



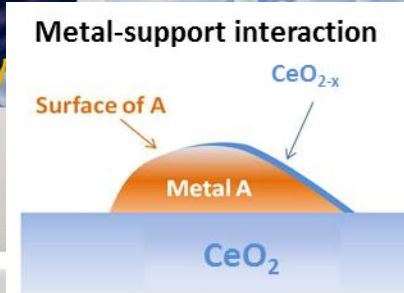
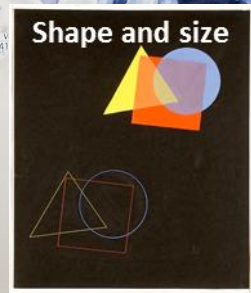
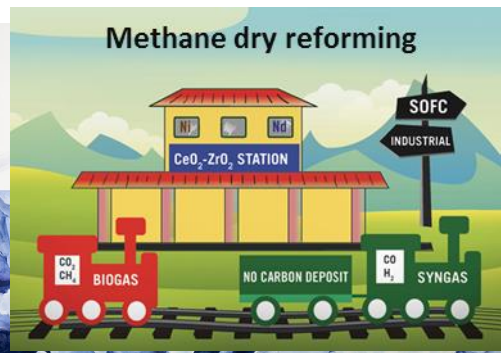
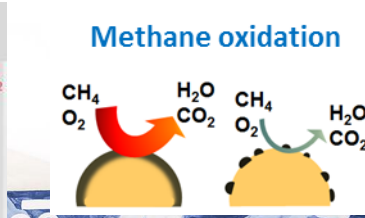
# Catalysts at nanoscale for environmental applications

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CATALYSISforENERGY  
andENVIRONMENT

The group of **CATALYSISforENERGY andENVIRONMENT** at the University of Udine is involved in the investigation and in the development of catalytic industrial processes, with a particular interest on rare earth based catalysts for applications in **Environmental Catalysis** and **Energy Production**





## CeO<sub>2</sub>-based catalysts



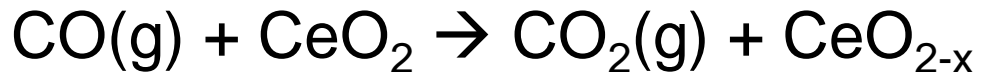
Oxygen deficient atmosphere



Oxygen rich atmosphere

Several reactions with environmental interest exploit the redox properties of ceria

