

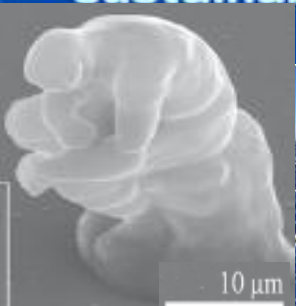
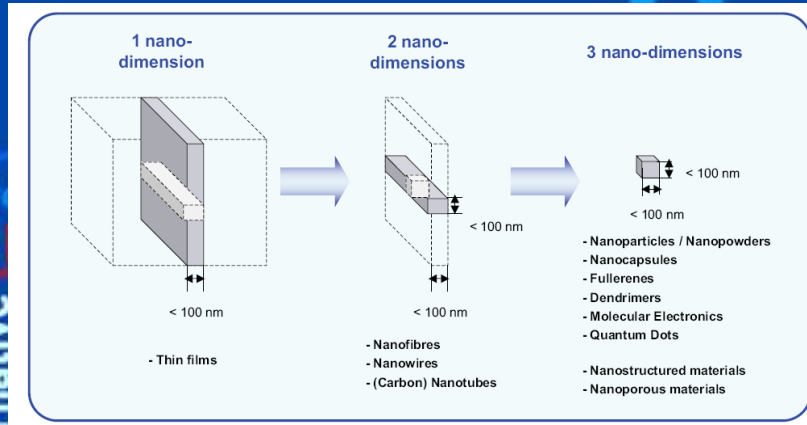
NanoTechnologies & NanoMaterials

Nano - Solutions for Sustainable Development

E. Gaffet

NanoMaterials Research Group - UMR 5060 CNRS (Belfort – France)

*President of Scientific Committee « NanoSciences & Nanotechnologies » / ANR (France)
Member High Council for Public Health (France) // Member SCENIHR – Nanodefinitions (Europe)
President of OECD / WPMN - Physico – Chemical NanoCharacterisation Community of Practice*



Eric.Gaffet@utbm.fr
International Environmental Symposium – Ljubljana - 20 May 2011



Research

(Far From Equilibrium Phase Transition)

Powder Metallurgy

i) Mecanosynthesis & Flash Sintering

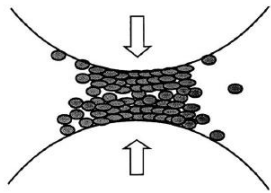
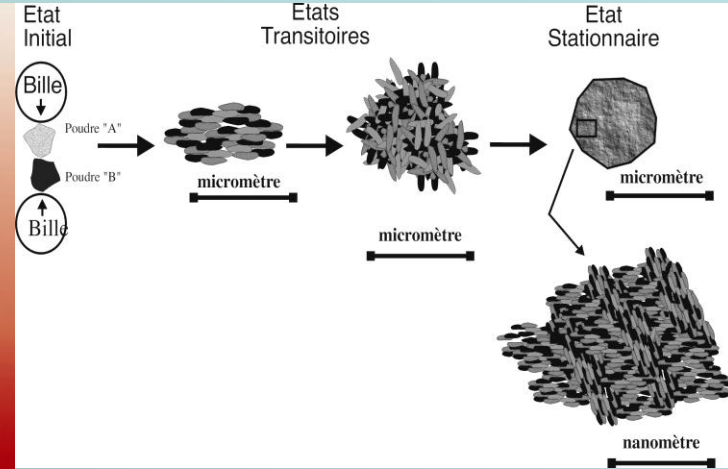
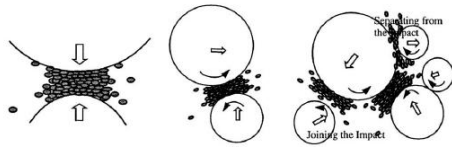
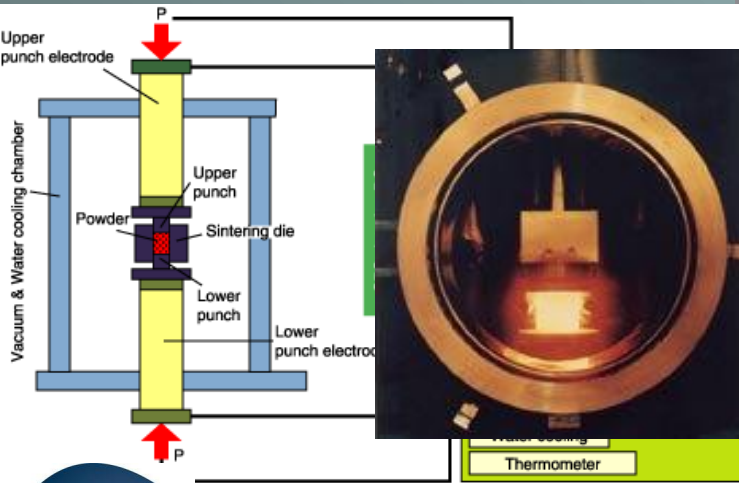


Fig. 10. Schematic diagram showing the impact process of balls on a mini powder compact trapped between two balls [56].



ii) Flash Sintering (SPS Consolidation) – From Powder to Massive Materials



Corrosion
A week - 400°C

Dense Micro - MoSi₂

< ---1,5 cm --- >

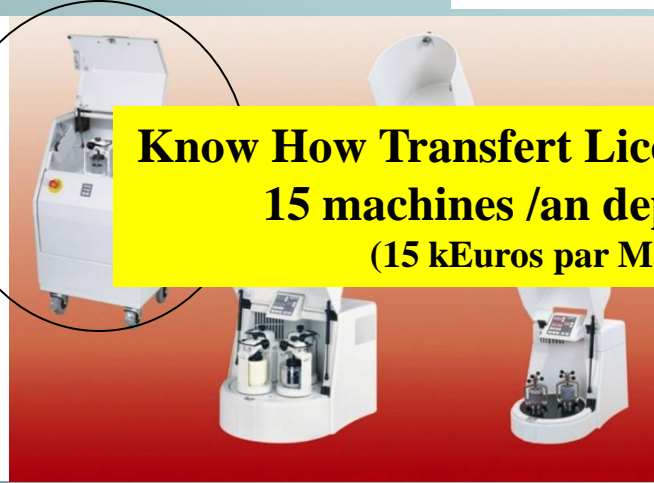
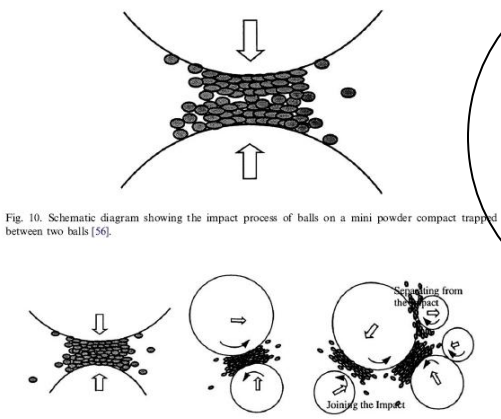
Dense Nano MoSi₂

Full Pest Corrosion

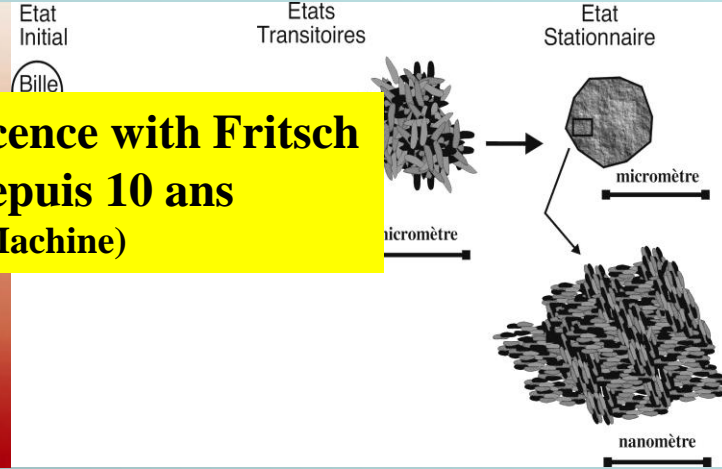


Innovation (Industrial Transfert)

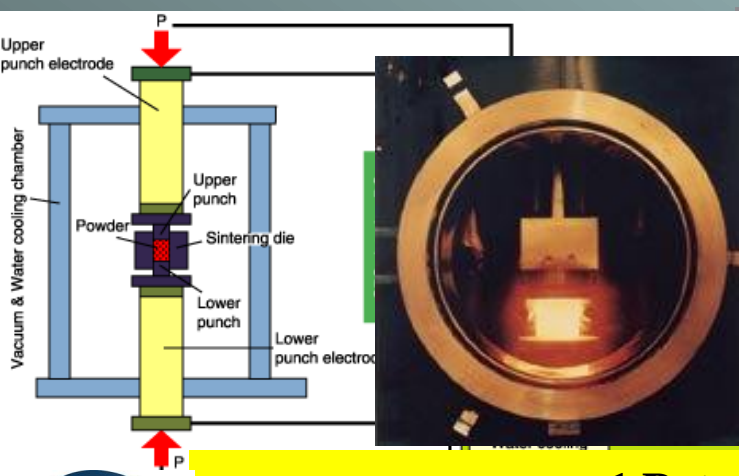
Powder Metallurgy i) Mecanosynthesis & Flash Sintering



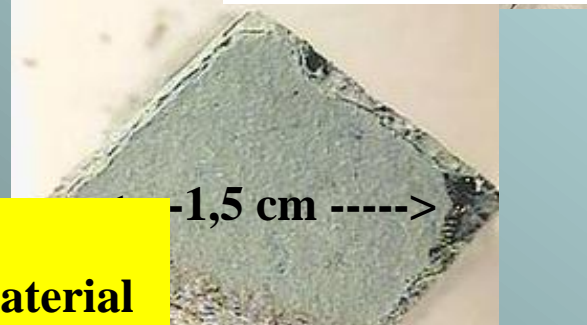
**Know How Transfert Licence with Fritsch
15 machines /an depuis 10 ans
(15 kEuros par Machine)**



ii) Flash Sintering (SPS Consolidation) – From Powder to Massive Materials



**Une semaine
400°C**



**1 Patent France – USA
Mechanical Activated Flash Sintering – Dense Nanomaterial**



Full Pest Corrosion

Dense Nano MoSi₂

Outline

i) Définitions, Markets, Properties, Applications
Définitions, Perspectives, Propriétés, Applications

ii) Real Risks, Perceptual Risks, Regulations
Risques réels, perçus, réglementation

iii) NP Hazard (Eco/Toxicity)
Nanotoxicité

iv) Benefits / Risks analyses



THE ROAD TO THE NNI

1959



Richard Feynman, a famed US physicist at the California Institute of Technology, gives a speech envisioning the power of controlling things on a small scale.

1974

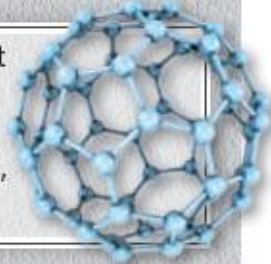
Norio Taniguchi at Tokyo Science University first coins the term 'nanotechnology'.

1981

Gerd Binnig and Heinrich Rohrer at IBM Research in Zurich, invent scanning tunnelling microscopy, enabling researchers to 'see' surfaces at the atomic level.

1985

Richard Smalley and Robert Curl at Rice University in Texas and Harry Kroto at the University of Sussex, UK, discover buckminsterfullerene, popularly known as the buckyball.



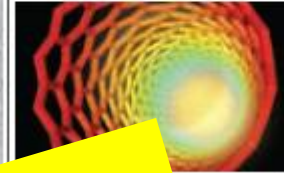
1986

Christoph Gerber at IBM in San Jose, California, and Calvin Quate and Binnig at Stanford University in California invent the atomic force microscope, which not only images surfaces at the atomic level, but can also manipulate individual atoms.

1990

Donald Eigler and Erhard Schweizer at IBM arrange individual xenon atoms to form the letters IBM.

1991



Sumio Iijima at NEC in Japan discovers carbon nanotubes.

The National Science Foundation launches the first programme devoted to nanotechnology.

1998

A working group of science programme managers from eight US government funding agencies is formed to devise an agenda for nanoscience and technology research.

1999

Discussions of a US national initiative on nanotechnology heat up in the White House and Congress.

2000

The National Nanotechnology Initiative (NNI) is formed.



**A yet long Story
(starting in 1959 for modern age)**

There came *Dr. Richard P. Feynman* (Nobel laureate)

1959



“There's Plenty of Room at the Bottom!”

Why cannot we write the entire 24 volumes of the Encyclopedia Britannica on the head of a pin?

... is possible in principle---in other words, ... is possible according to the laws of physics.

- *Information storage at extreme small scale*
- *Better electron microscopes*
- *Marvelous biological system*
- *Problems of lubrication*
- *A hundred tiny hands*
- *Rearranging the atoms*
- *etc...*

Is widely considered to be the foreshadowing of nanotechnology.

The annual meeting of the American Physical Society, 9/29/1959, CalTech.

First “NanoTechnology”

1974

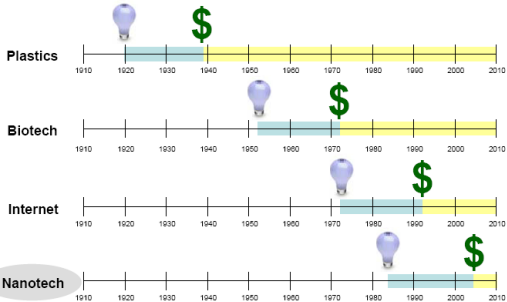
The term ‘nanotechnology’ was coined in 1974 by Norio Taniguchi of the University of Tokyo. He used the word to refer to ‘production technology to get the extra high accuracy and ultra fine dimensions, i.e. the preciseness and fineness on the order of 1 nanometer.

(“On the Basic Concept of “NanoTechnology””, Proceedings of the International Conference of Production Engineering, 1974)

≠ Technological Waves

1.000 - 3.000 Billions \$

Nanotechnology fits the same commercialization pattern

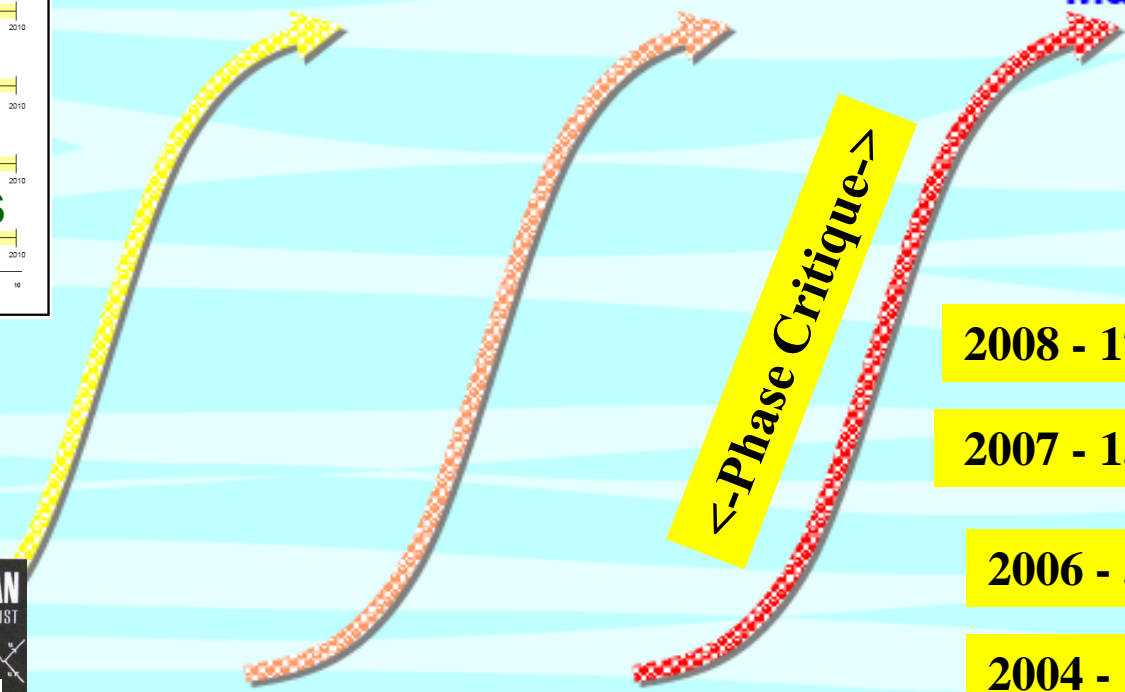


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NEW YORK, NY 10017 - TEL: 212-695-7373
WWW.LUXRESEARCH.COM

Microelectronics

Biotechnology

New Functional Materials

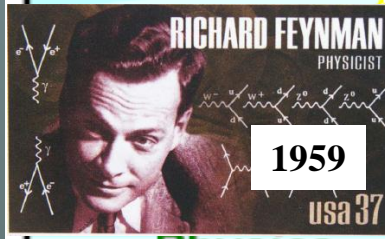


2008 - 170 Billions \$

2007 - 150 Billions \$

2006 - 50 Billions \$

2004 - 13 Billions \$



Physics

Biological Science

Nanoscience and Nanotechnology

1950

1975

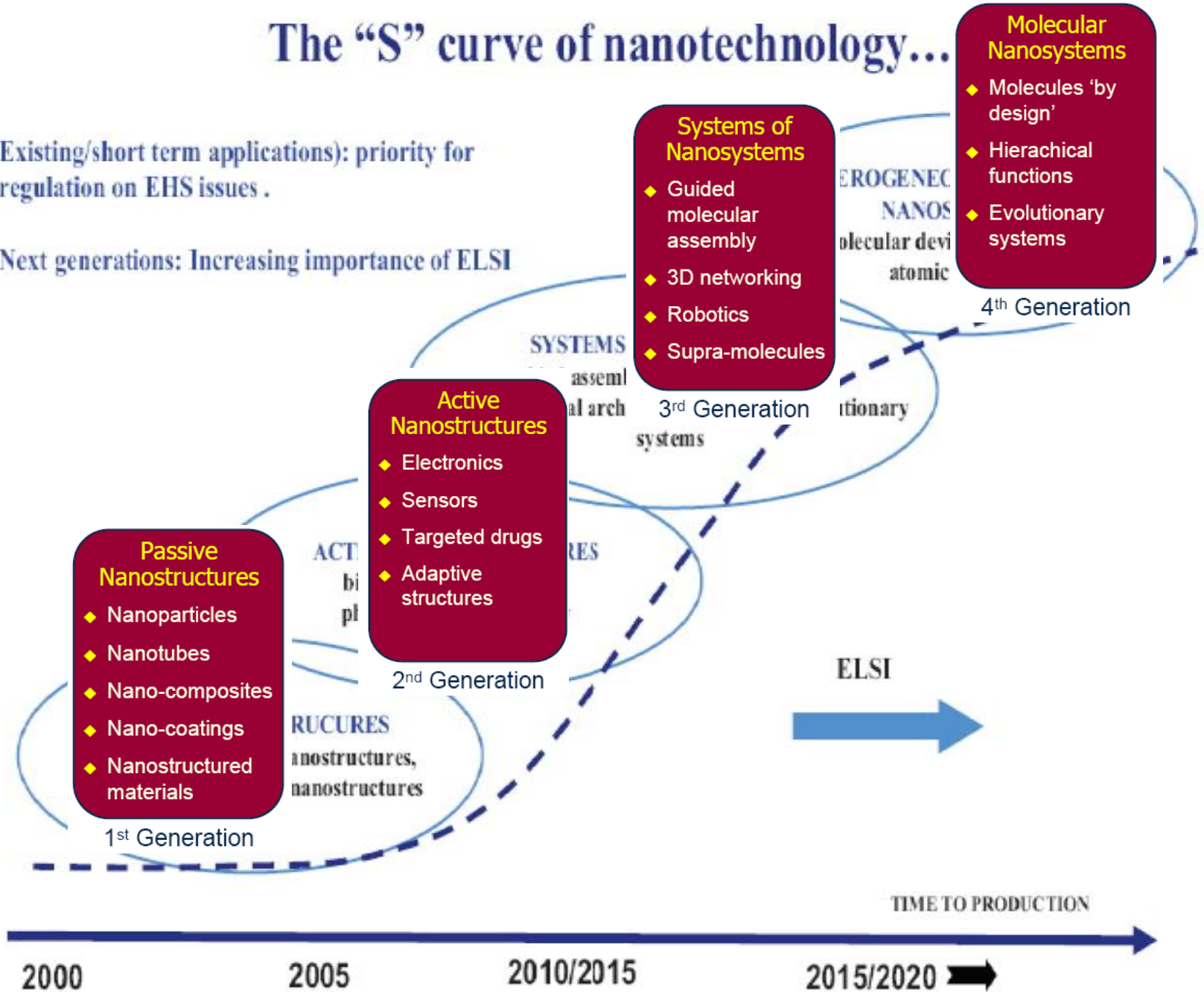
2000

2025

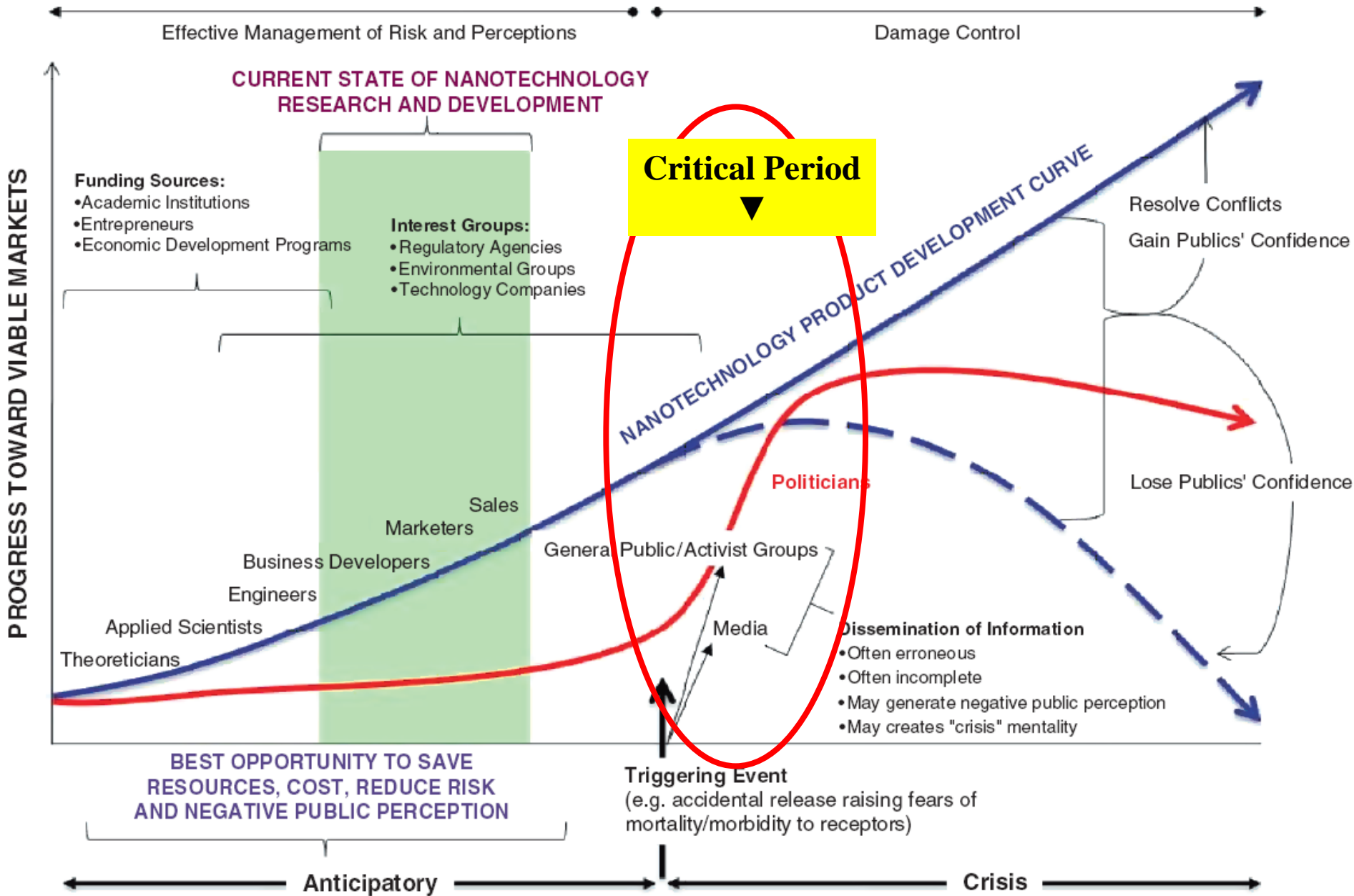
The "S" curve of nanotechnology...

Existing/short term applications): priority for regulation on EHS issues .

Next generations: Increasing importance of ELSI



EFFECTIVENESS OF A RISK ASSESSMENT FRAMEWORK TO INFORM PUBLIC PERCEPTION



HSE sectors	Economic categories according to ATECO with workers potentially exposed to nanoparticles	ATECO code	Employees
<i>R&D in nanotechnologies</i>			1337
University and research centers	University and research centers	—	1122
Companies	Companies	—	215
<i>Existing ultrafine manufacturing processes</i>			9916
Carbon black manufacturing		—	—
Precious metal blacks	Precious metal production	27.41	1613
Ultrafine TiO ₂ manufacturing		—	—
Fumed silica		—	—
Fumed alumina		—	—
Carbon black manufacturing	Mining and agglomeration of hard coal	10.1	814
	Manufacture of man-made fibers	24.7	7489
<i>Powder handling processes</i>			341,197
Pigments and dyes	Manufacture of dyes and pigments	24.12	3006
Paint, etc.	Manufacture of paints, varnishes and similar coatings, printing ink and mastics	24.3	20,875
Pharmaceutical products (including manufacturing)	Manufacture of pharmaceuticals, medicinal chemicals and botanical products	24.4	70,356
Cement	Manufacture of cement	26.51	9393
Ultrafine TiO ₂	Manufacture of perfumes and toilet preparations	24.52	14,187
Carbon black	Manufacture of chemicals for office use and non-industrial consumption	24.66.5	835
	Manufacture of rubber products	25.1	48,334
	Manufacture of plastic products	25.2	169,965
	Manufacture of accumulators, primary cells and primary batteries	31.4	4022
	Manufacture of coke oven products	23.1	224
Total			352,450

The table concerns traditional industrial processes in which nanomaterials are intentionally produced or applied, together with nanotechnology R&D. The fourth column indicates the numbers of employees based on ISTAT data [18] corresponding to the ATECO category [17].

