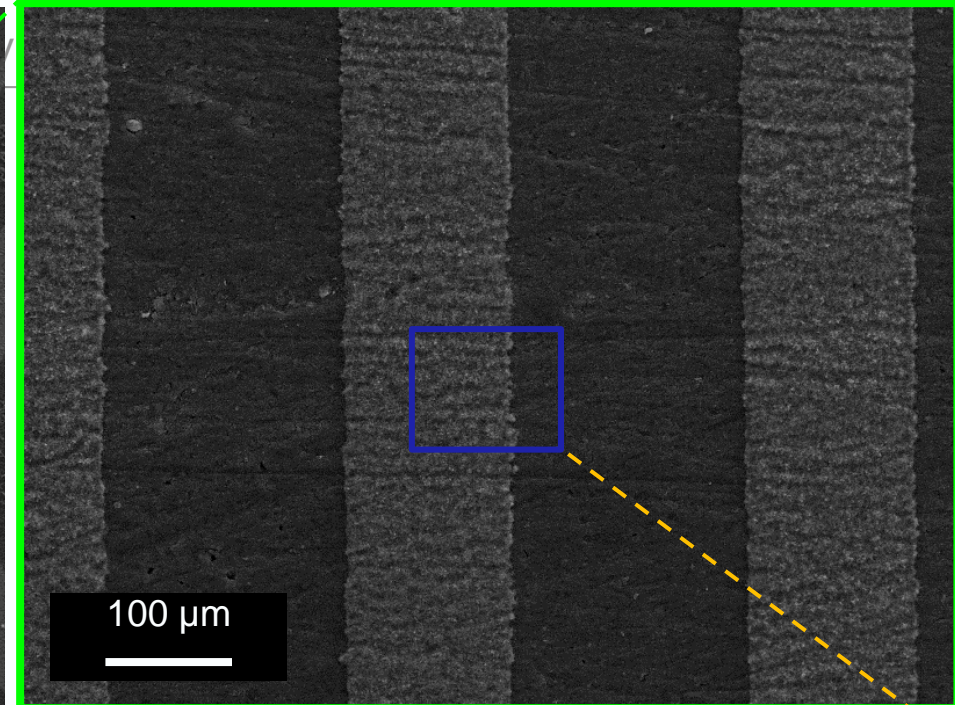
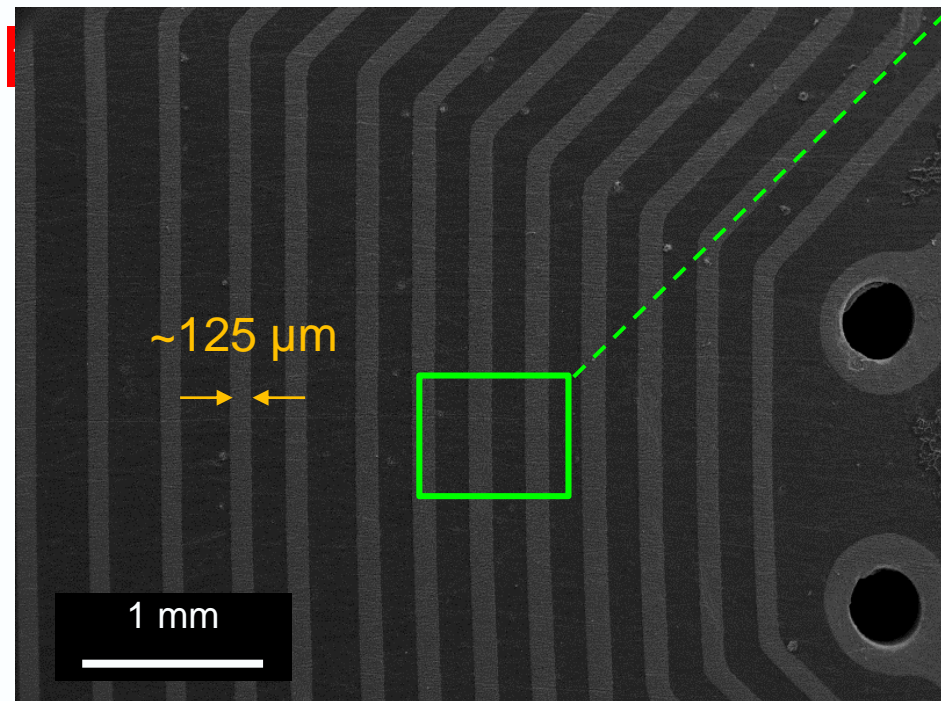
# 1800s

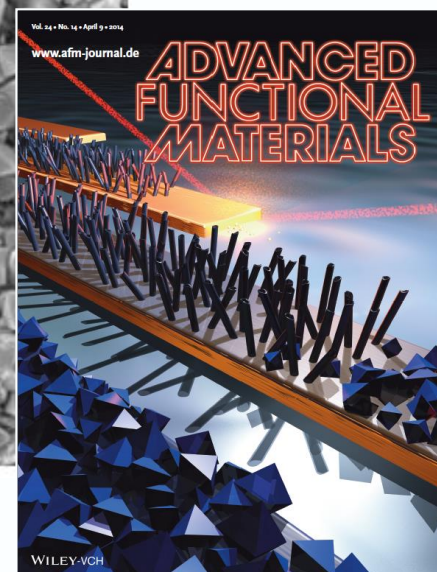
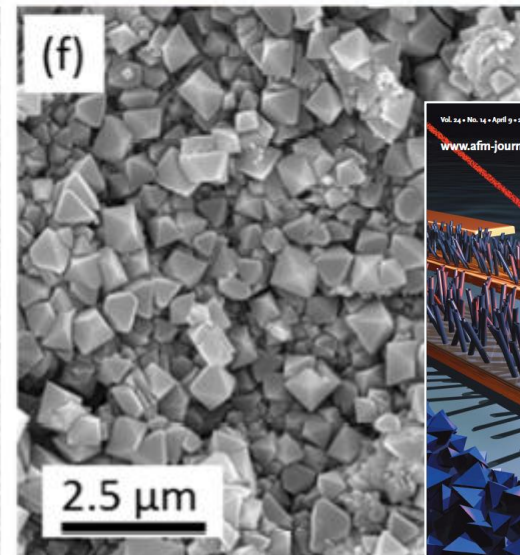
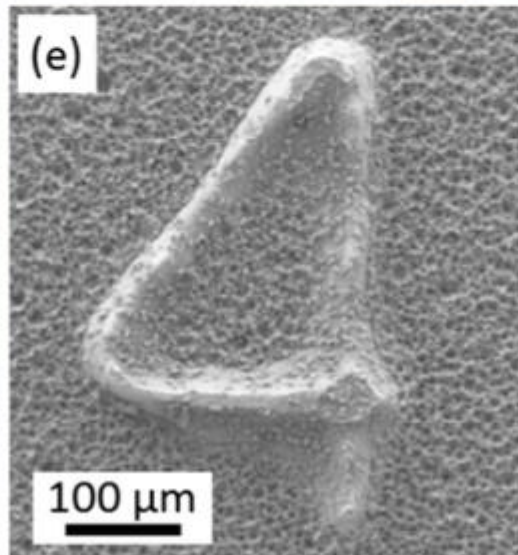
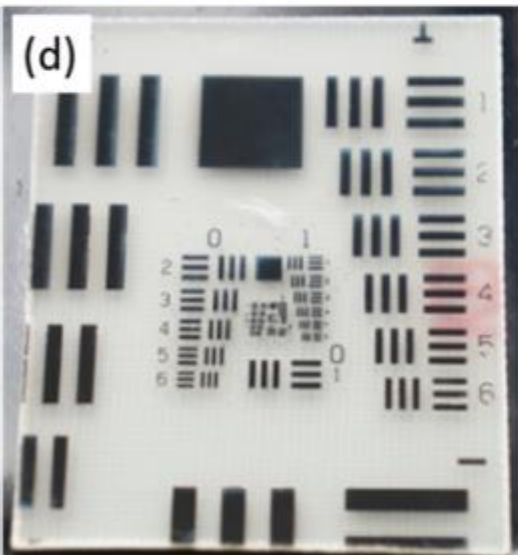
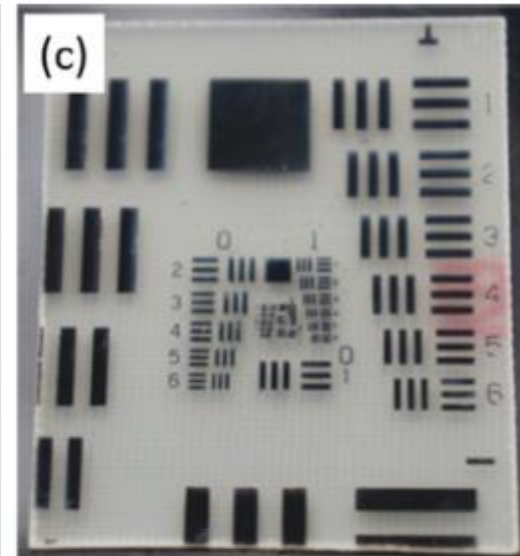
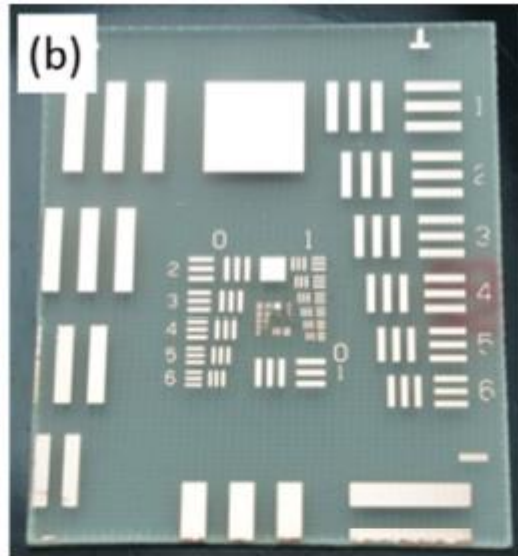


# Conversion of the nanotubes into MOFs (HKUST-1)\*



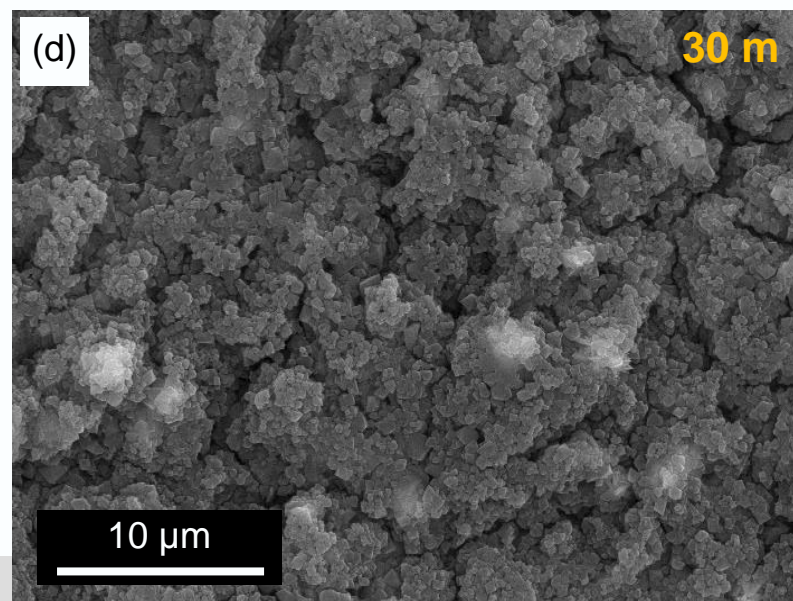
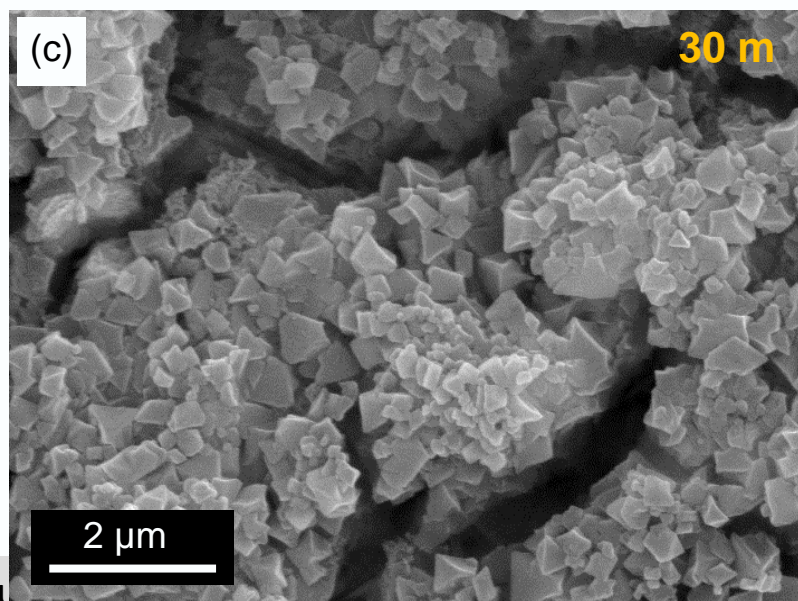
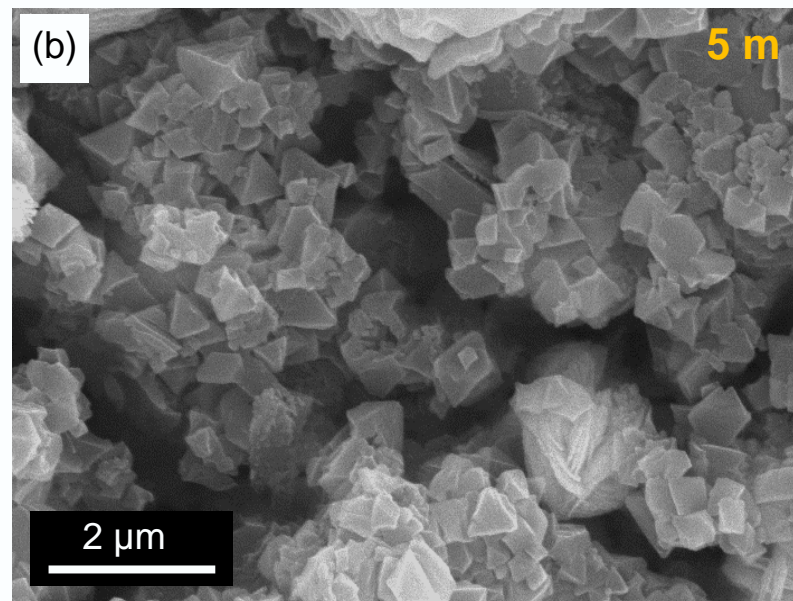
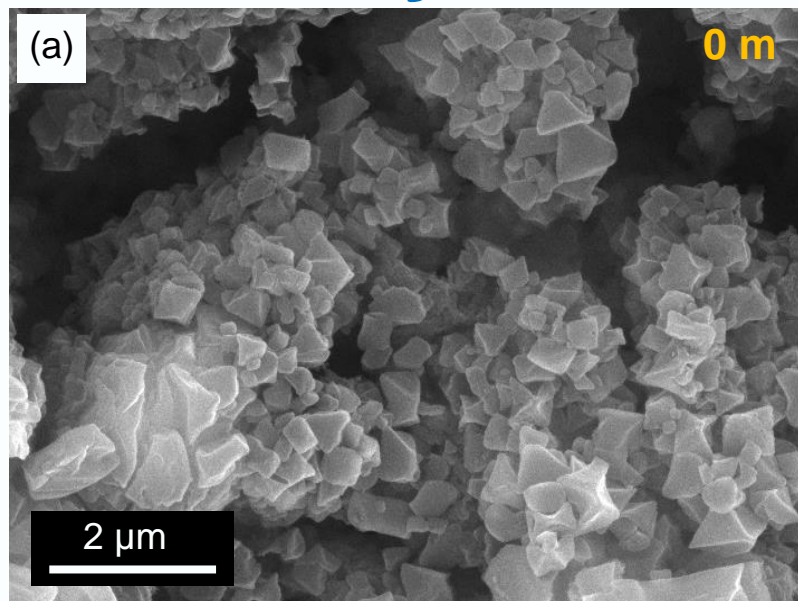
P Falcaro, R. Ricco, C. M. Doherty, K. Liang, A. J. Hill, M. J. Styles  
*Chem.Soc.Rev.* 2014, 43 (16), 5513-5560.