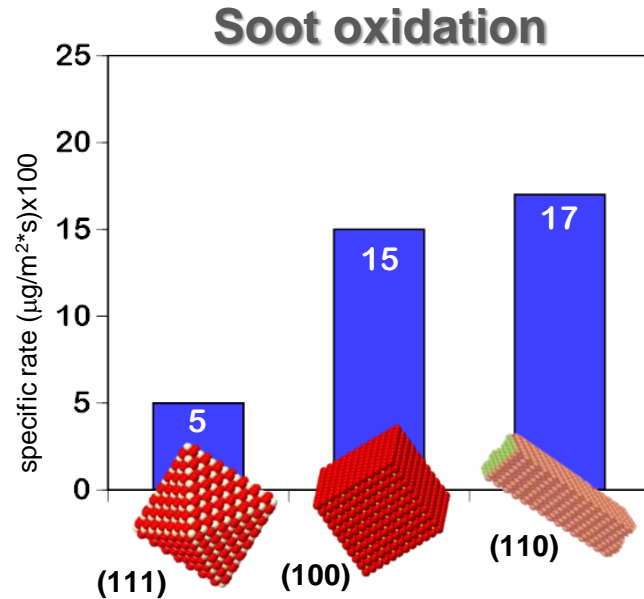
**CO oxidation**



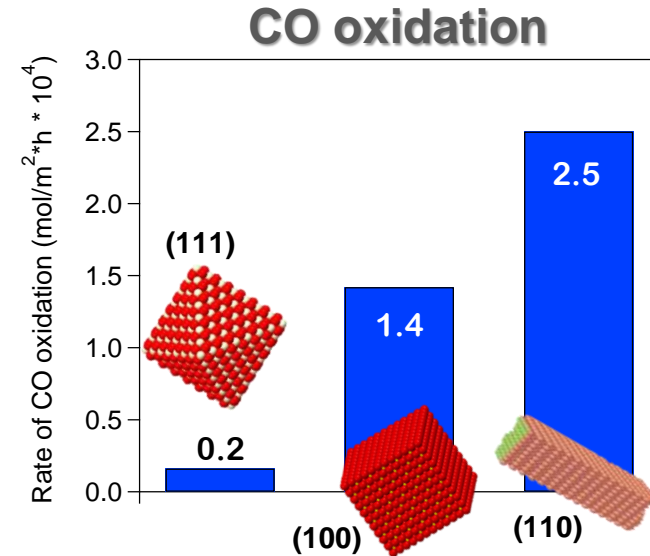
**Soot oxidation**



Both reactions are highly sensitive to ceria exposed facets



E. Aneggi et al., ACS Catal. 4 (2014) 172

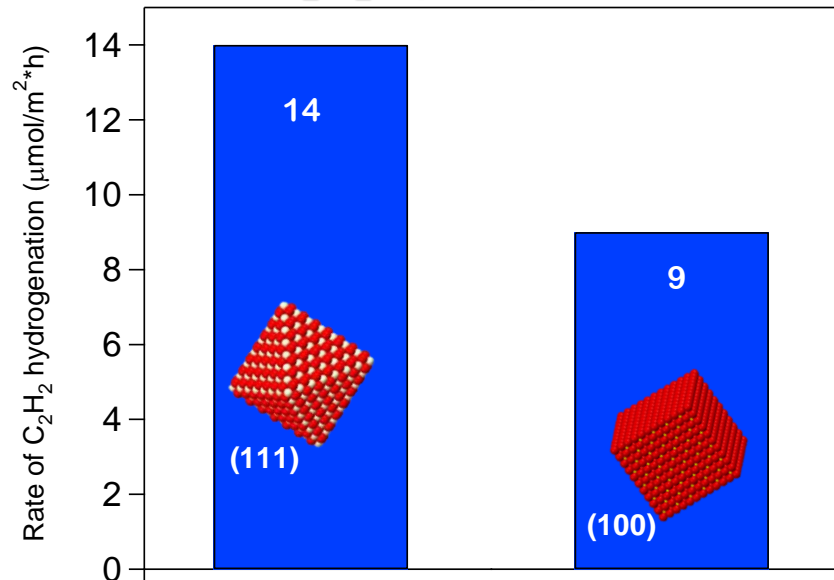


E. Aneggi et al., J. Catal. 234 (2005) 88

G. Vilé et al., Angew. Chem. Int. Ed. 53 (2014) 12069

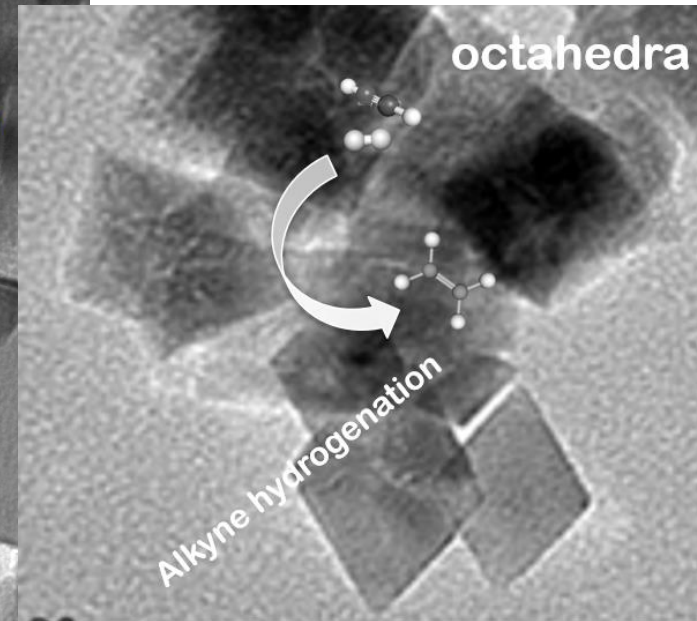
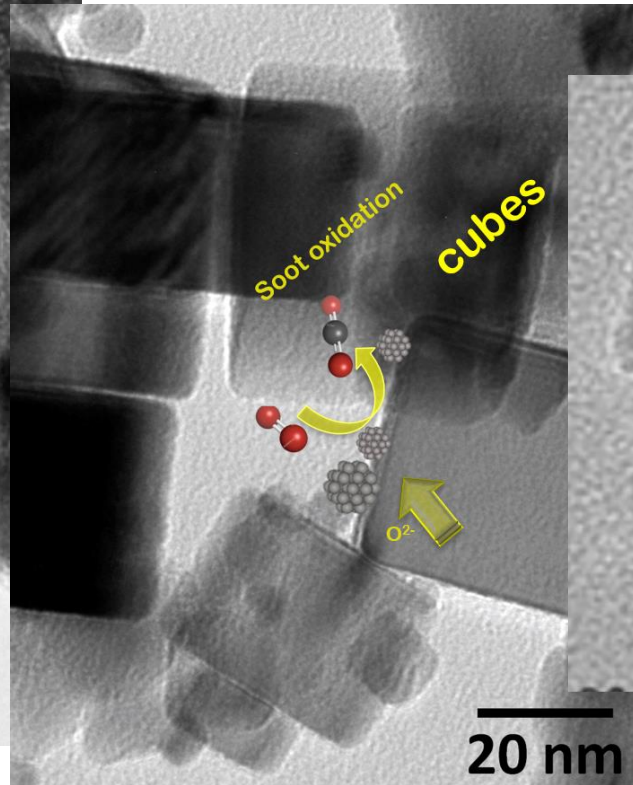
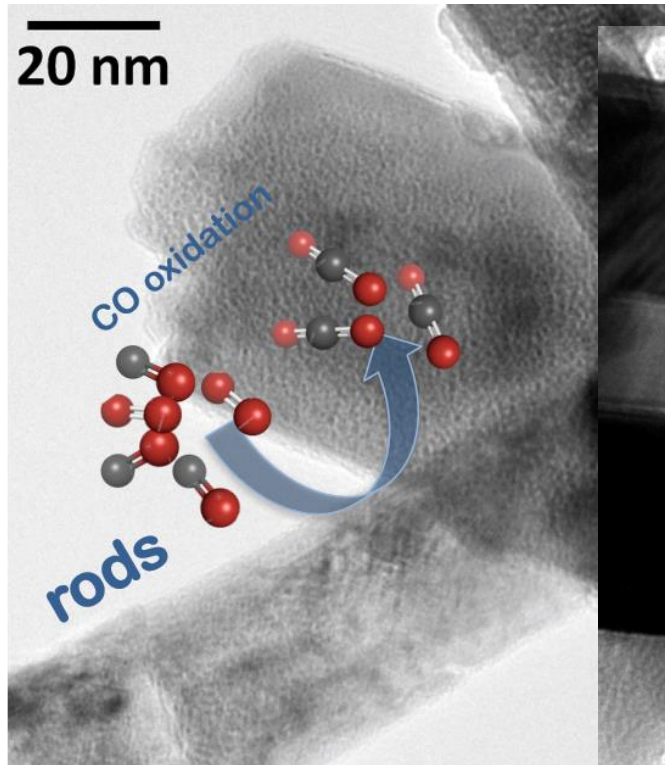
For hydrogenation reactions, things work the other way round

### $C_2H_2$ hydrogenation



G. Vilé et al., *Angew. Chem. Int. Ed.* 53 (2014) 12069



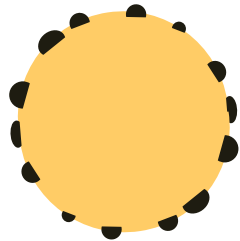


Ceria can also affect the reactivity and stability of supported metal nanoparticles, especially those having a strong nanoscale interaction with ceria surface

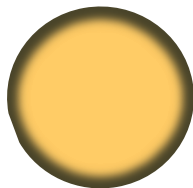
## Methane oxidation on Pd/CeO<sub>2</sub> catalysts

Catalysts prepared by:

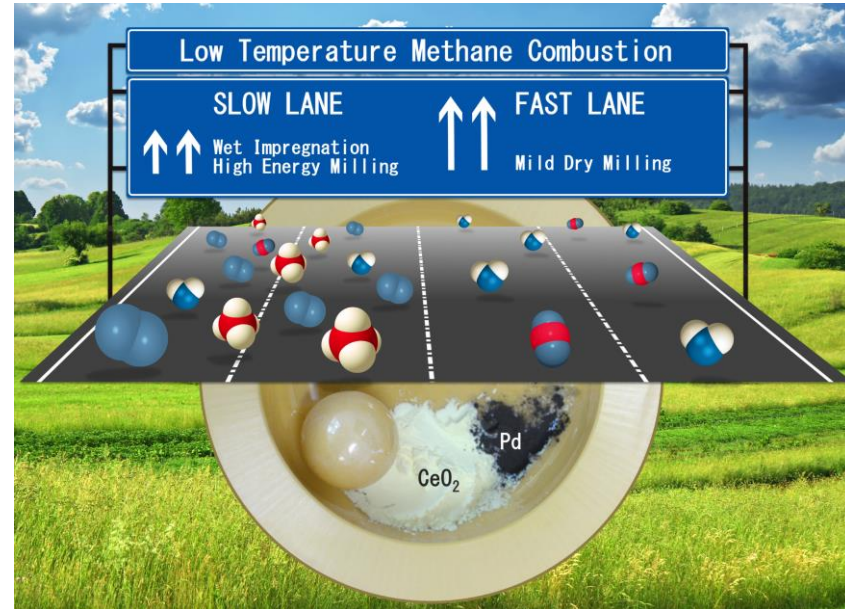
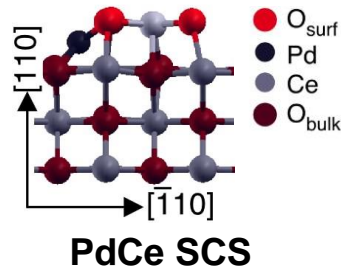
- conventional impregnation
- solution combustion synthesis
- dry mechanical milling



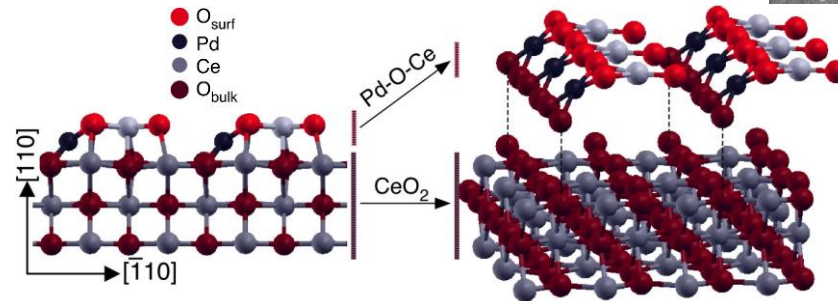
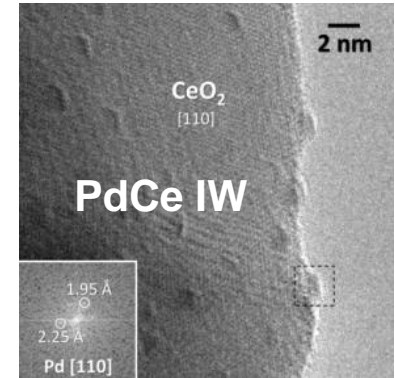
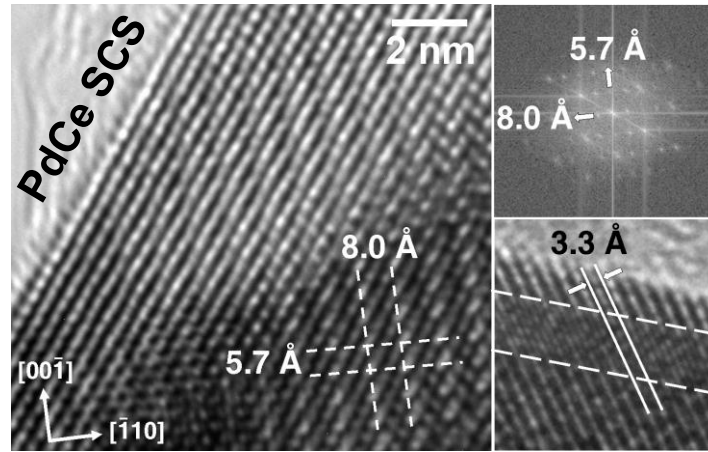
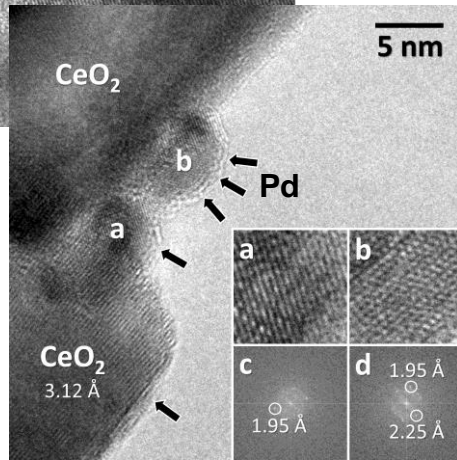
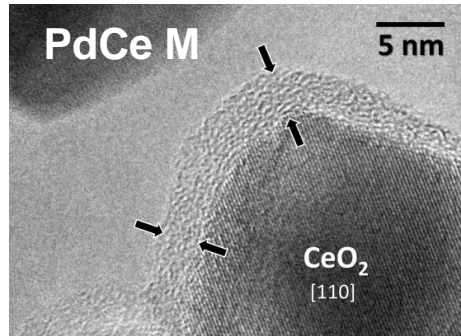
PdCe IW