R&D in nanotechnologies
1.337

Existing ultrafine manufacturing processes
9.916

Powder handling processes
341.197

Total : 352.450

The table concerns traditional industrial processes in which nanomaterials are intentionally produced or applied, together with nanotechnology R&D. The fourth column indicates the numbers of employees based on ISTAT data [18] corresponding to the ATECO category [17].



i) Définitions, Markets, Properties, Applications
Définitions, Perspectives, Propriétés, Applications



ii) Real Risks, Perceptual Risks, Regulations
Risques réels, perçus, réglementation

iii) NP Hazard (Eco/Toxicity)
Nanotoxicité

iv) Benefits / Risks analyses

Needs for standardization (June 2008)

1. To support commercialisation and market development
2. To provide a basis for procurement through technical requirements, and quality and environmental management
3. To support voluntary governance structures and appropriate legislation and regulation

Challenges: currently there are:

- *No internationally agreed terminology/definitions for nanotechnology(ies).*
- *No internationally agreed protocols for toxicity testing of nanoparticles.*
- *No standardized protocols for evaluating environmental impact of nanoparticles.*
- *Existing “methods of test” might not be suitable for nanoscale devices and nanoscale dimensions.*
- *Measurement techniques and instruments need to be developed and/or standardized.*
- *New calibration procedures and certified references materials are needed for validation of test instruments at the nanoscale.*
- *Multifunction nanotechnology systems and devices will need new standards.*

Partial solutions

- *Some existing standards are or might be applicable e.g. for chemical analysis and imaging (ISO TCs 201 and 202) and particle detection/sizing (ISO TC 24)*

Nanotechnologies — Terminology and definitions for nanoparticles

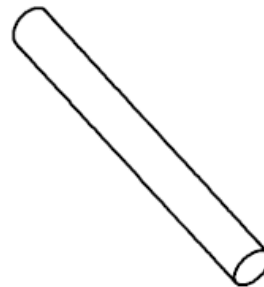
*Nanotechnologies — Terminologie et définitions relatives
aux nanoparticules*

26 Septembre 2008 !

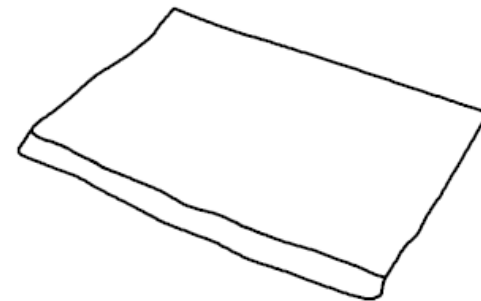
This document is concerned with the definition of terminology and definitions for these small objects. These objects come in several different shapes as illustrated in Figure 1:



a) particle



b) rod



c) plate

Et !! Aggregates / Agglomerate !!!

Figure 1 — Schematic diagrams showing some shapes for nano sized objects

**Commission Européenne : RECOMMENDATION
on the definition of the term "nanomaterial"
(19 Octobre 2010)**

Article 1

1. This Recommendation concerns the definition of the term "nanomaterial" used in Union policies and legislation applied within the European Union and the European Economic Area.

2. Member States, the Union agencies and Industry are invited to use the definition of the term "nanomaterial" when adopting and implementing legislation and programmes concerning products of nanotechnologies.

1. Nanomaterial: means a material that meets at least one of the following criteria:

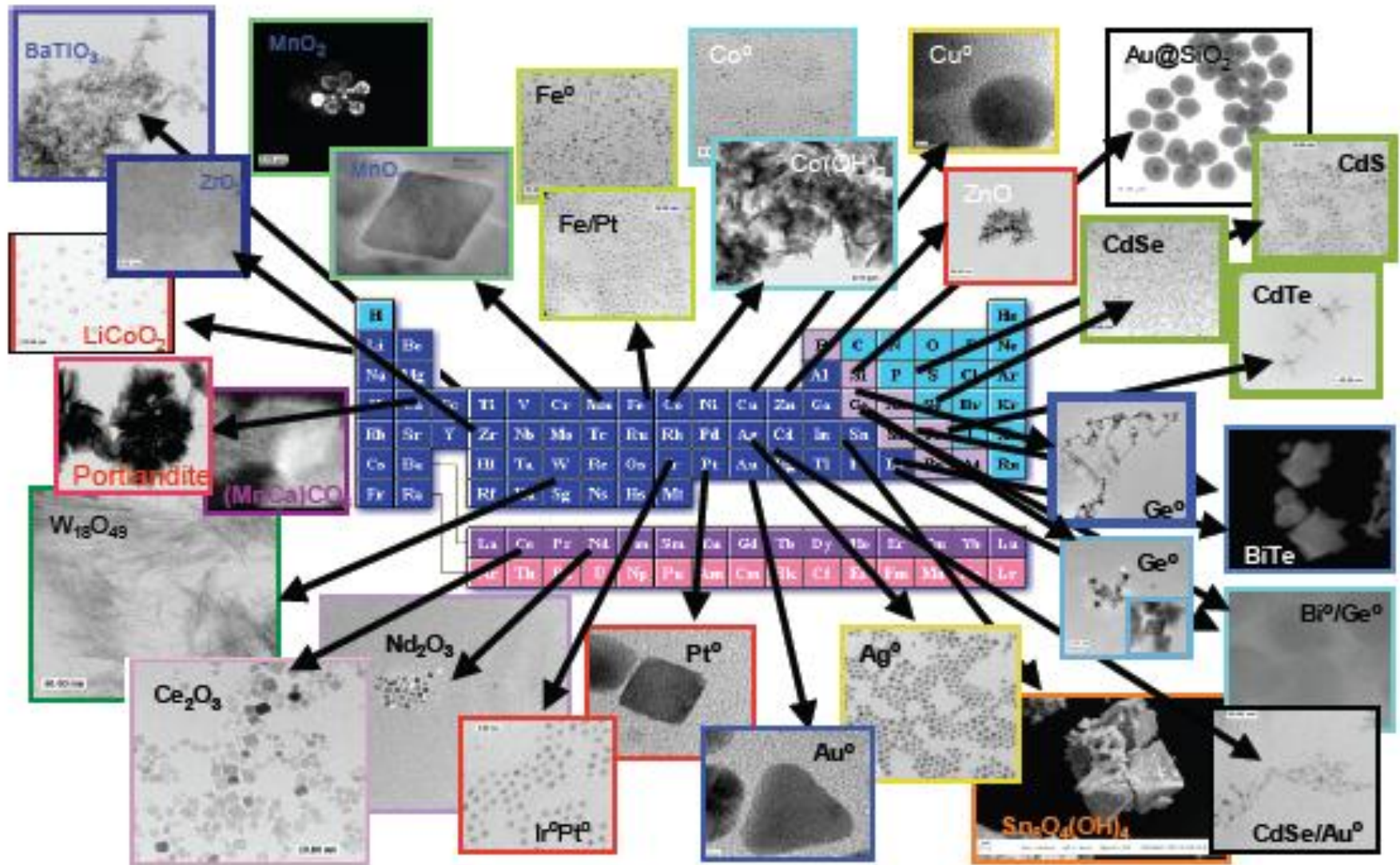
i) consists of particles, with one or more external dimensions in the size range 1 nm - 100 nm for more than 1 % of their number size distribution;

ii) has internal or surface structures in one or more dimensions in the size range 1 nm – 100 nm;

iii) has a specific surface area by volume greater than 60 m²/cm³, excluding materials consisting of particles with a size lower than 1 nm.

**2. Particle: means a minute piece of matter with defined physical boundaries
(ISO 146446:2007)**

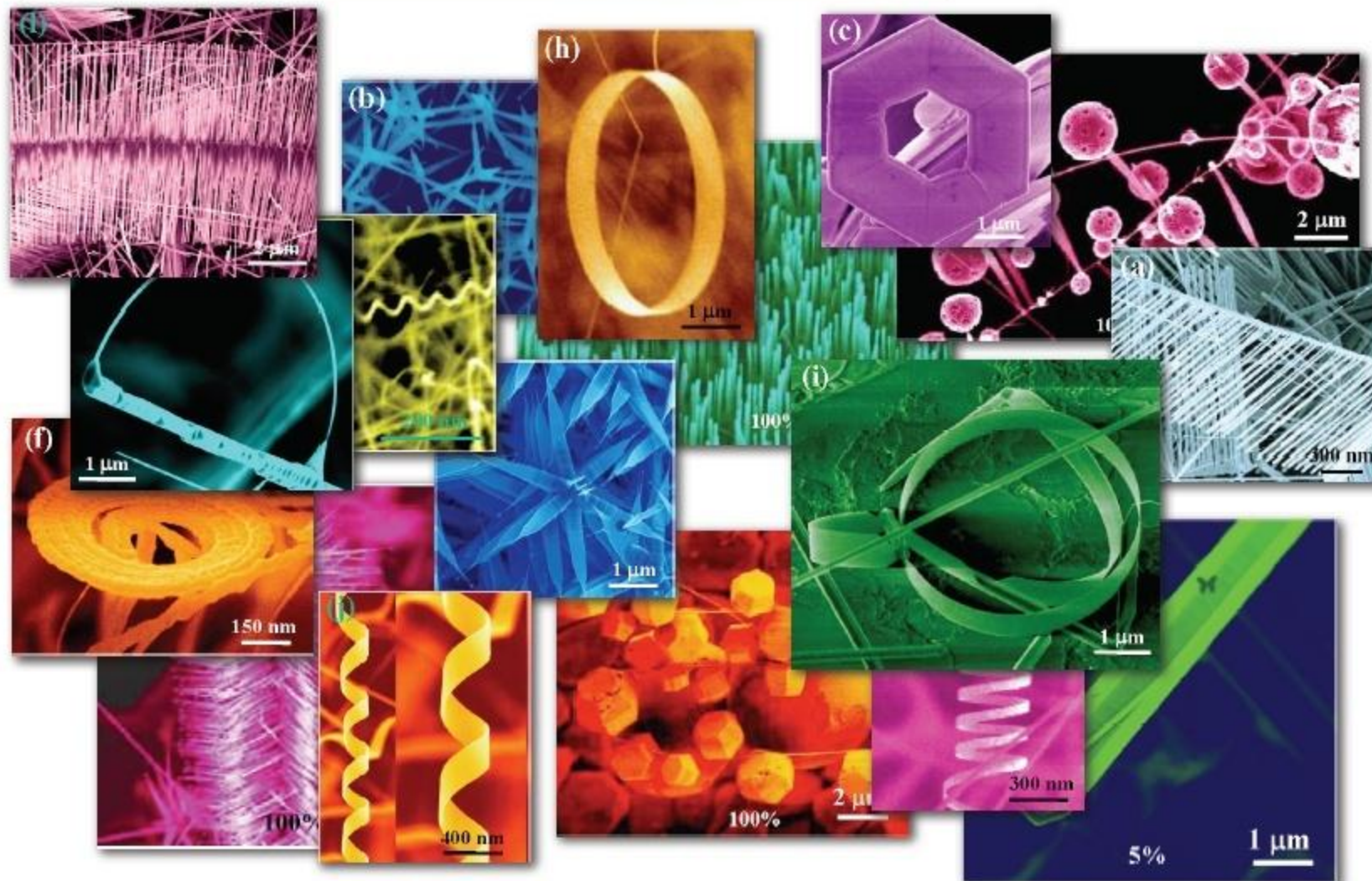
Extremely Broad Chemistries



This from one set of labs at the University of New Mexico

The Significance of Structure

ZnO: One chemistry, many shapes - Courtesy of Prof. Z.L. Wang, Georgia Tech



Particle Number = Fonction of the dimension

1 gramme d'oxyde de Titane

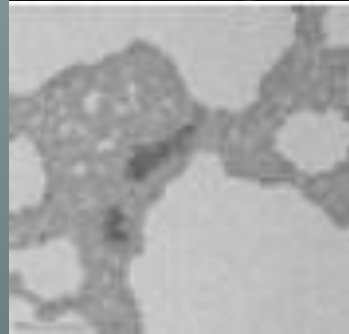
Bulk Scale
Dimension millimétrique
 $\text{Ø} = 1\text{mm}$
54 particules



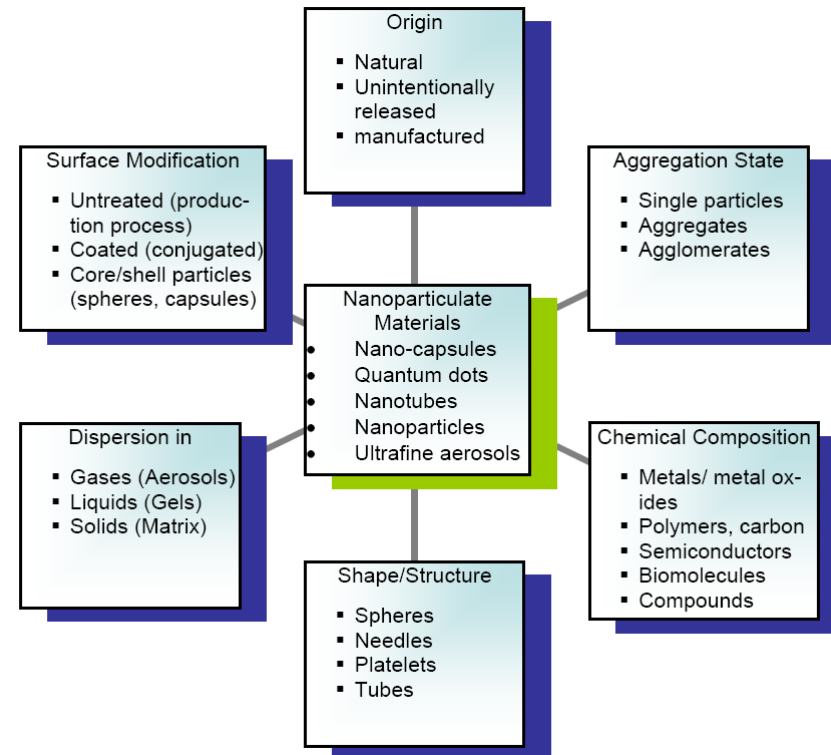
Micrometer Scale
Dimension micronique
 $\text{Ø} = 1$ micromètre
10.000.000.000 particules
(10 milliards)



Nanometer Scale
Dimension nanométrique
 $\text{Ø} = 10$ nanomètre
 10^{16} particules
(10 Quadrillions ou
10 Millions de Milliards)



1 gramme de nanoparticules d'oxyde de Titane – 100 m²



If only 2 grams of 100 nm diameter NPs were to be evenly distributed there would be enough to provide every human worldwide with 300,000 particles each (Hardman 2006).

$$\text{Surface } (\phi \text{ nm}) = 10.000.000 \times \text{Surface } (\phi \text{ cm})$$

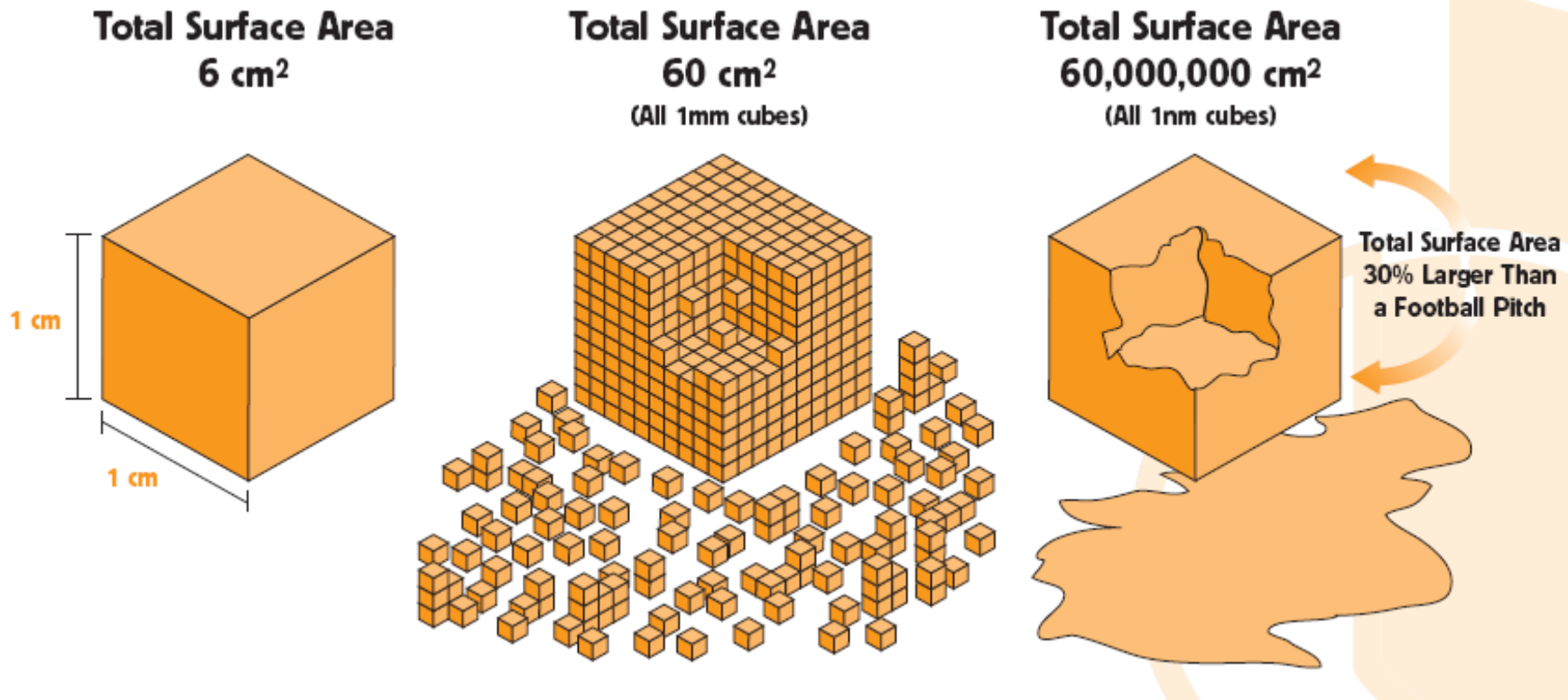
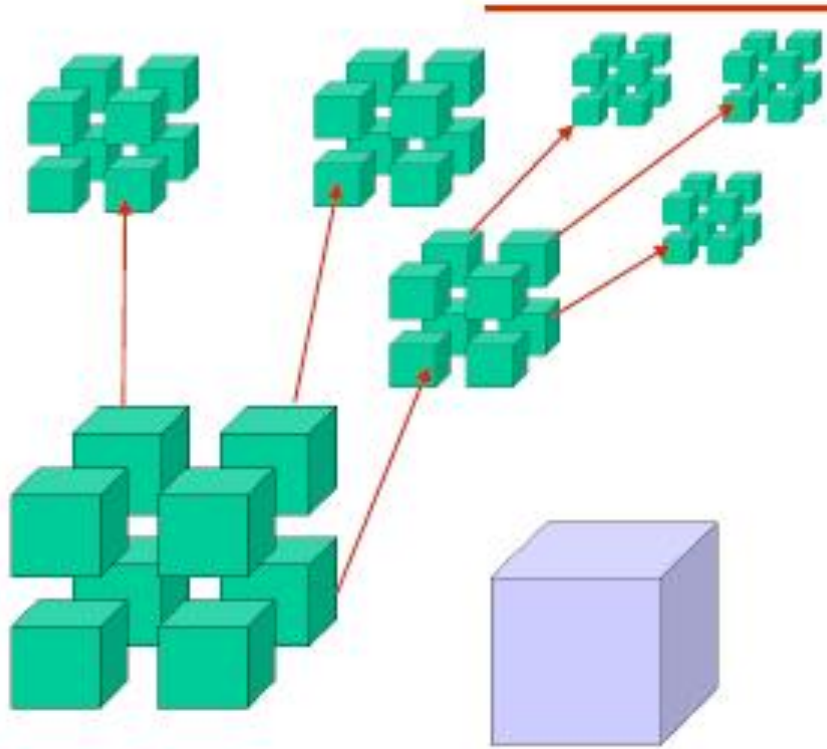


Illustration of the Small Mass: Large Surface Area Paradigm



Nanoscale = High Ratio of Surface Area to Vol.

Repeat 24 times



8 Cubes Side L
 Each has Surface area $6L^2$
 Total Surface Area $48L^2$

1 Cube
 Length of sides $2L$
 Surface area $24L^2$



**1 g de nanoparticules de 10 nm
 10 Millions de Milliards**

For example, 5 cubic centimeters - about 1.7 cm per side - of material divided 24 times will produce 1 nanometer cubes and spread in a single layer could cover a football field



i) Définitions, Markets, Properties, Applications
Définitions, Prospectives, Propriétés, Applications



ii) Real Risks, Perceptual Risks, Regulations
Risques réels, perçus, réglementation

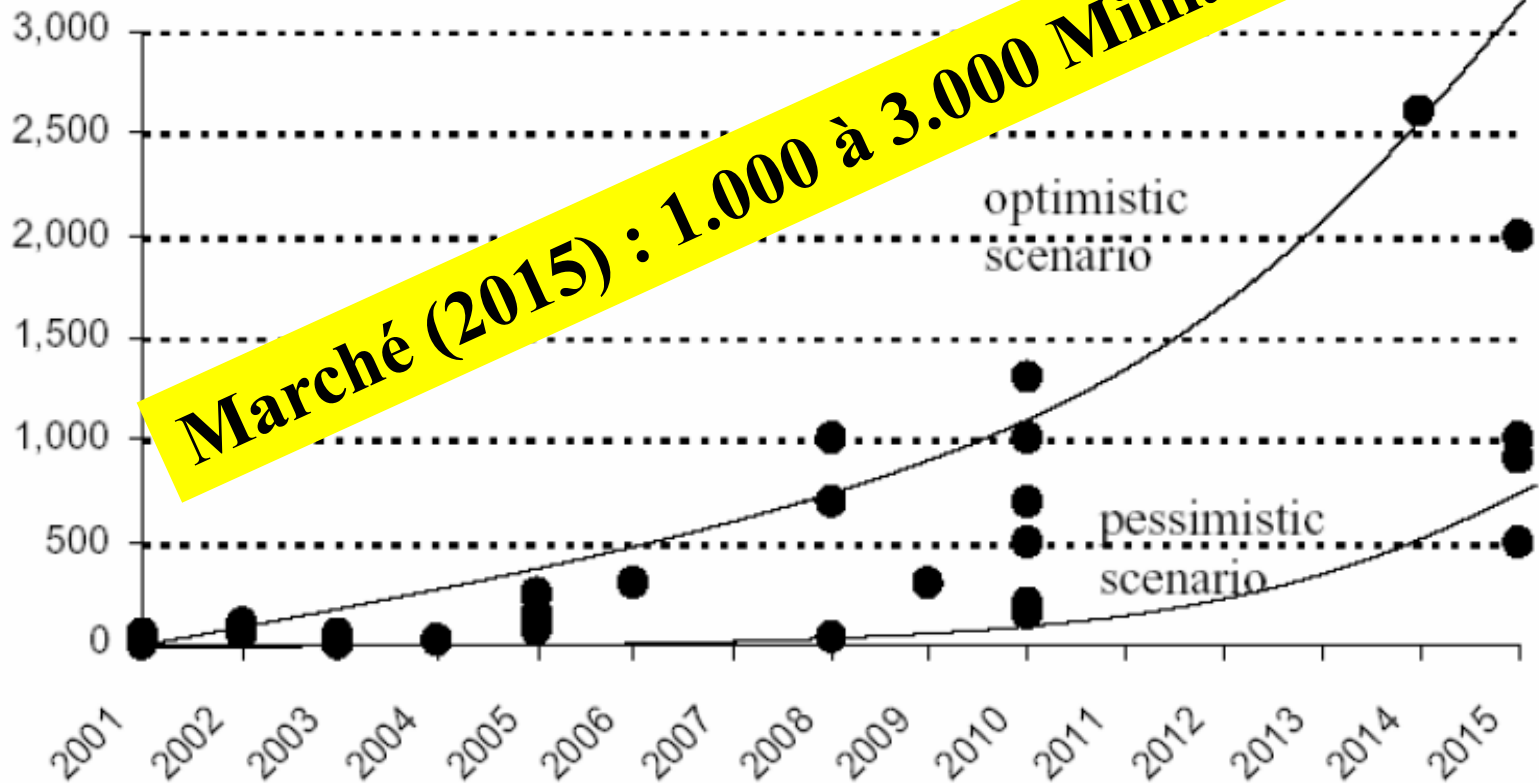
iii) NP Hazard (Eco/Toxicity)
Nanotoxicité

iv) Benefits / Risks analyses

Why Nano?

Significant Growth

Nanotechnology Market
(Billions US \$)



Compiled by Hullman (2006), based on data from German Government, Evolution Capital, NSF, Sal. Oppenheim, DG Bank, DTI, US Nanobusiness Alliance, Cientifica, In Realis, Mitsubishi Research Institute, Deutsche Bank, Nomura Research Institute, BCC, GEMZ corp., Helmut Kaiser Consultancy, and Lux Research

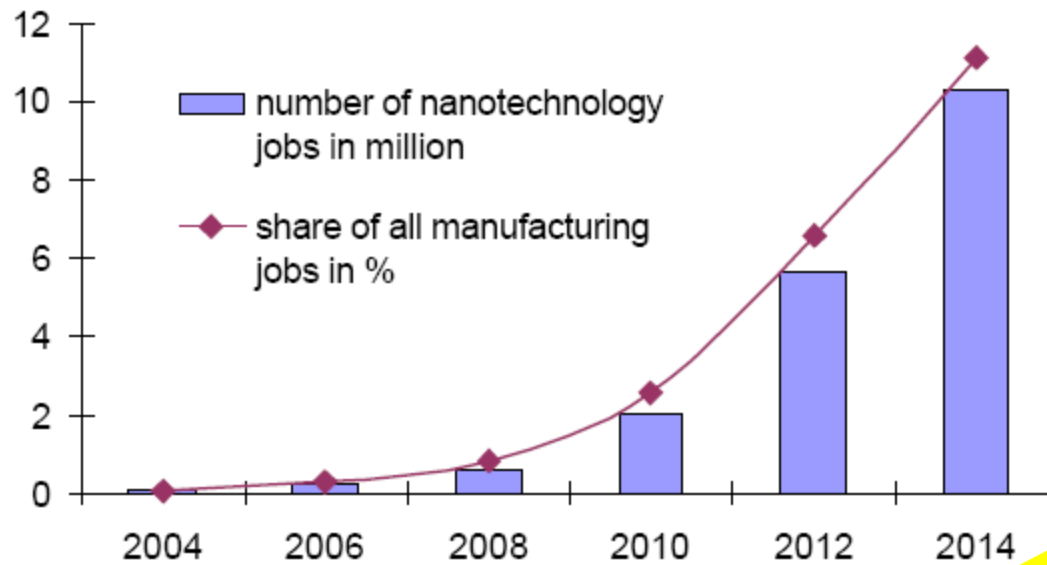
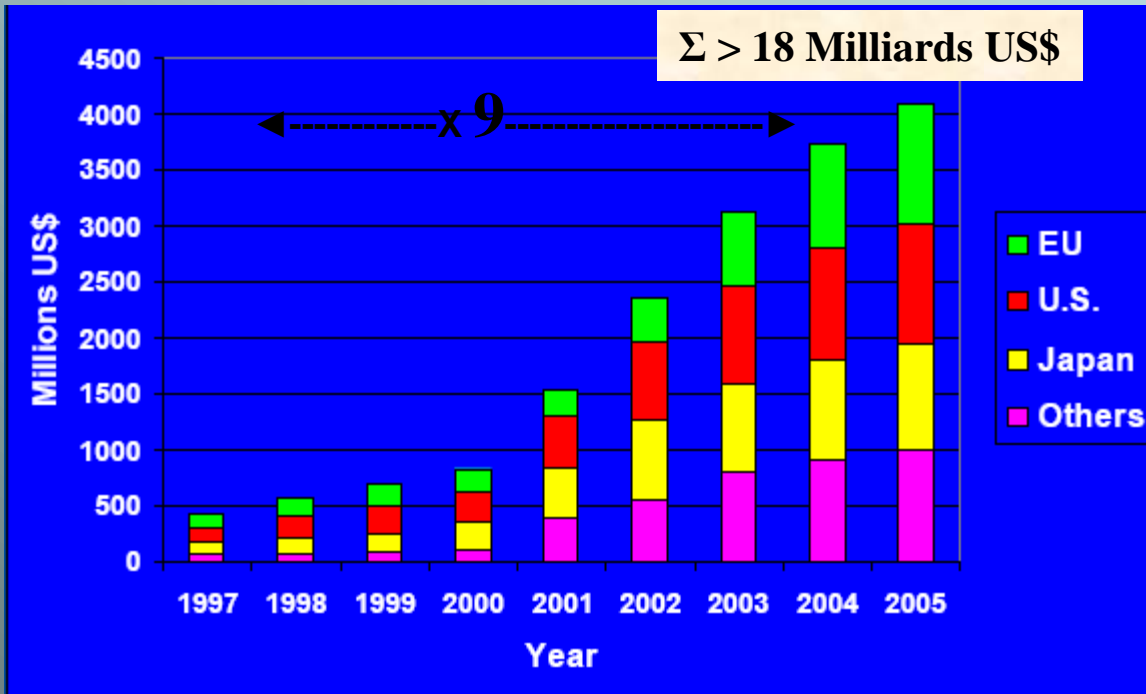


Figure 9: Number of nanotechnology jobs in million and the share of all manufacturing jobs in percent. Source: Lux Research

2015 : > 10 % Main d'œuvre Secteurs Industriels

Many of these jobs will be created in SMEs, but not exclusively. In the past few years, many already well established companies expanded their technology portfolio to nanotechnology in order to maintain their competitiveness. It remains why companies were identified as being nanotech oriented that sometimes they have existed 100 years ago or even longer. Typical examples are big companies in the chemical and pharmaceutical industry, optics and electronics (Bayer, BASF, Agfa-Gevaert, General Electrics, Philips, all created before 1900), though established companies form a minority in the list of all existing nanotech companies.