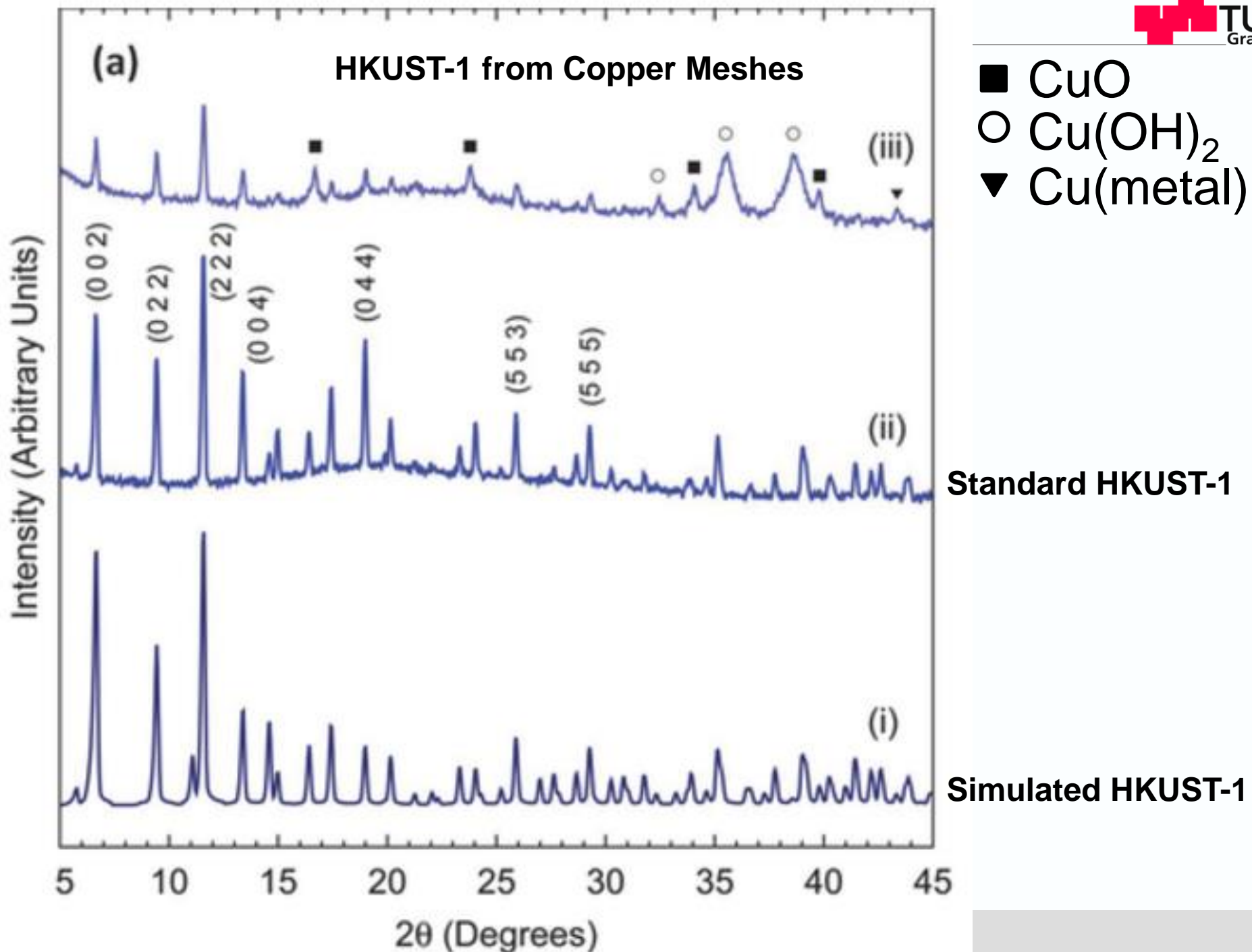


K. Okada, R. Ricco, M. J. Styles, A. J. Hill, M. Takahashi, P. Falcaro *Advanced Functional Materials* 2014, 24(14), 1969–1977