PdCe M



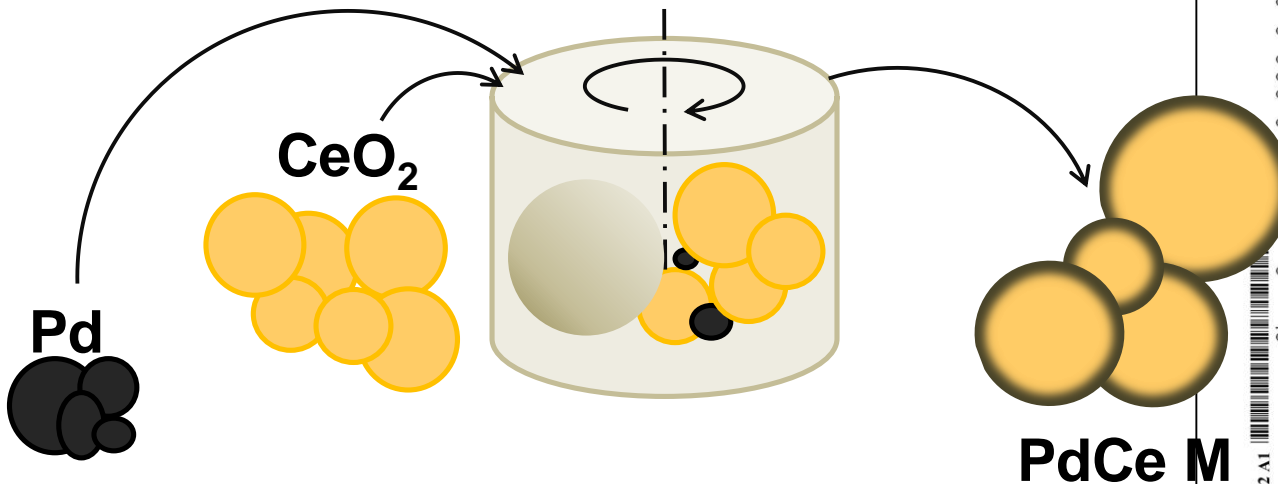
M. Danielis et al., Catal. Sci. Techn. 9 (2019) 4232