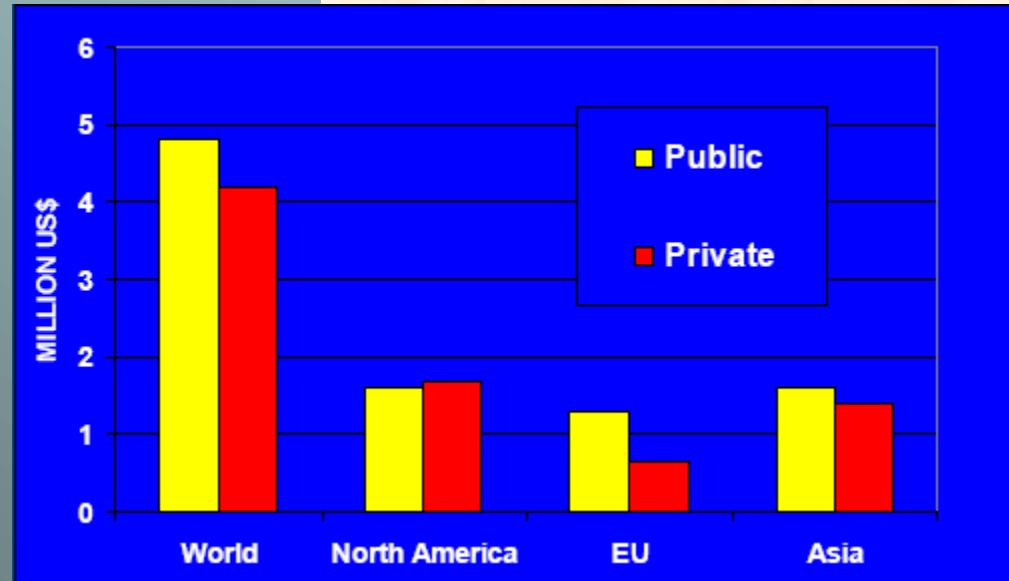
◀ Estimate of Public Funding for R&D in Nanoscience and Nanotechnology Worldwide (1997 – 2005 / US\$ million)

Others include: Australia, China, Eastern Europe, FSU, South Korea, Singapore, Taiwan and other countries with nanotechnology R&D.

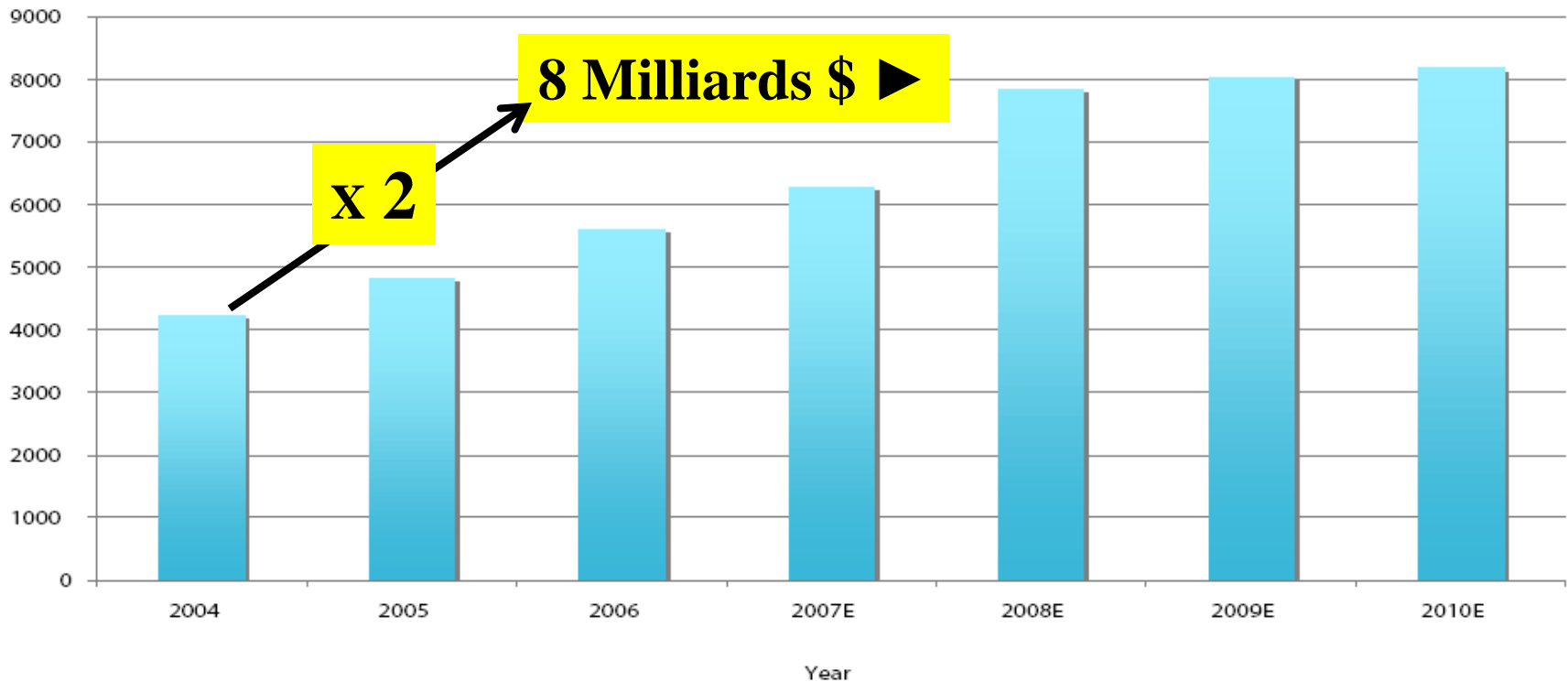
Private and Public Expenditures in 2004 ▶

Source: Lux Research & NSF (public includes national, regional and state funding)

By the end of 2005 governments had sunk eighteen billion dollars (US\$18 billion) of taxpayers money into nanotechnology R&D. With an additional six billion dollars (US\$6 billion) forecast for 2006, nanotechnologies will then have received the same level of funding in absolute dollar terms as the entire Apollo program

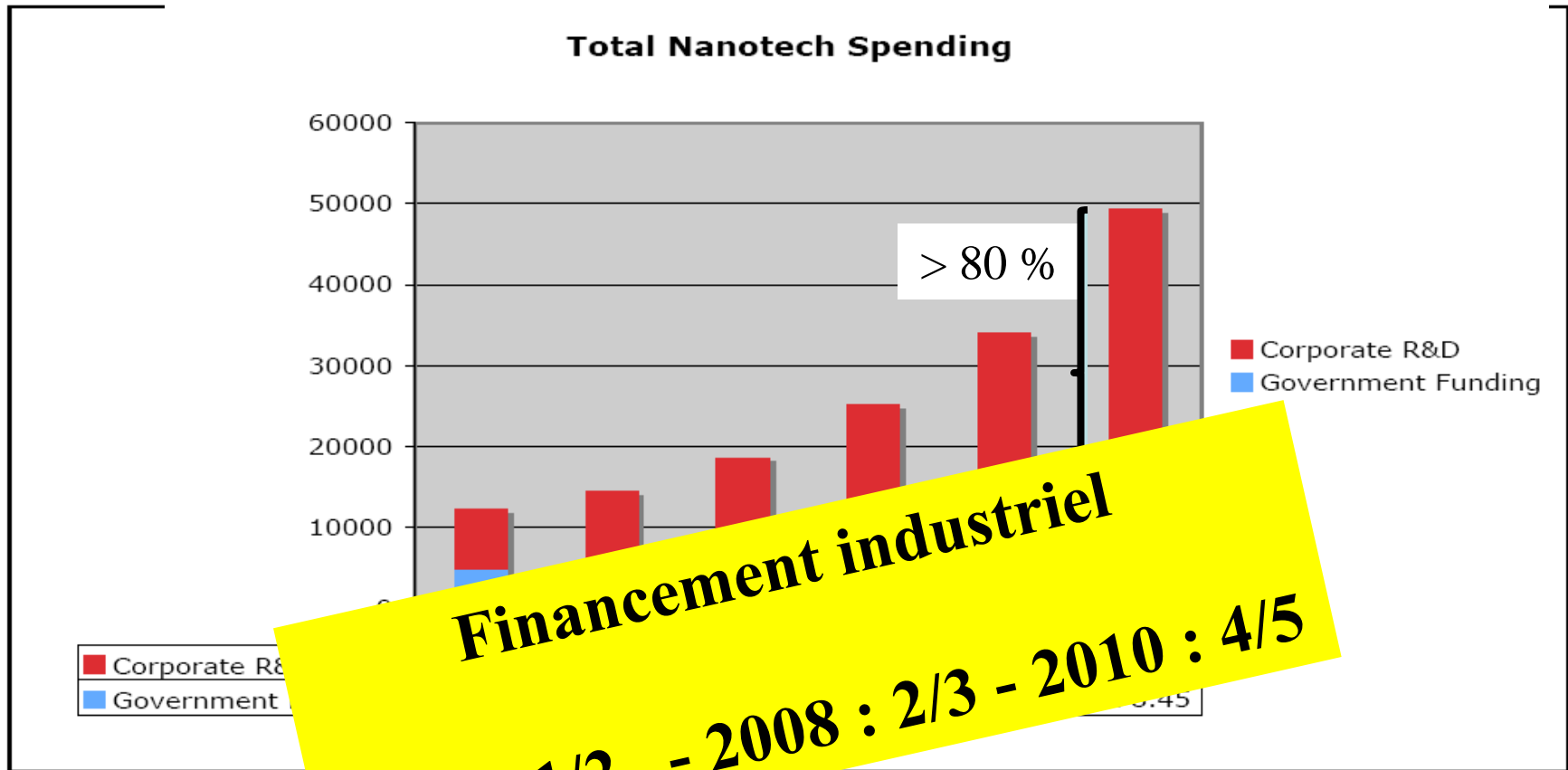


Global Government Funding of



Nanotechnology has attracted more public funding than any single area of technology. On a global basis, governments will spend nearly \$8 billion in 2008 on nanotechnology research, with each year seeing a fresh effort by Europe, the US and Japan to outbid the others.

NANOTECHNOLOGY GLOBAL FUNDING (Cientifica – June 2008)



Since the last NOR, nanotech funding has changed dramatically toward corporations taking on a much larger share of the funding of nanotech research. **In 2003, we announced that Corporate R&D funding was near the same levels of government funding.** By 2005 the ratio had permanently changed and corporations were taking on the lion's share and the difference is only increasing. By our estimates **in 2010 of the nearly US\$50 billion that will be spent globally on nanotech research and development corporations will be spending over 83% of that amount.**

Government Investment in Nanotechnology 2009³⁶

	% of total	% of total adjusted for PPP*
EU (27 members + FP7)	27%	27%
Russia	23%	25%
U.S.A	19%	16%
Japan	12%	9%
China	10%	18%
Korea	4%	
Taiwan	1%	
India	(<1%)	
Rest of world	4%	

* Purchasing Power Parity

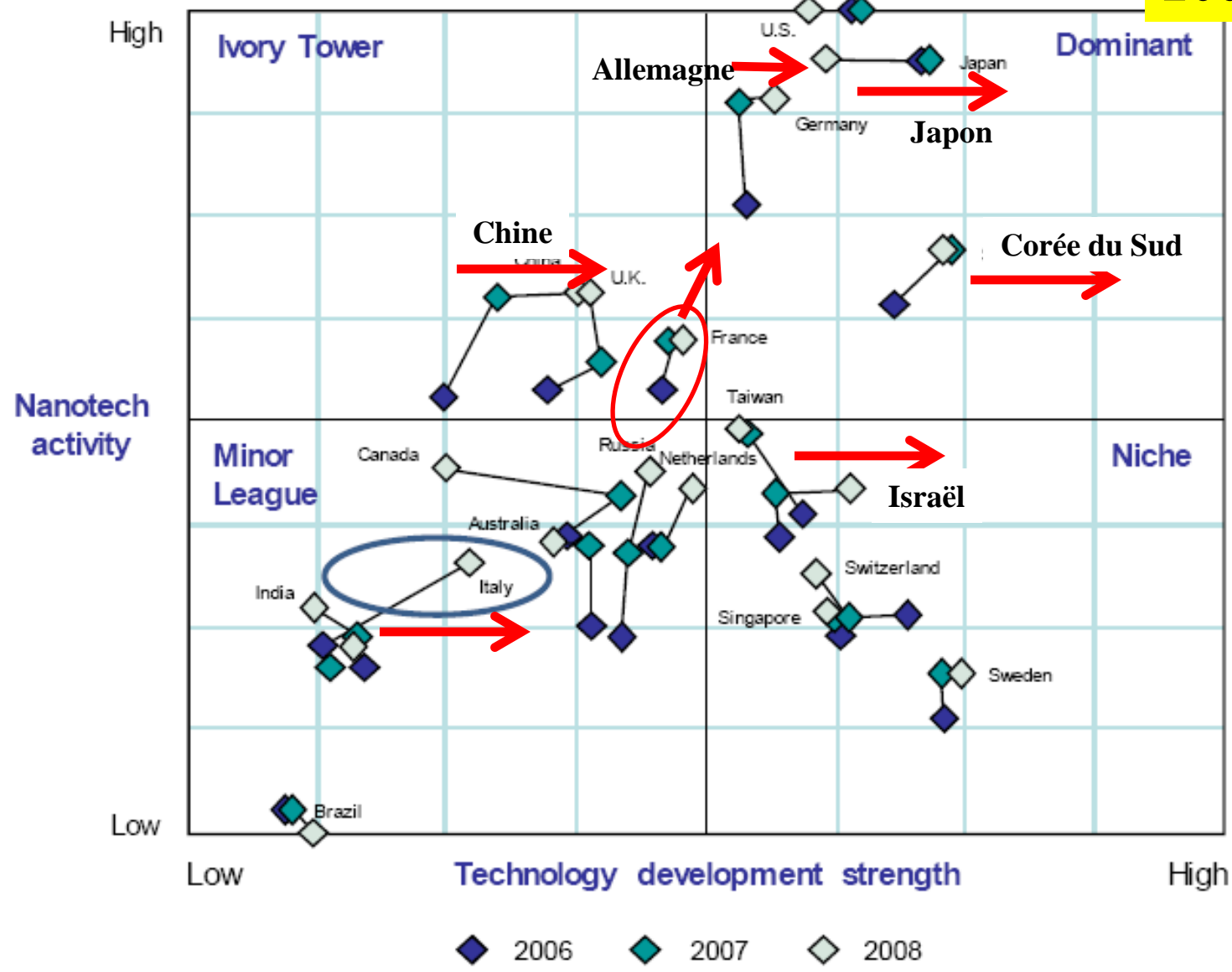
(Cientifica's 2009 white paper on global funding of nanotechnology... not see the global recession having an immediate impact on government funding. Cientifica sees the slow down in government funding from basic research to application-focused research.)

Strong Competition

While the U.S., the EU and Japan are still out in front in terms of expertise, infrastructure, and capacity, market analyst firm Cientifica reports that the share of the top three in R&D was just 58% of global R&D spending by governments by 2009, compared with 85% in 2004.

Strong worldwide Competition

2006 → 2008



High

Ivory Tower

Dominant



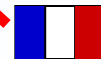
US



Japan



Germany



UK



S. Korea



France



China



Taiwan



Canada



Australia



Israel



India



Singapore



Russia

2012

► Initiative Nano Innov
Mai 2009 (70 Millions Euros)
► Nano 2012
(2,3 Billions d'Euros R&D)

Low

Minor League

Niche

September 2005 Lux Research report "Ranking the Nations: Nanotech's Shifting Global Leaders."

Technology Development Strength

▶ **i) Définitions, Markets, Properties, Applications**
Définitions, Perspectives, Propriétés, Applications



ii) Real Risks, Perceptual Risks, Regulations
Risques réels, perçus, réglementation

iii) NP Hazard (Eco/Toxicity)
Nanotoxicité

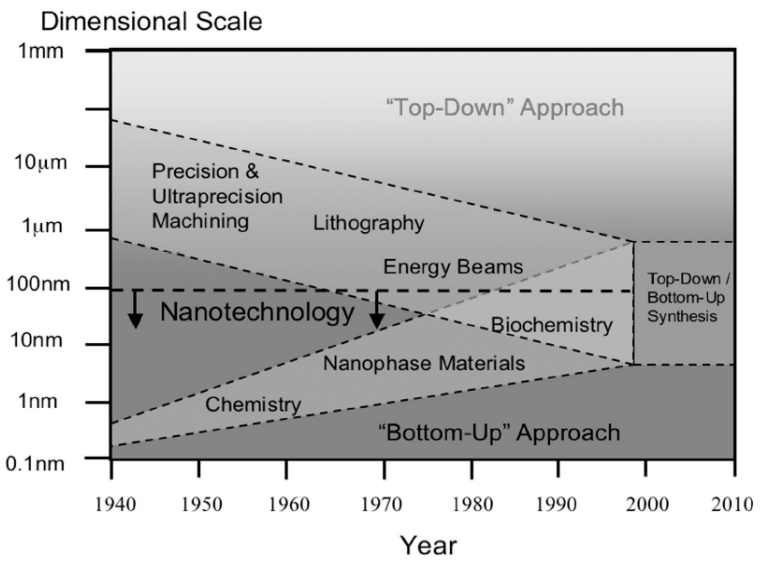
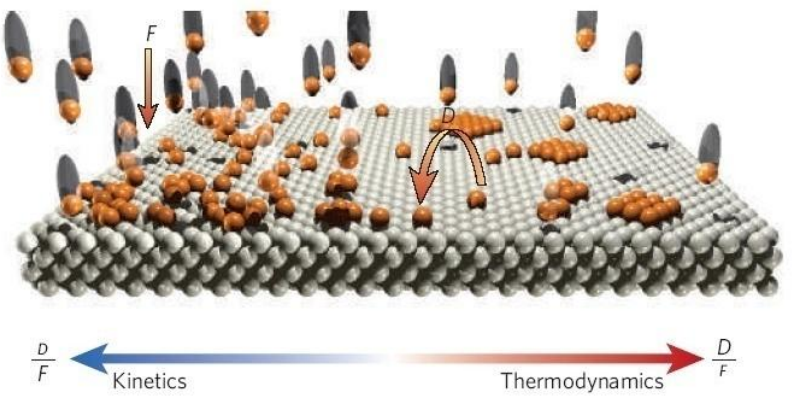
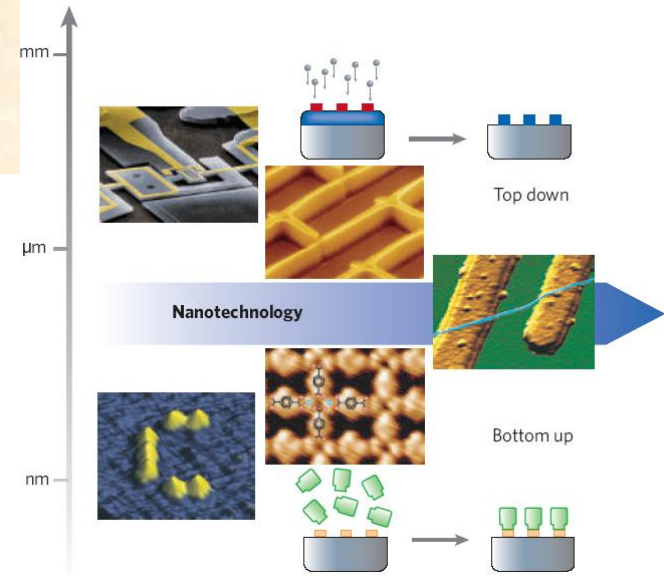
iv) Benefits / Risks analyses

NanoParticules Manufacturées

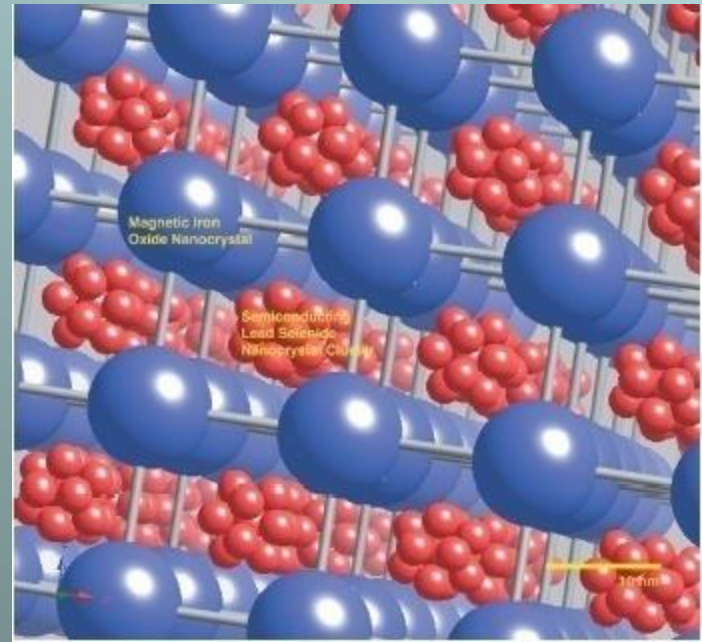
Manufactured NanoMaterials

2 Méthodes : Descendante / Ascendante

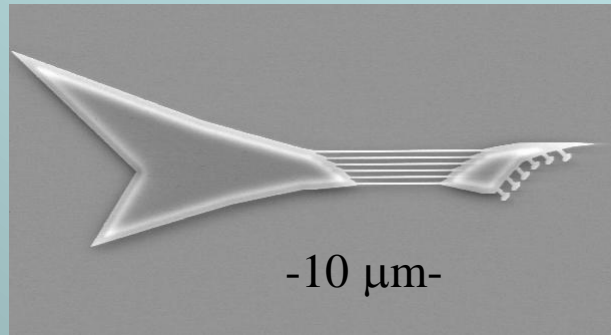
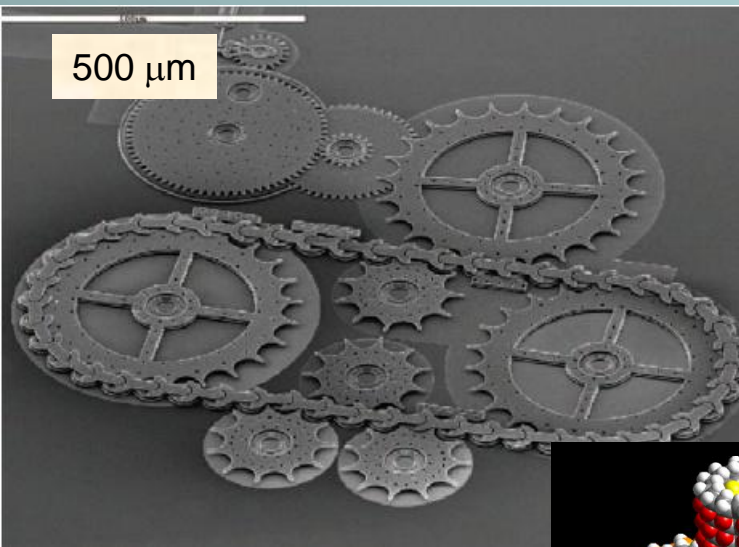
2 Main Approaches : Top Down / Bottom Up