# Crystals after sonication



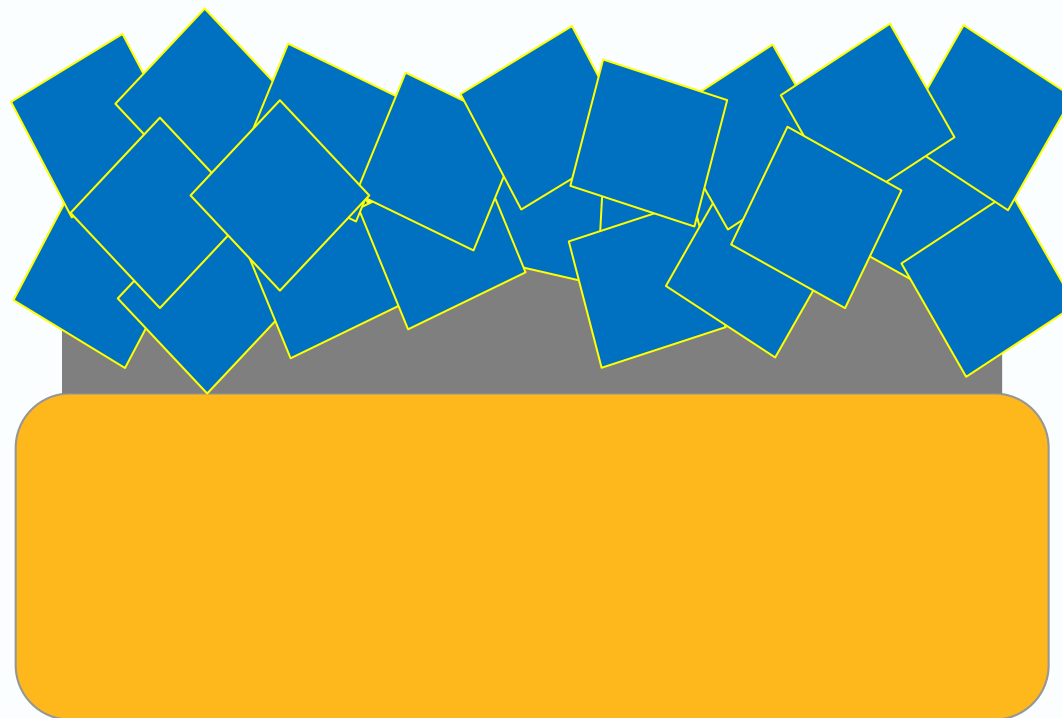




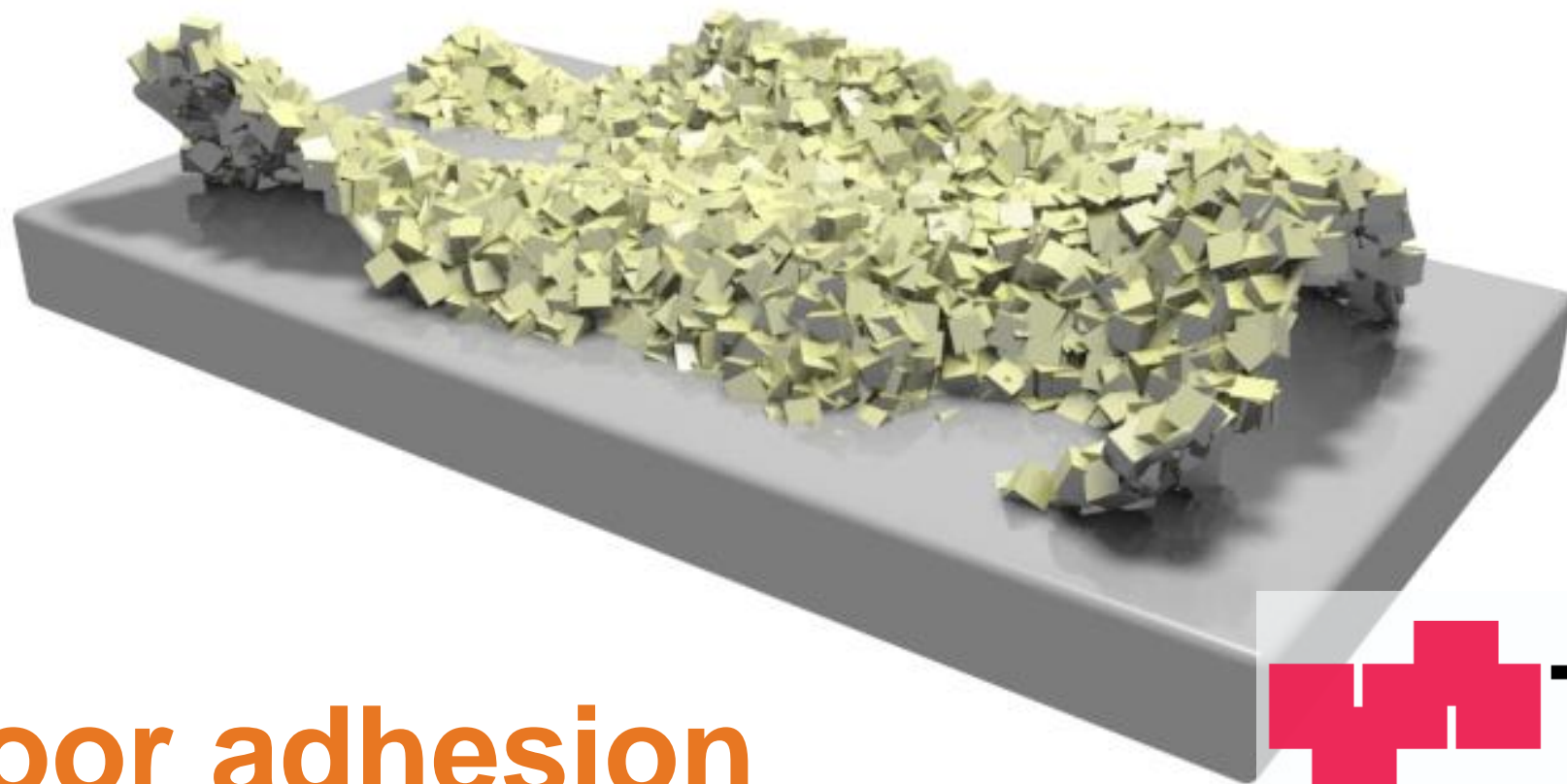
# HKUST-1

$\text{Cu}(\text{OH})_2$

Copper



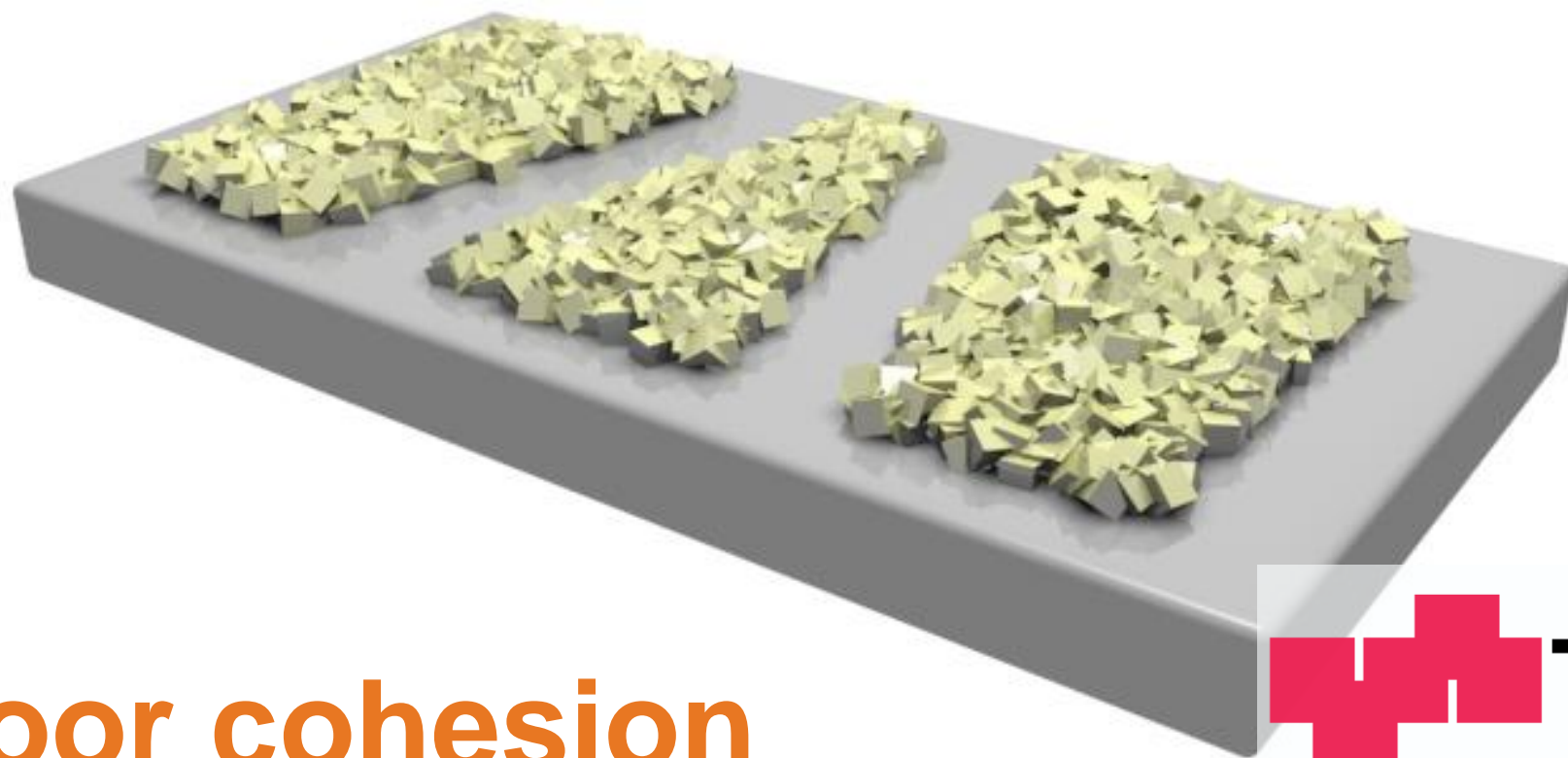
# MOF film, case 1



## Poor adhesion

I. Stassen, N. Burtch, A. Talin, P. Falcaro, M. Allendorf, R. Ameloot, **Chem. Soc. Rev.**, 2017,46, 3185-3241

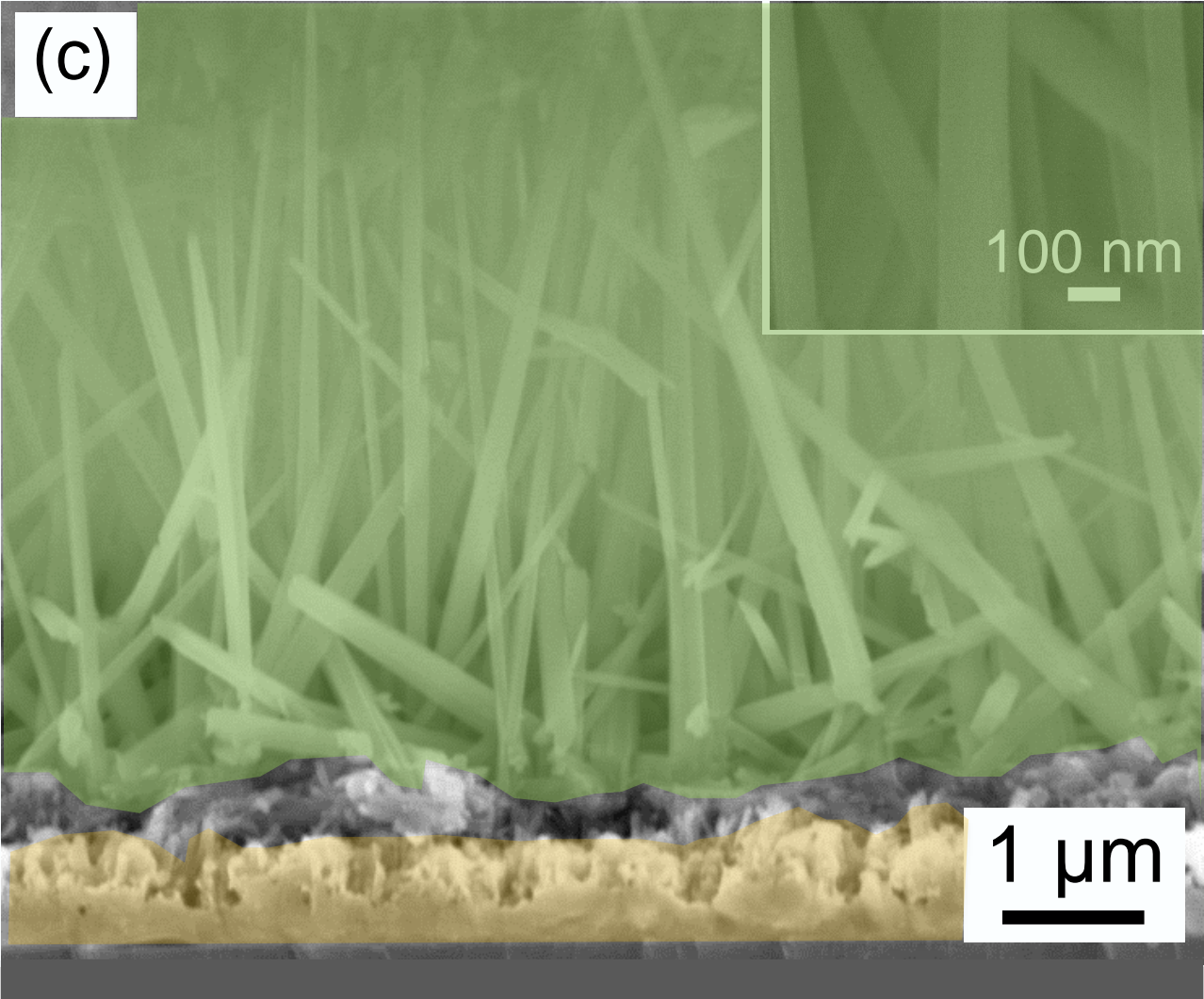
# MOF film, case 2



## Poor cohesion

I. Stassen, N. Burtch, A. Talin, P. Falcaro, M. Allendorf, R. Ameloot, **Chem. Soc. Rev.**, 2017,46, 3185-3241

# Cu(OH)<sub>2</sub> nanotubes, on Cu(m) on a silicon wafer



Ethanol solution

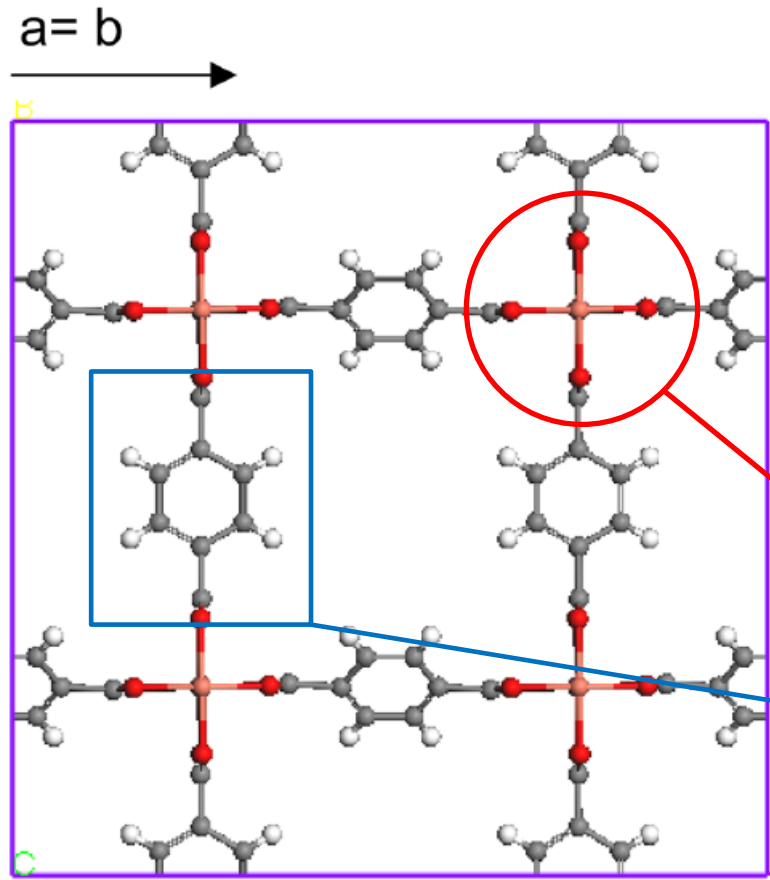


Cu(OH)<sub>2</sub>

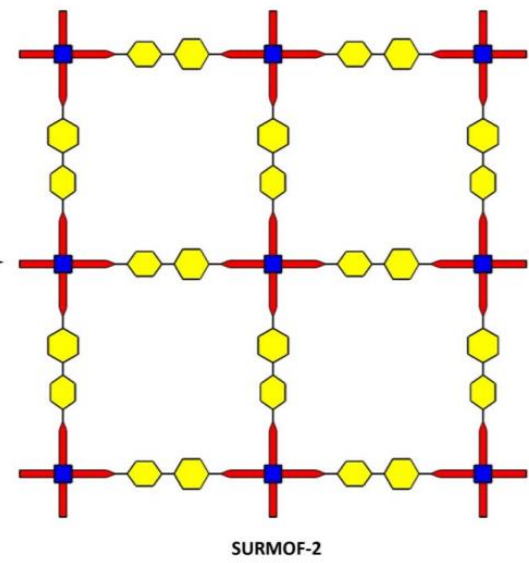
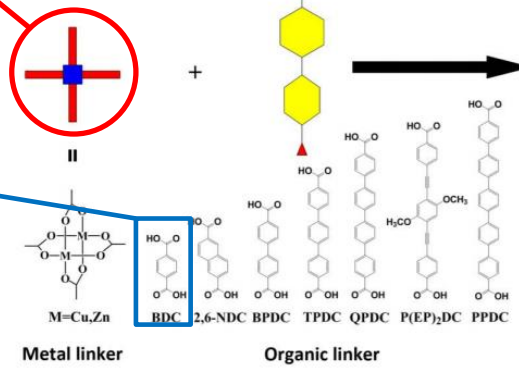
Cu

CuO

Si



H<sub>2</sub>BDC in presence of Cu(OH)<sub>2</sub>



Cu-BDC SURMOF-2 with  
 $a=b=10.803\text{\AA}$ ;  
 $c=5.60\text{\AA}$  ° .

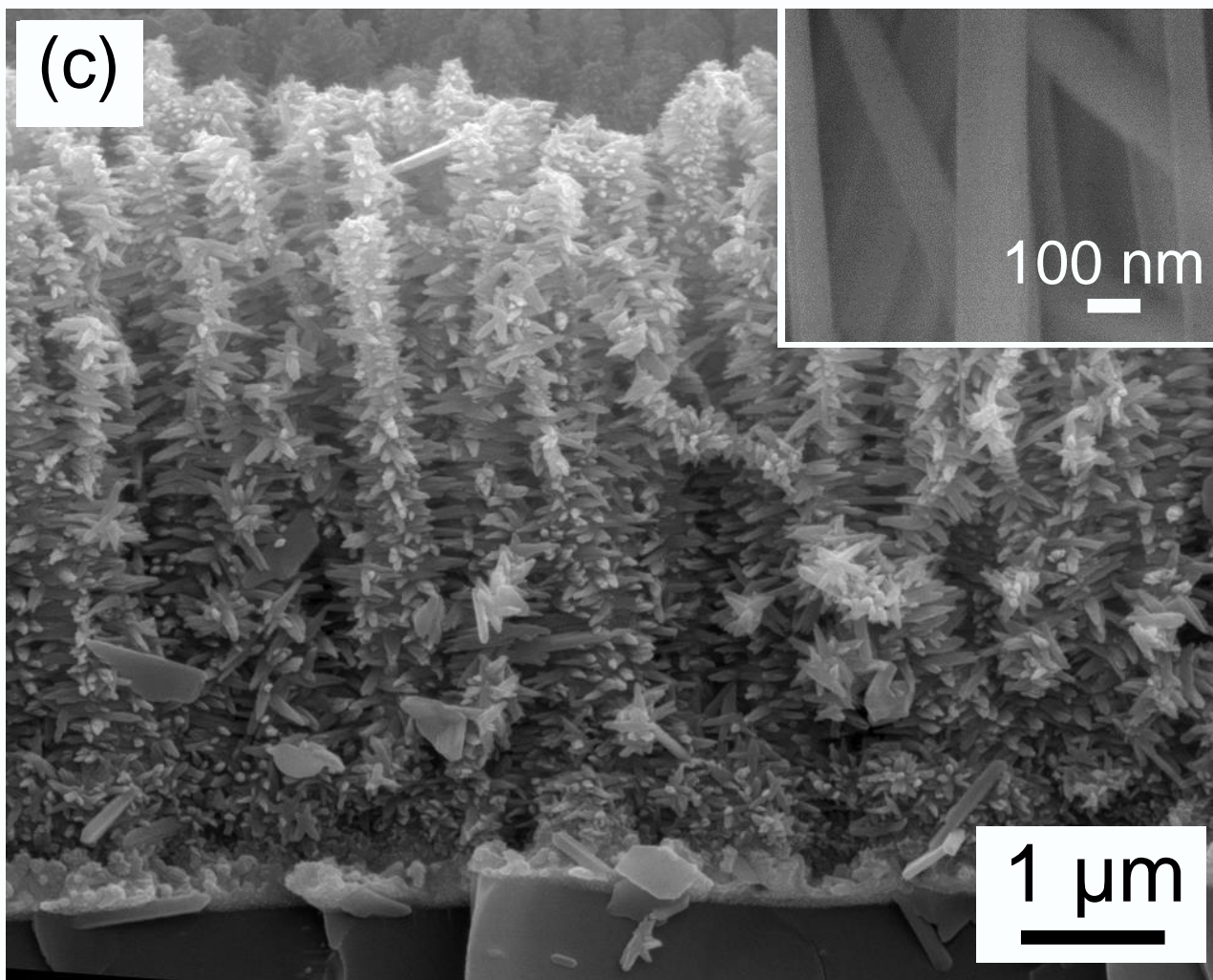
Jinxuan Liu<sup>1</sup>, Binit Lukose<sup>2</sup>, Osama Shekhah<sup>1,3</sup>, Hasan Kemal Arslan<sup>1</sup>, Peter Weidler<sup>1</sup>, Hartmut Gliemann<sup>1</sup>, Stefan Bräse<sup>4,5</sup>, Sylvain Grosjean<sup>4,5</sup>, Adelheid Godt<sup>6</sup>, Xinliang Feng<sup>7</sup>, Klaus Müllen<sup>7</sup>, Ioan-Bogdan Magdau<sup>1,2</sup>, Thomas Heine<sup>2</sup> & Christof Wöll<sup>1</sup>