S. Colussi et al., *Angew. Chem. Int. Ed.* 48 (2009) 8481



# Dry mechanical milling of CeO<sub>2</sub> and Pd black powders



M. Danielis et al., *Angew. Chem. Int. Ed.* 57 (2018) 10212  
 M. Danielis et al., *Catal. Commun.* 135 (2020) 105899

**Catalysts at nanoscale for  
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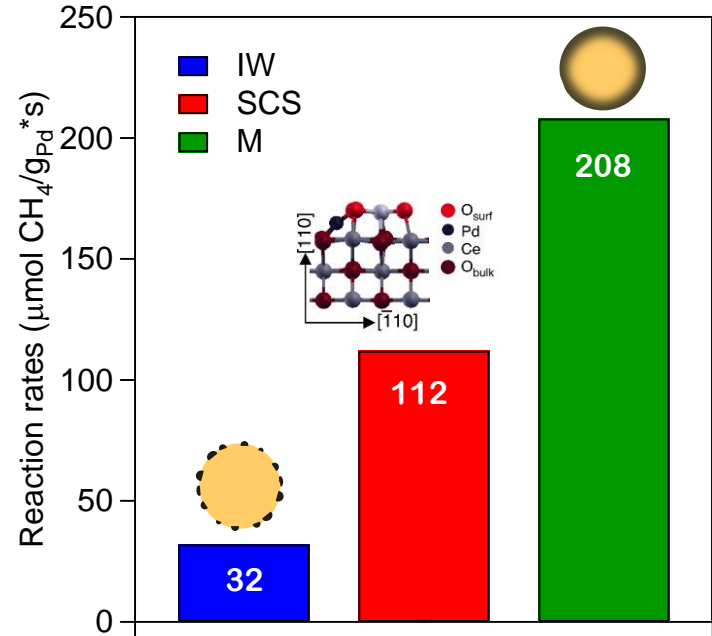
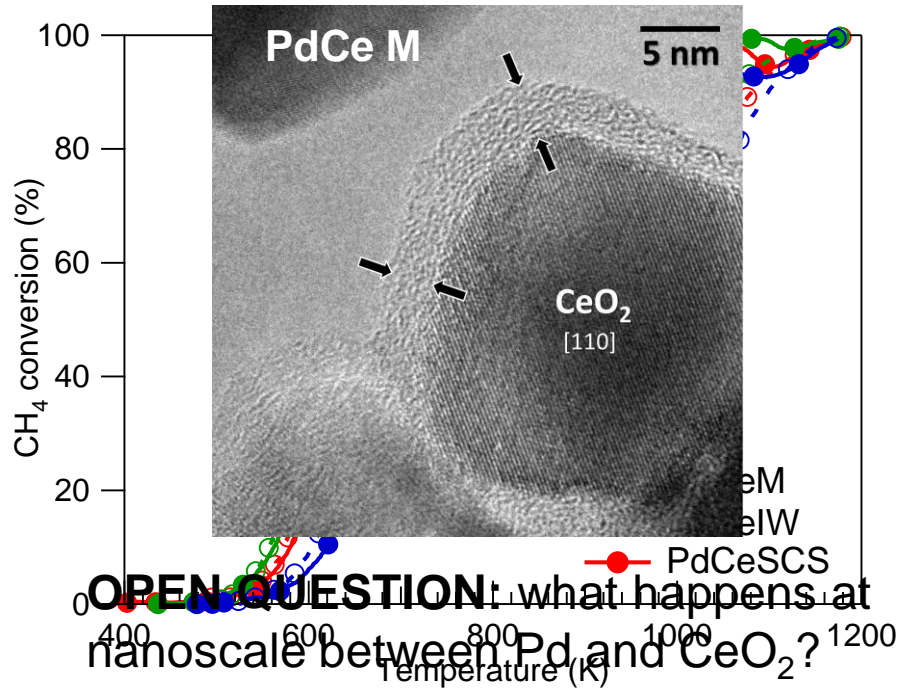
(54) Title: CATALYSTS BASED ON PdCeO<sub>x</sub> AND PREPARATION METHOD THEREOF

(57) Abstract: The invention provides a Pd-ceria catalyst and a method for its preparation. The method involves the dry low energy milling of palladium and/or of a solid organic salt of palladium and ceria-containing support. The materials so obtained are comprised of ceria particles surrounded by an amorphous Pd-ceria mixed shell and are found to be highly active for catalytic methane oxidation. The catalyst prepared following the disclosed method are more active than the corresponding Pd-ceria formulations obtained by conventional incipient wetness impregnation.

FIG. 8b

WO 2018/235032 A1

**Bilateral Workshop  
NANOTECHNOLOGY AND NANOAPPLICATION**





## Ongoing research activities

- Application of the dry milling procedure to other metal-support systems
- Synthesis of thermally stable pure and doped ceria
- Bimetallic catalysts for methane oxidation in presence of water
- Soot oxidation
- Influence of exposed ceria planes on methane oxidation



## Expertise and facilities

- Ceria-based materials
- synthesis of support oxides (co-precipitation, hydrothermal synthesis, solution combustion synthesis etc.)
- metal deposition (impregnation, dry milling etc.)
- material characterization
- temperature programmed techniques
- catalytic tests
- XRD with high temperature reaction chamber
- Raman and DRIFT spectroscopy with high temperature reaction cell
- BET surface area measurements
- TPR-TPO
- CO chemisorption
- lab scale reactors for catalytic tests with MS, GC and FTIR gas analyzers



CATALYSISforENERGY  
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200 nm

Element	Value
Zr	41
Ce	41

LYSILSA



Thank you for your attention!