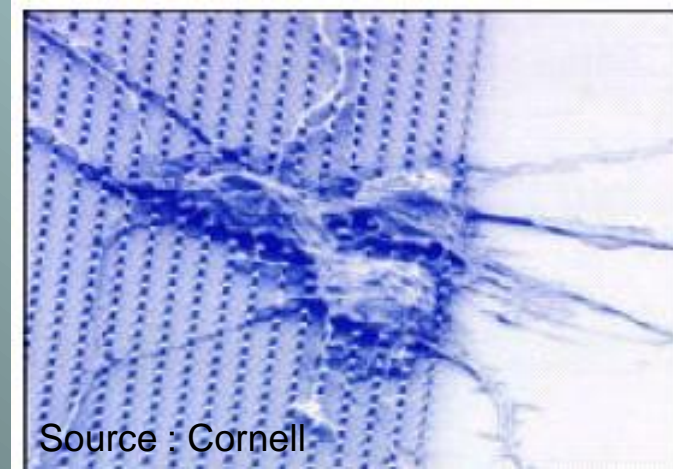
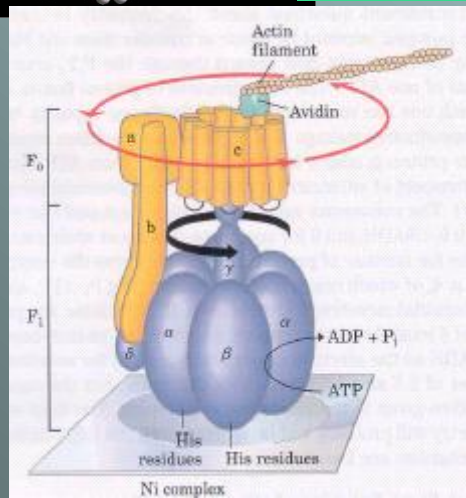
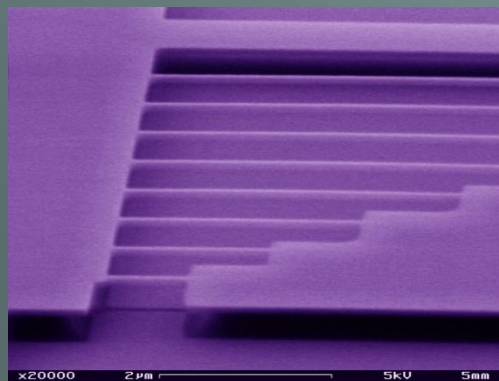
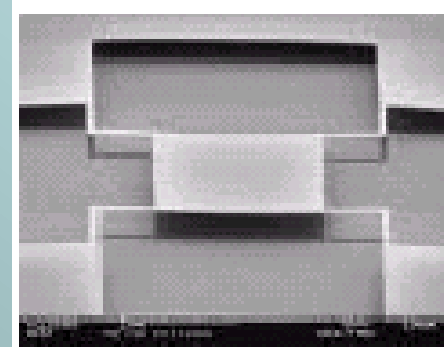
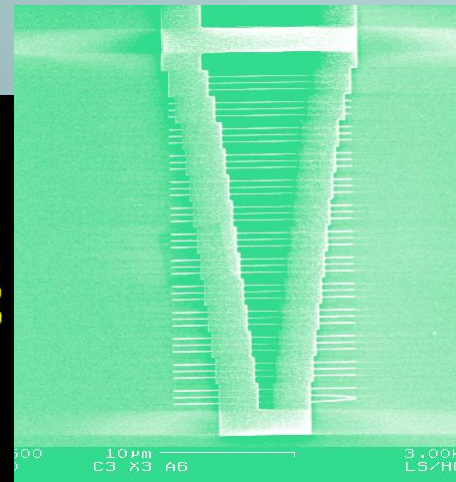
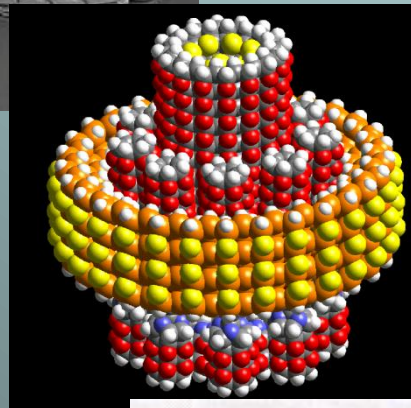
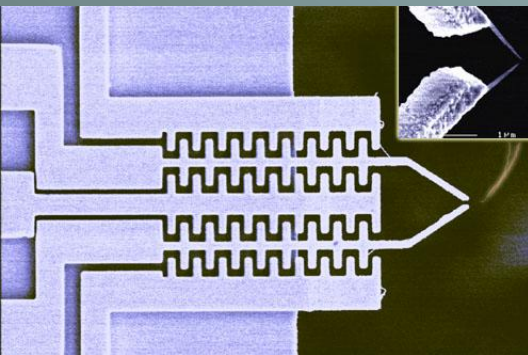
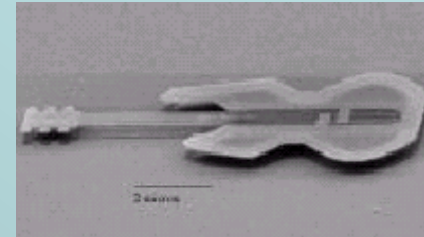
Métasynthèse



NanoDevices - NanoMachines

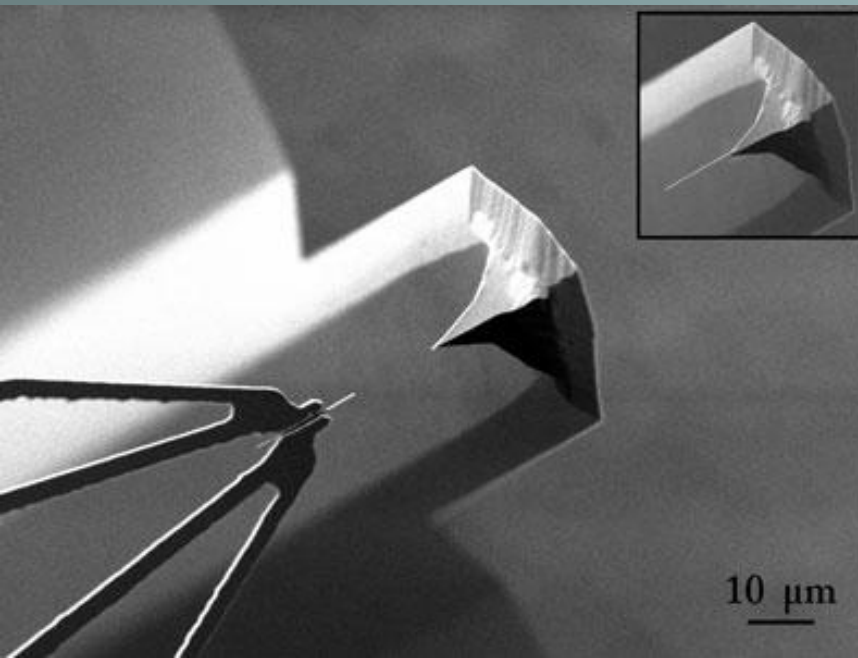
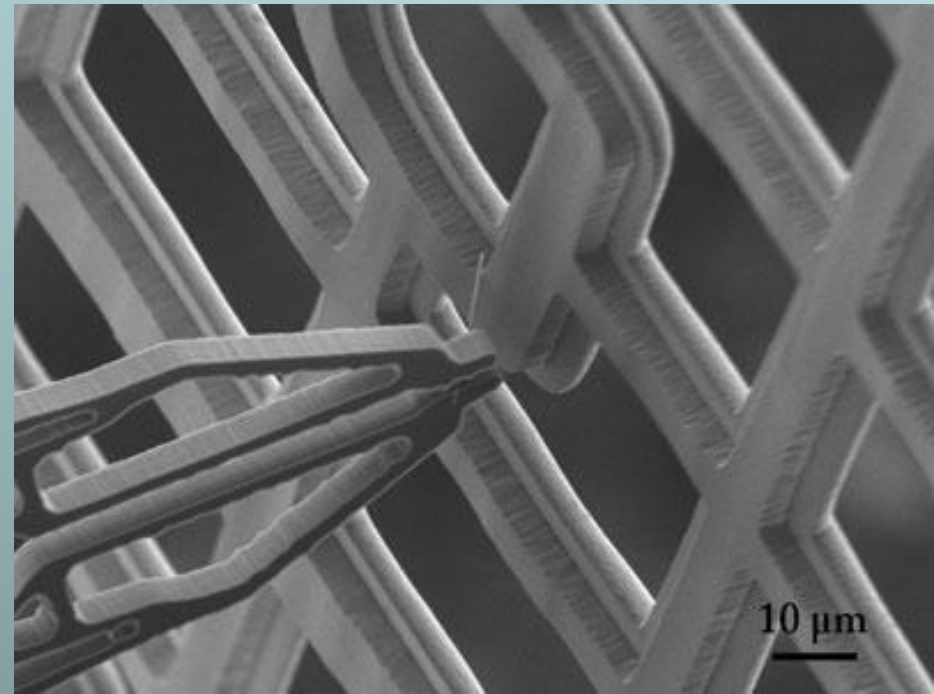
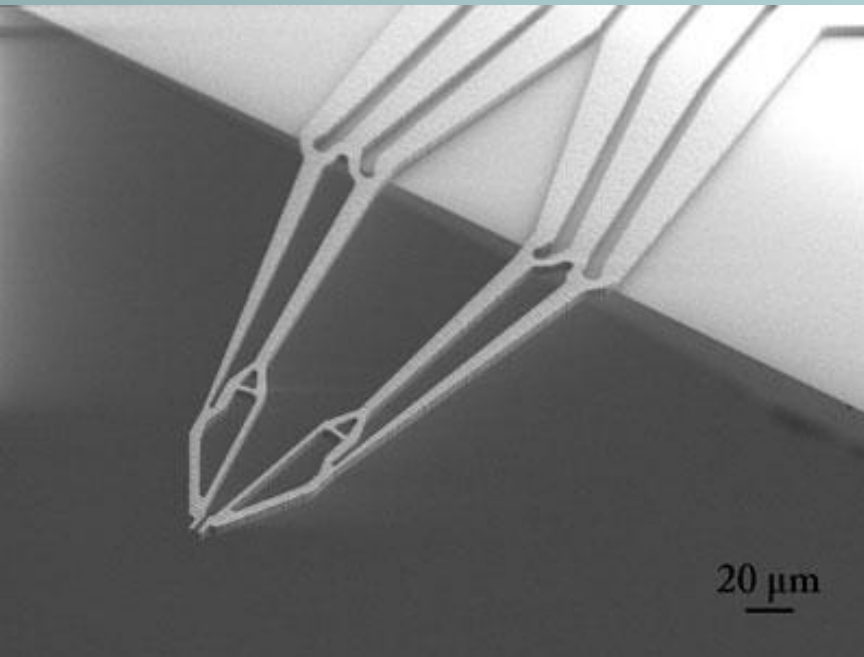


8 octaves / LASER
> seuil audition humaine



NanoHand

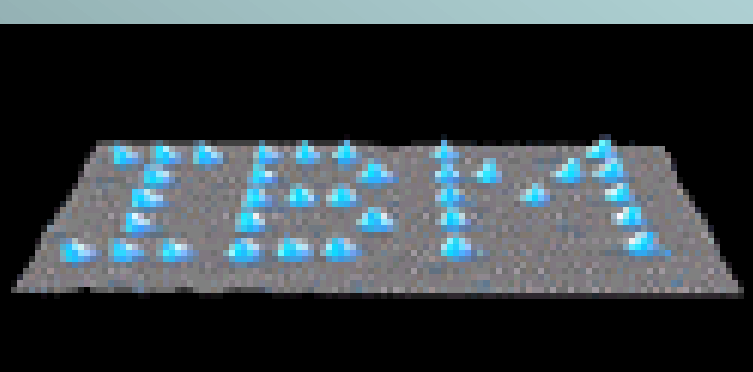
These 'nanogrippers' are not quite down to the level of atomic precision yet, but they're getting a lot closer.



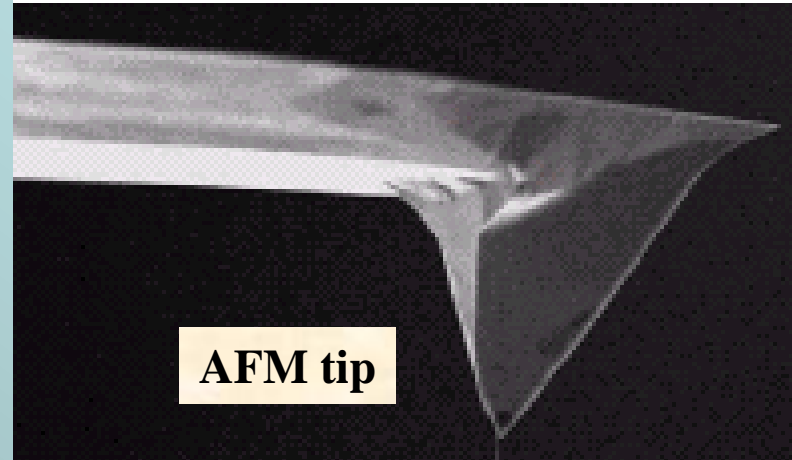
<http://crnano.typepad.com/crnblog/atom.xml> (Nov 2008)

Reproducible assembly of CNT-enhanced AFM super-tips using topology-optimized microgrippers. (Image: Özlem Sardan, DTU)

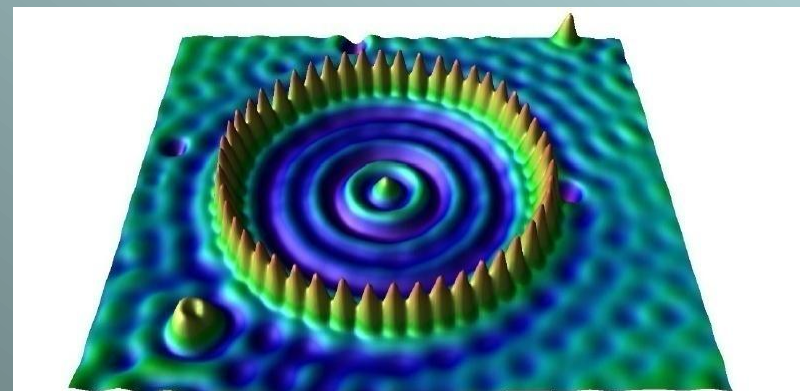
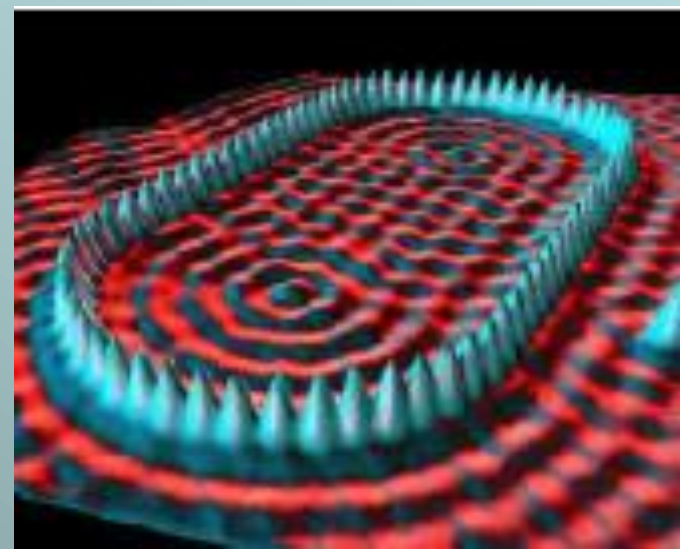
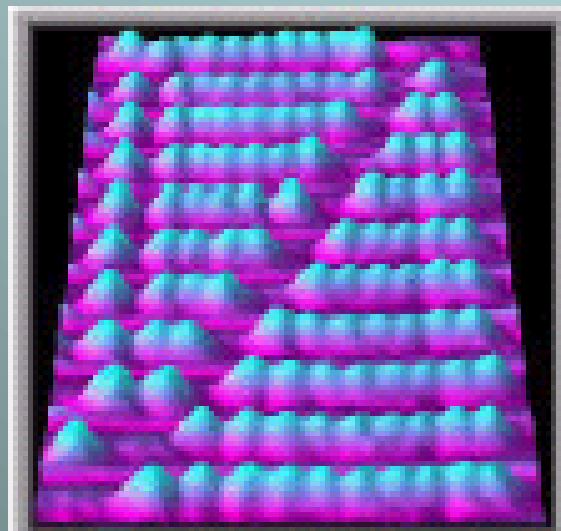
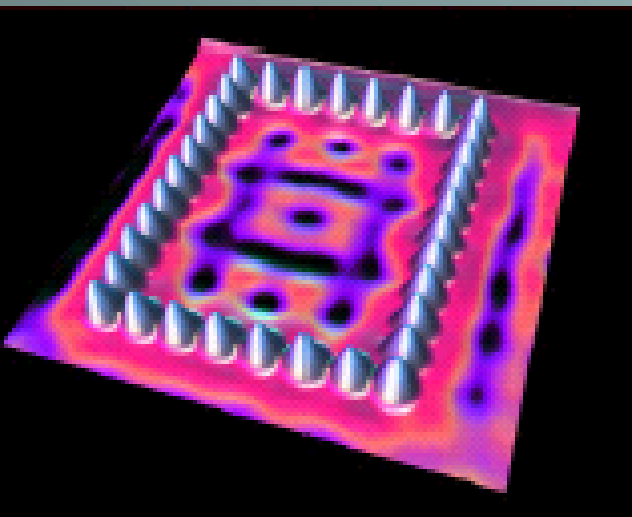
<http://www.nanowerk.com/spotlight/spotid=8390.php>



IBM logo spelled out with 35 atoms of xenon (1989)



AFM tip



STM of a square Fe atom corral on a Cu substrate.
(Eigler & al. <http://www.almaden.ibm.com/vis/stm/corral.html>)

Manipulation d'atomes individuels :

10^{-14} g de matière par an,

0.1 mg depuis la création de l'univers

A la conquête du NanoMonde – D. Luzeaux, T. Puig

Editions du Félin - 2007

Individual Atoms Handling

Monde vivant :

Taux d'erreur séquences de protéines : 1 pour mille

Suffisant pour la synthèse organique

Mais 6 à 9 ordres de grandeurs supérieurs pour des composants numériques

(dans une logique binaire !!)

A la conquête du NanoMonde – D. Luzeaux, T. Puig – Editions du Félin - 2007

Why the future doesn't need us – Bill Joy

4 Avril 2000 repris dans Nanoethics : The Ethical and Social Implications of Nanotechnology

Ed. John Wiley & Sons, Inc. – 2007

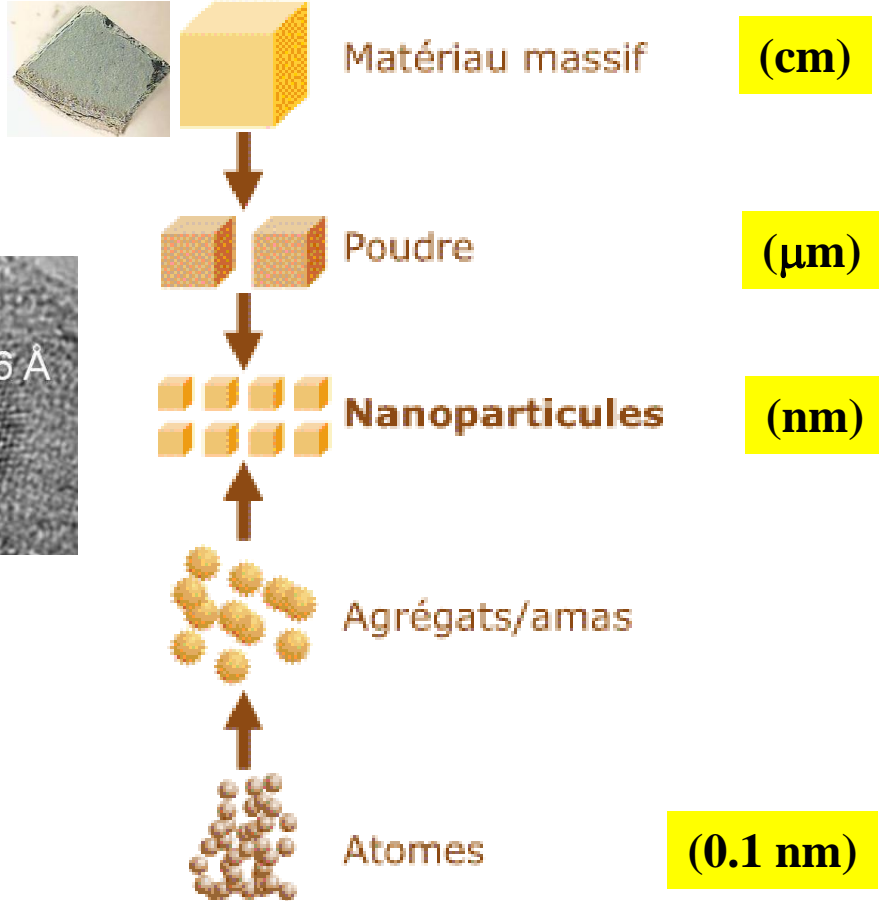
Genetics – Nanotechnology – Robotics

Self Replication : Even Peptides do it

A 32 amino – acid peptide can autocatalyze its own synthesis...

Stuart Kauffman, Nature (1996)

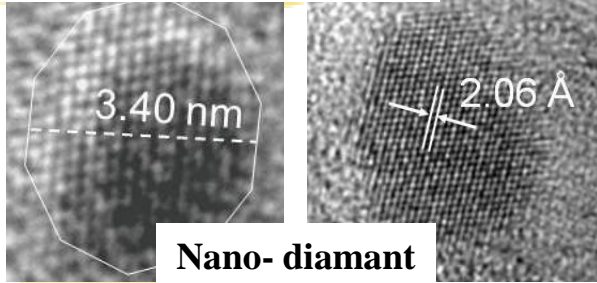
Approche « descendante » (top-down)



Approche « ascendante » (bottom-up)

Mechanical Processing

- Mechanical Alloying
- Consolidation
- Sintering
- Severe Plastic Deformation



Physical Processing

- Pyrolyse laser
- Laser Pyrolysis
- Evaporation / Condensation
- Thermal Plasma

Chemical Processing

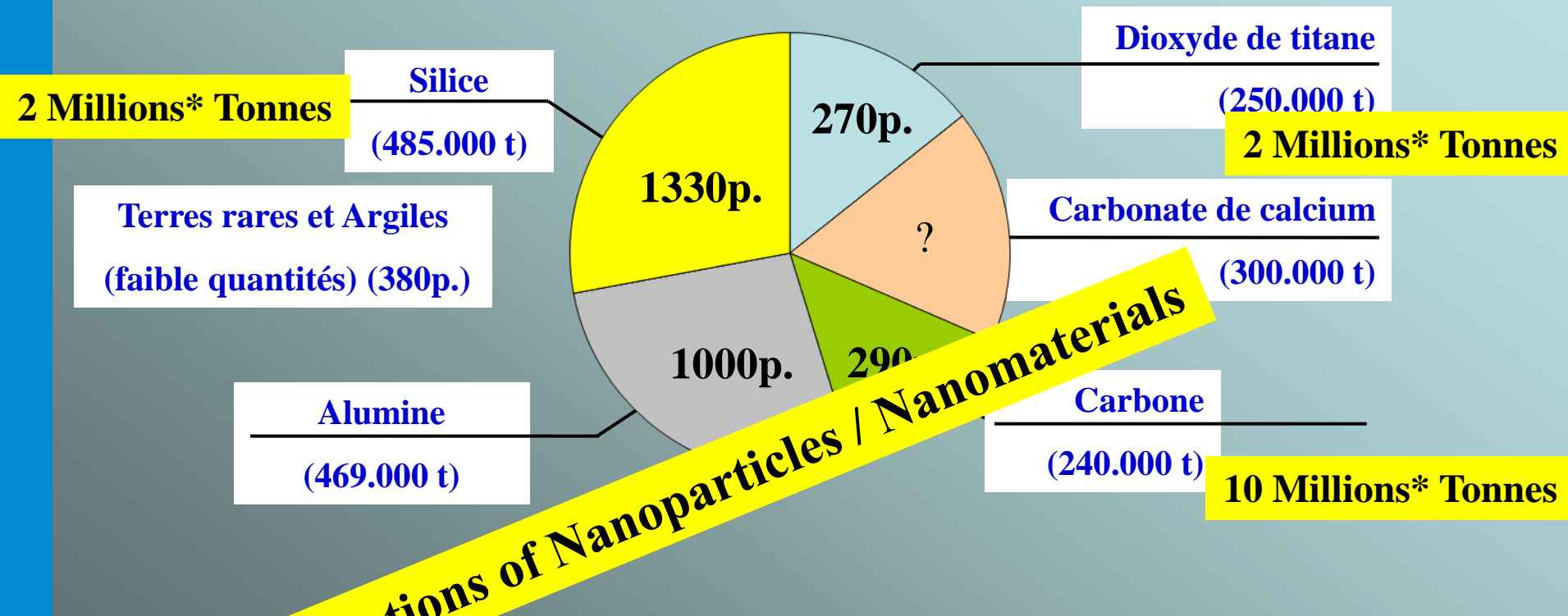
- Sol – Gel Techniques
- Chemical Vapour

© CNRS/INRS



Nanomatériaux: Industries et Laboratoires en France

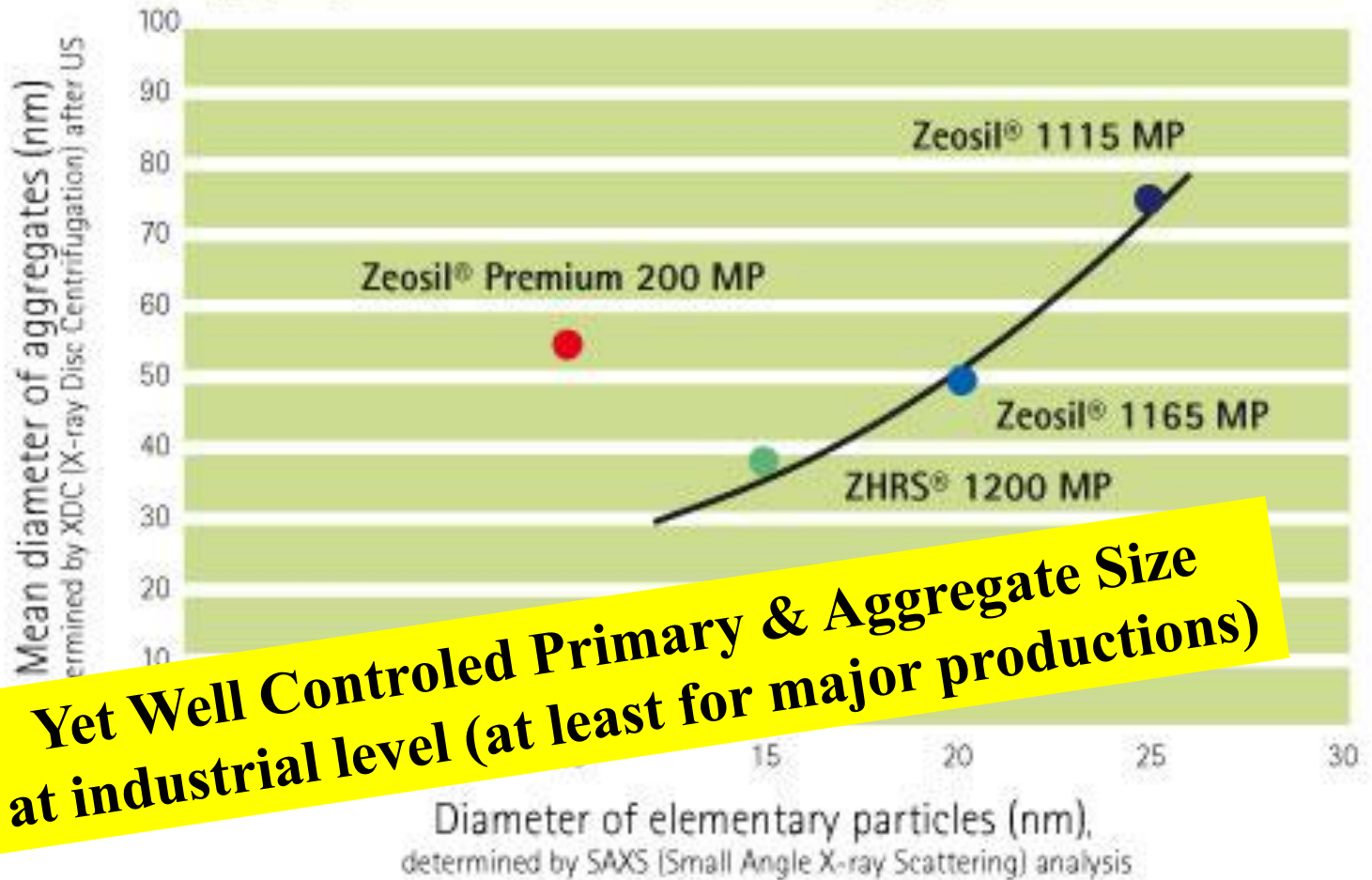
Rapport « Nanomatériaux et sécurité au travail » Afsset - 2008



• Estimation du nombre de personnel de production potentiellement exposé dans les entreprises: 3.300
Yet Mass Productions of Nanoparticles / Nanomaterials
Estimation du personnel potentiellement exposé dans les laboratoires: 7.000

* Worldwide Production

Aggregate size vs. elementary particle diameter



Cutting edge silica technology with unique performance

Zeosil® Premium is the first generation of high surface silicas which combines easy dispersibility, excellent reinforcement and low hysteretic properties.