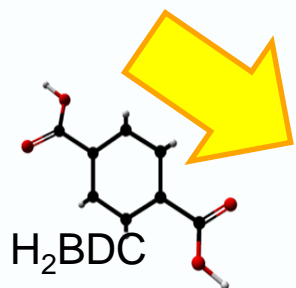
2 : 921 | DOI: 10.1038/srep00921

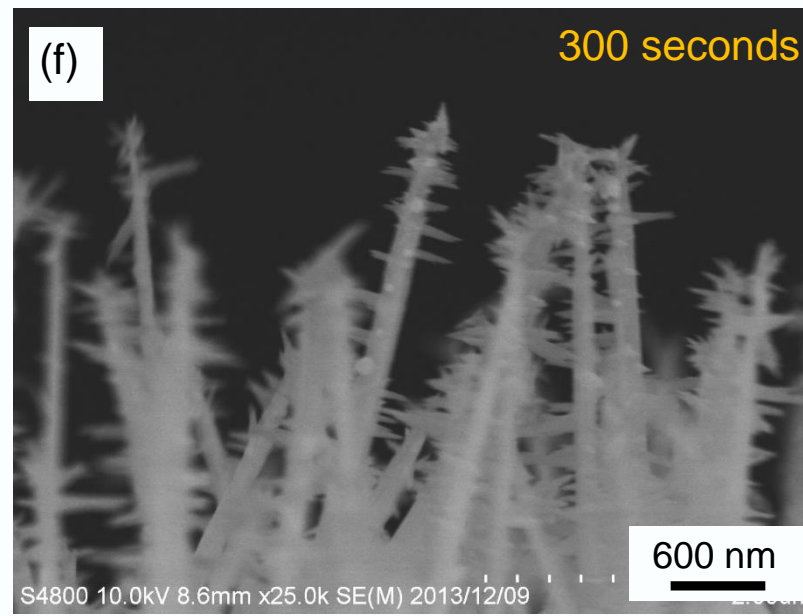
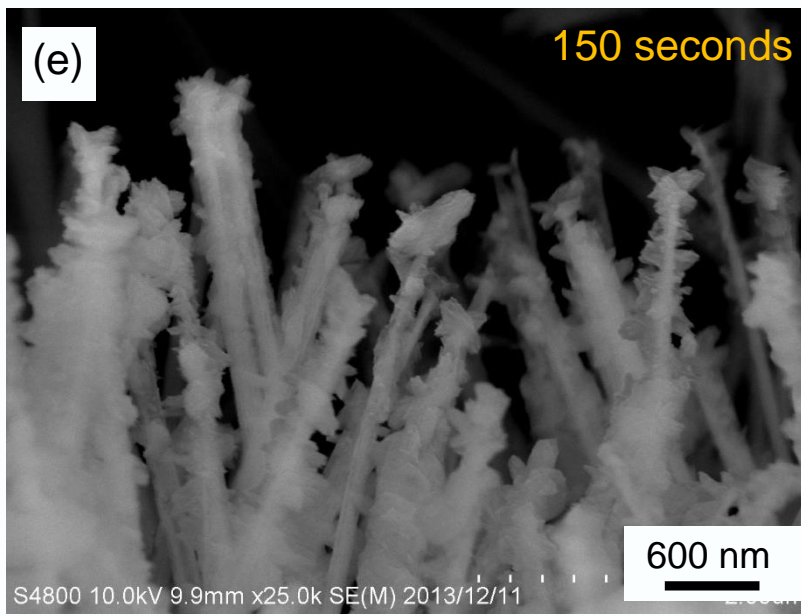
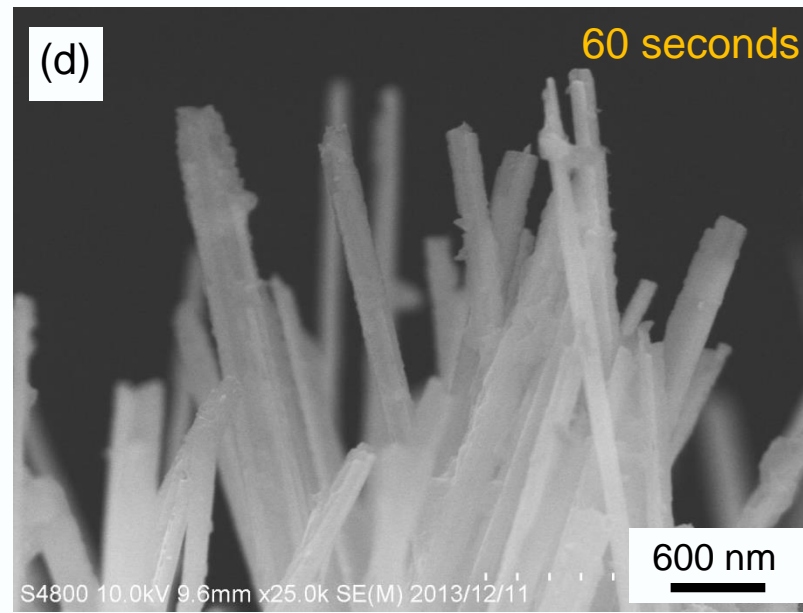
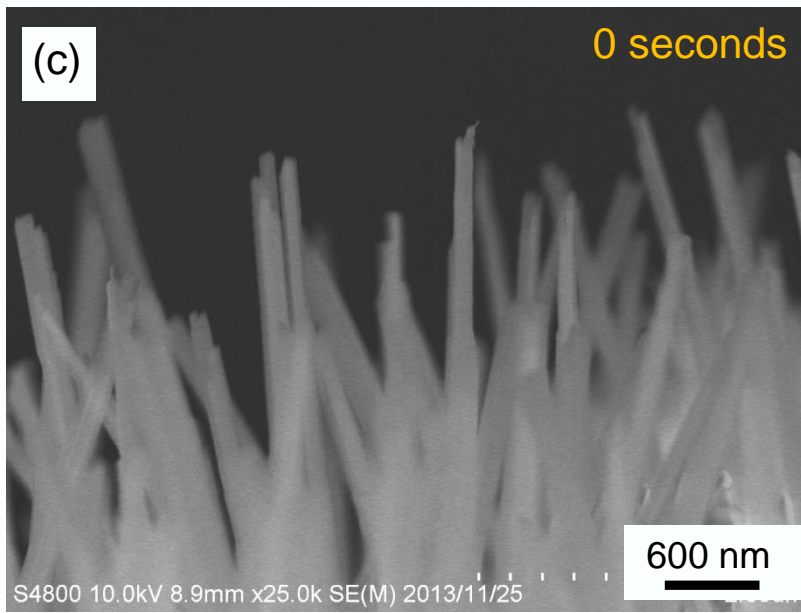
Engelbert Redel, Zhengbang Wang, Stefan Walheim,  
 Jinxuan Liu, Hartmut Gliemann, and Christof Wöll  
 APPLIED PHYSICS LETTERS **103**, 091903 (2013)

# Cu(OH)<sub>2</sub> nanotubes, on Cu(m) on a silicon wafer

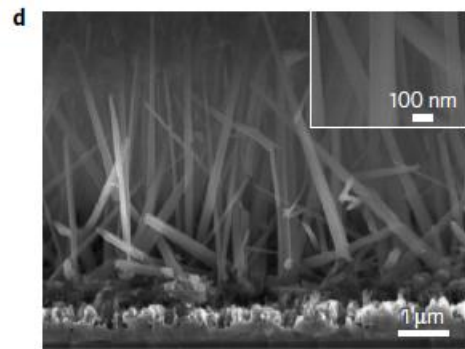
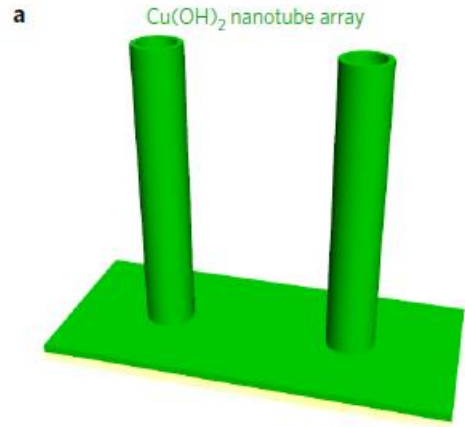


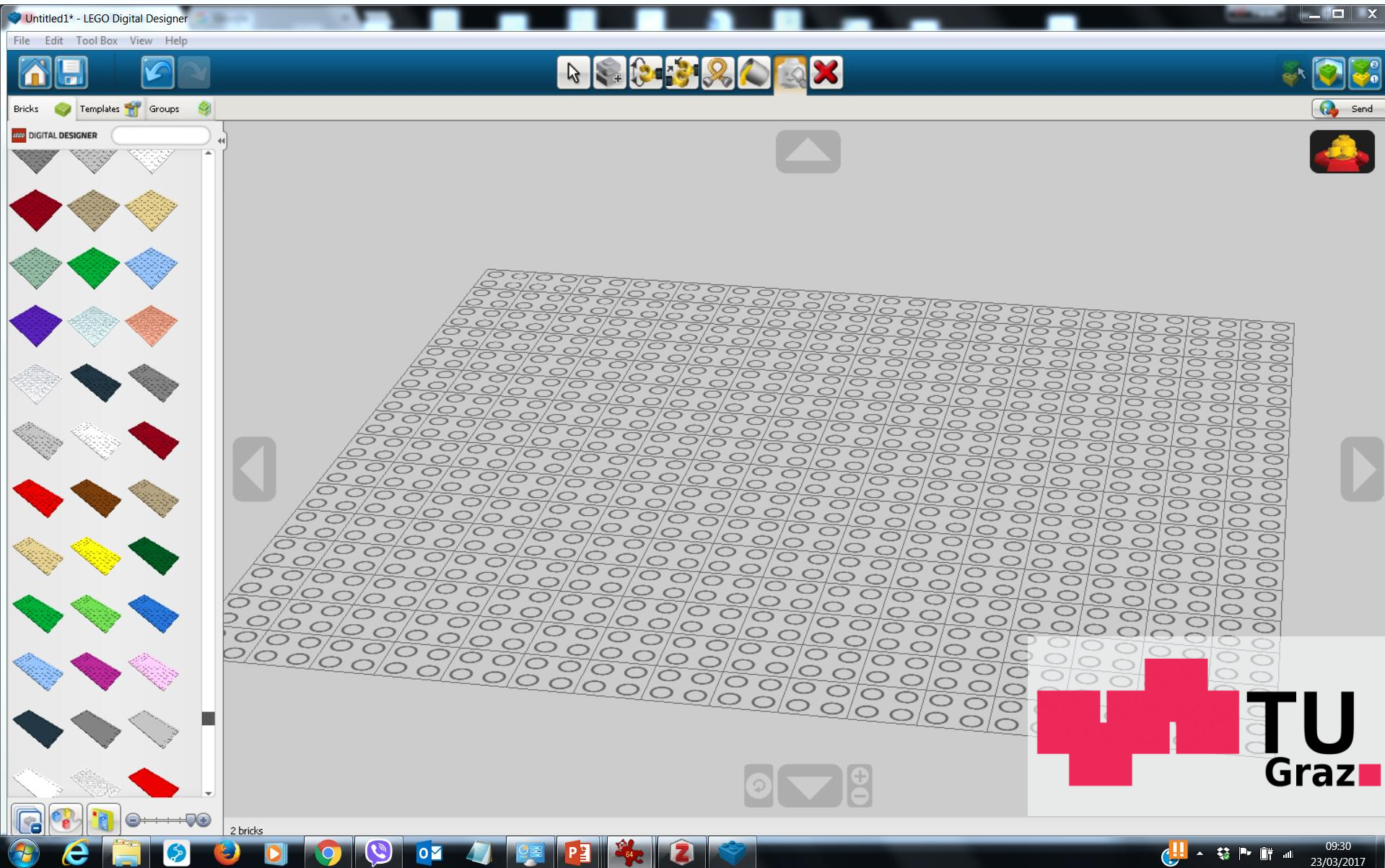
Ethanoic  
solution





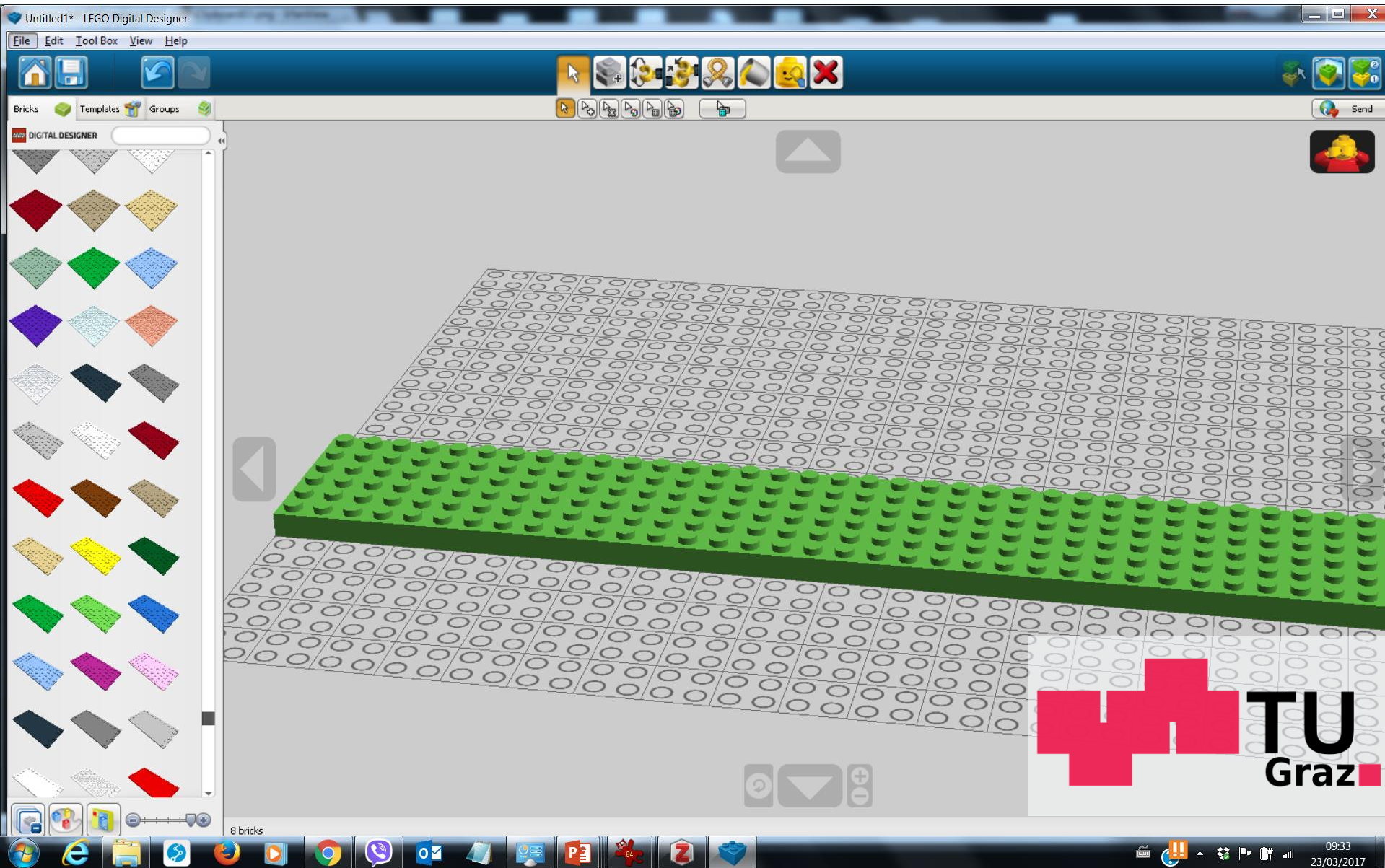






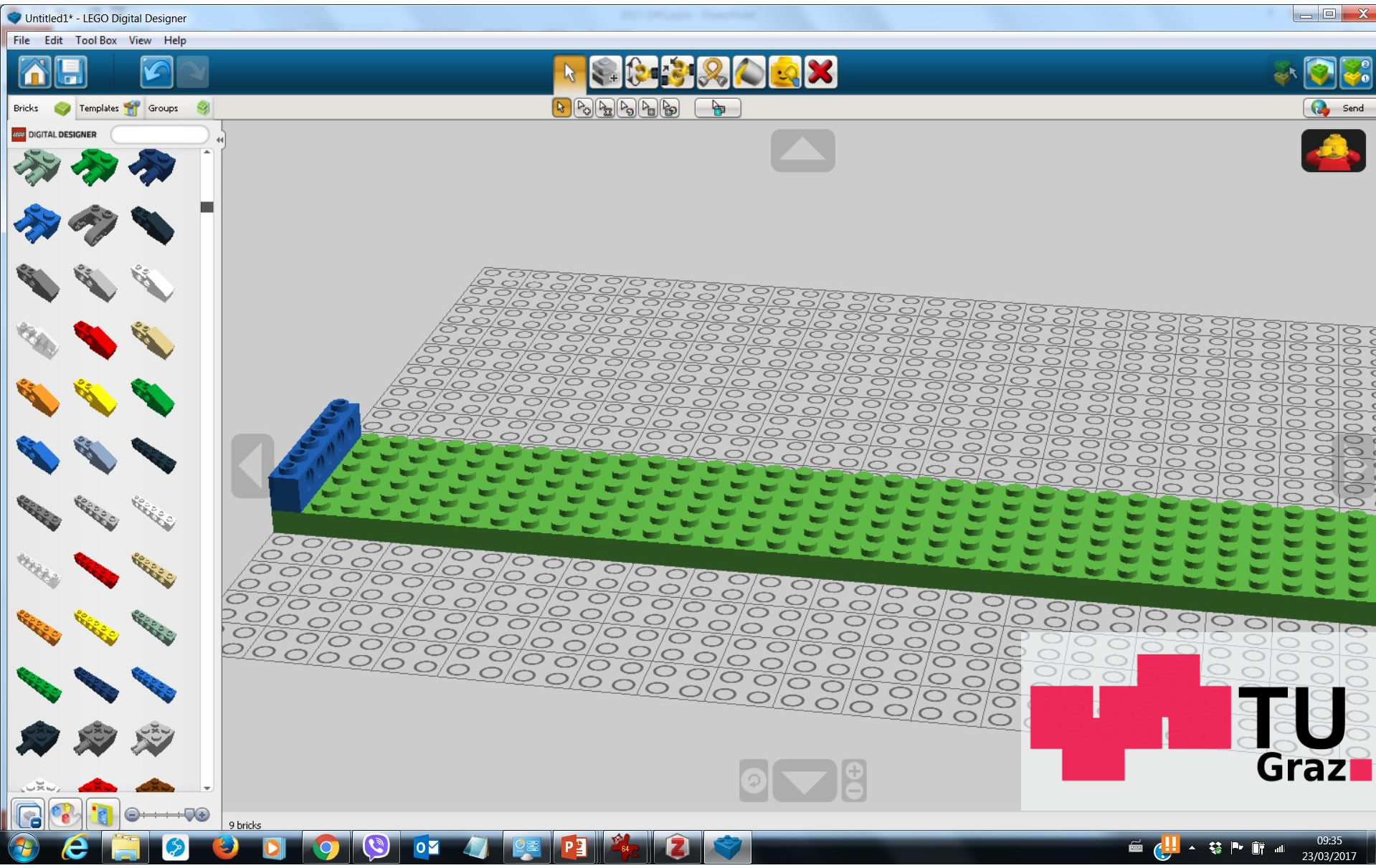
The image shows a screenshot of the LEGO Digital Designer (LDD) software interface. The window title is "Untitled1\* - LEGO Digital Designer". The menu bar includes "File", "Edit", "Tool Box", "View", and "Help". The toolbar contains various icons for navigation and editing. On the left, there is a "Bricks" panel with a scrollable list of different brick types and colors. The main workspace is a 3D grid of circular studs, currently empty. The bottom status bar shows "2 bricks". The Windows taskbar at the bottom includes icons for Internet Explorer, File Explorer, Google Chrome, and other applications. The system tray shows the time as 09:30 and the date as 23/03/2017.





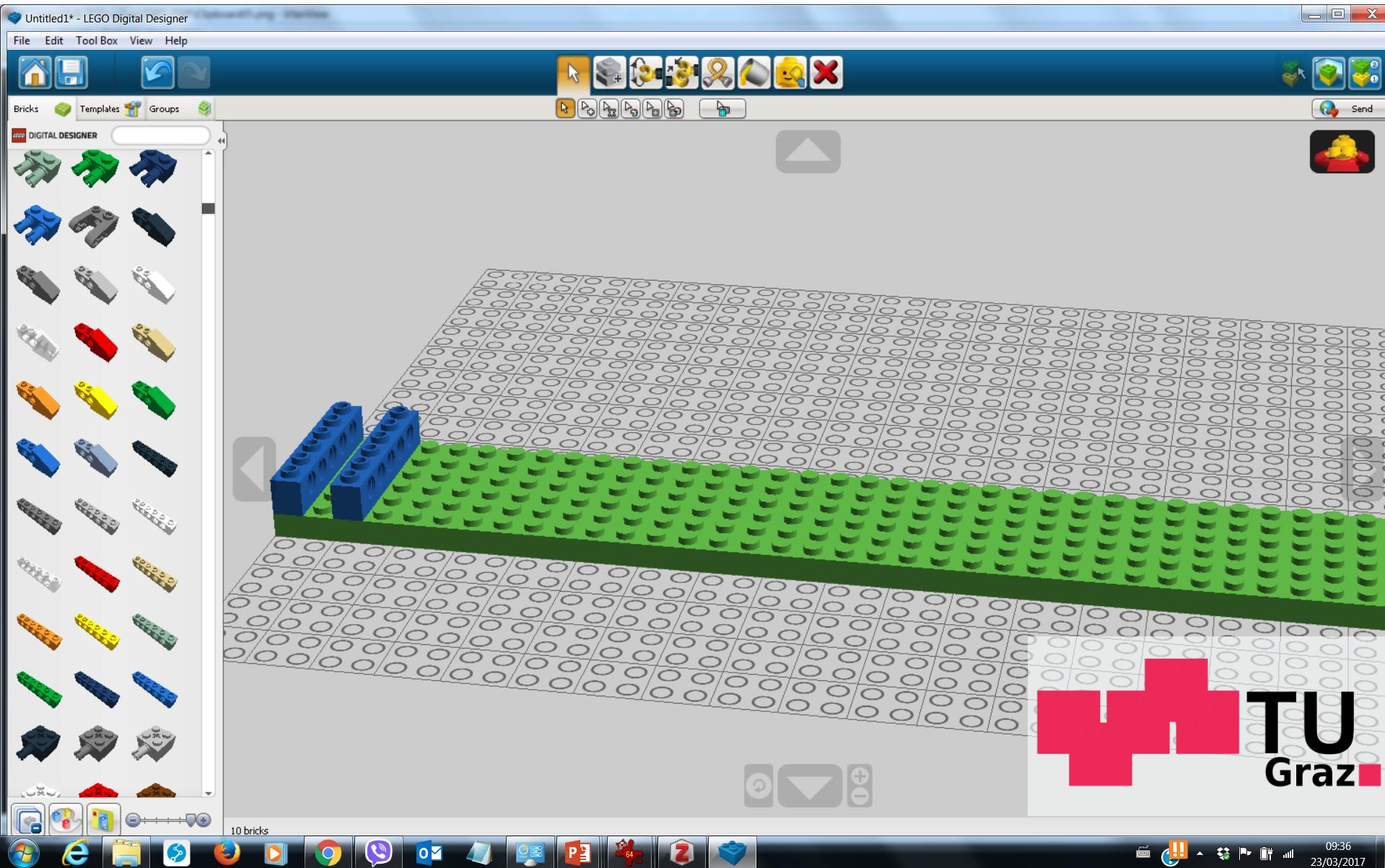
The image shows a screenshot of the LEGO Digital Designer (LDD) software interface. The window title is "Untitled1\* - LEGO Digital Designer". The menu bar includes "File", "Edit", "Tool Box", "View", and "Help". The toolbar contains various icons for selection, placement, and editing. On the left, there is a "Bricks" panel with a scrollable list of different brick types and colors. The main workspace shows a 3D perspective view of a grey grid base with a single row of green 1x6 bricks placed on it. The status bar at the bottom left indicates "8 bricks". The Windows taskbar is visible at the bottom, showing icons for various applications and the system clock displaying "09:33 23/03/2017".





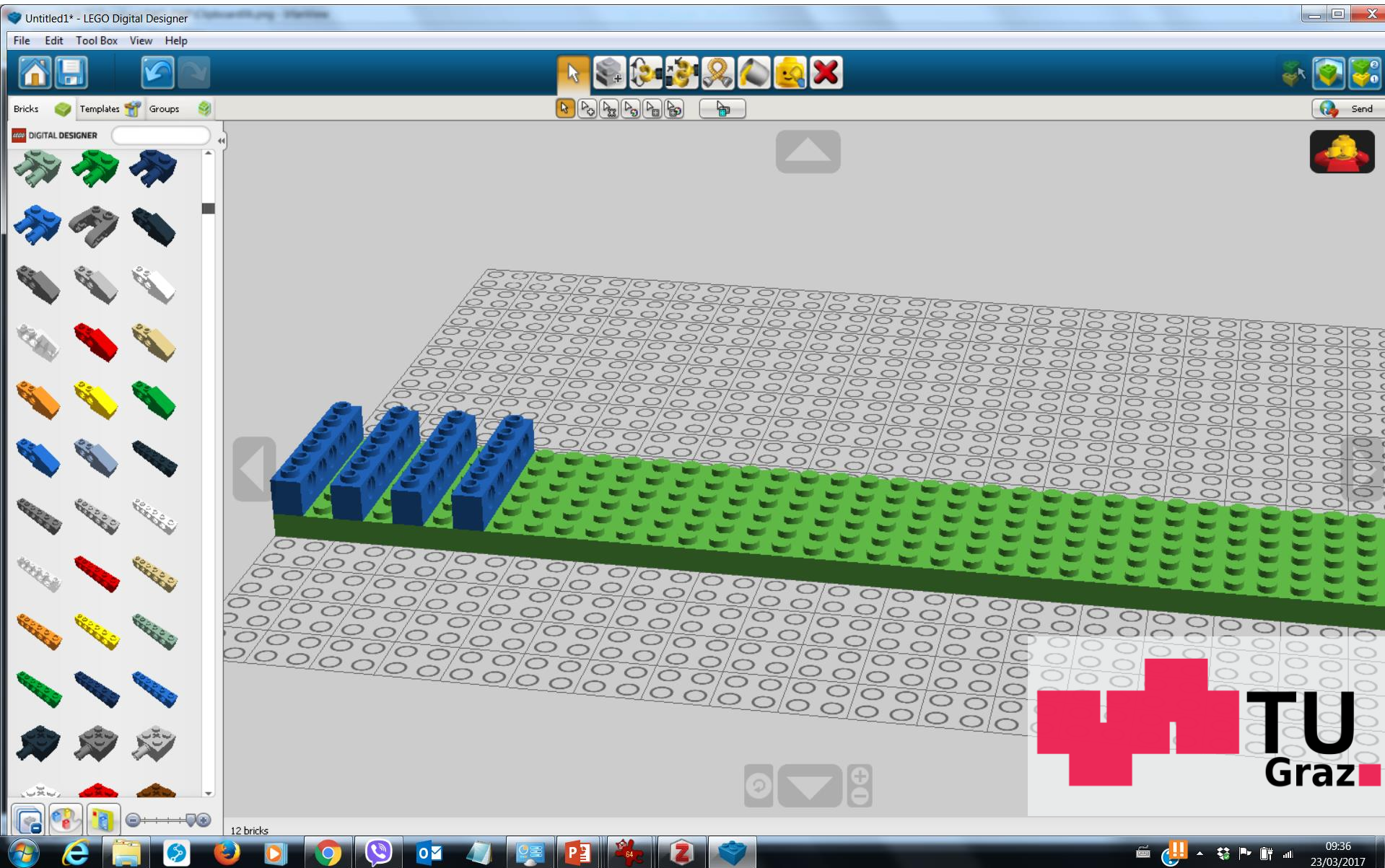
The image shows a screenshot of the LEGO Digital Designer (LDD) software interface. The window title is "Untitled1\* - LEGO Digital Designer". The menu bar includes "File", "Edit", "Tool Box", "View", and "Help". The toolbar contains various icons for selection, rotation, and deletion. On the left, there is a "Bricks" panel with a scrollable list of different LEGO brick types in various colors (green, blue, grey, red, yellow, orange, black, white). The main workspace features a grey grid with circular studs. A 3D model is visible, consisting of a long green base with a blue brick attached to its left end. The status bar at the bottom left indicates "9 bricks". The Windows taskbar is visible at the bottom, showing icons for various applications and the system clock displaying "09:35 23/03/2017".