Zeosil® Premium offers unique performance, resulting from a new compromise between silica aggregate and elementary particle size (Specific Surface Area).

▶ **i) Définitions, Markets, Properties, Applications**
Définitions, Perspectives, Propriétés, Applications



ii) Real Risks, Perceptual Risks, Regulations
Risques réels, perçus, réglementation

iii) NP Hazard (Eco/Toxicity)
Nanotoxicité

iv) Benefits / Risks analyses

NanoMaterials

« Historics »

The first Nanotechnologists

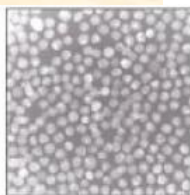
Ancient stained-glass makers knew that by putting varying, tiny amounts of gold and silver in the glass, they could produce the red and yellow found in stained-glass windows. Similarly, today's scientists and engineers have found that it takes only small amounts of a nanoparticle, precisely placed, to enhance a material's physical properties.

Gold in glass

25 nm
Sphere

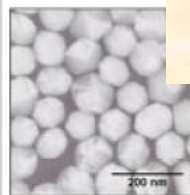


100 nanometers =
0.0001 millimeter



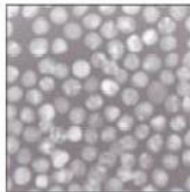
Silver in glass

100 nm
Sphere

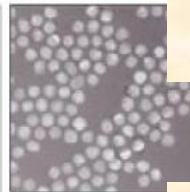


Had medieval artists been able to control the size and shape of the nanoparticles, they would have been able to use the two metals to produce other colors. Examples:

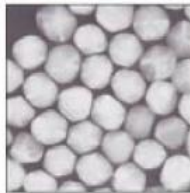
50 nm
Sphere



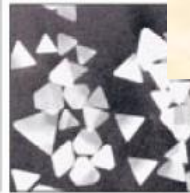
40 nm
Sphere



100 nm
Sphere



100 nm
Prism



Source: Dr. Chad A. Mirkin, Institute of Nanotechnology, Northwestern University

*Approximate

Source : D.H. Marcerio
AF&PA Committee week
May 2006

Carbon nanotubes in an ancient Damascus sabre

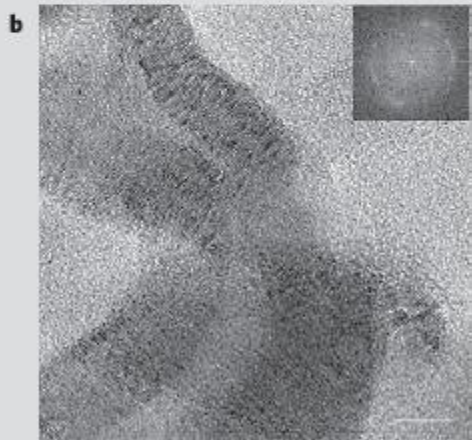
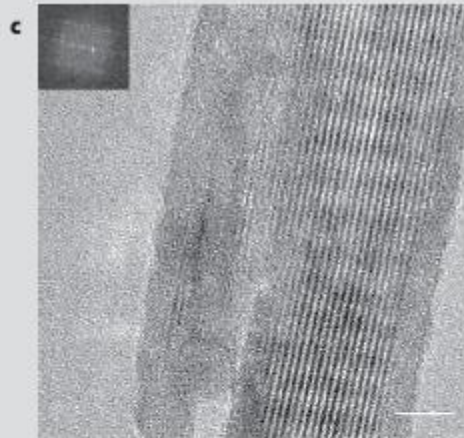
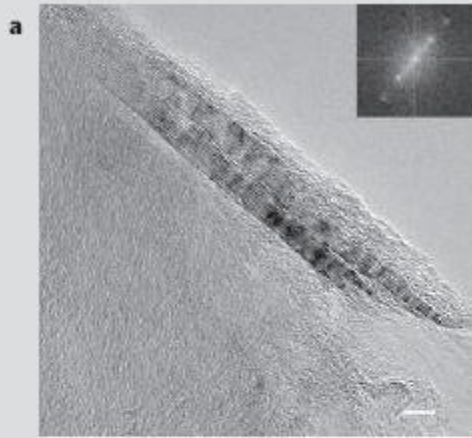


Figure 1 | High-resolution transmission electron microscopy images of carbon nanotubes in a genuine Damascus sabre after dissolution in hydrochloric acid. a, b, Multiwalled tubes with the characteristic layer distance $d \approx 0.34$ nm (ref. 12), as indicated by the Fourier transforms (see insets). Scale bars: 5 nm (a) and 10 nm (b). In b, the tubes are bent like a rope. c, Remnants of cementite nanowires encapsulated by carbon nanotubes, which prevent the wires from dissolving in acid. Scale bar, 5 nm. The fringe spacing of the wire is 0.635 nm, taken from the Fourier transform (inset), and is attributed to the (010) lattice planes of cementite.

By empirically optimizing their blade-treatment procedure, craftsmen ended up making nanotubes more than 400 years ago.

“Nano before Nano was cool!”



Particle size between 4 and 20 millimicron

- Manufacturer of a Variety of High Surface Area Materials:
 - Silica, alumina, titania, zirconia, ceria, and “hydrophobic” grades
 - Used in rubber, plastics, and paint reinforcement
- The word “nanotechnology” in the Oxford English Dictionary for “Nano” is 1947 after commercialization of AEROSIL®

nano – Silice
Depuis Avril 1949 par Degussa (Evonik en 2008)



“Farbe & Lacke” April 1949

The SNWG provided the SAP meeting with a detailed historical and technical analysis that demonstrated that these materials have a long established commercial history as engineered particles of nanoscale size.¹ Despite changes in terminology, the underlying material being described is in fact the same that has been used for decades. i.e. nanoscale silver.

A careful examination of the EPA public registration database for silver over a period of 6 decades reveals:

- **The very first registered silver product was a colloidal nanosilver algacide product that has been safely used by millions of consumers for over 50 years (registered since 1954).**
- Every EPA silver registration between 1970 and 1990 was either a colloidal nanosilver or nanosilver-composite product.
- The very first **NON-nanosilver product registered by EPA was not registered until 1994.**
- An overall analysis reveals that today **over 50% of all EPA registered silver products** are in fact based on **nanoscale silver.**

Today Life Applications



From R.W. Siegel (ISEA November 2008)

Today Life Applications

Pace Maker
Li-Batteries
New Materials

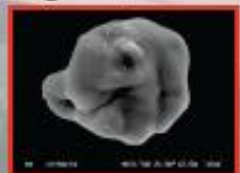


Air Bag
Acceleration Sensors
MEMS



Cosmetics
TiO₂ Nanoparticles

Cosmetics
TiO₂ Nanoparticles



Mobile Phone
SAW Structures



Artificial Hips
Biocompatible
Materials



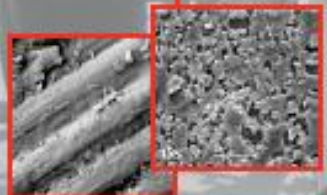
Glasses and Coatings
Optical Materials
UV Filter



Digital Camera
CCD Chip



Artificial Lens
Biocompatible
Polymers



Bike Frame
Carbon Fibres
Composite Materials



GMR Read Head
Magnetic
Multilayers



LED Display
Photonic Materials



Intelligent Credit Card
Integrated Circuits



Exact Time via Satellite
Semiconducting devices
Micro-Batteries

Tailored materials at work

AEROSIL et Sipernat pour l'industrie alimentaire

Sipernat® : silices et silicates synthétiques **précipitées**, amorphes
 AEROSIL® : silices synthétiques **pyrogénées**, amorphes
(Degussa /Evonik)

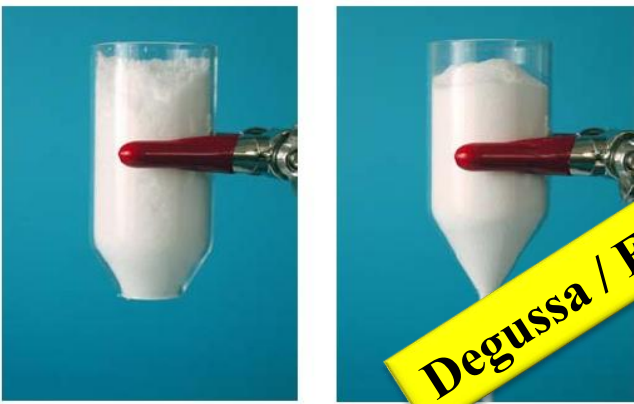


Figure 3: Sel marin avant et après addition de silice.



Degussa / Evonik (Allemagne)

- Cacao en poudre
- Caséinates
- Hydrolysats de protéines végétales
- Lacto-sérum
- Mélanges pour salaisons
- Paprika en poudre
- Piment en poudre
- Potages en poudre
- Poudre d'ail
- Poudre d'oignon
- Poudres de fruits
- Poudre de tomate
- Poudre pour boisson instantanée
- Sucre en poudre

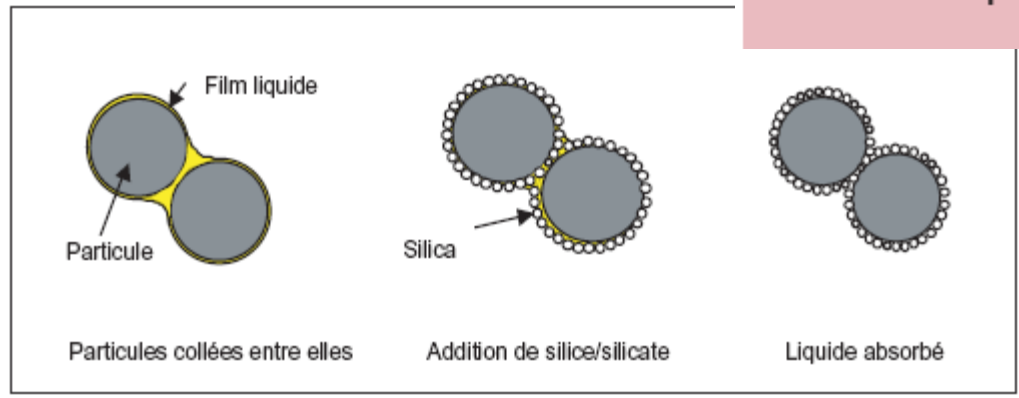


Figure 1 : Action des silica comme agent d'écoulement des poudres

Quantification of total silica and nanosilica in food products

Code	Product description	total silicon in mg/g	total silica* in mg/g	nanosilica in mg/g (50-200nm)	percentage silica in nano-form
F1	Mix for lasagne sauce	2.5	5.4	0.3	5 %
F2	Instant noodles	-	-	<0.1	-
F3	Minced meat seasoning mix	1.2	2.6	0.2	7 %
F4	Pancake mix	1.3	2.8	<0.1	<4 %
F5	Instant asparagus soup	0.3	0.6	0.2	33 %
F6	Spicy pepper rub	0.5	1.1	<0.1	<12 %
F7	Sweets sticky rub	2.8	6.0	0.4	7 %
F8	Steak house rub	2.0	4.3	0.2	4 %
F9	Roasted vegetable rub	2.3	4.9	0.6	12 %
F10	Sea food rub	2.2	4.7	0.5	11 %
F11	Burrito seasoning mix	3.3	7.1	0.3	5 %
F12	Coffee creamer (brand a)	2.4	5.1	1.0	19 %

* Total silica (SiO₂, molecular weight 60 g/mol) was calculated from the total silicon content (Si, molecular weight: 28 g/mol) by multiplying with 60/28.

Food Packaging



<http://www.co-nanomet.eu/content/co-nanomet/ENF09%20Workshop/Johnstone%20Presentation.pdf>



**Augmentation de la durée de conservation
Diminution des pertes & Importations d'origine lointaine, hors saison**

Strawberries in a conventional food container (upper row) and nano-silver container (lower row).
(Test series and pictures: The Innovation Society Ltd.)



<http://www.nanowerk.com/news/newsid=9292.php>

Nano (?) Particle Film Technology



Edible Packaging

Peaches, plums, apples, cherries, apricots, pears and nectarines usually need at least two sprays of Surround after the flower petals fall off the tree and two weeks later. These timely sprays will keep worms and/or larvae such as plum curculio, oriental fruit moths, and codling moths from your fruit. Surround protects with a cover of clay that prevents insects from laying eggs on your fruit. This spray is a celebration for gardeners who wish to grow organically delicious fruit.

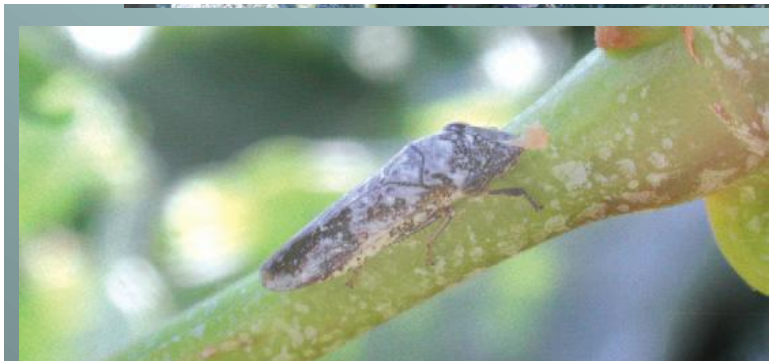
It's actually edible! OMRI listed... Review Institute (OMRI) is a... input products are all... Listed on... and... Agency... Surround... dry b... group... parsley and spinach) in Canada.



<http://www.eat-it.com/plants.php?func=view&id=261>



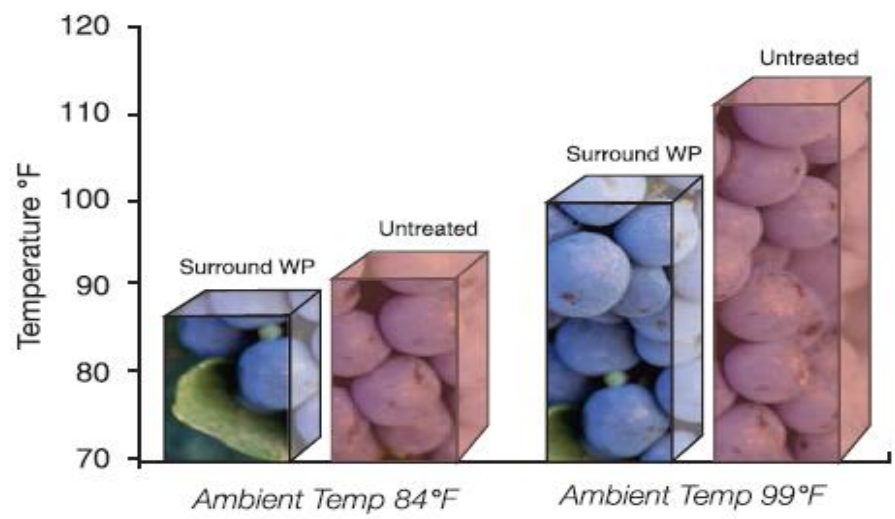
<http://attra.ncat.org/attra-pub/PDF/kaolin-clay-grapes.pdf>



<http://www.orfeteknik.com.tr/MyNewDir2/pdf/US.grape.brochure.pdf>

Surround® WP Organic Spray (// Laponite)
Suppression Pesticides / Insecticides « Chimiques »
Augmentation Rendement (20%)
Suppression des multi – emballages (réduction des déchets)

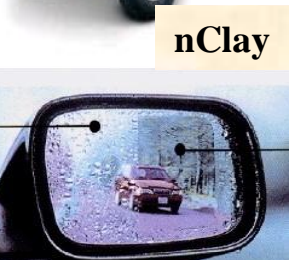
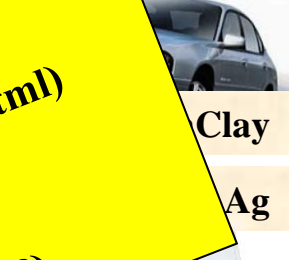
The Effect of Surround® on Grape Leaf Temperature



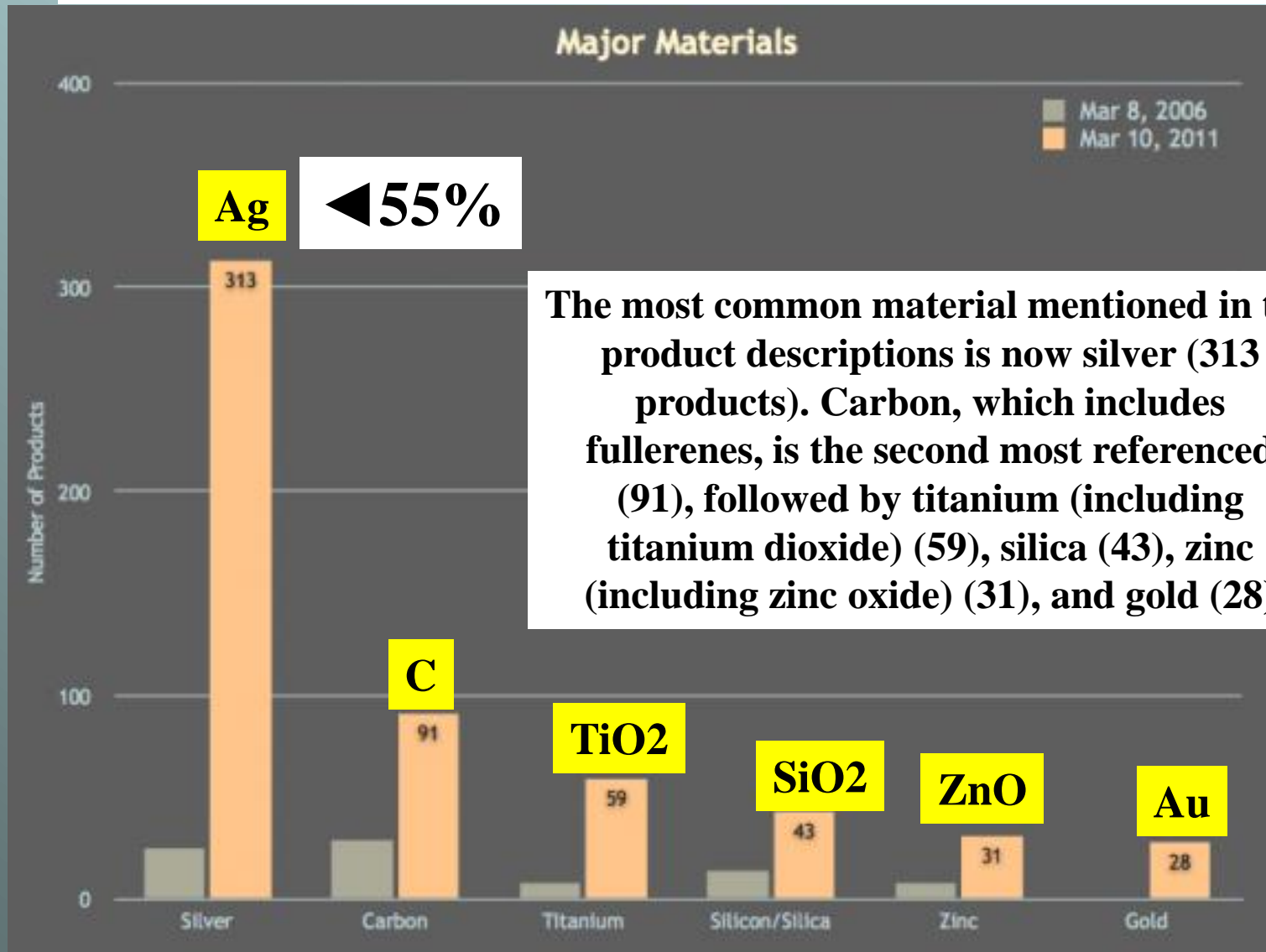


Yet on the Market

- 1.317 NanoProducts (Woodrow Wilson Institute – updated in March 2011)
- 9.509 products (Cosmetic (Environmental Working Group – 2006)
- 526 Produits Nano- Argent (http://www.ec21.com/ec-market/nano_silver.html)
- 2.200 NanoParticules (w3.nanowerk.com)
- 150 Milliards \$ en 2007 (Emballages alimentaires 4 Milliards \$ en 2008)



Numbers of products associated with specific materials



10 March 2011

http://www.nanotechproject.org/inventories/consumer/analysis_draft/

Europe / Octobre 2010 - ANEC – BEUC Inventory

Categories	Number of products investigated	Percentage
APPLIANCES	27	5,68
AUTOMOTIVE	72	15,16
CROSS CUTTING	66	13,89
ELECTRONIC & COMPUTERS	6	1,26
FOOD & DRINK	27	5,67
PRODUCTS FOR CHILDREN	18	3,78
HEALTH & FITNESS	199	41,89
HOME & GARDEN	60	12,63
TOTAL	475	

NGO's Inventory - ONLY !!
 (No State Agency Inventory)

Categories/Sub categories	Number of products investigated	Percentage
APPLIANCES	27	5,68
1. Maintenance & Accessories	25	5,25
2. Others	2	0,42
AUTOMOTIVE	72	15,13
1. Maintenance & Accessories	72	15,13
CROSS CUTTING	66	13,87
1. Coatings	39	8,19
2. Others	27	5,67
ELECTRONIC & COMPUTERS	6	1,26
FOOD & DRINK	27	5,67
1. Supplements	25	5,25
2. Others	2	0,42
PRODUCTS FOR CHILDREN	18	3,78
HEALTH & FITNESS	199	41,81
1. Clothing	36	7,56
2. Personal care	136	28,57
3. Sporting goods	27	5,67
HOME & GARDEN	60	12,61
1. Cleaning	28	5,88
2. Construction materials	11	2,31
3. Others	22	4,62
TOTAL	475	

Results

From this updated inventory, we can see the following trends:

- While the number of products claiming to contain nanomaterials that we found increased considerably (475 in 2010 / 151 in 2009), the proportion of products per category stayed basically the same, with health and fitness products topping the chart.

- Most of the products available in 2009 are still available in 2010 as only 4% of products we investigated are not available anymore.

- Some of the nano-claims relating to a specific product can be found on an online shop, while they are absent from the website of the brand itself.

These trends are not necessarily a general rule and apply only to the products that we found.

<http://www.euractiv.com/en/food/nanotech-presence-consumer-goods-growing-news-499152>

<http://pr.euractiv.com/press-release/aneambeuc-inventory-exposes-game-roulette-16047>

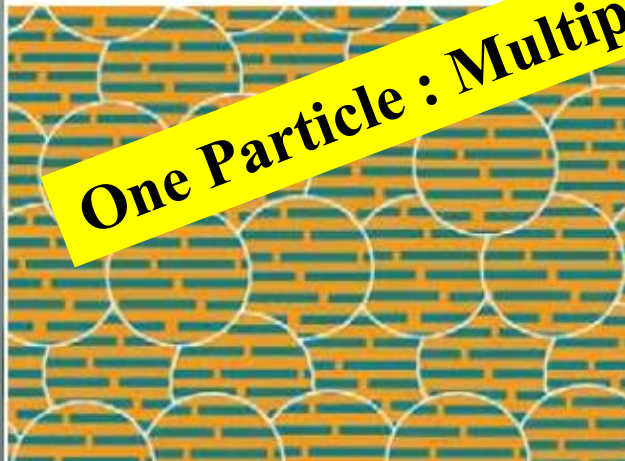
http://www.anec.org/attachments/ANEC%20BEUC%20leaflet%20on%20nano%20inventory_How%20much%20nano%20do%20we%20buy.pdf

Laponite

**Laponite
(Rockwood Company)**

One Particle : Multiple uses on market

Figure 1. Schéma d'un film de Laponite



feuille de Laponite

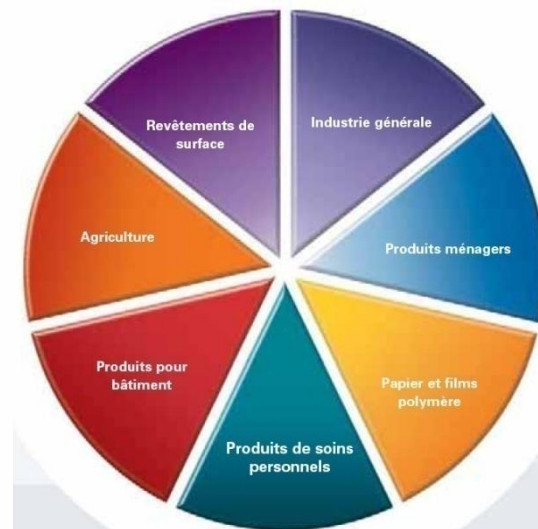
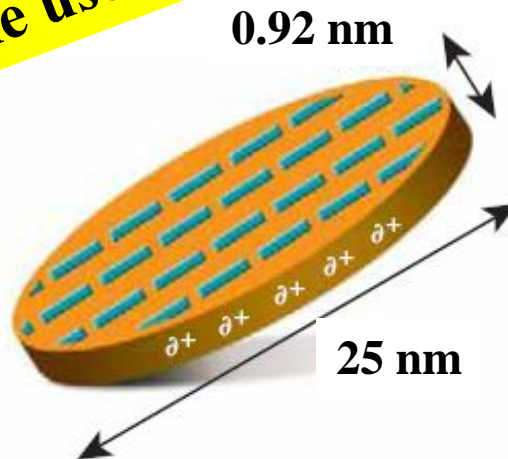


Figure 1. Diagramme de production

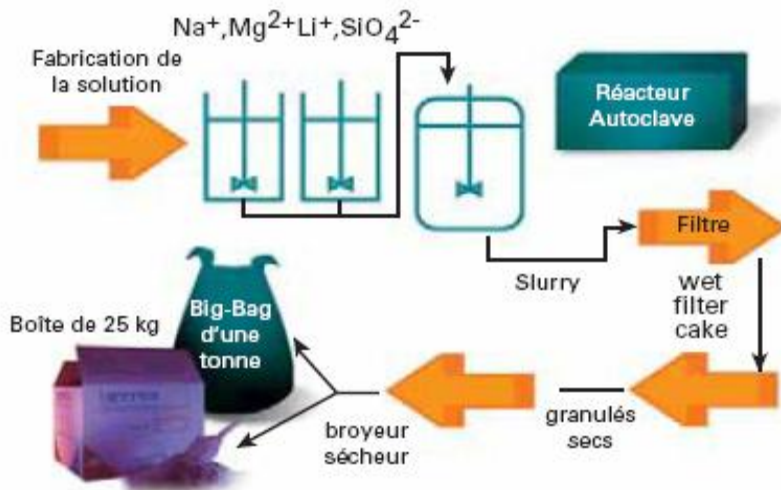
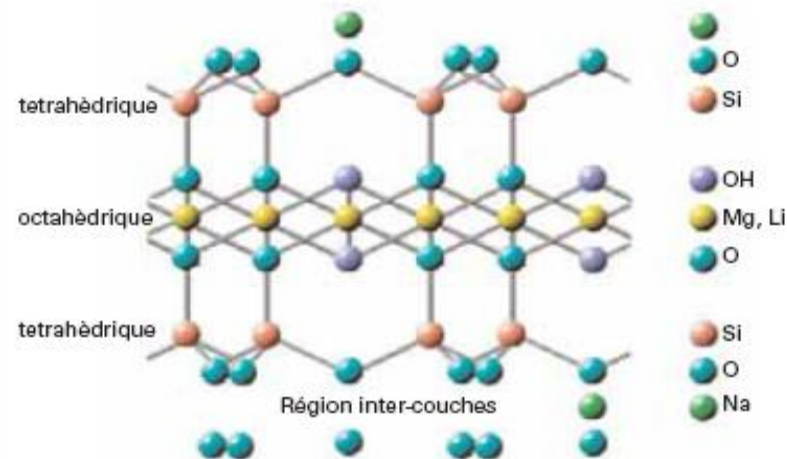