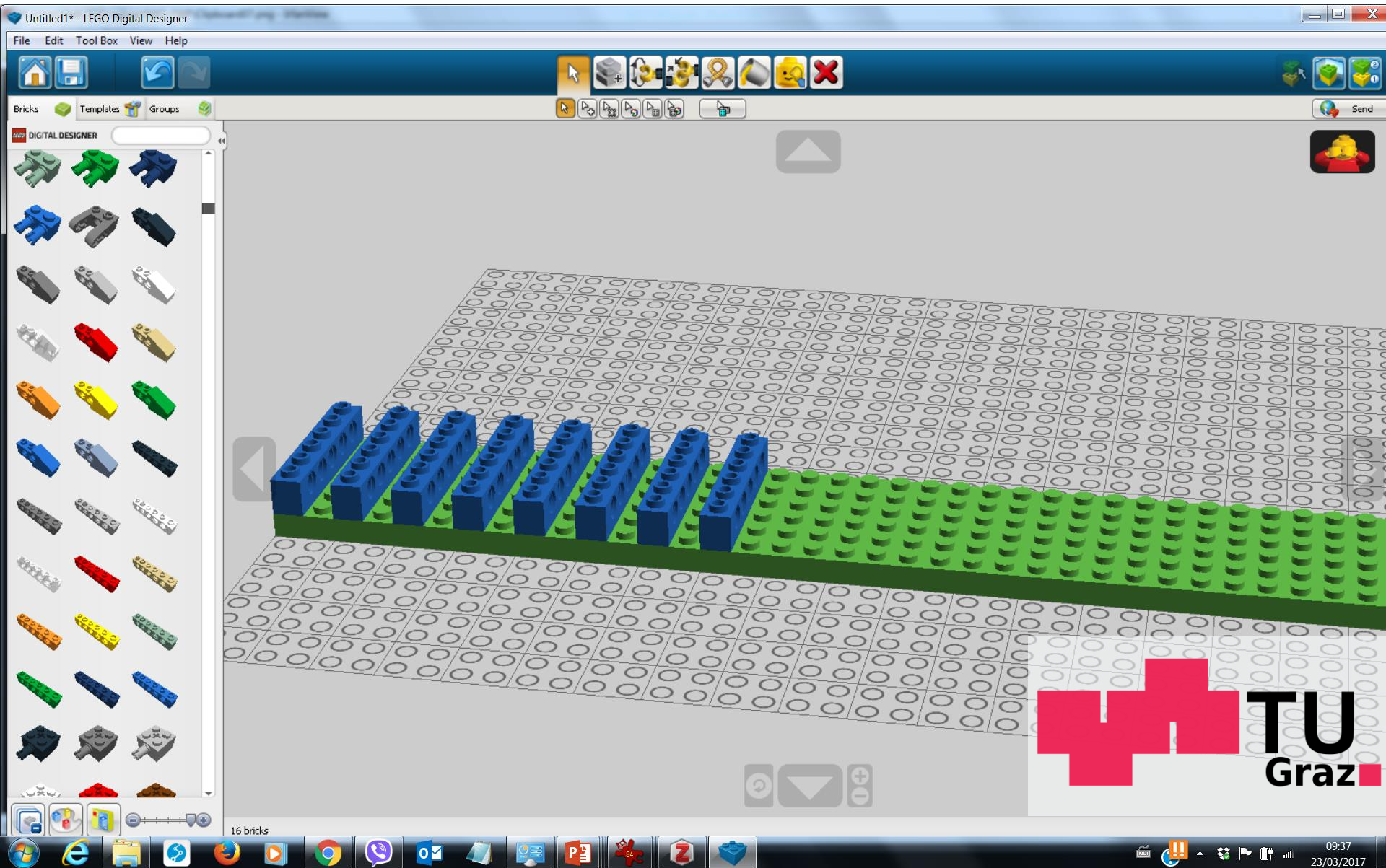
The screenshot shows the LEGO Digital Designer (LDD) software interface. The window title is "Untitled1\* - LEGO Digital Designer". The menu bar includes "File", "Edit", "Tool Box", "View", and "Help". The toolbar contains various icons for selection, rotation, and deletion. On the left, there is a "Bricks" panel with a scrollable list of different LEGO brick types in various colors (green, blue, grey, red, yellow, orange, black, white). The main workspace features a grey grid with circular studs. A green 1x10 brick is placed on the grid, and two blue 1x4 bricks are attached to its left side. The status bar at the bottom left indicates "10 bricks". The Windows taskbar at the bottom shows several open applications, including Internet Explorer, Firefox, and Microsoft Office. The system tray on the right shows the time as 09:36 and the date as 23/03/2017.

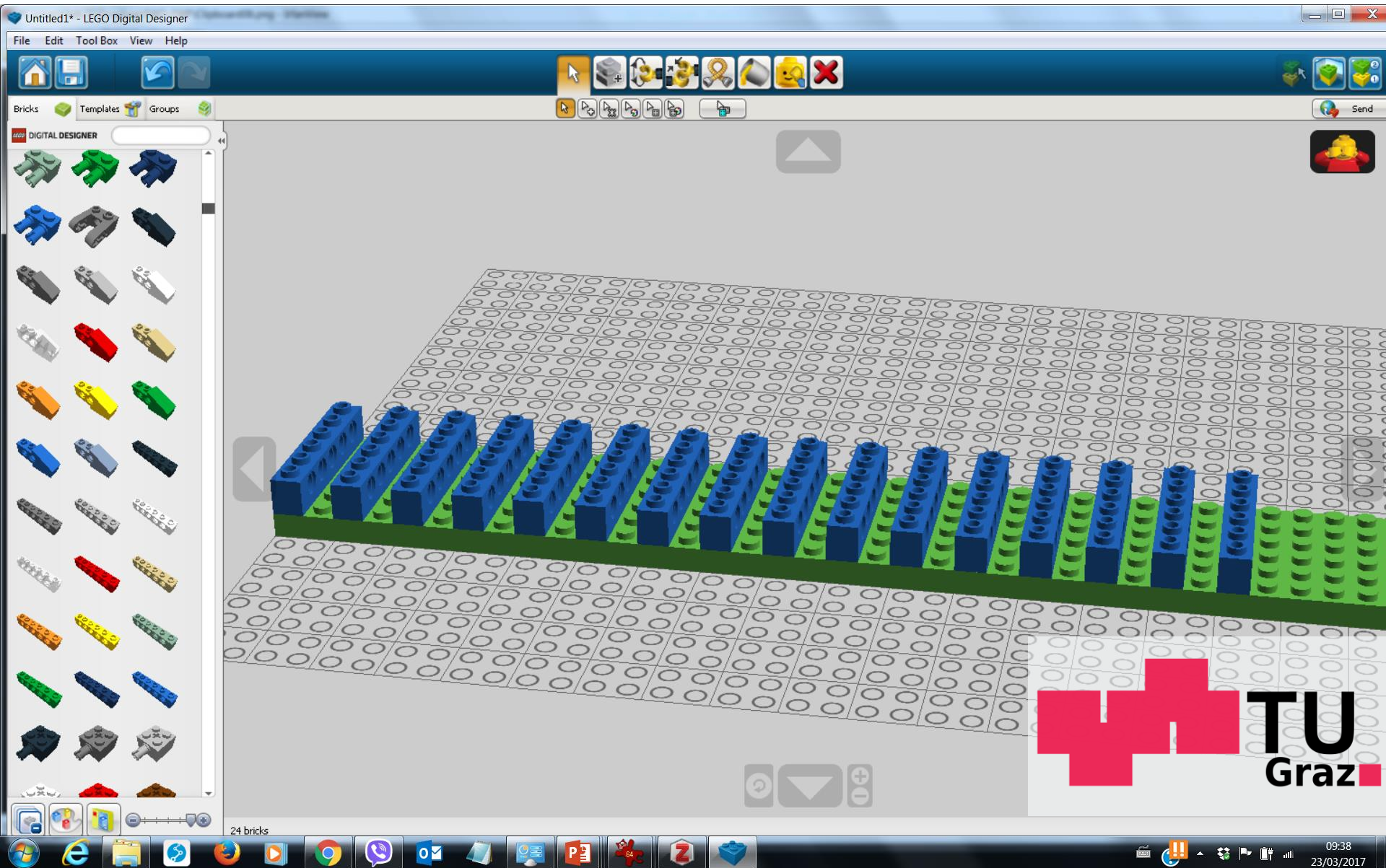




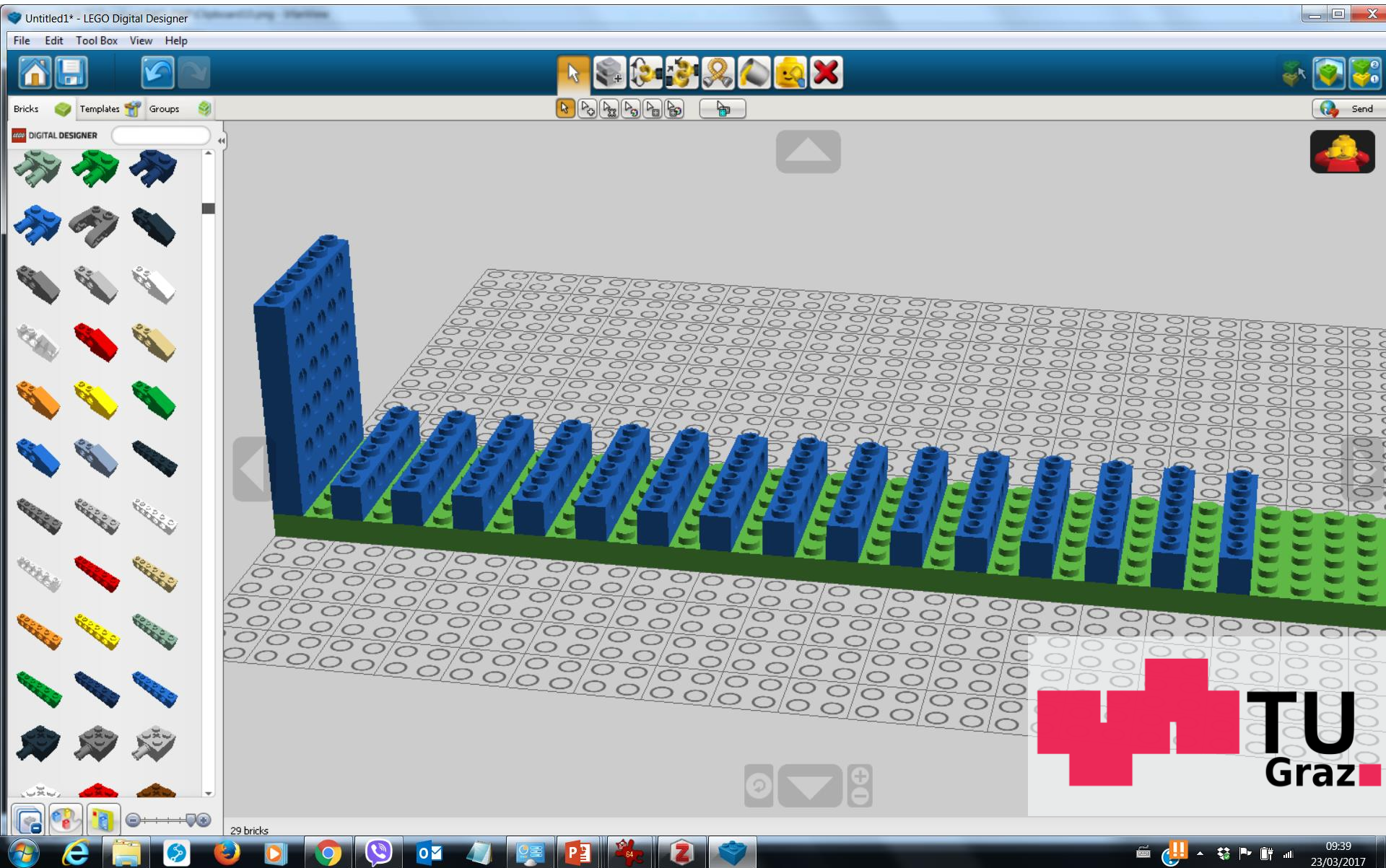
The screenshot shows the LEGO Digital Designer (LDD) software interface. The window title is "Untitled1\* - LEGO Digital Designer". The menu bar includes "File", "Edit", "Tool Box", "View", and "Help". The toolbar contains various icons for selection, rotation, and deletion. On the left, there is a "Bricks" panel with a scrollable list of different LEGO brick types in various colors (green, blue, grey, red, yellow, orange, black, white). The main workspace features a grey grid with circular studs. A portion of the grid is populated with a structure: a base layer of green bricks, followed by a layer of blue bricks, and a top layer of four blue bricks. The status bar at the bottom left indicates "12 bricks". The Windows taskbar is visible at the bottom, showing icons for various applications and the system clock displaying "09:36 23/03/2017".

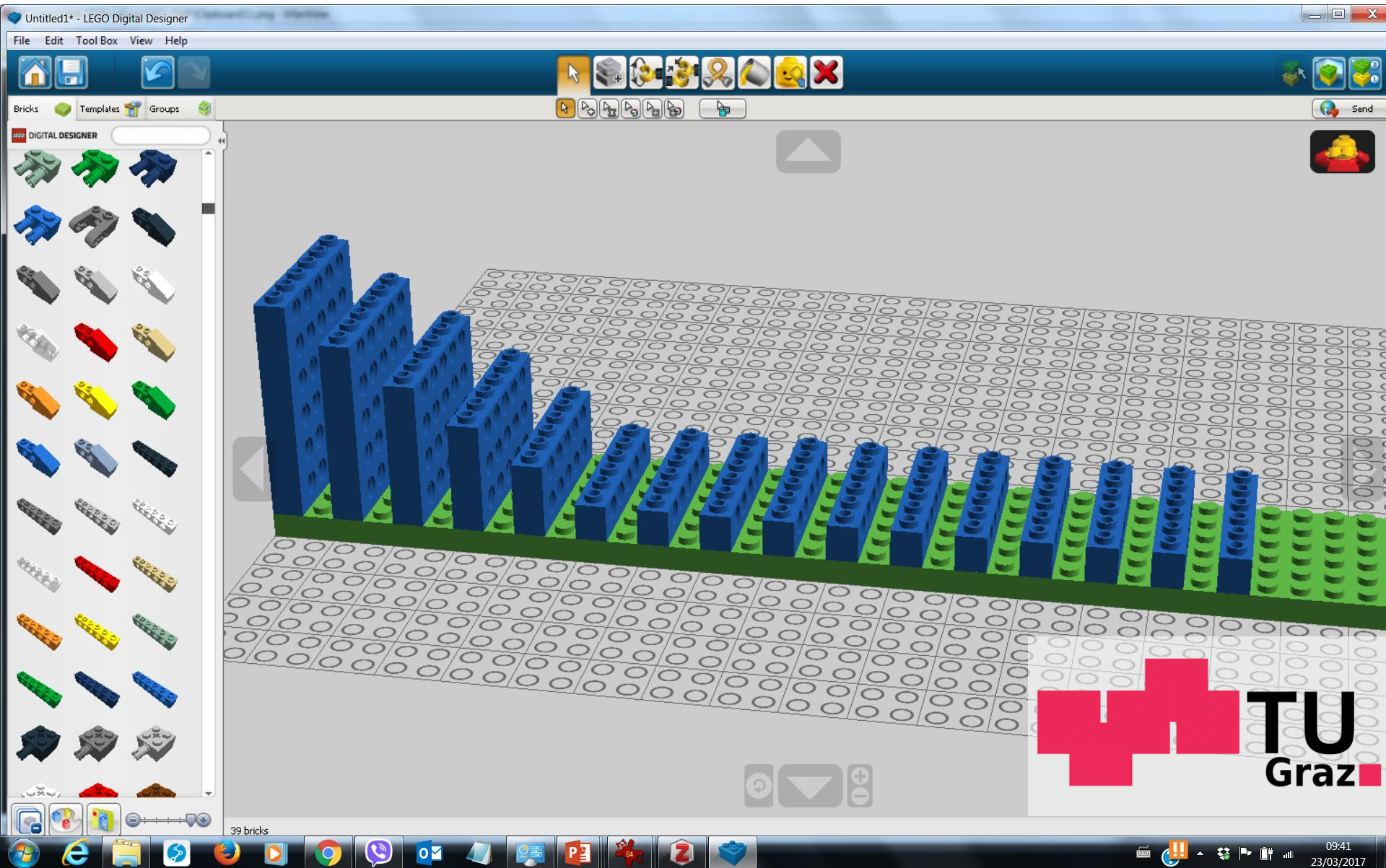


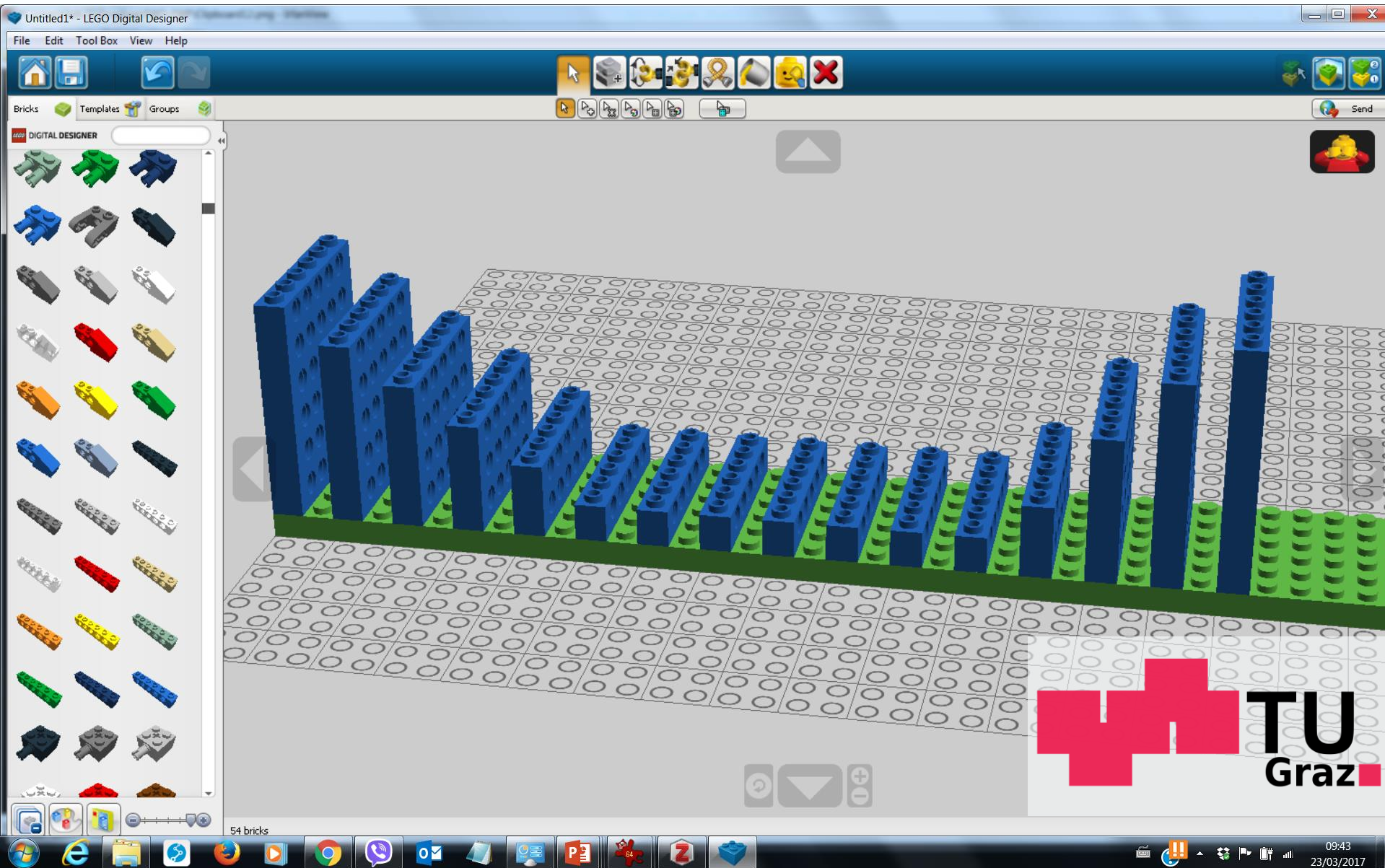












The screenshot shows the LEGO Digital Designer (LDD) software interface. The window title is "Untitled1\* - LEGO Digital Designer". The menu bar includes "File", "Edit", "Tool Box", "View", and "Help". The toolbar contains various icons for selection, rotation, and deletion. On the left, there is a "Bricks" panel with a scrollable list of different LEGO brick types in various colors (blue, green, red, yellow, grey, black, white). The main workspace shows a 3D perspective view of a construction on a grey grid base. The construction consists of several vertical columns of blue bricks, with some columns being taller than others. The base is partially covered with green bricks. The status bar at the bottom left indicates "54 bricks". The Windows taskbar at the bottom shows various application icons and the system clock displaying "09:43 23/03/2017".



Untitled1\* - LEGO Digital Designer

File Edit Tool Box View Help

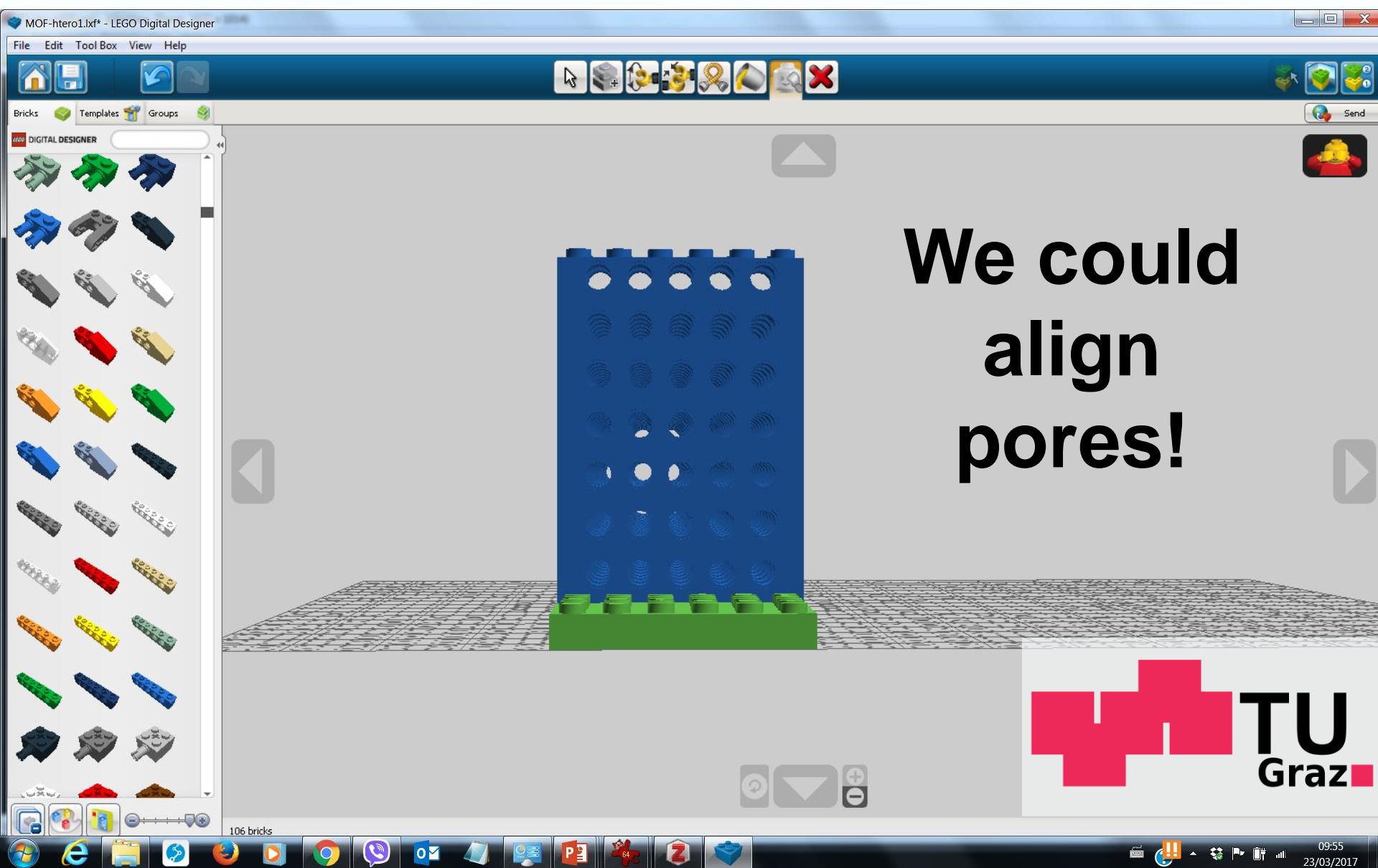
Bricks Templates Groups

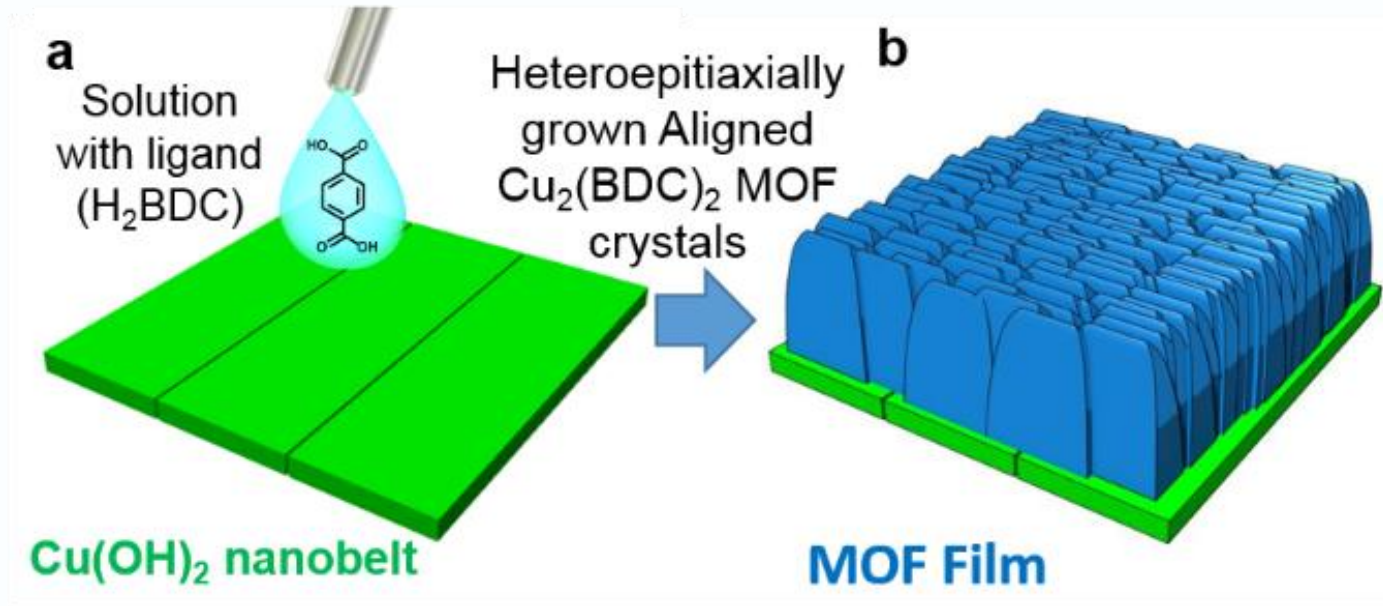
LEGO DIGITAL DESIGNER

106 bricks

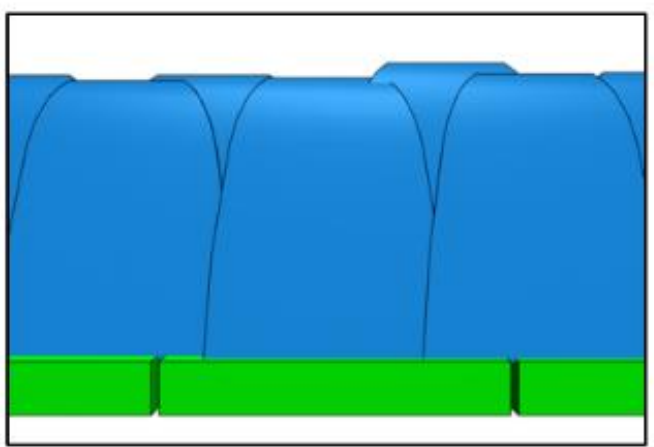
09:49  
23/03/2017



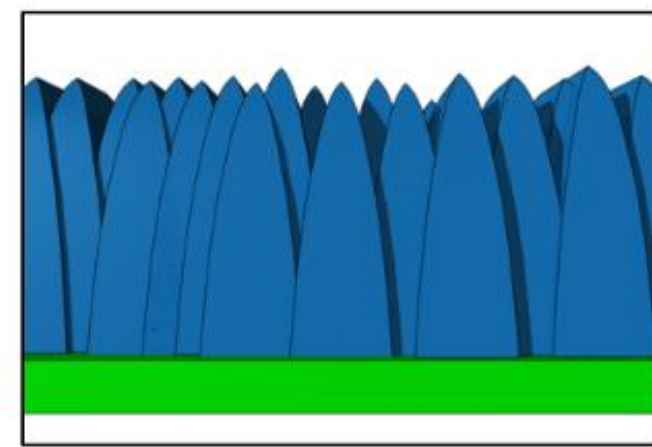


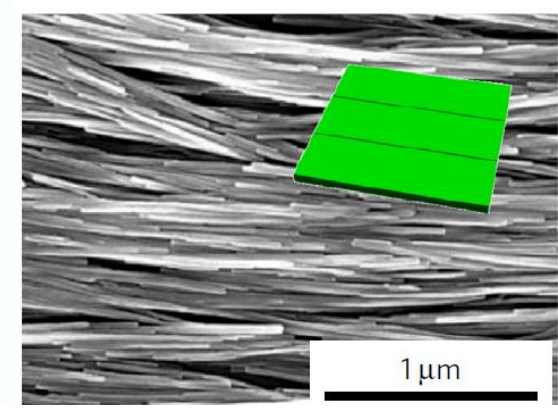


**Front view**

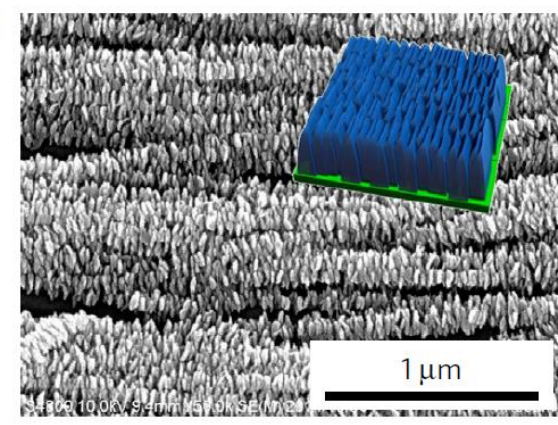


**Lateral view**

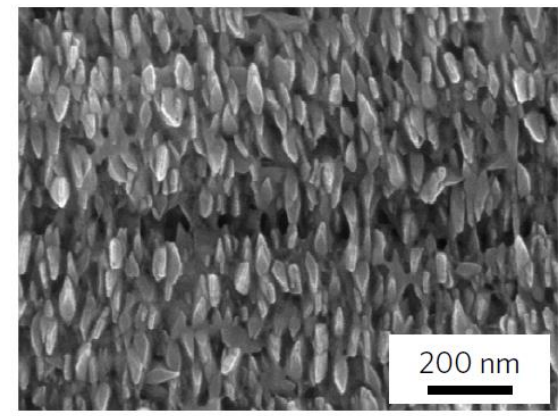




**b**

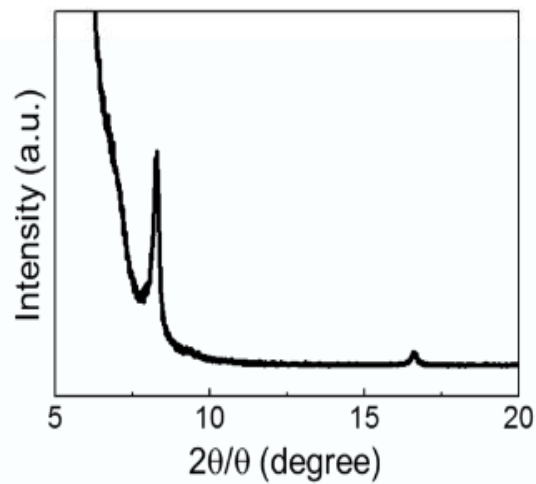
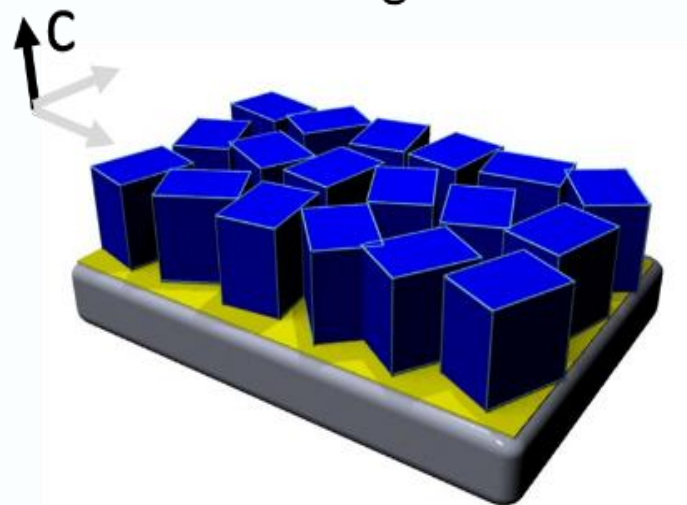