Figure 2. Structure



Applications de Laponite (source : Rockwood)

**One Particle :
Multiple uses on market
HealthCare**

Produits de soins personnels

- produits de beauté
- systèmes d'émulsification
- émulsifiants
- pâte dentifrice
- produits pour le visage
- produits pour le corps
- produits pour le cuir
- produits pour les cheveux
- produits pour les ongles
- produits pour les soins

**Surface
Coatings**

Produits de surface

- produits pour la décoration et l'architecture
- revêtements à effets de structure
- peintures multicolores "à l'eau"
- peintures industrielles et finition
- revêtements industriels et vernis
- revêtements industriels et de protection
- revêtement stabilisateur de rouille
- alkydes réductibles dans l'eau
- teintures pour bois
- vernis pour bois
- encres d'imprimerie
- peintures pour enfants et artistes
- Suspensions de pigments

**House
Products**

Produits ménagers

- nettoyants pour fours et dégraissants
- produits d'entretien à l'eau de Javel gélifiés
- nettoyants applicables par pulvérisation
- détergents en tablettes
- shampooings pour moquettes
- produits de nettoyage acides et alcalins
- produits d'entretien des surfaces dures
- désodorisants
- détergents lave-vaisselle
- produits anti-taches
- agents anti-redeposition

**Papiers
Films Polymères**

Papier et films polymère

- revêtements antistatiques
- papier et film d'impression électrographique
- films barrières imperméables
- revêtements
- enduits
- encre
- imprimantes
- appareils
- papier pour l'industrie
- microparticule pour systèmes de rétention et drainage

Building

Produits pour bâtiment

- plâtres et pâtes de mortier
- retardateurs de prise
- suspensions de ciment du bois
- colles à bois
- colles à carrelage

Agriculture

Agriculture

- gels pour la germination de graines
- gels pour enracinement de plantes
- concentrés fluidifiables agrochimiques - herbicides, pesticides
- suspensions d'oligo-éléments

**General
Industry**

Industrie générale

- suspensions de démolition
- jouets d'enfants
- adjuvants de fonderie
- pâtes de fonderie
- fluides de fonderie
- céramiques
- glaçures céramiques
- revêtements de fonderie
- latex d'élastomère
- fluides électro-rhéologiques

Rockwood met à disposition des formulations types pouvant servir d'exemples pour une large gamme de produits.



i) Définitions, Markets, Properties, Applications
Définitions, Prospectives, Propriétés, Applications

▶ **ii) Real Risks, Perceptual Risks, Regulations**
Risques réels, perçus, réglementation

iii) NP Hazard (Eco/Toxicity)
Nanotoxicité

iv) Benefits / Risks analyses



Ten Toxic Warnings

1/ 1997 – Titanium dioxide//zinc oxide nanoparticles from sunscreen are found to generate free radicals in skin cells,damaging DNA.(Oxford University and Montreal University) *Minaro et al .*

2/ March 2002 – Researchers from the Center for Biological and Environmental Nanotechnology (CBEN,Rice University,Houston)report to US EPA that nanoparticles can penetrate in the organs of lab animals and are taken up by cells. *That sets off alarms.If bacteria can take up the nanoparticles, then the same could be true for human cells.*

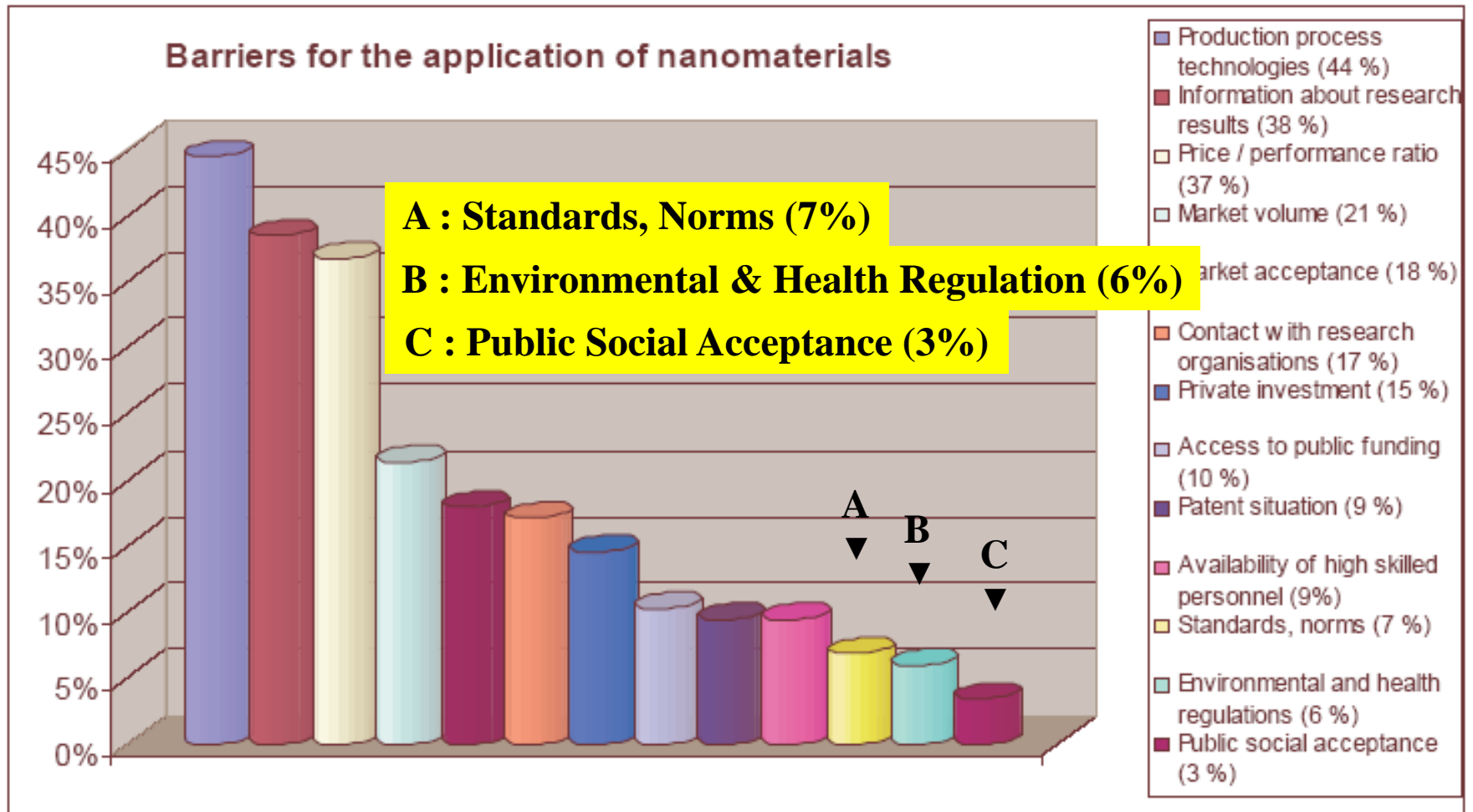
3/ March 2003 – Researchers from the University of California, Berkeley report that studies on effects of nanotubes on the lungs are similar to those of quartz dust.Scientists from DuPont Haskell laboratory in North Carolina warn of potential health risks. *The message is clear.People should be highly toxic.* – Dr.Robert Hunter (NASA researcher)

4/ March 2004 – Dr. Howard concludes that the smaller the particle, the higher its toxicity. *Full hazard assessments should be performed to establish the safety of species of particle before manufacturing is licensed.We are dealing with a potentially hazardous process.* –

Dr.Vyvyan Howard

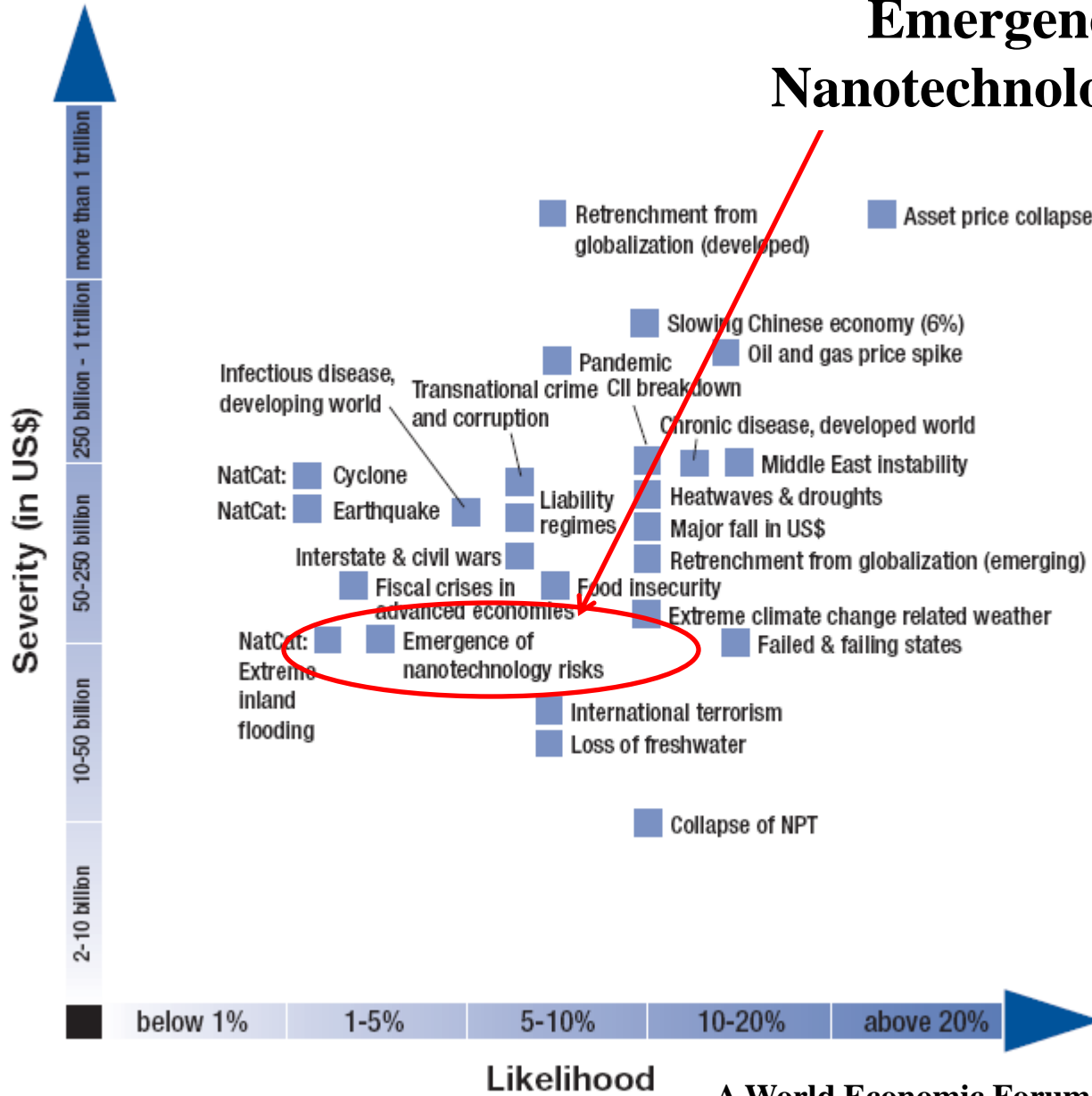
ONGS Alert (2000's)
Papers Not Reproduced - Papers Not Confirmed
To be analysed in the present knowledge
But Pertinent Addressed Questions !!
Do we know relevant information on Nano-(eco)Toxicity ?

Barriers for the applications of Nanomaterials



« Public social acceptance (3%), « standards, norms », environmental & health regulations (7%) are not considered as important barriers for the applications of nanomaterials by SMEs. This shows that there is a lack of conscience / awareness on the potential risks of such aspects for the nanomaterials branche among SMEs.

Emergence of Nanotechnology Risks



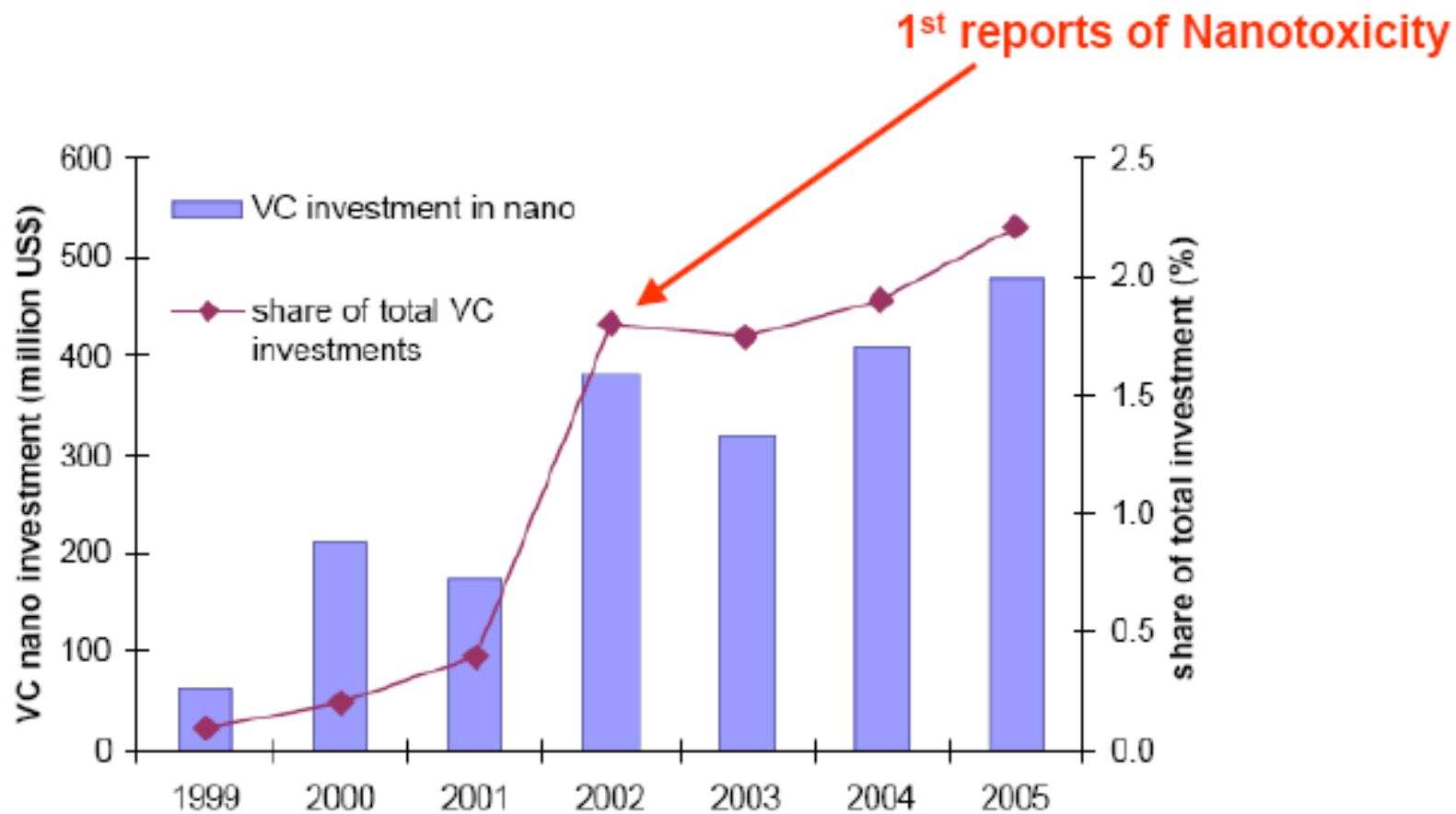


Figure 8: Venture Capital funding worldwide in nano, in absolute numbers and as share. Sources: 1999-2003: Anquetil (2005), 2004/2005: Lux Research, 2006, PriceWaterhouseCoopers 2006

Jun 9 2008 : Nanomaterials Mitsui temporarily stops MWNT shipments over perceptual EHS worries

<http://64.233.183.104/search?q=cache:1HepRVRPt2oJ:pv2.luxresearchinc.com/+mitsui+nanotube+lux+research&hl=fr&ct=clnk&cd=3&gl=fr>

Cancer linked to fibres in tennis racquets / Daily Telegraph (20 Mai 2008)

By Kate Devlin, Medical Correspondent

Last Updated: 11:14PM BST 20/05/2008

Tiny fibres used in tennis racquets, bicycle frames and some electronic equipment could be as dangerous to inhale as asbestos, experts warned on Tuesday.

A new study has linked the fibres, carbon nanotubes, with mesothelioma, a cancer of the lung lining.

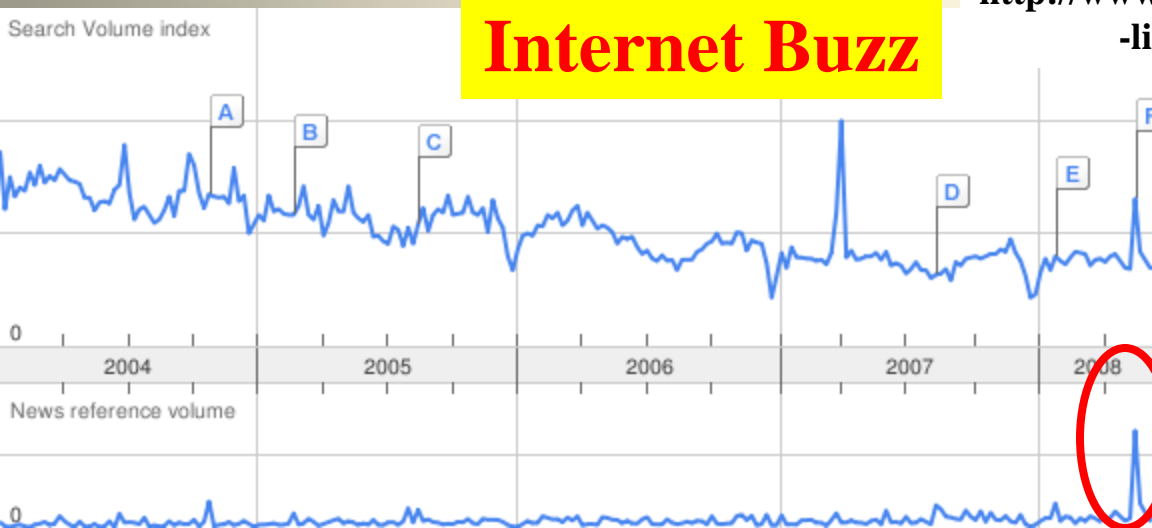
Thousands of Britons have died after contact with asbestos, which can trigger the disease.

Carbon nanotubes, which are about 1/50,000th the size of a human hair, are extremely strong and able to transmit electricity.

They have been used in around a dozen products including tennis racquets, baseball bats and electronics but experts predict their use will significantly increase in coming decades

<http://www.telegraph.co.uk/news/uknews/1996820/Cancer-linked-to-fibres-in-tennis-racquets.html>

Internet Buzz



Google Trends
◀ Carbon nanotubes mimic asbestos in early study

i) Définitions, Markets, Properties, Applications
Définitions, Prospectives, Propriétés, Applications

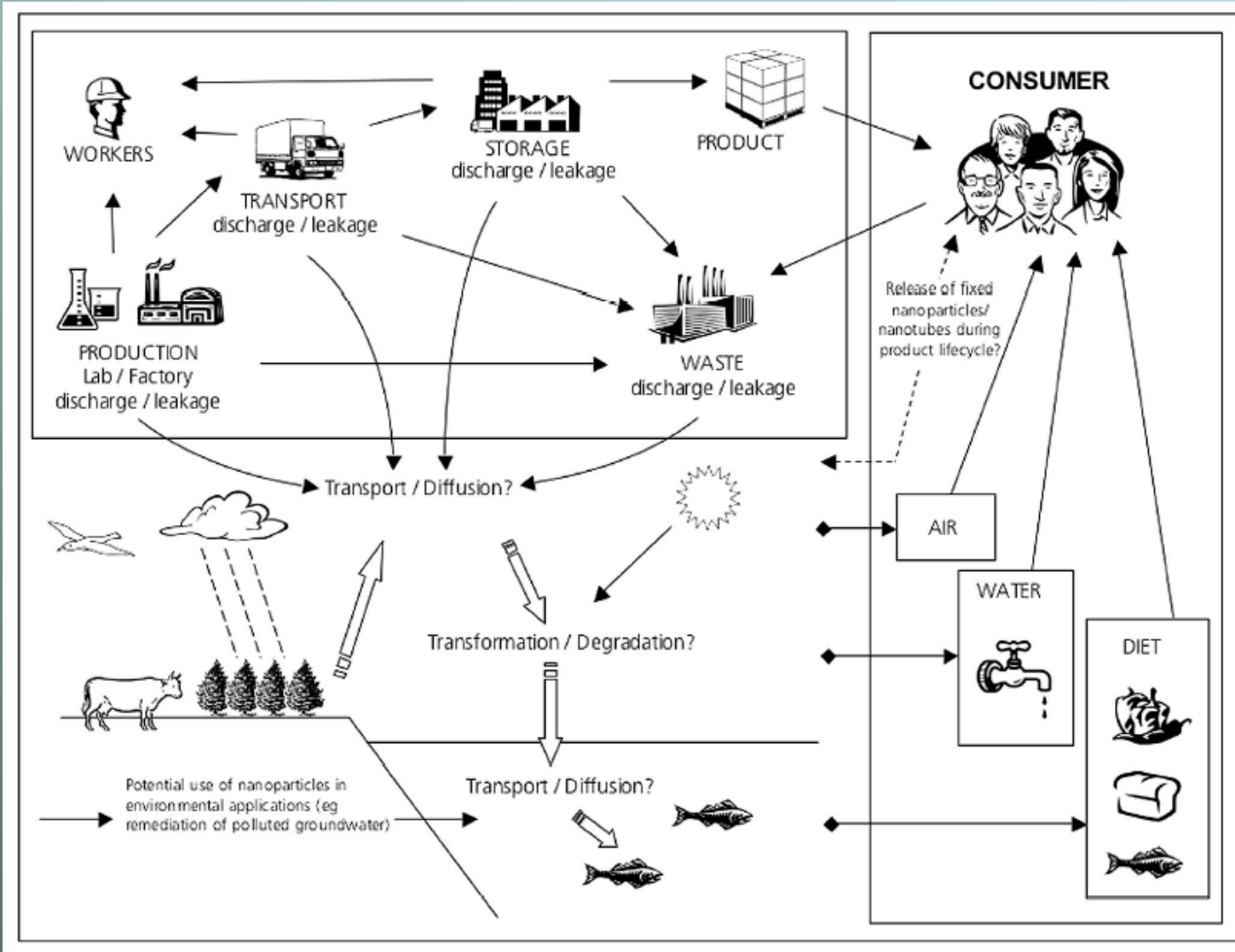
ii) Real Risks, Perceptual Risks, Regulations
Risques réels, perçus, réglementation

▶ **iii) NP Hazard (Eco/Toxicity)**
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De la Particule Primaire à l'Environnement (Japon)



Some possible exposure routes for nanoparticles and nanotubes based on current and potential future applications. Very little is known about exposure routes for nanoparticles and nanotubes and this figure should be considered with this in mind (Adapted from National Institute for Resources and Environment, Japan http://www.nire.go.jp/eco_tec_e/hyouka_e.htm).

L'air viennois très pollué

<http://www.lefigaro.fr/flash-actu/2010/04/20/97001-20100420FILWWW00518-1-air-viennois-tres-pollue.php>
AFP - 20/04/2010 |

Un taux de nano-particules trois fois supérieur à la moyenne a été relevé dans l'air de Vienne samedi et dimanche par des physiciens de l'université de la capitale autrichienne, alors que le nuage de cendres du volcan islandais Eyjafjöll traversait le pays.



Vienna – Volcano → 3 x nanoparticle level

Steam, rocks and ash are thrown out of an erupting volcano near Eyjafjallajokull, Iceland April 19, 2010.

Credit: Reuters/Lucas Jackson

Mother Nature has a way of reminding us who is in charge!

Risk = Hazard (Toxicity - ????) x Exposition

- La notion de risque repose sur deux éléments : le danger et l'exposition



et



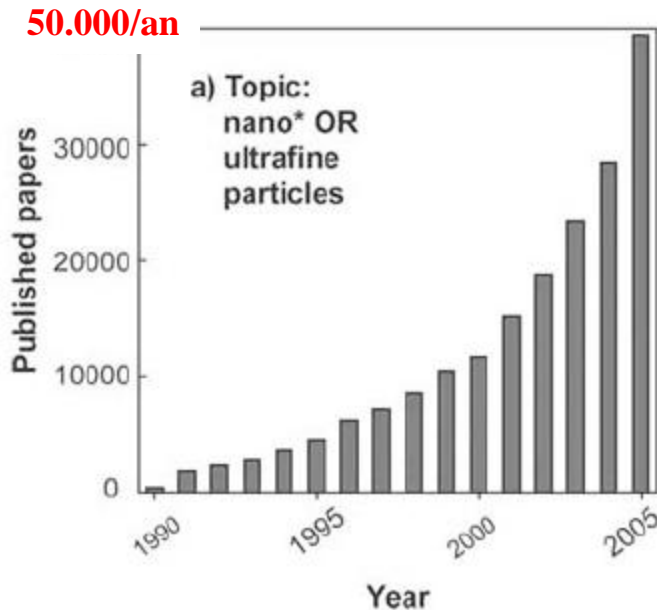
=



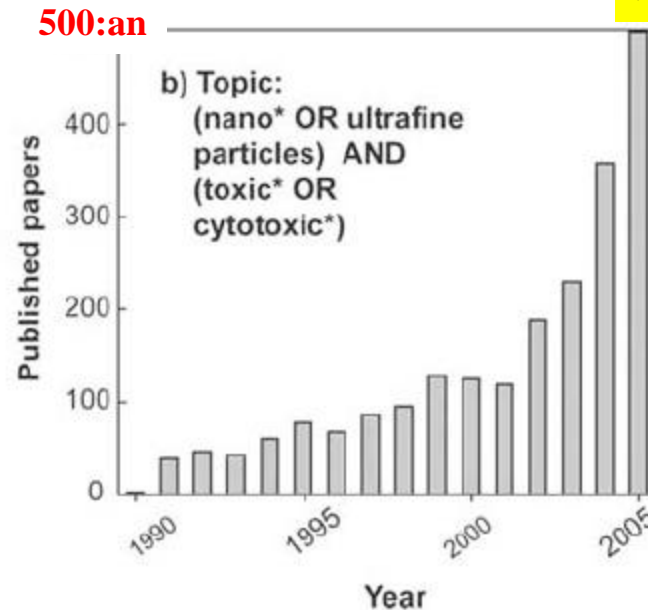
- La connaissance de ces deux éléments est essentielle pour évaluer et maîtriser le risque.



Nanomaterials



nanoToxicity



> 1.000 en 2009

Statistics on scientific articles published on (a) nanomaterials and (b) their toxicity (ISI Web of Science).