**c**



# Out-of-plane investigation

Order along the c axis



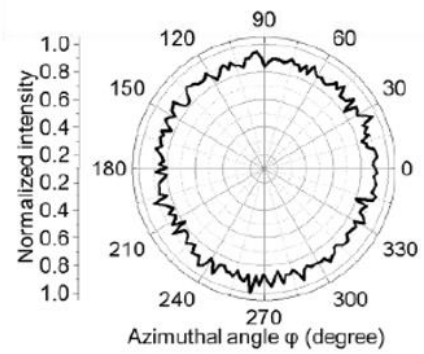
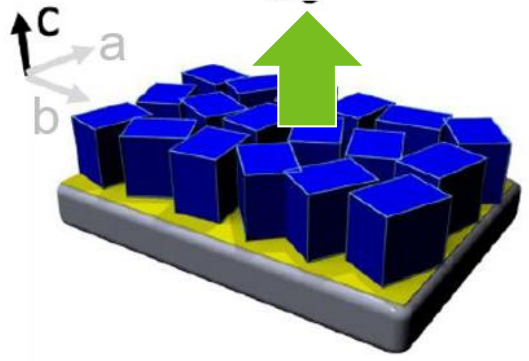


# Azimuthal angle dependence investigation



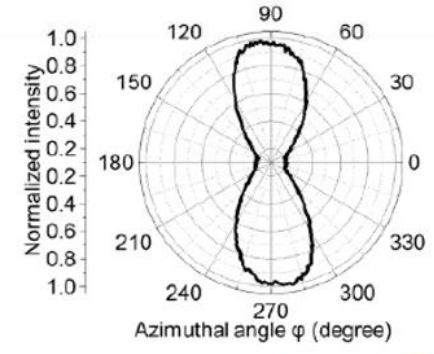
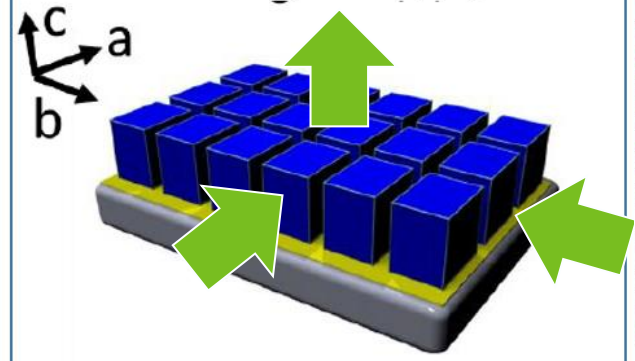
Prof Takahashi Group

### Order along the c axis

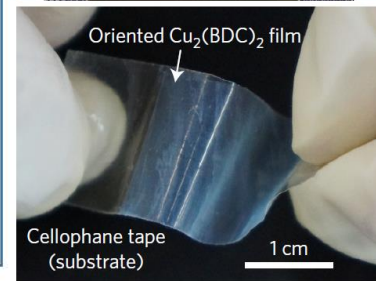
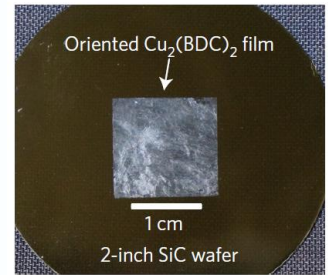
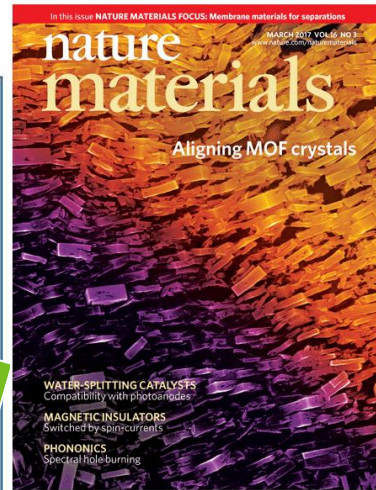


## Other methods for the MOF growth

### Order along the a, b, c axes



## Heteroepitaxially grown MOFs

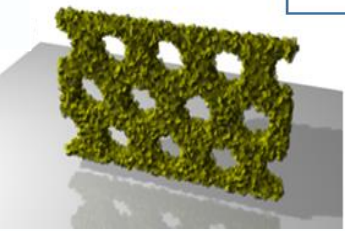


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PUBLISHED ONLINE: 5 DECEMBER 2016 | DOI: 10.1038/NMAT4815

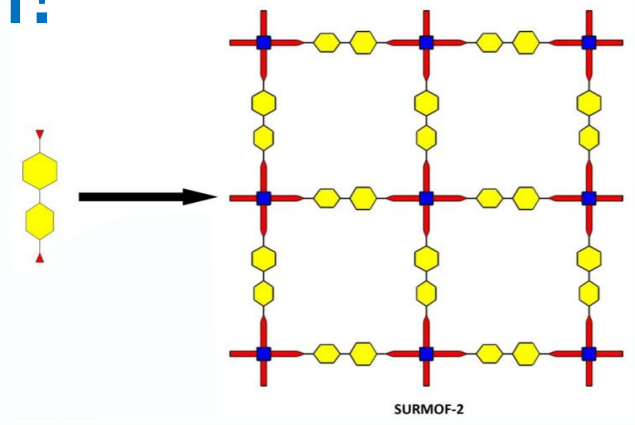
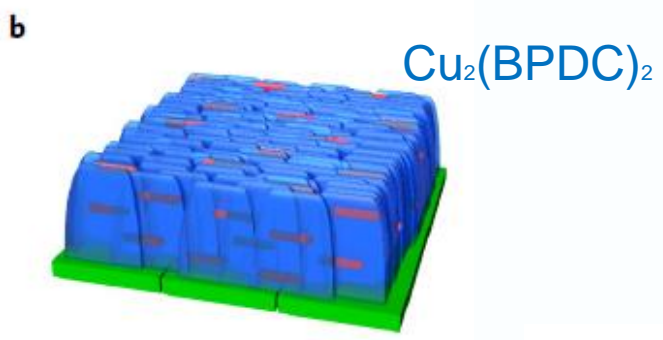
nature materials

Paolo Falcaro<sup>1,2,3,4\*</sup>, Kenji Okada<sup>5,6</sup>, Takaaki Hara<sup>5</sup>, Ken Ikigaki<sup>5</sup>, Yasuaki Tokudome<sup>3,5</sup>, Aaron W. Thornton<sup>2</sup>, Anita J. Hill<sup>2</sup>, Timothy Williams<sup>7</sup>, Christian Doonan<sup>4</sup> and Masahide Takahashi<sup>3,5\*</sup>

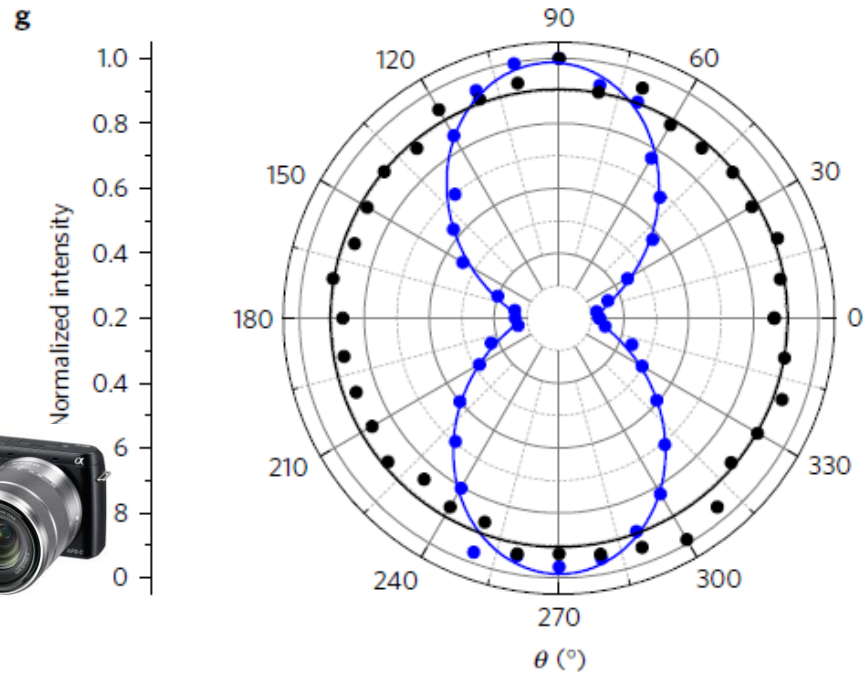
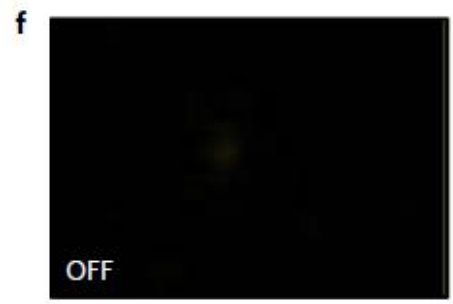
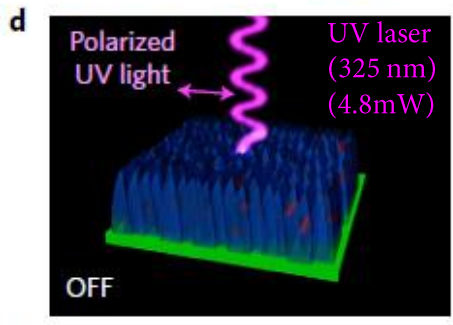
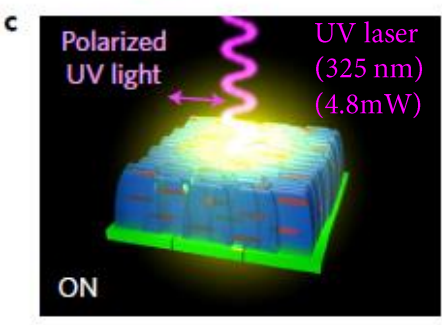


# Application!

Fluorescent dye 4-[4-(dimethylamino)-styryl]pyridine (DMASP)



SCIENTIFIC REPORTS | 2 : 921 | DOI: 10.1038/srep00921

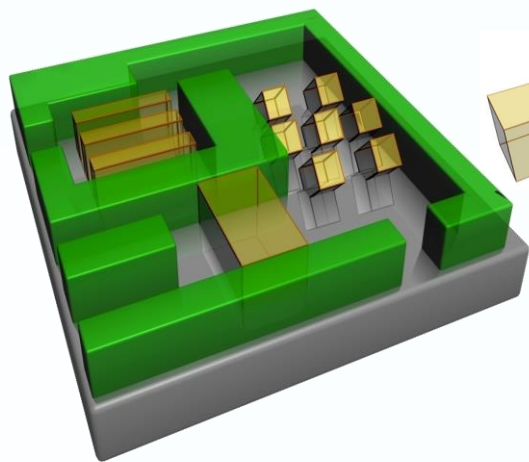


# Summary!

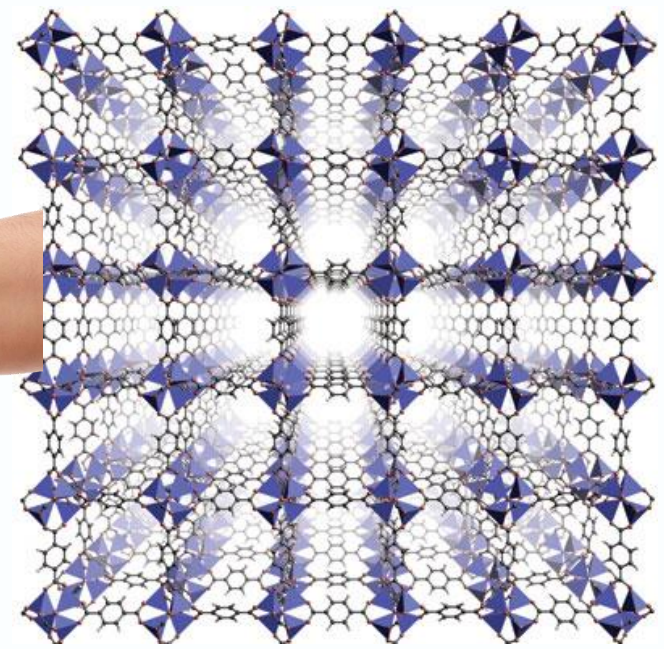
## Ceramics



The Fonthill 'Dragon' Jar. (US\$12,000,000),



## MOFs



MOF-5. (US\$200/Kg),



# Thank you!



**Paolo.Falcaro@tugraz.at**

<https://www.tugraz.at/institute/ptc/research/falcaro-group/>

# 3<sup>rd</sup> International Conference on Metal Organic Frameworks and Porous Polymers

October 27<sup>th</sup> – October 30<sup>th</sup> 2019  
Paris, France



**Plenary Lectures:**

**Y. Cui, O. Farha, , S. James, M.  
Rosseinsky**

**D. Schluter & V. Van Speybroeck**

**Website *DECHEMA***