The number of publications on the **topic of nanomaterials** has increased at an almost exponential rate since the early 1990s, **reaching about 40,000 in the year 2005** as indicated by a search on ISI Web of Knowledge database [29].

There is also a notable rise in the number of publications discussing their toxicity, particularly in the past two years. The total number of papers on **toxicity**, however, remains low compared to the total number of publications on nanomaterials, with only around **500 publications in the year 2005**.

C. Buzea, I. I. Pacheco
Blandino, K. Robbie
Biointerphases vol. 2, issue
4 (2007) pages MR17 -
MR172

1990 – 2010 : 270 different nanotechnology titles have been published, with at least 142 still in current production - a dozen new titles in the pipelines

<http://www.nature.com/nnano/journal/vaop/ncurrent/full/nnano.2010.216.html>

Virtual Journal of NanoEHS



The Virtual Journal of Nanotechnology Environment, Health and Safety

The Virtual Journal of Nanotechnology Environment, Health & Safety is a monthly journal that contains citations and links to articles that have appeared in a variety of traditional journals and that are related to the environment and health impacts of nanotechnology, with a particular emphasis on nanomaterials. VJ-NanoEHS organizes information contained in ICON's EHS Database into a reader-friendly monthly journal format. For a limited time you may still access the old portal into the EHS Database [here](#). The articles listed in each monthly issue primarily have been published during that month, but older ones may be included at the discretion of the editor. Special features to look for in the future include a rotating guest editorship and a series of Occasional Papers on topics of interest taken from the contents of the database.

[More information:](#)

Recent Additions [Go to full issue](#)

BN Biocompatible superparamagnetic iron oxide nanoparticle dispersions stabilized with poly(ethylene glycol)-b-poly(aspartic acid) hybrids
Zhu D., Huang Z., Qiu M., Zhang H., Cao F., Yan W. *Journal of Biomedical Materials Research Part B: Applied Biomaterials* 2007, Mar 15; 80(4): 919-24

[Details](#)

BN Quantum dot-induced cell death involves Pax upregulation and lipid peroxidation in human neuroblastoma cells
Choi JH, Cho HJ, Seokseok J, Seung J, Myeongseon D. *Journal of Nanobiotechnology* 2007, 5: 1

[Details](#)

BN Nanomaterials induce oxidized low-density lipoprotein cellular uptake in macrophages and platelet aggregation
Zhou K. *Journal of Circulation* 2007, May 15; 115(10): 1317-24

[Details](#)

Recent Virtual Journal Issues:

[February 2007](#)
[January 2007](#)
[December 2006](#)
[November 2006](#)
[October 2006](#)
[September 2006](#)
[August 2006](#)
[July 2006](#)
[June 2006](#)
[May 2006](#)
[April 2006](#)
[March 2006](#)

Other issue:

Letter from the Editor

Welcome to the Virtual Journal on Nanotechnology Environment, Health and Safety. I welcome you!

Recent enhancements:

- More user-friendly interface
- Powerful ICON database remains the engine beneath the hood

Coming soon:

- Backgrounders on key literature
- Summaries of significant papers
- Guest editorials on breaking topics
- Post actual papers



<http://icon.rice.edu/virtualjournal.cfm>



Material	Test species	Effect measured	Remarks	Measurements	References
Ag NPs	Zebrafish embryos				[102]
Ag NPs	Zebrafish embryos			Hatch rate decreased in the nAg-exposed groups (10 and 20 ng/L)	[103]
Fullerene C ₆₀	<i>P. putida</i>			Growth-inhibiting concentrations at 0.5 mg/L	[23]
	<i>B. subtilis</i>	composition and behaviour		<i>P. putida</i> and 0.75 mg/L <i>B. subtilis</i>	
TiO ₂ NPs	<i>Oncorhynchus mykiss</i>	Oxidative stress, physiological effects			[91]
Au NPs	<i>D. magna</i>	Intake		Retention in gut	[104]
Au NPs	Human cells	Cell death within 12 h		EC ₅₀ =30–56	[105]
CNTs lysophosphatidyl choline-coated SWCNTs	<i>D. magna</i>	Biomodification of carbon-based nanomaterials through digestion		CNTs coated with natural lipid tested and modified	[77]
Cu NPs	Zebrafish	Acute toxicity and gill injury	Soluble NP		[93]
DWCNTs	<i>X. laevis</i>	Acute toxicity and genotoxicity		Observed	[86]
Fullerene C ₆₀	<i>D. magna</i>	Acute toxicity		10 mg/L	[88]
Fullerene C ₆₀	<i>D. magna</i>			(n)	[141]
Fullerene C ₆₀	<i>D. magna</i>			Fullerene produced toxicity	[142]
Fullerene C ₆₀				used heart rate	[21]
Fullerene C ₆₀				(stirring)	[143]
Fullerene C ₆₀				exposure concentrations tested	[123]
Fullerenes C ₆₀ , C ₇₀ , C ₆₀ (OH) ₂₄				Effects were observed for <i>D. magna</i>	[84]
SWCNTs			Sodium dodecyl sulphate	200 µg/L of C ₆₀ and C ₇₀ induced malformations, pericardial edema and mortality. C ₆₀ (OH) ₂₄ was less toxic than C ₆₀	[84]
SWCNTs		and biological effects		Respiratory toxicity and possible neurotoxic effects	[81]
SWCNTs		mortality, development and reproduction	Oxidation and dispersion in water	36% mortality at 10 mg/L	[80]
SWCNTs		Development of embryos	Several conditions were tested		[144]
TiO ₂ -coated NPs	<i>D. magna</i>	Acute toxicity		EC ₅₀ >100 mg/L	[88]
TiO ₂ NPs	<i>D. magna</i>	Acute toxicity	Solvent (THF) and sonication	EC ₅₀ =not achieved	[89]
TiO ₂ NPs	<i>D. magna</i>	Acute toxicity	Sonication	Increase of immobilization of <i>D. magna</i> when stimulated with light	[90]
TiO ₂ NPs	<i>D. magna</i>	Acute toxicity	Shaking	TiO ₂ produced 40% mortality at 20 mg/L	[94]
TiO ₂ NPs	<i>D. magna</i>	Acute toxicity		Nontoxic	[94]
ZnO NPs	<i>T. platyurus</i>				
ZnO NPs	<i>D. magna</i>	Acute toxicity		3.2 mg/L	[94]
	<i>V. fischeri</i>			1.9 mg/L	
	<i>T. platyurus</i>			2.1 mg/L	
ZnO NPs	<i>P. subcapitata</i>	Acute toxicity		EC ₅₀ =60 µg/L	[81]

Eco – Toxicité

26 (!!!) ecotoxicological published works
Fullerenes : 7 - TiO₂ : 6
CNT : 5 - Au : 2 - Ag : 2 - ZnO : 2
Ecotoxicity and analysis of nanomaterials in the aquatic environment
Marinella Farré, Krisztina Gajda-Schranz, Lina Kantiani & Damià Barceló
Anal Bioanal Chem (2009) 393:81–95

Human Exposure Routes

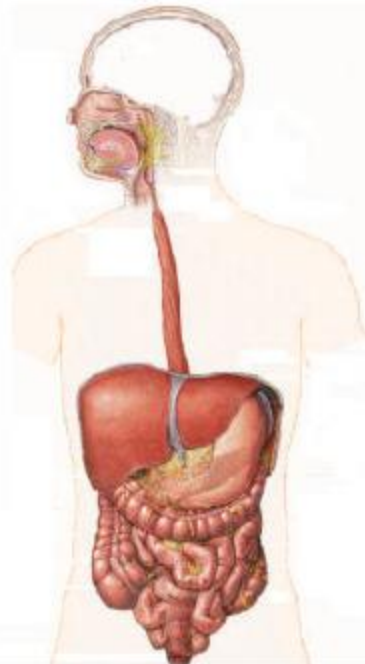
Inhalation



Dermal absorption



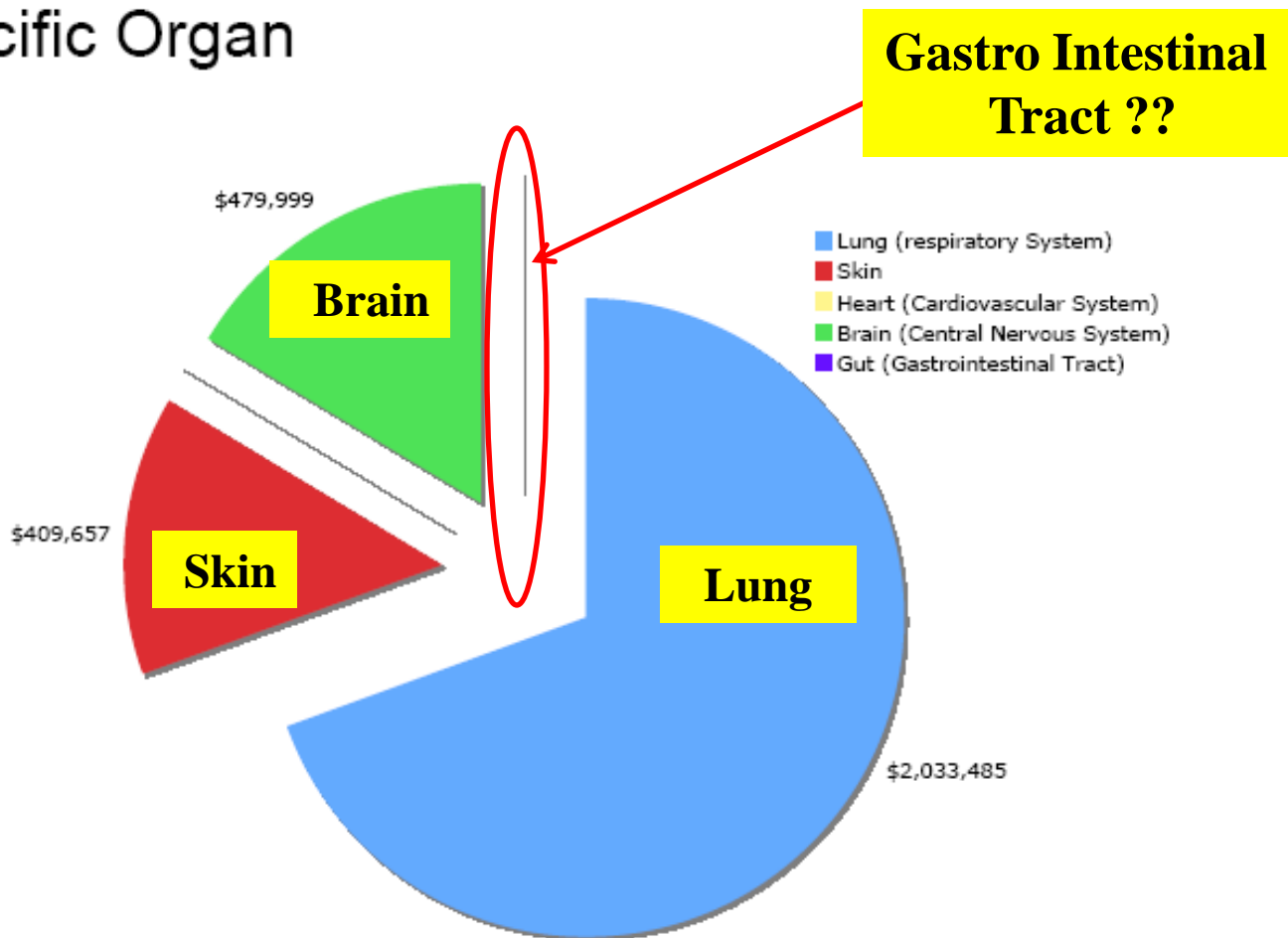
Ingestion



Injection
(circulation)



Funding of Highly Relevant Projects on Engineered Nanomaterials Hazard in the United States — By Specific Organ



Nanotoxicology: characterizing the scientific literature, 2000–2007

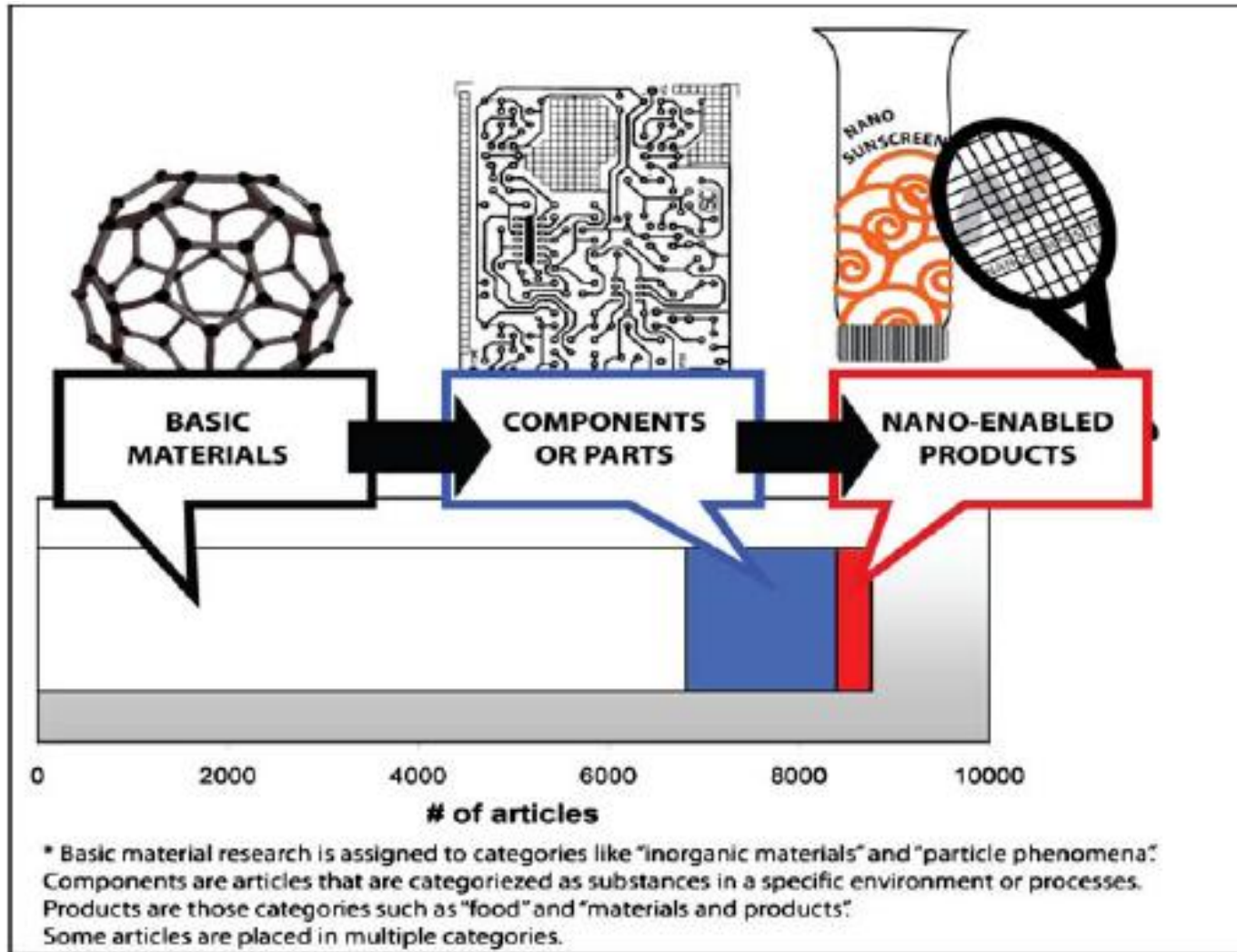


Fig. 5 The number of toxicology articles by stage in life-cycle
(Collected from SciFinder)

Calculating the costs of testing for nanotechnology risks 31/03/2009

An editorial in last week's Environmental Science & Technology summarises the findings from a recent paper ("[The Impact of Toxicity Testing Costs on Nanomaterial Regulation](#)" by Choi et al.) that explored the efforts required to properly test all nanomaterials that are in the market today. <http://pubs.acs.org/doi/full/10.1021/es900758w>

If all existing nanomaterials were to be tested for toxicity, it would cost U.S.

industries between **\$249 million and \$1.18 billion**, but the testing could take as long as **53 years at current levels of investment**, according to the first study to estimate the costs and time needed for nanotoxicology testing.

Choi et al., research on 329 nanotechnology materials, estimated how much money companies would spend on testing. The authors used data from the authors on the costs per test.

The authors argue that the constraints of toxicity testing are the most rigorous test in the EU's REACH regulation.

information on how available, testing data of testing and time needed the in the

Recherche : Toxicité, Ecotoxicité OCDE et European Joint Action

➤ 15 NanoParticules Prioritaires

➤ Programme Parrainage → France SiO₂, TiO₂, NTCs, Ag

Produits sur le Marché :

➤ Inventaire (Traçabilité !!! & Base de données !!)

➤ Evaluation Bénéfices / Risques

➤ « Standardisation » Nano Particules

(8 Paramètres Physico-Chimiques → XX paramètres fixes !!)

(Voies d'Exposition ↓ ↓, Dispersion ↓ ↓)

(By Jim Motavalli)- Experts on the cutting edge of revolutionary new technology aren't waiting for the government to watch over their booming new industry. They want to band together to start policing themselves. At least some of them do.

They put out a call for nano-cops—people to get in front of the potential health and environmental dangers of nanotechnology, the development of medical, environmental and consumer super-products from tiny particles with surprisingly powerful properties.

The call went out last week at a gathering in Denver, where some of the world's leading nanotechnology and solar energy experts held a "Nano Renewable Energy Summit." "There are no good, well-controlled studies to prove the safety of our nanomaterials," Jim Hussey, the CEO of a biomaterials company called NanoInk, said at the summit. "Frankly, we have none. We need to lead the world in environmental health and safety nanotech testing. We either get ahead of this or it will roll over us as an industry."

Bipartisan Pressure

Support for nanotechnology is deeply political, and it doesn't necessarily split along clear party lines. For instance, positive votes for basic science research are declining among Congressional Republicans, Hussey said.

"We've lost one of the major political parties," he said during a fascinating talk at the summit. "If the Republicans win control over the House or Senate in November, they could shut down basic science research funding."

Many Democrats have questions, too. In fact, U.S. Sen. Frank Lautenberg (D-NJ) just proposed the Safe Chemicals Act of 2010, amending the Federal Insecticide, Fungicide, and Rodenticide Act of 1976 that have alarmed the nanotech industry because they would enforce a new round of expensive testing on chemicals.

But the nanotech industry has more immediate concerns, according to Hussey. In Denver, he pointed to disturbing medical studies showing that nanotech particles can harm environmental health and safety issues.

The first order of business, he said, is a comprehensive self-funded program for testing. "There are no good, well-controlled studies to prove the safety of our nanomaterials," Hussey said. "We either get ahead of this or it will roll over us as an industry."

Nanomaterials, said Hussey, live for a long time in the body, though if they're small enough, they can be captured and metabolized by the liver.

Of most concern are the smaller 40- to 50-nanometer particles that can pass through pores and invade the cell nucleus. "The physical size of the particle has given it access to the cell nucleus," Hussey said. "A 2008 paper in Nature noted that the smaller nanotech particles demonstrated the greatest ability to cross the blood-brain barrier (and cause death)." If you're very technical, you can learn from this recent study that nanotech particles can cross the blood-brain barrier.

Is there a cancer risk? "There's no question that they do," Hussey said. "If you're very technical, you can learn from this recent study that nanotech particles can cross the blood-brain barrier."

Confidence in nanotech is being shaken. "There's no question that they do," Hussey said. "If you're very technical, you can learn from this recent study that nanotech particles can cross the blood-brain barrier."

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The industry clearly prefers in vitro lab tests over much more expensive in vivo testing using animals, but such reliable cell-based assays that correlate to animal studies are not currently available.

According to Hussey, that testing has long been discussed, but Sen. Lautenberg's bill gives the need to develop dependable protocols new urgency. Full-scale animal testing of just 2,000 substances a year (two percent of the 88,000 chemicals in EPA's inventory) could cost \$10 billion a year over many years, Hussey said, and would secondarily require the yearly sacrifice of 200,000 rodents and 20,000 monkeys or dogs.

The reaction in the animal rights community to such an escalation of testing is hard to imagine. But there are other considerations. "It would bankrupt the industry to do that kind of testing," Hussey said

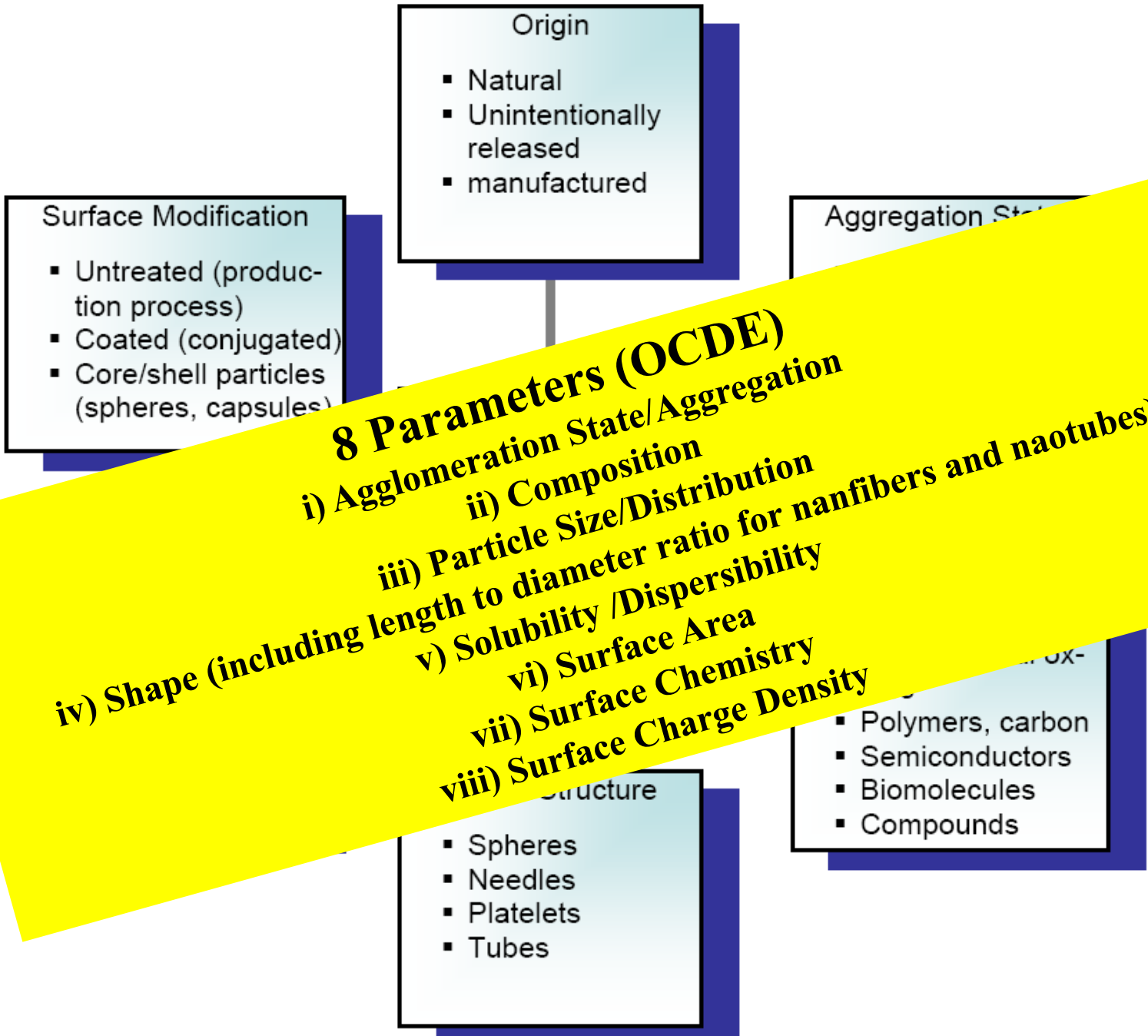


Table I. Hazard identification scheme illustrating the relevant inherent physical and chemical properties in comparison to each of the categories proposed in Figure 1.

Materials	Categories	Chemical composition	Size	Shape	Crystal structure	Surface area	Surface chemistry	Surface charge	Solubility	Adhesion
Bulk	Ia	+	-	-	-	/	/	/	+	+
Multiphase	Ib	+	+	+	-	+	+	-	+	+
Structured surface	IIa	+	+	+	-	+	+	-	+	+
Film	IIb	+	+	-	-	-	+	-	+	+
Structured film	IIc	+	+	+	-	-	+	-	+	+
Surface bound NPs	IIIa	+	+	+	+	+	+	+	+	+
NPs suspended in liquids	IIIb	+	+	+	+	+	+	+	+	+
NPs suspended in solids	IIIc	+	+	+	+	+	+	+	+	+
Airborne NPs	IIId	+	+	+	+	+	+	+	+	+

+ Property identification

Hazard

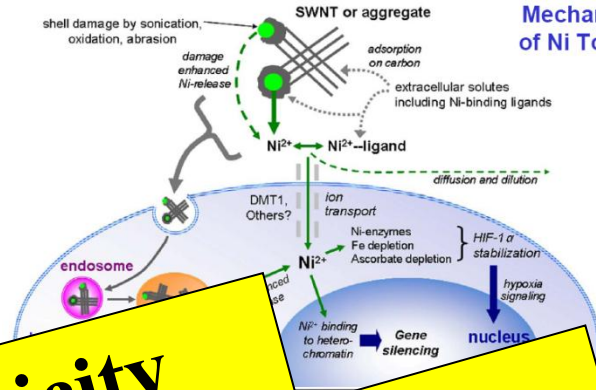
Table II. The compilation

	Size	Shape	Crystal structure	Surface area	Surface charge	Surface chemistry	Solubility
Cxx	210	100	17	8	2	6	7
SWCNT	64	100	45	39	2	14	20
MWCNT	39	100	56	33	8	23	5
QDs	73	100	71	10	-	-	27
N-metals	275	100	96	39	24	33	17
Others*	304	100	76	12	3	12	30

*Others include polymers, in-organic nanoparticles, carbon black, and soot.

8 parameters
80% Publications / Incomplete Physico Chemical Characterization
→ Non Conclusive (and dispersive) Results

data



Unstabilised Knowledge !!

- ### Origin
- Natural
 - Unintentionally released
 - manufactured

- ### Surface Modification
- Untreated (production process)
 - Coated (conjugated)
 - Core/shell particles (spheres, capsules)

Nano Toxicity \neq Micro Toxicity

Specific Toxicity of THE nanoparticle (protocole also !)

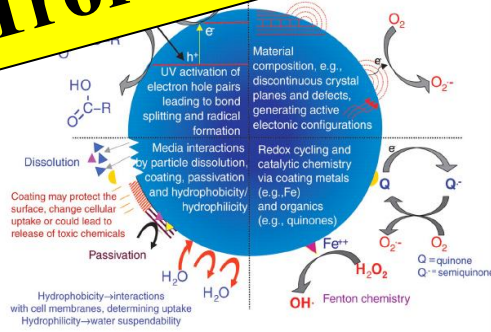
Troian Horse « Key – Lock (clé – Serrure) »

- ### Chemical Composition
- Metals/ metal oxides
 - Polymers, carbon
 - Semiconductors
 - Biomolecules
 - Compounds

- ### Shape/Structure
- Spheres
 - Needles
 - Platelets
 - Tubes

Basic material properties relevant to toxicity

- > Dose
- > Size and shape
- > Biopersistence
- > Surface chemistry



Surface Reactivity of Nanoparticles
Nel et al. Science 311: 622-627, 2006

Nanoparticles do not exist as single particle entity, they adsorb things, e.g. proteins

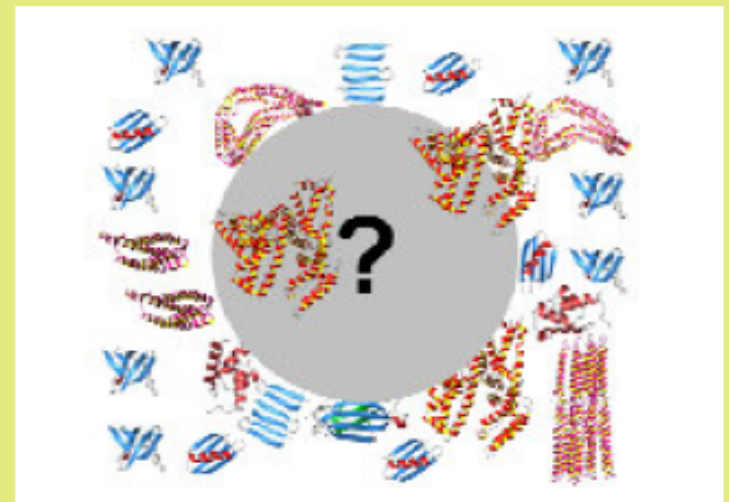
What do we know

- Protein corona is important for biological interactions and cellular recognition
- Corona is not static, proteins get on and off

What do we not know

- Dependence on nanomaterial?
- Dependence on size?
- Dependence on ...?

Implications for interpretation of testing



EU FP6 project NanoInteract,

courtesy of Prof Kenneth Dawson, UCD, Dublin, Ireland

New research demonstrates that TiO₂ nanoparticles can damage brain cells (18/11/2008)

For the first time, researchers have demonstrated that titanium dioxide nanoparticles can directly enter the brain and lead to cell damage. Although the mechanisms involved in this process are still under investigation, these new findings raise concerns regarding the potential risk of occupational exposure to TiO₂ nanoparticles during the production and application of these materials.

Placenta Barrier Transfert

In the study, which was conducted in Beijing, China, researchers were intranasally instilled with TiO₂ nanoparticles (100 nm) for 30 days – a technique commonly used in previous studies – and assessed to determine the extent of placental transfer.

Nanoparticles Transferred from Pregnant Mice to Their Offspring Can Damage the Genital and Cranial Nerve Systems

K. Takeda, K. Suzuki, Aki Ishihara, Miyoko Kubo-Irie, Rie Fujimoto, Masako Tabata, Shigeru Oshio, Yoshimasa Nihei, Tomomi Ihara, and Masao Sugamata - J. Health Sci., 55(1), 95-102, 2009

Nanomaterials are being used increasingly for commercial purposes, yet little is known about the potential health hazards such materials may pose to consumers and workers. Here we show that nano-sized titanium dioxide (TiO₂), which is used widely as a photo-catalyst and in consumer products, administered subcutaneously to pregnant mice is transferred to the offspring and affects the genital and cranial nerve systems of the male offspring. Nanoparticles identified as TiO₂ by energy-dispersive X-ray spectroscopy were found in testis and brain of exposed 6-week-old male mice. In the offspring of TiO₂-injected mice, various functional and pathologic disorders, such as reduced daily sperm production and numerous caspase-3 (a biomarker of apoptosis) positive cells in the olfactory bulb of the brain, were observed. Our findings suggest the need for great caution to handle the nanomaterials for workers and consumers.

Risks = Hazard (Toxicity) x **Exposition** (↓ ↓)

- La notion de risque repose sur deux éléments : le danger et l'exposition



et



=



- La connaissance de ces deux éléments est essentielle pour évaluer et maîtriser le risque.



Do Not Forget the Accident Event



Medical surveillance, exposure registries, and epidemiologic research for workers exposed to nanomaterials

There is a growing and coalescing level of concern about the potential health effects of nanomaterials

Nano : à considérer comme potentiellement (!!) Dangereux

to treat engineered nanoparticles

“as if” they are hazardous

Risk Control = Exposition Control

Evidence has been reviewed by numerous organizations that have concluded that there is enough preliminary information

to treat engineered nanoparticles “as if” they are hazardous

(ASCC 2006-IRSST 2006-AFSSET 2006-DOE 2007-BSI 2007-AFSSET 2008,-HCSP 2009-NIOSH 2009)

Clearly, prudent controls should be implemented and more research is needed but at present, there also is sufficient evidence and concern to consider whether there is need for occupational health surveillance of nanomaterials workers and whether formation of exposure registries and conduct of epidemiologic research is appropriate

Assessment of exposure and health status in workers handling titanium dioxide



Co Présentation Chine / Japon – NanoSafe II – Grenoble Nov. 2008

Weihua Li¹, Ying Liu¹, Qiangyi Wang², Gaku Ichihara³, Takahiro Kobayashi⁴, Yu Fujitani⁵, Uka Cui³, Natsumi Hata³, Sahoko Ichihara⁶, Xuncheng Ding¹

Study of Nanoparticle Emission from Production of Multi Walled Carbon Nanotubes

Su-Jung (Candace) Tsai, Mario Hofmann, Marilyn Hallock , Earl Ada , Jing Kong , Michael Ellenbecker

NanoManufacturing Series – May 2009

Emissions were measured for the production of multi-walled carbon nanotubes under varying operating conditions. The study was designed to investigate nanoparticle emissions from the production of carbon nanotube at a university laboratory. The furnace was located in a laboratory fume hood, and the emissions were measured at the furnace exhaust and at the researcher's breathing zone. Significant nanoparticle release was found under certain operating conditions. Carbon nanotubes were found in the exhaust as well. Due to the fume hood, no particles were found in the researcher's breathing zone.

In January 2009 the state of California asked all manufacturing facilities to report emissions and release from their facilities, including fate and transport. Nanoparticle emissions have not been extensively characterized. The laboratory produced carbon nanotubes using vapor deposition was studied to evaluate and characterize the nanoparticles. Nanoparticles with diameters from 5 nm to 20 µm were measured using the Fast Mobility Sizer; the particles released from the furnace were found to be spherical. The elemental composition of the released nanoparticles were characterized using scanning electron microscopy and energy dispersive spectroscopy. Different operating conditions changed the morphology of aerosol particles, and the number of particles in clusters were found.

The increase in concentration compared to the background exceeded 10^6 particles/cm³ and mostly the particle diameters were generally less than 100 nm. The particle diameters were generally less than 100 nm. Different operating conditions changed the morphology of aerosol particles formed during production of multi-walled carbon nanotubes. Using a lower injector temperature during production results in the mutual benefits of enhanced production yield and reduced filament formation during production.

This study demonstrated that large quantities of spherical carbon nanoparticles can be found in the exhaust from carbon nanotube furnaces. That results in the potential for significant exposure to production personnel and the general public. It is essential that steps be taken to control these exposures.

WorkPlace Guideline



**Direction Générale du Travail
Circulaire du 18 Février 2008**

**Les nanomatériaux, sécurité au travail
AFSSET juillet 2008**

**Guide de bonnes pratiques favorisant la gestion des
risques reliés aux nanoparticules de synthèse
IRSST Québec – Novembre 2008**

**Avis du Haut Conseil à la Santé Publique
relatif à la sécurité des travailleurs lors de l'exposition
aux nanotubes de carbone - 7 Janvier 2009**

**Guide de bonnes pratiques - Nanomatériaux et HSE
Union des Industries Chimiques – Mars 2009**

- **Reviews of Nano Health & Safety Protocols and Good Practices (13)**
 - **Universities & research center protocols (19)**
 - **Companies protocols & practices (17)**
 - **Governmental Perspectives (21)**
 - **Union Perspectives (4)**

<http://www.nanoceo.net/nanorisks/OHS-Protocols-Best-Practices>

Rapport Nanomatériaux et sécurité au travail, Afsset, 2008

Stratégie de sécurité (STOP)

Mesurage de l'exposition

Suivi médical et formation

Nano-Sécurité

Transferts

uses

Recensement, archivage

évaluation du risque « Nano-objet »

Nano_Risks by Exposure Control
Confinement (Glove Box) & Control / Checking
Formation (Etudiants) – Edition Guide de Bonnes Pratiques !!!
≠ Guides AFSSET (2008) - UIC (2009) - IRSST (2008) - INRS (2009)

- Fort
- Faible

Risque d'aérosolisation et/ou dispersion

Hazard Categories in BSI PD6699-2:2007

Nanomaterial Category	Benchmark Exposure Level
Fibrous <i>high aspect ratio insoluble NMs (ratio > 3:1 and length > 5000 nm)</i>	0.01 fiber/cm ³ <i>(1/10 of asbestos PEL)</i>
CMAR <i>NMs classified in its larger particle form as carcinogenic, mutagenic, asthmagenic or reproductive toxin</i>	0.1 x OEL (bulk) <i>(increased solubility)</i>
Insoluble	0.066 x OEL (bulk) <i>(based on NIOSH CIB on TiO₂)</i>
Soluble	0.5 x OEL

Nanotubes

www.bsi-global.com/en/Standards-and-Publications/Industry-Sectors/Nanotechnologies/

Occupational Exposure Limit (OEL) for Baytubes defined by Bayer Material Science (Décembre 2009)

http://www.baytubes.com/news_and_services/news_091126_oel

Bayer MaterialScience (BMS) has recently implemented a stewardship program to ensure the safe use of multi-wall carbon nanotubes, have also been published. The results of sub-chronic inhalation studies support the conclusion that Baytubes act like poorly soluble particles. Based on recent repeated inhalation studies BMS just defined an Occupational Exposure Limit (OEL). **The OEL was set at 0.05 mg/m³.** All relevant information are now included in the updated Safety Data Sheet and will further ensure that our customers work safely with our Baytubes.

The detailed results of the inhalation studies have been recently published in the peer-reviewed journals “Inhalation Toxicology”, “Toxicological Sciences” and “Toxicology”.

Bayer :
Nanotubes : 50 µg / m³
&
Nanocyl :
Nanotubes : 2.5 µg / m³

Recommended Exposure Limit for Inhalation of Carbon Nanotubes Proposed by NIOSH

Source: The Bureau of National Affairs' Daily Environment Report

Author: Greg Hellman (7 Dec. 2010)

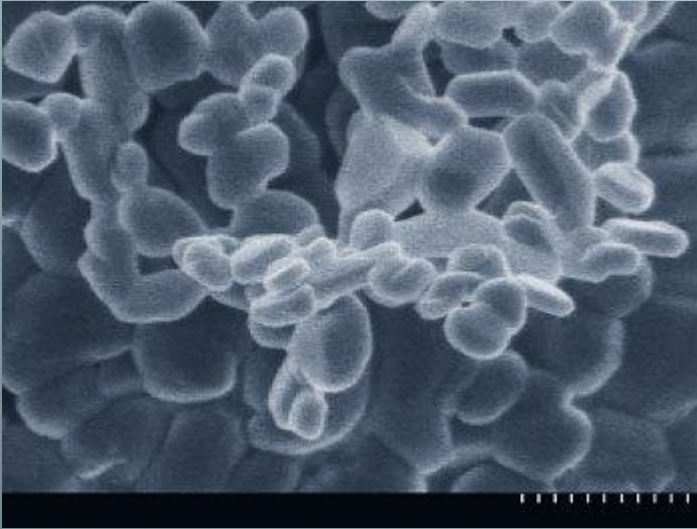
The United States National Institute for Occupational Safety and Health (NIOSH) has proposed a recommended exposure limit of seven micrograms per cubic meter of air for carbon nanotubes and nanofibers, which is the lowest concentration that can be reliably measured. These materials are used in many industries, including electronics, solar cell manufacturing, plastics and pharmaceuticals. NIOSH has observed pulmonary inflammation and fibrosis in animals resulting from exposure to certain nanotubes. John Howard, NIOSH Director, said "[A]s nanotechnology becomes more widely used, the public health business grows, employers, workers, and health and safety professionals all need guidance. NIOSH has the authority for controlling occupational exposures. These diverse stakeholders need guidance. The leadership of nanotechnology is essential for public acceptance and the growth of the global market." NIOSH said, in the proposal, that employers should increase health surveillance programs and take other steps to minimize risk, until researchers can better characterize the toxicity of carbon nanotubes and nanofibers. James Bonner, an associate professor at North Carolina State University's Environmental and Molecular Toxicology Department, said that NIOSH chose a conservative recommended limit. "I think it's a wise choice. Based on studies with exposure to animals, we and other folks at NIOSH see significant effects at carbon nanotube concentrations above that level," Bonner said. "It's a good place to start because there's a lot of start-up companies dealing with carbon nanotubes." NIOSH will accept public comments on its proposal until February 18, 2011, and will hold a public meeting on February 3, 2011, in Cincinnati, Ohio.

The article can be viewed online at the link below.

http://news.bna.com/deln/DELNWB/split_display.adp?fedfid=18688829&vname=dennotallissues&fn=18688829&jd=a0c5m8y9f9&split=0

**NIOSH (December 2010)
Nanotubes & Nanofibres 7 $\mu\text{g} / \text{m}^3$**

NIOSH: Nano-Titanium Dioxide “A Potential Occupational Carcinogen”



the National Institute for Occupational Safety and Health has concluded that airborne super-small particles of titanium dioxide “should be considered a potential occupational carcinogen.”

For **airborne titanium dioxide**, NIOSH’s recommendation is a limit of **2.4 milligrams per cubic meter of air for larger particles**, and **0.3 milligrams per cubic meter for air for “ultrafine” or nano-sized particles**, defined as under 100 nanometers in size (that figure is the traditional threshold for a substance to be considered a nanoparticle). Those exposures are predicated on a **10-hour day during a 40-hour workweek**, according to the recommendations

April 2011

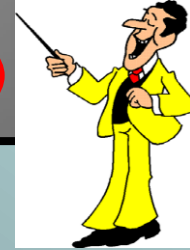
<http://www.cdc.gov/niosh/docs/2011-160/pdfs/2011-160.pdf>

i) Définitions, Markets, Properties, Applications
Définitions, Perspectives, Propriétés, Applications

ii) Real Risks, Perceptual Risks, Regulations
Risques réels, perçus, réglementation

iii) NP Hazard (Eco/Toxicity)
Nanotoxicité

▶ iv) Benefits / Risks analyses



Environmental Impacts of Nanosilver

An ICON Backgrounder - M. Kulinowski

Published November 2008

Environmental Contamination

Recommandation de vigilance relative à la sécurité des nanoparticules d'argent

Haut Conseil à la Santé Publique - 12 mars 2010

[...] sur le besoin de recherches portant en particulier sur (i) la mesure du nano Ag ainsi que son devenir dans les aliments, dans l'eau, dans l'air et (ii) une meilleure connaissance de ses effets sur l'homme et l'environnement, notamment sur les conséquences des effets génotoxiques et pro-apoptotiques qu'il pourrait entraîner à long terme en lien avec les différentes structures chimiques que prend le nano Ag dans les produits de consommation [...] sur l'importance d'une évaluation toxicologique et environnementale avant la mise sur le marché des nouveaux produits sans attendre l'évolution de la réglementation européenne que les autorités françaises sont invitées à impulser, selon les principes fondateurs des dispositifs REACH et biocides.

nanoparticle available

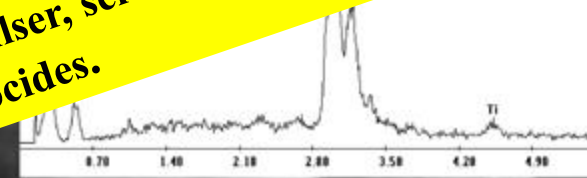


Image of nanosilver particles from socks. Inset demonstrates the particles contain silver

Acc.V Spot Magn Det WD | 1 µm
11.00 kV 3.0 25000x SE 9.8 Arizona State University

Silver Beware: Antimicrobial Nanoparticles in Soil May Harm Plant Life

Scientific American - Nicholette Zeliadt (Aout 2010)



Researchers at **Duke University, United States**, have found that silver nanoparticles negatively impact the growth of plants and kill the soil microbes that sustain such plants. Silver nanoparticles, used for their potent antimicrobial properties, are used in a wide variety of consumer products, such as clothing, hand sanitizers, and water treatment systems. As the nanoparticles make their way into the environment, via wastewater, and eventually in the sludge disposed of as fertilizer, the new study suggests that there are environmental impacts worthy of further investigation. The Duke team applied biosolids and silver nanoparticles to prepared "mesocosms" - fields of plants growing in rubber tubs - and studied the results. According to Ben Colman, a postdoctoral researcher at Duke, "[W]hat we found was actually a little bit surprising. We added lower concentrations [of silver] to a more complex system,

but rather than find no measurable effect, **we found that the silver nanoparticles significantly altered the plant growth, microbial biomass and microbial activity.**" Colman added that

"[T]he exciting part about this work is that we have a chance to get in early on studying what could be a potential problem. Typically, as ecologists we document the effects of things such as DDT after the fact, after it's had widespread effects."

The team next plans to investigate the effects of nanoparticles in a controlled wetland ecosystem.

The nanoparticles reduced the growth of one of the tested plant species by 22 percent as compared with silver-free biosolid treatment. Similarly, microbial biomass was reduced by 20 percent.

<http://www.scientificamerican.com/article.cfm?id=silver-beware-antimicrobial-nanoparticles-in-soil-may-harm-plant-life>

Health Risk Assessment of Nanomaterials

*Air Pollution Control: Nano-metals
(Al₂O₃; Transition Metals; CeO₂: 5 - 10nm)*

Fuel Additives: Better Fuel Economy and Reduced Emissions



- On and Off Road Diesel\Gas Additive:
 - Oxonica: Envirox® (nano-Cerium Oxide; 10nm);
 - Nanotech Fuel Corporation: Fuel Reformulator
- Dept. of Defense



Air

*Environmental Interactions, Transformations, Fate?
Potential Health Effects?*



Diesel Exhaust:

- ↑ >50% in each: benzene; 1,3-butadiene
- ↓ 80% PAHs (Air Toxic)
- ↓ 8-20% NO_x (NAAQ)
- ↑ 50-100% CO (NAAQ)

**Evaluation of Human Health Risk
from Cerium Added to Diesel Fuel
(Health Effect Institute 2001)**

Communication / Transparency / Informations

Il est indubitable que la nanotechnologie a ouvert d'énormes possibilités du point de vue économie et société, mais elle présente toutefois quelques risques. L'étude des risques éventuels a lieu tant au plan national qu'international. Hormis le ministère de l'Education et de la Recherche, de nombreuses entreprises investissent des millions d'euros dans cette recherche. Des leaders allemands en matière de nanotechnologie et qui se sont associés dans le forumnano, s'engagent pour une meilleure protection du consommateur.

HOLMENKOL est un intermédiaire de ses partenaires (comme Nansafe) pour analyser les risques liés à leur lancement sur le marché, les produits HOLMENKOL ont subi un nombre d'essais internes et externes, ces derniers étant effectués par des laboratoires d'essais. Les nano composants employés chez HOLMENKOL ne sont pas utilisés à l'état pur mais sont intégrés dans une matrice de façon sûre. Il a été prouvé que la taille des gouttelettes des produits pulvérisés est réglée de façon à garantir que les composants pulvérisés ne sont pas respirables dans les poumons.



Après avoir fait évaporer le solvant, les composants sont bien ancrés sur la surface traitée. Donc, une émanation de nano particules individuelles est évitée. L'ensemble des nano composants utilisés chez HOLMENKOL ont été soumis à des analyses de toxicologie.

- En résumé, les produits HOLMENKOL jouissent d'une quadruple sécurité :
1. Il a été prouvé que les composants de départ ne sont pas toxiques.
 2. Seuls des nano composants ou nano couches intégrés sont utilisés
 3. Il a été prouvé que les gouttelettes des produits pulvérisés ne sont pas respirables
 4. Les nano composants sont fermement ancrés au fond.
- Les nano produits HOLMENKOL sont sur le marché depuis des années et ce sans réclamations.

HYGIENE EFFECT
 Les vêtements fonctionnels de sport ne peuvent être lavés qu'à une température de 30°C ou de 40°C. Les protecteurs se lavent uniquement à la main. Le linge n'est pas lavé proprement. La mauvaise odeur n'a pas disparu après lavage. En principe, la mauvaise odeur est inodore, mais une fois décomposée par des bactéries elle prend son odeur caractéristique. L'effet d'hygiène prévient la formation de mauvaises odeurs.

ACTIVE DRY
 Les tissus synthétiques hydrofuges ne permettent qu'un mouillage insuffisant. Grâce à l'additif « séchage actif » le tissu peut mieux absorber l'eau, et l'effet de nettoyage ainsi que l'activité respiratoire sont améliorés.

NanoPhase (USA)
 Environmental Health and Safety Management Systems :
 The Illinois EPA regulates all NanoPhase locations.
 NanoPhase complies with the SARA 313 and 312 regulations,
 and holds all required environmental permits.
 NanoPhase enjoys excellent relations with local, state, and federal regulators.
 NanoPhase is a proactive health and safety manager and provides
 monitoring in the production, quality control and research and
 development area for exposure to particulates, solvents and noises. All
 of the results have been positive in over five years of testing.

Conclusion & Perspectives

Yet on Market !

(since many years)

How to Manage Incertitude ?

▶ **Safe by Design**

(toxicity and/or exposition controls)

▶ **Safe by Process**

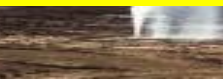
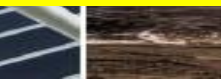
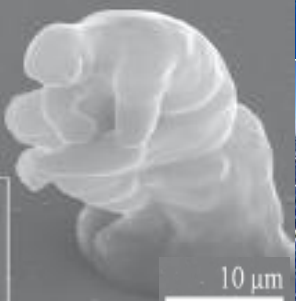
(exposition control)

▶ **Inventory**

(State Agencies – Not only voluntary one)

▶ **Risk / Benefit ?**

(opened analyses and public discussion)



NanoMaterials and Nanotechnologies For a Sustainable Development (Responsible, Safe, Approved)



**“Today’s science fiction is often tomorrow’s science fact.”
Stephen Hawking**



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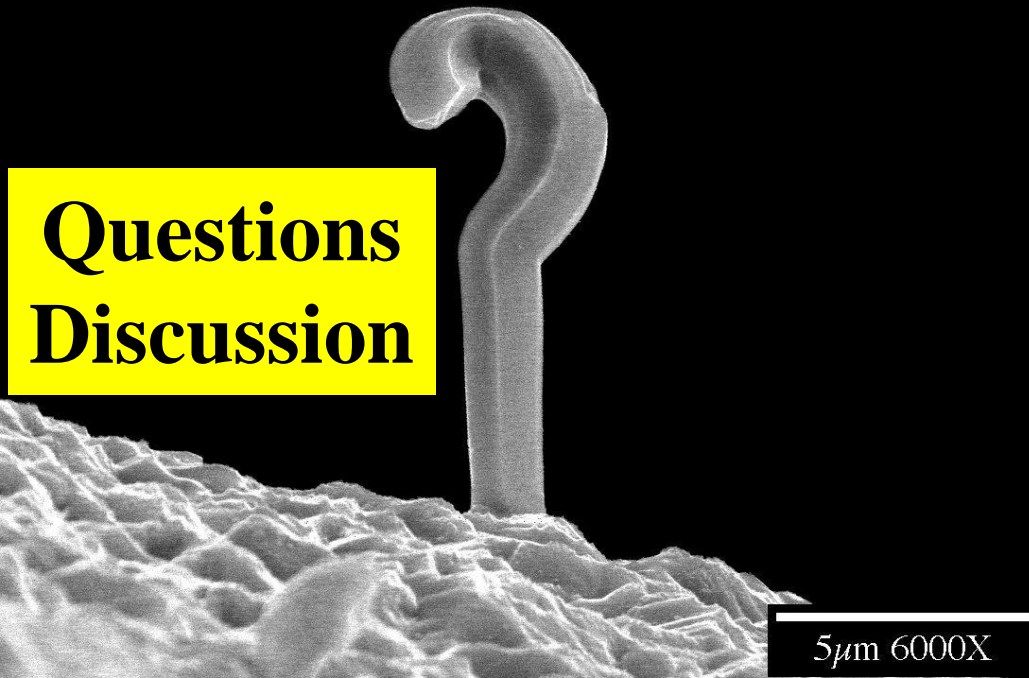
<http://www.afsset.fr> (pour les rapports AFSSET / nano EHS)

<http://www.ecologie.gouv.fr> (pour le rapport CPP / Nano)

<http://www.nanomateriauxetsecurite.fr> (pour les GT nano EHS)

Eric.Gaffet@utbm.fr

Questions Discussion



5 μ m 6000X

Tin Whisker (Peter Bush, SUNY at Buffalo)

Eric.Gaffet@utbm.fr



I, Robot Isaac Asimov (1950)

Thank you very much for your attention Eric.Gaffet@utbm.fr

1. A robot may not injure a human being, or through inaction, allow a human being to come to harm
2. A robot must obey the orders given it by human beings, except where such orders would conflict with the first law
3. A robot must protect its own existence, as long as such protection does not conflict with the first or second law

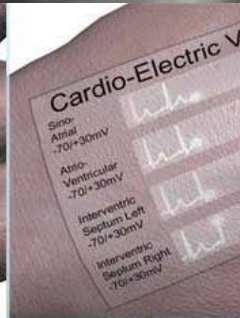
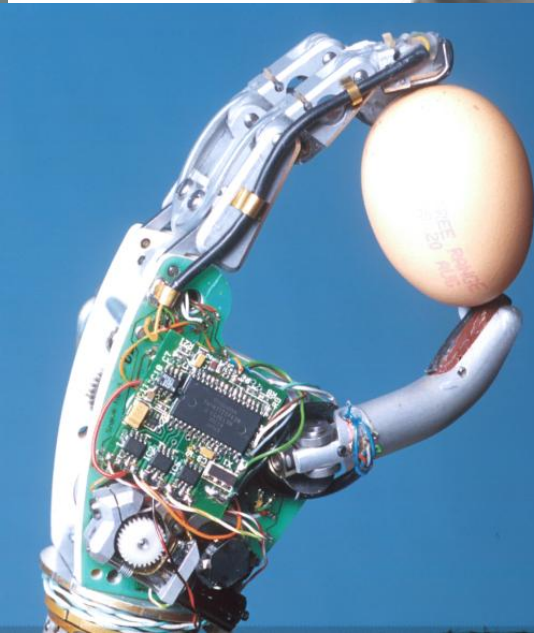
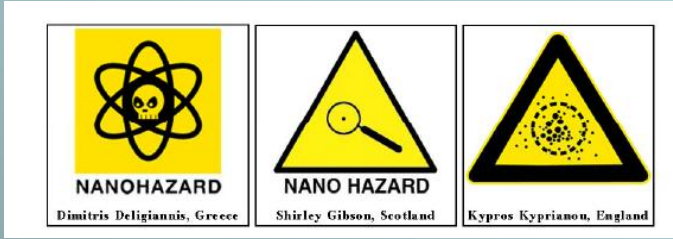




Illustration by artist Paul Davitt showing the concept of a space elevator as viewed from the gravitational transfer station looking down the length of the elevator towards Earth. Picture courtesy of NASA Marshall Space Flight Center.



I never came upon any of my discoveries through the process of rational thinking

Albert Einstein

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